

EPA Standard of Performance for New Residential Wood Heaters  
**Certification Test Report**

**Confidential Business Information  
(CBI)**

**Manufacturer:** Morsø Jernstøberi A/S  
**Heater Type:** Wood-Fired, Freestanding Room Heater  
**Series Name:** 6100 B  
**Models:** 6140 B, 6143 B, 6148 B, 6170 B

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**Report Date:** September 23, 2019

**OMNI Report Number:** 0192WS015E  
**DTI Report Number:** 300-ELAB-2381-EPA

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## AUTHORIZED SIGNATORIES

This report has been reviewed and approved by the following authorized signatories:

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# **Section 1**

## **Sampling Procedures and Test Results**

## **INTRODUCTION**

Morso Jernstoberi A/S retained *OMNI* to perform U.S. Environmental Protection Agency (EPA) third party certification on the 6100 B freestanding room heater. The 6100 B is a cast iron freestanding wood burning room heater. The firebox is constructed of cast iron. Usable firebox volume was measured to be 0.5050 cubic feet and the stove is vented through 6" flue collar located on the stove top.

Testing was performed at Danish Technological Institute (DTI) located at Kongsvangalle 29, DK-8000 Aarhus C, Denmark. Report number 300-ELAB-2381-EPA dated August 27, 2019 was generated by DTI and submitted to OMNI for review and third-party certification.

This report is organized in accordance with the EPA-recommended outline and is summarized in the Table of Contents immediately preceding this section. The results in this report are limited to the item submitted.

## **SAMPLING PROCEDURE**

The 6100 B was tested in accordance with the U.S. EPA 40 CFR Part 60, Subpart AAA – Standards of Performance for New Residential Wood Heaters using EPA ASTM E2515 and E3053 *per* EPA Alt-125's requirements for cordwood testing in accordance with the CFR. No 28R. Particulate emissions were measured using sampling trains consisting of two Teflon coated 47mm filters (front and back).

The model 6100 B was tested for thermal efficiency and carbon monoxide (CO) emissions in accordance with CSA B415.1-10 using Birch cordwood.

## **SUMMARY OF RESULTS**

The weighted average emissions of the four test runs included in the results indicate a particulate emission rate of 0.67 grams per hour. Particulate emissions were sampled on one of the high burn fuel loads. The 6100 B results are within the emission limit of 2.5 g/hr for affected facilities tested with cordwood, manufactured on or after May 15, 2020.

The proportionality results for all 3 test runs were acceptable when calculated at a 10-minute sample rate. Quality check results for each test run are presented in Section 2 of this report.

## INDIVIDUAL RUN SUMMARIES

- Run 1 - HF** Test procedures followed to produce a high burn rate with a primary air setting of fully open. Observed burn rate was calculated at 1.81 kg/hr. Emissions results were calculated using particulate sampling from kindling, start-up fuel, and test fuel load combined (cold to hot). Burn rate, and efficiency were calculated using data from the test fuel load only (hot to hot). No sampling anomalies occurred; this test run was determined to be valid for inclusion in the weighted average.
- Run 2 - MF** Test procedures were followed to produce a medium burn rate with a primary air setting of 2 mm open from the factory set minimum setting. Observed burn rate was calculated at 1.25 kg/hr. Emissions and efficiency results were calculated using a hot to hot burn cycle, a coal bed generated by the high burn procedure was used. No sampling anomalies occurred; this test run was determined to be valid for inclusion in the weighted average.
- Run 3 - HF** Test procedures followed to produce a high burn rate with a primary air setting of fully open. Observed burn rate was calculated at 1.74 kg/hr. Emissions sampling did not occur during this procedure, it was conducted to create a coal bed for run 4.
- Run 4 - LF** Test procedures were followed to produce a low burn rate with a primary air setting of full closed, a factory installed stop is used to prevent the air control from fully closing. Observed burn rate was calculated at 0.95 kg/hr. Emissions and efficiency results were calculated using a hot to hot burn cycle, a coal bed generated by the high burn procedure was used. No sampling anomalies occurred; this test run was determined to be valid for inclusion in the weighted average.

**Table 1 – Particulate Emissions**

| <b>Run</b> | <b>Burn Rate</b><br>Calculated from a<br>Hot to Hot burn<br>cycle<br>(kg/hr dry) | <b>ASTM E2515<br/>Emissions</b><br>(g/hr) | <b>ASTM E3053<br/>Weighting Factor</b><br>(%) | <b>ASTM E3053 Weighted<br/>Emissions</b><br>(g/hr) |
|------------|--|---|---|--|
| 1          | 1.81   | <sup>1</sup> 0.68                         | 20  | 0.136  |
| 2          | 1.25   | 0.66                                      | 40  | 0.264  |
| 4          | 0.95   | 0.68                                      | 40  | 0.268  |

The sum of weighted particulate emission of 3 test runs:  $0.136 + 0.264 + 0.268 = \mathbf{0.67 \text{ g/hr}}$ .

1. Based on a cold start including kindling and start-up fuel.

**Table 2 – Particulate Emissions (First Hour)**

| <b>Run</b> | <b>ASTM E2515<br/>Emissions – First Hour</b><br>(g/hr) |
|------------|--|
| 1          | 0.55   |
| 2          | 0.81   |
| 4          | 1.54   |

**Table 3 – B415.1 Efficiency and CO Emissions**

| <b>Run</b> | <b>Heat<br/>Output<br/>(BTU/hr)</b> | <b>HHV<br/>Efficiency<br/>(%)</b> | <b>LHV<br/>Efficiency<br/>(%)</b> | <b>ASTM<br/>E3053<br/>Weighted<br/>HHV<br/>Efficiency</b> | <b>CO Emissions<br/>(g/MJ Output)</b> | <b>CO<br/>Emissions<br/>(g/kg Dry<br/>Fuel)</b> | <b>CO Emissions<br/>(g/min)</b> |
|------------|-------------------------------------|-----------------------------------|-----------------------------------|---|---------------------------------------|---|---------------------------------|
| 1          | 36,148                              | 75.2                              | 80.8                              | 15.04   | 0.61                                  | 9.16  | 0.385                           |
| 2          | 18,081                              | 75.2                              | 80.8                              | 30.08   | 2.07                                  | 31.36   | 0.658                           |
| 4          | 14,270                              | 78.8                              | 84.7                              | 31.52   | 3.22                                  | 50.99   | 0.807                           |

Weighted average HHV efficiency of 3 tests:  $15.04 + 30.08 + 31.52 = \mathbf{76.64 \%}$ .

Average CO emissions:  $(0.385 + 0.658 + 0.807)/3 = \mathbf{0.617 \text{ g/min}}$

**Table 4 – Test Facility Conditions**

| Run | Room Temperature (°F) |       | Barometric Pressure (Hg) |       | Air Velocity (ft/min) |       |
|-----|-----------------------|-------|--------------------------|-------|-----------------------|-------|
|     | Before                | After | Before                   | After | Before                | After |
| 1   | 74.5                  | 75.7  | 29.96                    | 29.97 | <50                   | <50   |
| 2   | 75.7                  | 76.6  | 29.97                    | 29.98 | <50                   | <50   |
| 4   | 76.5                  | 76.1  | 30.29                    | 30.06 | <50                   | <50   |

**Table 5 – Kindling and Start-up Fuel Description Summary**

Birch Cordwood

| Run | Kindling Weight Wet Basis (lbs) | Start-up Fuel Weight Wet Basis (lbs) | Residual Start-up fuel weight (lbs) |
|-----|---------------------------------|--------------------------------------|-------------------------------------|
| 1   | 1.54                            | 2.31                                 | 1.19                                |
| 3   | 1.66                            | 2.48                                 | 0.88                                |

**Table 6 – Fuel Measurement and Cordwood Description Summary – TEST**

Birch Cordwood

| Run | Test Fuel Wet Basis (lbs) | Firebox Volume (ft <sup>3</sup> ) | Fuel Loading Density Wet Basis (lbs/ft <sup>3</sup> ) | Test Fuel Dry Basis (lbs) | <sup>1</sup> Test Fuel Consumed During Test Dry Basis (lbs) |
|-----|---------------------------|-----------------------------------|---|---------------------------|---|
| 1   | 5.09                      | 0.505                             | 10.08   | 4.197 + 0.979             | 4.601 <sup>1</sup>  |
| 2   | 5.94                      | 0.505                             | 11.76   | 4.945                     | 4.945   |
| 3   | 5.09                      | 0.505                             | 10.08   | 4.227 + 0.985             | 4.64 <sup>1</sup>   |
| 4   | 6.19                      | 0.505                             | 12.26   | 5.091                     | 5.091   |

1. Includes start-up and kindling fuel for high burn tests 1, 3

**Table 7 – Dilution Tunnel Gas Measurements and Sampling Data Summary**

| <b>Run</b> | <b>Length of Test<br/>(hh:mm:ss)</b> | <b>Average Dilution Tunnel Gas Measurements</b> |                             |
|------------|--------------------------------------|---|-----------------------------|
|            |                                      | <b>Velocity<br/>(ft/sec)</b>                    | <b>Temperature<br/>(°F)</b> |
| 1          | 1:17:50                              | 21.59   | 91                          |
| 2          | 2:30:50                              | 21.59   | 91                          |
| 4          | 02:26:10                             | 21.29   | 88                          |

### **Model Similarities**

All versions of the 6100 B series share the same firebox, flue, and combustion air system. Model differences are limited to variations of the pedestal base.

Model 6140 B was the tested model, it sets on a short pedestal base that is approximately the same diameter as the stove body.

Model 6143 B has a taller pedestal similar in diameter as the 6140 B that is offered with and without a wood storage compartment.

Model 6148 B has a pedestal that is similar in height to the 6143 B but has a reduced diameter between the base and the firebox.

Model 6170 B has no pedestal, it is designed as a wall hanging appliance.

Photos of these variations are in Appendix 26 of DTI report number 300-ELAB-2381-EPA.

*Morsø Jernstøberi A/S.  
Model: 6100 B  
Report Number:0192WS015E*

# **Appendix A**

## **User Manual / Labels**

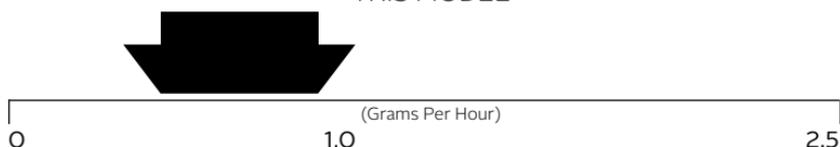
Manufactured by: Morsø

Model: 6100 B series

U.S. ENVIRONMENTAL PROTECTION AGENCY

Certified to comply with 2020 particulate emission standards using cord wood.

## SMOKE THIS MODEL



## EFFICIENCY



Particulate emission using ASTM E3053-17 cordwood test method:

**Emission**  
**0.67 g/h**

Wood heaters with higher efficiencies cost less to operate.

**HEAT OUTPUT**  
**15,043 to 38,107 Btu/Hr**

Use this to choose the right size appliance for your needs.  
ASK DEALER FOR HELP

This wood heater needs periodic inspection and repair for proper operation. Consult the owner's manual for further information. It is against federal regulations to operate this wood heater in a manner inconsistent with the operating instructions in the owner's manual.



OMNI-Test Laboratories, Inc.

Portland  
Oregon USA

Report No./Rapport Nu: 0192WS015E

**Solid Fuel Room Heater**  
Fournaise de Pièce Au Gas Solide  
Tested to/Testé à:  
UL 1482-2011(R2015), ULC -S627-00

DO NOT REMOVE THIS LABEL / NE PAS ENLEVER CETTE ÉTIQUETTE

MADE IN DENMARK / FABRIQUÉ AU DANEMARK

DATE OF MAUFACTURE / DATE DU MANUFACTURE

2019 2020 2021



JAN

FEB

MAR

APR

MAY

JUN

JUL

AUG

SEP

OCT

NOV

DEC



Model/Modèle:



6140 B



6143 B



6148 B



6170 B

Serial No./

Nu.de Série



**PREVENT HOUSE FIRES:**

Install and use only in accordance with manufacturer's installation and operating instructions and local codes. Contact local building or fire officials about restrictions and installation inspection in your area. In absence of any local codes, installation must meet minimum requirements of NFPA 211 in USA, and B365 in Canada. Refer to manufacturer's instructions and local codes for precautions required for passing chimney through a combustible wall or ceiling. Inspect and clean chimney system frequently in accordance with manufacturer's instructions.

For use with solid wood fuel only. Do not connect this unit to a chimney flue serving another appliance.

Do not use grate or elevate fire. Build wood fire directly on hearth.

Use a residential type masonry or listed type HT factory-built chimney.

High Temperature (H.T.) Chimney Standard UL-103-1985 (2100° F.) for the USA, and High Temperature (650°C) Standard ULC S-629 for Canada.

**NOTE:** Replace glass only with factory supplied ceramic. Operate only with door closed. Do not operate with start device open or ajar.

Do not obstruct beneath the heater

**PREVENT CREOSOTE FIRES:** Inspect and clean chimney frequently. Under certain conditions of use creosote buildup may occur rapidly.

**CAUTION:** Fully open combustion air control before opening the fuel feed door.

**PRÉVENTION DES FEUX DE MAISON:**

Installez et utilisez seulement en accord avec les instructions d'installation et d'opération du manufacturier et des codes locaux. Contactez les autorités locales en charge des constructions et de la prévention contre le feu au sujet des restrictions et l'inspection des installations dans votre région. Dans l'absence des codes locaux, l'installation doit être conforme aux exigences de NFPA 211 aux États-Unis, et B365 au Canada. Référez-vous aux instructions du manufacturier et des codes locaux pour les précautions exigées pour passer une cheminée à travers un mur ou un plafond combustibles. Inspectez et nettoyez le système de la cheminée fréquemment en accord avec les instructions du manufacturier.

Pour une utilisation avec des combustibles solides uniquement. Ne pas brancher cette unité à une cheminée utilisée pour une autre installation.

N'utilisez pas un âtre et n'élevez pas la feu. Édifiez le bois de feu directement sur le foyer.

Utilisez une cheminée maçonnée de type résidentiel ou une cheminée préfabriquée répertoriée de type HT. Cheminée Haute Température (HT), norme UL-103-1985 (2100 °F) pour les États-Unis et Haute Température (650 °C), norme ULC S-629 pour le Canada.

**NOTE:** Remplacez la vitre seulement avec de la céramique fournie par l'usine.

Opérer seulement avec la porte fermée. Ne pas opérer si le démarreur d'opération est ouvert ou entrouvert.

Ne pas obstruer sous le poêle.

**PRÉVEZ LES FEUX DE CRÉOSOTE:** Inspectez et nettoyez la cheminée fréquemment. Sous certaines conditions d'usage, le résidu de créosote peut se faire rapidement.

**AVIS:** Ouvrez complètement le contrôle d'air de combustion avant d'ouvrir la porte du foyer.

**FREESTANDING INSTALLATION**

STANDARD RESIDENTIAL FREESTANDING INSTALLATIONS REQUIRE: 6" diameter, minimum 24 MSG black or 26 MSG blued steel connector, with listed (type UL103 HT or ULC S629) factory-built chimney, suitable for use with solid fuel or masonry chimney. / POUR LES INSTALLATIONS RÉSIDENNELLES: Utiliser un connecteur de cheminée de 6" de diamètre, en acier noir de minimum 24 MSG ou en acier bleu de minimum 26 MSG vers une cheminée préfabriquée homologuée (type UL103 HT ou ULC S629) ou vers une cheminée maçonnée.

**U.S. ENVIRONMENTAL PROTECTION AGENCY**

Certified to comply with 2020 particulate emission standards using cord wood.

This wood heater needs periodic inspection and repair for proper operation. Consult the owner's manual for further information. It is against federal regulations to operate this wood heater in a manner inconsistent with the operating instructions in the owner's manual. Test results using ASTM E3053-17 cordwood test method:

PARTICULATE EMISSION / EMISSION DE PARTICULATE : 0.67 g/h

Certifié conforme aux normes EPA de 2020 les émissions de particules solides utilisant le bois de crèche.

Ce poêle doit être révisé et réparé périodiquement pour une utilisation correcte.

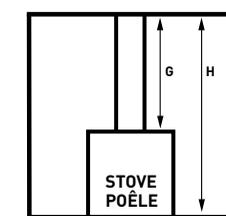
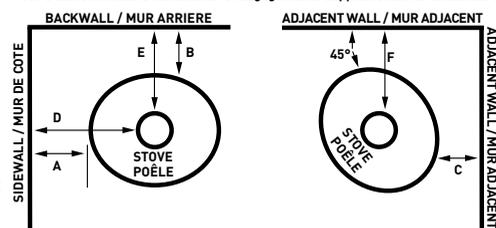
Il est contre la loi fédérale d'utiliser ce poêle contredit les instructions de ce manuel.

Résultats des tests utilisant la méthode d'essai ASTM E3053-17 cordwood:

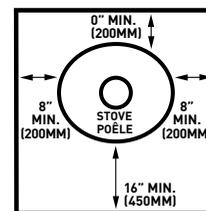
HEAT OUTPUT / PUISSANCE CALORIFIQUE: 15,043 - 38,107 BTU/Hr

| CLEARANCE REQUIREMENTS<br>DÉGAGEMENT MINIMAUX DES MATÉRIEAUX COMBUSTIBLES: | STANDARD RESIDENTIAL FREESTANDING INSTALLATIONS<br>(SINGLEWALL & DOUBLEWALL CONNECTOR):<br>INSTALLATION RÉSIDENNELLE STANDARD<br>(TUYAU DE RACCORDEMENT À SIMPLE PAROI ET À DOUBLE PAROI): |                | ALCOVE INSTALLATION<br>WITH DOUBLEWALL CONNECTOR:<br>INSTALLATION DANS UN ALCÔVE<br>TUYAU DE RACCORDEMENT À DOUBLE PAROI |
|--|--|----------------|--|
|  | SINGLEWALL   | DOUBLEWALL     | DOUBLEWALL   |
| A. SIDEWALL TO UNIT / DU MUR DE CÔTÉ AU POÊLE                              | 10.0" (254mm)  | 10.0" (254mm)  | 12.0" (305mm)  |
| B. BACKWALL TO UNIT / DU MUR ARRIÈRE AU POÊLE                              | 3.0" (76mm)  | 2.0" (51mm)    | 3.0" (76mm)  |
| C. CORNERWALL TO UNIT / DU MUR DU COIN AU POÊLE                            | 5.0" (127mm)   | 5.0" (127mm)   | N/A  |
| D. SIDEWALL TO CONNECTOR / DU MUR DE CÔTÉ AU RACCORD DE CHEMINÉE           | 15.5" (394mm)  | 15.5" (394mm)  | 17.5" (445mm)  |
| E. BACKWALL TO CONNECTOR / DU MUR ARRIÈRE AU RACCORD DE CHEMINÉE           | 7.5" (191mm)   | 6.5" (165mm)   | 7.5" (191mm)   |
| F. CORNERWALL TO CONNECTOR / DU MUR DE COIN AU RACCORD DE CHEMINÉE         | 10.0" (254mm)  | 10.0" (254mm)  | N/A  |
| G. UNIT TO CEILING / DU POÊLE AU PLAFOND                                   | 54.5" (1435mm)   | 54.5" (1435mm) | 24.5" (622mm)  |
| H. FLOOR TO CEILING / DU SOL AU PLAFOND                                    | 84.0" (2134mm)   | 84.0" (2134mm) | 54.0" (1372mm)   |

For additional types of installations and clearances consult your owners manual. Pour d'autres modes d'installation et dégagements supplémentaires consultez votre manuel du propriétaire



| FLOOR PROTECTION REQUIREMENTS/<br>EXIGENCES PROTECTION DU SOL | NON -COMBUSTIBLE MATERIAL<br>BENEATH STOVE/<br>MATÉRIEUX NON COMBUSTIBLES<br>AU-DESSOUS DU POÊLE |               |
|---|--|---------------|
|   | USA  | CANADA        |
| A EXTENDING DISTANCE, BACK DISTANCE, ARRIÈRE                  | -  | 8" (200 mm.)  |
| B EXTENDING DISTANCE, RIGHT SIDE DISTANCE, CÔTÉ DROIT         | 6"   | 8" (200 mm.)  |
| C EXTENDING DISTANCE, LEFT SIDE DISTANCE, CÔTÉ GAUCHE         | 6"   | 8" (200 mm.)  |
| D EXTENDING DISTANCE, FRONT DISTANCE, AVANT                   | 16"  | 18" (450 mm.) |



FLOOR PROTECTION REQUIREMENTS/  
EXIGENCES PROTECTION DU SOL

FLOOR PROTECTOR MUST BE NON-COMBUSTIBLE MATERIAL. IT MUST EXTEND BENEATH HEATER, AND TO THE FRONT / SIDES / REAR AS INDICATED. LE PROTECTEUR DE PLANCHER DOIT ÊTRE D'UN MATÉRIEL INCOMBUSTIBLE. IL DOIT S'ÉTENDRE EN DESSOUS DE L'APPAREIL ET AU DEVANT, AUX CÔTÉS ET À L'ARRIÈRE DE L'APPAREIL COMME INDICÉ

morsø



By appointment to The Royal Danish Court

**morsø**

# Installation and Operating Instructions

## Morsø 6100 B

For use in North America



Save these instructions

MORSØ JERNSTØBERI A/S · DK-7900 NYKØBING MORS  
E-Mail: [stoves@morsoe.com](mailto:stoves@morsoe.com) · Website: [www.morsoe.com](http://www.morsoe.com)

**Enjoy your new Morsø stove!**

**We congratulate you on your choice of a Morsø stove. Morsø has been producing some of the world's best stoves since 1853. If you follow this installation- and operating instruction carefully, we can assure you many years of warmth and pleasure.**

**Optional Accessories**

A wide range of accessories (such as handling gloves, fireside tools, glass cleaner and heat-proof paint) are available for use with your Morsø stove. They help with day-to-day running and maintenance. Contact your Morsø dealer for more information.

The Morsø 6100 B series have been tested by OMNI-Test Laboratories, Inc. The test standards are UL-1482-2012 (R2015) for the United States and ULC-S627-00 for Canada.



**The stove is listed for burning wood only. Do not burn other fuels.**

U.S. ENVIRONMENTAL PROTECTION AGENCY. Certified to comply with 2020 particulate emission standards using cord wood.

Average particulate emission using ASTM E3053-17 cord wood test method is 0.67 g/h. Under specific test conditions this heater has been shown to deliver heat at rates ranging from 15,043 to 38,107 Btu/hr. This appliance was determined to have an average higher heating efficiency value of 77% when tested in accordance with CSA B415.1

This wood heater needs periodic inspection and repair for proper operation. It is against federal regulations to operate this wood heater in a manner inconsistent with operating instructions in this manual.



**Cast iron**

Cast iron is a live material. There are no two ovens that are identical. This is partly due to the tolerances of the casting process, partly because the ovens are a work of craftsmanship. Minor unevennesses may also occur in the cast iron surface.

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Read this entire manual before you install and use your new room heater. If this room heater is not properly installed, a house fire may result. To reduce the risk of fire, follow the installation instructions. Failure to follow instructions may result in property damage, bodily injury, or even death.

Contact local building officials about restrictions and installation inspection requirements in your area.

Save these instructions

## 1.0 Installation of your Morsø stove

Installation of woodburning stoves must be safe and legal.

The installation must conform standard CAN/CSA-B365, Installation Code For Solid-Fuel-Burning Appliances and Equipment. Make-shift compromises during installation can have consequences, the installation of the woodburning stoves must be safe and legal. If your Morsø stove is not installed correctly, it may cause a house fire. To reduce the risk of fire, the installation instructions must be followed carefully. Contact the local building officials about restrictions and installation inspection in your area.

### Before you start installing your stove, make sure that:

- The stove and chimney connection are placed far enough from combustible materials to meet all clearance requirements.
- The floor protection must be adequate and must be made correctly according to the requirements.

All necessary approvals are needed from the local building officials.

The data plate, which is located on the back of the stove, provides information regarding safety testing information, name of certified testing laboratory, and installation requirements.

Installation requirements vary in different districts, and the local building officials have the final authorization to approve your installation. You should discuss the installation with them before beginning. Please ask your dealer for further information.

**Do not connect to any air distribution duct or system.**

**Important:** If the installation instructions are not followed carefully, it may cause dangerous situations like chimney - and house fires. Follow the instructions carefully and do not deviate from them as it may cause injuries to people or property.

### 1.1 Checking loose parts in the stove

After unpacking, check that the fire bricks are firmly in position and have not shifted in transit. Check also that the air control works freely. Before starting the initial fire, make sure that the baffles is placed correctly.

### Standard Accessories

A Morsø glove and ceramic flue connection gasket are standard accessories that usually can be found in the ashpan or firebox area.

### 1.2 The chimney / flue system

Note that the flue system must be independently secured and must not rely on the stove for support.

**The stove must not be connected to a chimney flue serving any other appliance. (Several flues may run up a single chimney stack; use one flueway per appliance).**

**Use a code-approved masonry chimney with a flue liner or listed type HT factory-built chimney**

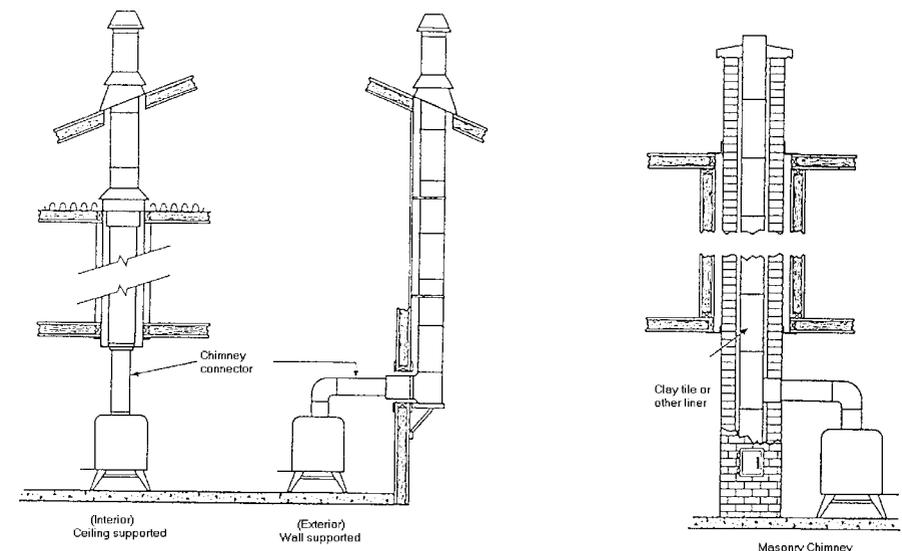
**High Temperature (H.T.) Chimney Standard UL-103-1985 (2100° F.) or a code-approved masonry chimney with flue liner for the USA, and High Temperature (650°C) Standard ULC S-629 for Canada.**

The internal dimensions of the chimney connector and chimney must not be less than 6 inches diameter (or equivalent cross section), and should not be significantly larger than this. Too large a section will tend to allow the flue gases to cool excessively, causing sluggishness or unpredictability in the stove's performance.

We recommend the length of the chimney system should be at least 16 feet (not required) above the stove in normal domestic situations, measured from the flue collar to the top of the chimney.

Local conditions like for example - roof constructions, large trees nearby and high altitude, may influence the chimney draft and height. Therefore, contact the local professional chimney sweep or your Morsø dealer.

### Typical Factory-Built or Masonry Chimney Installations



### 1.3 Flue Connection

The stove is supplied from the factory with a round blanking plate blocking off the top and rear flue exit (behind the rear shield plate). A flue collar are placed in the firebox area.

Use a 24 MSG black or blue chimney connector or listed double wall chimney connector. Refer to local codes and the chimney manufacturer's instructions for precautions required for passing a chimney through a combustible wall or ceiling. Remember to secure the chimney connector with a minimum of three screws to the product and to each adjoining section.

The collar can be fitted to the rear outlet. Simply knock out the round panel on the rear heat shield plate to reveal the cast iron plate. Untwist the blanking plate and the flue collar and swap their positions. Re-secure by pushing down and tighten the enclosed screws. Position the stove and connect to the flue system.

**Wear gloves and protective eyewear when drilling, cutting or joining sections of chimney connector**

### 1.4 Connection to the existing chimney

A chimney connector is the double-wall or single-wall pipe that connects the stove to the chimney. The chimney itself is the masonry or prefabricated structure that encloses the flue. Chimney connectors are used only to connect the stove to the chimney. Double-wall connectors must be tested and listed for use with solid-fuel burning appliances. Single-wall connectors should be made of 24 gauge or heavier gauge steel. Do not use galvanized connector; it cannot withstand the high-temperatures that smoke and exhaust gases can reach, and may release toxic fumes under high heat. The connector must be 6 inches (150mm) in diameter.

**If possible, do not pass the chimney connector through a combustible wall or ceiling. If passage through a combustible wall is unavoidable, refer to the sections on Wall Pass- Throughs. Do not pass the connector through an attic, a closet or similar concealed space when installing the chimney connectors.**

It is important to keep the flue gases moving smoothly in the right direction. Do not vent into a large void at this location; rather form one continuous section all the way up. Use mild bends (e.g. 45° vs. 90°) rather than sharp angles where a change of direction is required. All parts of the venting must be accessible for cleaning purposes.

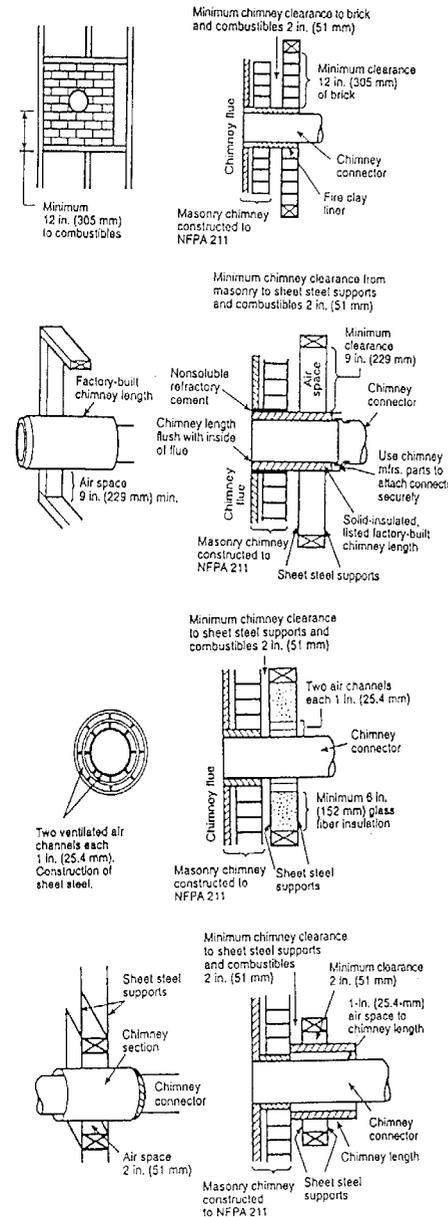
In horizontal runs of chimney, maintain a distance of 18 inches from the ceiling. Keep it as short and direct as possible, with no more than two 90 degree turns. Slope horizontal runs of connector upward 1/4 inch per foot (20 mm per metre) going from the stove toward the chimney. The recommended maximum length of a horizontal run is 3 feet (1 metre), and the total length should be no longer than 8 feet (2.5 metres).

Information on assembling and installing connectors is provided by the manufacturer's instructions exactly as you assemble the connector and attach it to the stove and chimney.

**Be sure the installed stove and chimney connector are correct distances from near by combustible materials. See the clearance paragraph page 8.**

Where passage through a wall or partition of combustible construction is desired, the installation shall conform to CAN/CSA-B365.

### Chimney Connector Systems and Clearances from Combustible Walls for Residential Heating Appliances



- A Minimum 3.5-in thick brick masonry all framed into combustible wall with a minimum of 12-in brick separation from clay liner to combustibles. The fireclay liner shall run from outer surface of brick wall to, but not beyond, the inner surface of chimney flue liner and shall be firmly cemented in place.
- B Solid-insulated, listed factory-built chimney length of the same inside diameter as the chimney connector and having 1-in. or more of insulation with a minimum 9-in. air space between the outer wall of the chimney length and combustibles.
- C Sheet steel chimney connector, minimum 24 gauge in thickness, with a ventilated thimble, minimum 24 gauge in thickness, having two 1-in. air channels, separated from combustibles by a minimum of 6-in. of glass fiber insulation. Opening shall be covered, and thimble supported with a sheet steel support, minimum 24 gauge in thickness.
- D Solid insulated, listed factory-built chimney length with an inside diameter 2-in. larger than the chimney connector and having 1-in. or more of insulation, serving as a pass-through for a single wall sheet steel chimney connector of minimum 24 gauge thickness, with a minimum 2-in. air space between the outer wall of chimney section and combustibles. Minimum length of chimney section shall be 12-in. chimney section spaced 1-in. away from connector using sheet steel support plates on both ends of chimney section. Opening shall be covered, and chimney section supported on both sides with sheet steel supports securely fastened to wall surfaces of minimum 24 gauge thickness. Fasteners used to secure chimney section shall not penetrate chimney flue liner.

## 1.5 Positioning the stove

### Distance to walls and lintel

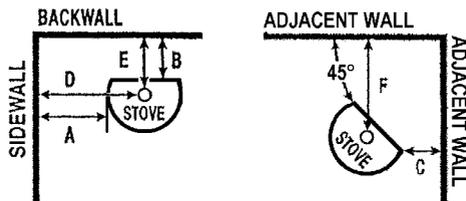
When the stove is positioned near combustible materials, observe all current local and national building regulations with regards to clearances. Whatever regulations apply to your area, do not in any case install the stove within 8 inches of combustible materials around the sides or 16 inches above the top of the stove (fireplace installations require greater clearances above the stove - see below in the clearance chart). These distances may need to be increased if the materials are sensitive to heat. Note also that wall paper and other decorative materials may become detached with the effects of heat and care should be taken to ensure that they do not fall towards the stove in such an event.

When the stove is positioned near non-combustible materials, a gap of 4 inches or more is recommended for cleaning purposes and to ensure that heat circulates around the stove and out into the room.

If using rear exit, the floor protection must extend beneath the chimney connector and 2-in beyond each side.

| CLEARANCE REQUIREMENTS     | STANDARD RESIDENTIAL INSTALLATION SINGLEWALL CONNECTOR |         |
|----------------------------|--|---------|
|                            | USA  | CANADA  |
| A. Sidewall to unit        | 10"  | 254 mm  |
| B. Backwall to unit        | 3"   | 76 mm   |
| C. Cornerwall to unit      | 5"   | 127 mm  |
| D. Sidewall to connector   | 15.5"  | 394 mm  |
| E. Backwall to connector   | 7.5"   | 190 mm  |
| F. Cornerwall to connector | 10"  | 254 mm  |
| G. Unit to ceiling         | 54.5"  | 1384 mm |
| H. Floor to ceiling        | 84"  | 2134 mm |

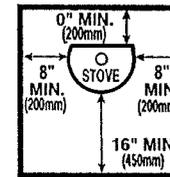
MINIMUM CLEARANCES TO COMBUSTIBLES:



| CLEARANCE REQUIREMENTS     | STANDARD RESIDENTIAL INSTALLATION DOUBLEWALL CONNECTOR |         |
|----------------------------|--|---------|
|                            | USA  | CANADA  |
| A. Sidewall to unit        | 10"  | 254 mm  |
| B. Backwall to unit        | 2"   | 51 mm   |
| C. Cornerwall to unit      | 5"   | 127 mm  |
| D. Sidewall to connector   | 15.5"  | 394 mm  |
| E. Backwall to connector   | 6.5"   | 165 mm  |
| F. Cornerwall to connector | 10"  | 254 mm  |
| G. Unit to ceiling         | 54.5"  | 1384 mm |
| H. Floor to ceiling        | 84"  | 2134 mm |

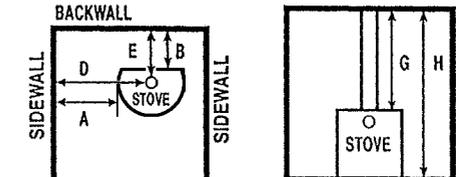
| CLEARANCE REQUIREMENTS     | STANDARD RESIDENTIAL INSTALLATION REAR VENT OUT BACK WALL SINGLEWALL CONNECTOR |        |
|----------------------------|--|--------|
|                            | USA  | CANADA |
| A. Sidewall to unit        | 10"  | 254 mm |
| B. Backwall to unit        | 6.5"   | 165 mm |
| C. Cornerwall to unit      | -  | -      |
| D. Sidewall to connector   | 15.5"  | 394 mm |
| E. Backwall to connector   | -  | -      |
| F. Cornerwall to connector | -  | -      |
| G. Unit to ceiling         | -  | -      |
| H. Floor to ceiling        | -  | -      |

NON-COMBUSTIBLE FLOOR PROTECTOR



FLOOR PROTECTOR MUST BE NON-COMBUSTIBLE MATERIAL. IT MUST EXTEND BENEATH HEATER, AND TO THE FRONTSIDES/REAR AS INDICATED.

ALCOVE INSTALLATION



\*Maximum alcove depth must be no more than 32" (813mm)

| CLEARANCE REQUIREMENTS     | ALCOVE INSTALLATION DOUBLEWALL CONNECTOR |
|----------------------------|--|
| A. Sidewall to unit        | 12" (305 mm)                             |
| B. Backwall to unit        | 3" (76 mm)                               |
| C. Cornerwall to unit      | -  |
| D. Sidewall to connector   | 17" (432 mm)                             |
| E. Backwall to connector   | 7.5" (190 mm)                            |
| F. Cornerwall to connector | -  |
| G. Unit to ceiling         | 24.5" (622 mm)                           |
| H. Floor to ceiling        | 54" (1372 mm)                            |

| FLOOR PROTECTION REQUIREMENTS  | NON-COMBUSTIBLE MATERIALS BENEATH STOVE |        |
|--------------------------------|---|--------|
|                                | USA                                     | CANADA |
| Extending distance, back       | -                                       | 200 mm |
| Extending distance, right side | 8"                                      | 200 mm |
| Extending distance, left side  | 8"                                      | 200 mm |
| Extending distance, front      | 16"                                     | 450 mm |

### Distance to furniture

The recommended minimum distance from stove to furniture is 30 inches. Note that some furniture is more easily affected by heat and may need to be moved to a greater distance. This is your responsibility.

In addition other combustible materials, away from the stove. In general, a distance of 30 inches must be maintained between the stove and moveable combustible item such as drying clothes, newspapers, firewood etc.

## 1.6 Mobile Home Installation

(Mobile home installation is only applicable for USA)

The Morsø 6100 can be installed in a mobile home if equipped with an outside combustion air kit, a terminal cap with a spark arrestor, and if it meets the following installation requirements:

- The stove must be secured to the mobile home structure by bolting through the hearth pad and into flooring.
- The stove must be installed with a listed Type HT chimney connector, HT Chimney, and terminal cap with spark arrestor. Never use a single wall connector (stovepipe) in a mobile home installation.
- Floor protection requirements in section 1.5 must be followed precisely.
- In Canada, this appliance must be connected to a 6" (152 mm) factory-built chimney conforming to CAN/ULC-629M, STANDARD FOR FACTORY BUILT CHIMNEYS. Floor protection as referenced in section 1.5 must be followed, as well as use of Canadian Floor Protector.
- Follow the chimney and chimney connector manufacturer's instructions when installing the flue system for use in a mobile home.
- Outside air kit should be installed according to installation guide in the kit.
- Intake air piping can be installed through the floor into a vented crawl space or through the wall of the residence to obtain outside air.
- Install in accordance with 24 CFR, Part 3280 (HUD).
- NOTE: Top sections of chimney must be removable to allow maximum clearance of 13.5' from ground level for transportation purposes.

### WARNING:

**NEVER DRAW COMBUSTION AIR FROM A WALL, FLOOR OR CEILING CAVITY OR FROM ANY ENCLOSED SPACE SUCH AS AN ATTIC OR GARAGE.  
DO NOT INSTALL IN A SLEEPING ROOM.**

### CAUTION:

**THE STRUCTURAL INTEGRITY OF THE MOBILE HOME FLOOR, WALL, AND CEILING/ROOF MUST BE MAINTAINED (I.E., DO NOT CUT THROUGH FLOOR JOIST, WALL STUD, CEILING TRUSS, ETC.)  
DO NOT USE A GRATE TO ELEVATE FIRE - BUILD FIRE DIRECTLY ON HEARTH.**

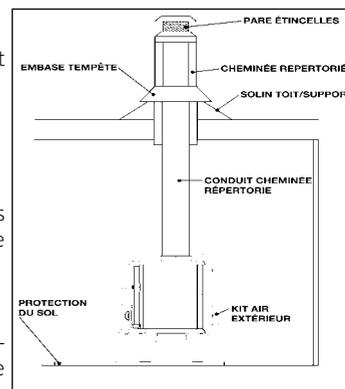
### Note:

#### Acid Protection

If acid-washing the masonry around the stove, protect the stove surface with an acid-proof cover.

#### Fresh Air Inlet

Unless there is deemed to be sufficient ambient leakage of air into the room via doorways, windows and the like, a dedicated fresh air inlet will be needed. This inlet should have 2 square inches (1250 square mm) of free air space. This is particularly important where the room is well sealed, or where an extractor hood or ventilation system disturbs the natural air pressure. Such an inlet should not be on a wall that is usually subject to negative pressure from normal wind pattern. Avoid placing the inlet directly across the room from the stove, thus causing a cold air draft.



## 2.0 Operation

### 2.1 Before you start firing

**For use with solid wood fuel only. Do not overfire, if heater or chimney connector glows you are overfiring. Inspect and clean chimney frequently. Under certain conditions of use creosote buildup may occur rapidly. Because of risk of smoke and flame spillage, operate only with door fully closed.**

#### CAUTION:

**Hot while in operation. Keep children, clothing and furniture away. Contact may cause skin burns.**

**DO NOT USE CHEMICALS OR FLUIDS TO START THE FIRE**

**DO NOT BURN GARBAGE OR FLAMMABLE FLUIDS**

**DO NOT USE A GRATE, ANDIRONS, OR OTHER WAYS OF ELEVATING THE FIRE - BUILD FIRE DIRECTLY ON HEARTH.**

**DO NOT USE GASOLINE, GASOLINE-TYPE LANTERN FUEL, KEROSENE, CHARCOAL LIGHTER OIL OR FLUID OR SIMILAR LIQUIDS TO START OR FRESHEN UP A FIRE IN THIS HEATER. KEEP ALL SUCH LIQUIDS AWAY FROM THE HEATER WHILE IT IS IN USE**

#### Choosing your fuel

All types of natural wood can be burned on your stove, but they must be well-seasoned and dry. Once the wood is cut to length, it should be split down middle - to suit the dimensions given below - to allow moisture to evaporate. Cut the wood to a length of max 12 inches (30 cm) and approx. 3 to 3.5 inches (7-8 cm) in section. If you can weigh your wood, aim for around 2 lbs. For correct combustion and heat output, wood fuel should contain no more than 20% moisture; this can easily be checked by using the Morsø Moisture Meter (part # 62929900).

To naturally season wood fuel, stack and store it under cover in an airy location where fresh air can move through each piece. Some soft woods may take as little as one good summer to season whereas harder woods such as oak, maple, and elm may require seasoning up to 18 months. Avoid overly dry wood that is gray in color as under certain conditions it can cause performance problems, such as back-puffing and sluggishness. Well seasoned wood will be light to hold and will show signs of cracking from the center-out in the ends. If your wood spits or sizzles when burnt, and your stove's door glass persistently mists up, your wood is not properly seasoned. Never use drift wood (from the sea), whose salt content may cause corrosion, nor construction wood that may have been impregnated with chemicals.

#### To optimize efficiency:

**Burning wet wood has a negative impact on efficiency**

**CAUTION Do not place fuel within the installation clearances for the stove or within the space required for loading fuel and ash removal.**

#### Starting the First Fire

The initial fire should be small, so that the stove paint can cure and the main plates of the stove can settle into position. Some fumes will be given off by the paint. Ventilate the room during this phase.

The setting of the air control, lighting techniques and loading intervals will depend on chimney draft, the fuel used, the heat required and so on. Some basic techniques are outlined below.

### In principle

Your stove should be with Primary and Secondary air and Pilot air inlets.

Primary Air is controlled using the lever situated over the door. Moving the control lever to right position will open the air inlet and will allow a supply of preheated air to enter the firebox via the 'airwash' system situated inside the stove and above the glass.

The secondary air is injected into the flue gases above the fire resulting in a cleaner, more efficient combustion process. The supply of secondary air and Pilot air is fixed open and is not adjustable.

For extra safety, your stove should be with a removable handle.

### 2.2 Lighting and loading intervals

When first lighting the stove, a large volume of air is needed. When the stove is cold, you should leave the door open an inch or two for the first few minutes and open the primary air supply completely. While the door is open, do not leave the stove unattended.

To form a reasonable bed of ash on the floor of the stove, you should use 2-4 pounds of dry kindling at the initial lighting. If possible, maintain a 1-1.5 inch (2-3 cm) layer of ash on the floor of the combustion chamber for added insulation.

1. We recommend using the "top-down" method to light your wood-burning stove. It is the most environmentally-friendly method of lighting. Use two firelighters and approx. 2-4 lbs of dry kindling sticks to quickly create a glowing layer of wood. Place the firelighters directly under the top layer of kindling sticks. This minimizes soot formation on the glass. Soot formation on the glass is often caused by too vigorous burning in contact with cold surfaces. If you avoid the formation of soot when lighting the fire and build up a layer of hot embers, you will have minimal soot formation when getting the fire burning again later.



2. The air supply must be fully open.



3. Light the fire.



4. After lighting, partially close the door, leaving it open an inch or two to allow in plenty of combustion air.

5. When the chimney is warm after about 5-10 minutes, the door should be closed. A suitable layer of ember will be formed after about 15-20 minutes.



6. When ready to reload, use a poker to spread the embers across the firebox floor, bringing plenty towards the front of the stove.



7. Lay two pieces of wood onto the embers. Leave half an inch or more between each piece.



8. Close the door. Leave the primary air supply fully open. If it does not light, leave the door slightly ajar to allow the necessary amount of air in to ignite the wood. Close the door again once the wood has kindled.



9. After a few minutes, adjust the primary air supply to suit your heating requirements. Make sure that there is always enough air to sustain clear, enduring flames when you reduce the amount of combustion air, and afterwards.



10. For refueling, add a layer of wood while there are still plenty of live embers, repeat steps 6-9. We recommend using fuel load with a weight of 3 lbs (2 pieces) and up to 6 lbs (5 pieces). Always keep the fuel load beneath the secondary stainless-steel air box. The space in front and above the air box is reserved for volatile gas combustion only.



Do not for any reason attempt to increase the firing of your heater by altering the air control adjustment range outlined in these directions.

**Warning:** Fireplace stoves must never be left unattended with the door open.

If the door is left partly open, gas and flame may be drawn out of the fireplace stove opening, creating risks from both fire and smoke. We recommend that you fit a smoke detector in the room where the stove is installed.

**DO NOT OVERFIRE THIS HEATER.** Overfiring may cause a house fire, or can result in permanent damage to the stove. If any part of the stove glows, you are overfiring.

The maximum recommended weight of wood fuel per load is 6lbs (5 split logs).

Under normal firing, the average flue temperature in the stove pipe, measured 20 cm above the stove, is approx. 300° C (550°F). The maximum flue temperature in the stove pipe must not exceed 450° C (750°F). If the flue temperature exceeds 450°C (750°F), it is considered as over firing and may cause premature wear and tear of the stove.

To help gauge the correct running temperature of your stove, we recommend you use the Morsø Flue Gas Thermometer (part # 62901200). The Flue Gas Thermometer magnetically attaches onto the stove pipe approx 20 cm (8") above the stove's top plate and measures the surface temperature of the stove pipe. Please see your authorized Morsø Dealer for availability.

#### Draft conditions

If smoke or fumes come out of your stove when lighting up and reloading, or if the fire simply will not respond, a poor draft is almost certainly to blame. (In a very few cases, there may be insufficient fresh air getting into the room - see installation advice above). Take advice from your stove supplier on how best to upgrade your flue system to improve draft.

#### Rules of woodburning

If you want less heat, put fewer logs on the stove and reduce the amount of air. It is still important to maintain a good layer of embers.

Less heat - less wood - less air

Greater heat - more wood - more air

Soot deposits will settle on the glass if the stove is run too slowly or if your wood is not well seasoned.

We would strongly recommend that you do not leave your stove alit at night. It harms the environment, and constitutes very poor use of the wood, as the gases in the wood do not ignite at the low temperature, but settle as soot (unburned gases) in the chimney and stove instead.

#### Carbon monoxide detectors

It is required in some jurisdictions to install smoke and carbon monoxide detectors where heaters are installed. Install at least one smoke detector on each floor of your home to ensure your safety. It should be located away from the wood appliance and close to the sleeping areas. Locating a smoke detector too close to a wood appliance can cause the smoke detector alarm to sound if a puff of smoke is emitted while the wood appliance door is open during reloading. Follow the smoke detector manufacturers placement, installation, and maintenance instructions

## 3.0 Maintenance

When performing maintenance on your stove, always protect yourself, using safety goggles and gloves.

### 3.1 Exterior Maintenance

The stove surface is painted with heat-resistant Senotherm paint. It is best kept clean by vacuuming with a soft brush attachment or by wiping with a lint-free cloth.

Over a period of time, the painted surface may become slightly grey. A can of Morsø touch-up spray paint should be available from your stove supplier. This can be applied - in accordance with the instructions - in just a few minutes. When first firing after touching up, the stove will give off a slight smell as the paint cures. Make sure to ventilate the room well during this phase.

### 3.2 Internal maintenance

#### Glass

If the stove is generally run at the correct temperatures, there should be little or no dirt on the glass. If dirt does settle during lighting, most will burn off as temperatures increase. For heavier deposits that will not burn off, use morsø glass cleaner, applied when the glass is cold, in accordance with the instructions. Never use abrasive cleaners on the glass surface.

#### Reasons for dirty glass

- Fuel too wet
- Logs too large or not split
- Combustion temperatures too low

**Do not clean the glass while hot**

**Replace broken glass immediately.**

**Do not operate your stove if the glass in the door is damaged.**

If you need to replace the glass, it should be replaced with the high temperature ceramic glass supplied by Morsø, contact your Morsø dealer.

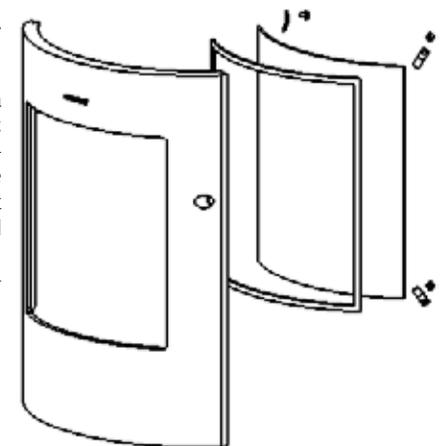
#### Installing the glass

Never install the glass when the stove is in function.

#### Ceramic glass replacement

Ceramic glass cannot be recycled because it has a higher melting point than ordinary glass. If ceramic glass is mixed with ordinary glass, the raw material is spoiled, and the reclaiming process may be halted. Take care that the ovenproof glass does not end up among ordinary recycled waste. That will be a great benefit to the environment.

Note: Should be handed in to a recycling station as ceramic glass.



1. When you open the door, you will find two hinge pins, one in each hinge. Remove the two hinge pins, lift the door off the hinges and place it face down on a sheet of cardboard or other nonabrasive fabric.
2. Unscrew the 4 bolts that secure the glass. (In the event that a bolt sheers off when being unscrewed, remove the remaining body of the bolt by drilling down its centre with 1/8 inch high speed steel drill bit. Smaller drill bits may be successful, but do not use a larger bit. Make sure the bit stays away from the edges of the bolt - this may damage the thread in the cast iron).
3. Remove the old ceramic gaskets and clean up the surface underneath with wire wool or emery paper to remove loose particles.
4. Place the new gasket material in position around the perimeter of the window area, making sure to pinch them to the length in such a way that they make a continuous seal. Leave no gaps.
5. Place the new glass in position on the strips and screw home the fresh bolts and fitting by hand.
6. Finally, give each of the bolts an extra half turn or so. The glass should held tight enough by that cleaning will not dislodge it. Do not over-tighten the bolts as this may put excessive pressure on the glass, resulting in cracking - important!

**To reduce the risk of breaking the glass, avoid striking the glass or slamming the door.**

#### **Internal service parts**

The flame-path equipment - consisting of the ashpan, grate, firebricks, Cast iron fire plates, glass, baffle and flue collar - are subject to the extremes of heat produced by the fire. From time to time, one or other of these parts may need replacing as a matter of routine maintenance.

**NOTE: The flame-path equipment, the ceramic rope and the paint finish are not covered by guarantee.**

All of these service parts can be bought from your morsø dealer, and we recommend that damaged parts are replaced as soon as possible to avoid collateral damage.

Should the baffle be distorted by an overfire, the stove will still function, although its efficiency may be compromised. Replace it as soon as possible.

#### **Reasons for fast internal wear and tear**

Persistent heavy firing

Soot and ashes left to accumulate

#### **Gasket**

The gasket around the perimeter of the door may harden over a period of time. It should be replaced if it becomes difficult to close the doors or if air starts to leak in around the perimeter of the doors, causing the fire to become a little less controllable. A morsø rope gasket kit is available from your stove supplier.

### **3.3 Cleaning the Stove and the Flue**

Check for soot above the baffle plate and around the flue outlet every month or so to start with. If the stove suddenly becomes sluggish, check for a soot fall around the flue collar or in the flue/chimney.

**The chimney and chimney connector should be inspected at least once every two months during the heating season to determine if a creosote buildup has occurred. If creosote has accumulated, it should be removed to reduce the risk of a chimney fire.**

Clean the flue/chimney - all the way from the stove to the flue terminal point above the house. A good routine is to clean the flue after each heating season in any case, and inspect prior to the season to ensure that bird's nests or other blockages have not occurred during the off season.

#### **Ash disposal**

Empty the ashpan on a daily basis or as needed. Ash allowed to build up towards the underside of the grate will trap heat and could cause premature failure of the grate.

#### **Empty the ashpan according to this procedure:**

Open the front door, and use a shovel or poker to stir excess ash through the ash slots in the grate down into the ash pan. Take out the ash pan, making sure to keep it level to avoid spilling ash.

#### **Dispose the ash in a metal container with a tight fitting lid.**

The closed container of ashes should be placed on a noncombustible floor or on the ground, well away from all combustible materials, pending final disposal. If the ashes are disposed of by burial in soil or otherwise locally dispersed, they should be retained in the closed container until all cinders have thoroughly cooled.

Return the ash pan to its original position in the stove, and close the door.

#### **CAUTION:**

**Never empty a stove in operation.**

**Never use your household or shop vacuum cleaner to remove ash from the stove; always remove and dispose of the ash properly.**

#### **Creosote - formation and need for removal**

When wood is burned slowly, it produces tar and other organic vapors, which combine with expelled moisture to form creosote. The creosote vapors condense in the relatively cool chimney flue of a slow-burning fire. As a result, creosote residue accumulates on the flue lining. When ignited this creosote makes an extremely hot fire. When burning wood, the chimney and chimney connector should be inspected at least once every two months during the heating season to determine if a creosote buildup has occurred. If creosote has accumulated, it should be removed to reduce the risk of a chimney fire.

#### **Chimney sweeping**

Inspect the system regularly during the heating season as part of a regular maintenance schedule. To inspect the chimney, let the stove cool completely. Then, using a mirror, sight up through the flue collar into the chimney flue. If you cannot inspect the flue system in this fashion, the stove must be disconnected to provide better viewing access.

Clean the chimney using a brush the same size and shape as the flue liner. Run the brush up and down the liner, causing any deposits to fall to the bottom of the chimney where they can be removed through the clean-out door.

Clean the chimney connector disconnecting the sections, taking them outside, and removing any deposits with a stiff wire brush. Reinstall the connector sections after cleaning, being sure to secure the joints between individual sections with sheet metal screws. If you cannot inspect or clean the chimney yourself, contact your local Morsø Dealer or a professional chimney sweep.

**If you do experience a chimney fire, act promptly and:**

1. Close the air control.
2. Get everyone out of the house.
3. Call the Fire Department.

**Annual maintenance**

Before the heating season, perform a thorough cleaning, inspection and repair: Thoroughly clean the chimney and chimney connector. Inspect the chimney for damage and deterioration. Replace weak sections of prefabricated chimney. Have a mason make repairs to a masonry chimney. Inspect the chimney connector and replace any damaged sections. Check gasketing for wear or compression, and replace if necessary. Check the glass for cracking; replace if needed. Check door and handle for tightness. Adjust if needed.

**How to clean the inside parts of Morsø 6100**

When cleaning the inside parts of the stove in connection with the annual visits from your local chimney sweep we recommend that you remove the inside parts from the fire chamber. Please be careful as the vermiculite parts are porous. Cleaning of the stove must be done when the stove is cold.

**ALWAYS USE ORIGINAL MORSØ SPAREPARTS**

1. The bottom baffle is lifted up a bit and held in that position. Loosen the side bricks.



2. Tip the side bricks and remove them from the fire chamber.



3. Tip the other side brick and remove it from the fire chamber.



4. When the side bricks are removed the bottom baffle is lowered and lifted out of the fire chamber.



5. The upper baffle is removed from the brackets and lifted out of the fire chamber.



### 3.4 Leaving the stove for extended periods

#### Important:

If the stove is to be left unused for any period of time, clean it out thoroughly and leave the air control slightly open to allow airflow. Make sure that the flue does not allow rainwater to come anywhere near the stove; install a chimney cap, but do not block off the flue completely.

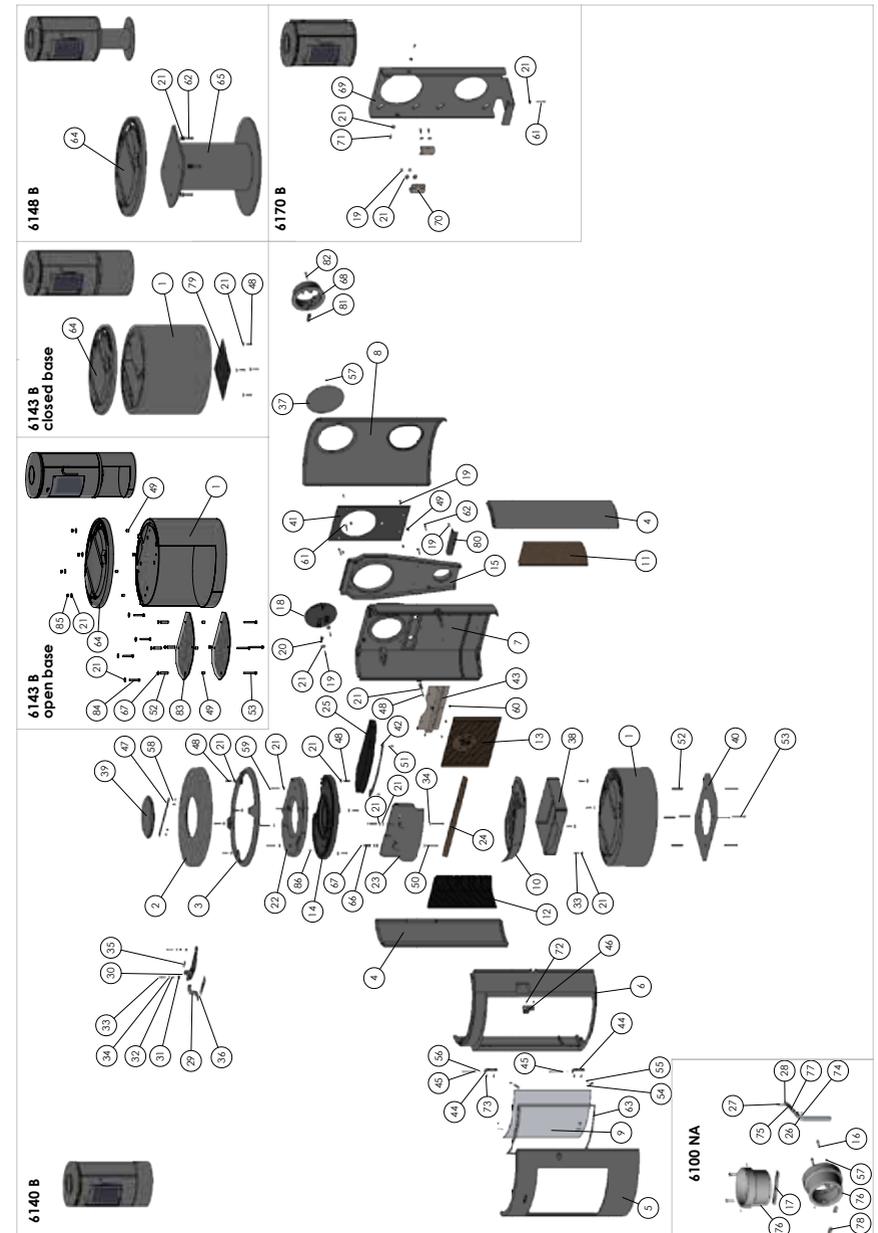
These measures should ensure there is a slight movement of air through the stove, and that the body of the stove remains dry, right into the corners.

Any ash left within an unfired stove can attract moisture like blotting paper. If moisture is allowed to settle within the stove, rust will form. Rust expands as it takes a grip. This can lead to undue pressure on the stove joints, and this in turn may result in damage to the stove.

NOTE: It is best to thoroughly clean the stove after the heating season has concluded. Adding a dessicant, such as kitter litter, into the ash pan helps absorb moisture during the summer months. Be sure to remove this prior to the heating season.

We hope you have many years of carefree warmth in its company. Some initial experimentation with loading and running techniques will decide your normal routine. If you have any problems after this short learning phase, please refer to your stove dealer. Should they be unable to help for any reason, please contact us in writing at the address on the front of this publication.

### 3.5 Parts diagram for model Morsø 6100



### 3.6 Parts list for model Morsø 6100

| Pos. No. | Parts                                 | SKU number |
|----------|---------------------------------------|------------|
| 1        | Socle                                 | 44610100   |
| 2        | Top plate, outside                    | 44610900   |
| 3        | Top frame                             | 44610600   |
| 4        | Side plate, outside                   | 44610700   |
| 5        | Door                                  | 44610300   |
| 6        | Front frame                           | 44610200   |
| 7        | Rear plate, inside                    | 44610400   |
| 8        | Rear plate, outside                   | 44610800   |
| 9        | Glass                                 | 79610100   |
| 10       | Intermediate frame                    | 346110     |
| 11       | Brick, side, right                    | 79610200   |
| 12       | Brick, side, left                     | 79610300   |
| 13       | Brick, back                           | 79610400   |
| 14       | Top plate, inside                     | 44610500   |
| 15       | Air canal, rear                       | 44611200   |
| 16       | Screw M6x35 DIN 933                   | 743625     |
| 17       | Stop bar                              | 71611900   |
| 18       | Cover                                 | 44141000   |
| 19       | Screw M6x16 DIN 933                   | 731616     |
| 20       | Lug                                   | 44256800   |
| 21       | Washer Ø6 DIN 9021 fzb                | 791891     |
| 22       | Air canal, top                        | 44611300   |
| 23       | Air canal, front                      | 44611600   |
| 24       | Baffle plate, lower                   | 79610500   |
| 25       | Baffle plate, top                     | 79610600   |
| 26       | Handle                                | 75610061   |
| 27       | Hinge pin Ø6x40                       | 542056     |
| 28       | Screw pinol msp ISO 4029-45h          | 73950500   |
| 29       | Handle primary air controller         | 71611261   |
| 30       | Primary air controller                | 71611100   |
| 31       | Distance tube Ø12x1.5 L=8mm           | 71810300   |
| 32       | Distance tube Ø8x1 L=10mm             | 71810200   |
| 33       | Screw M6x20 DIN 933                   | 74162000   |
| 34       | Washer 6,5x16x1 DIN 522-A fzb         | 736106     |
| 35       | Screw M5x10 ISO 7380 Buttonhead       | 73851100   |
| 36       | Closure plate for Primary air control | 71610800   |
| 37       | Roundel                               | 71611000   |
| 38       | Ash pan                               | 71610100   |
| 39       | Cover                                 | 44812000   |
| 40       | Radiant shielding, bottom             | 71610300   |
| 41       | Radiant shielding, rear               | 71610200   |
| 42       | Fitting plate for baffle              | 71610461   |
| 43       | Tertiary box                          | 71610561   |
| 44       | Hinge fitting                         | 71810100   |
| 45       | Screw Ø5x60 DIN 660 KN KULLRIG NIT    | 74701000   |
| 46       | Closure fitting                       | 71610700   |
| 47       | Lug for cover                         | 71813200   |
| 48       | Screw M6x25 dIN 933                   | 731625     |
| 49       | Distance tube Ø10x1 L=10mm            | 541439     |
| 50       | Screw M6x50 DIN 931                   | 731650     |

### 3.6 Parts list for model Morsø 6100

| Pos. No. | Parts                                | SKU number |
|----------|--------------------------------------|------------|
| 51       | Screw M6x12 DIN 933                  | 731612     |
| 52       | Distance tube Ø10x1 L=35mm           | 542641     |
| 53       | Screw M6x55 DIN 933                  | 731640     |
| 54       | Glass fitting                        | 71814561   |
| 55       | Screw M5x8 ISO 7380                  | 73850800   |
| 56       | Retaining Ring Washer 4mm DIN 6799   | 746006     |
| 57       | Screw 3,5x9,5 DIN 7981 fzb           | 791835     |
| 58       | Screw M6x8 DIN 933                   | 731608     |
| 59       | Screw M6x40 DIN 933                  | 731640     |
| 60       | Screw M6x10 DIN 965A                 | 74361000   |
| 61       | Screw M6x35 DIN 933                  | 731635     |
| 62       | Screw M6x30 DIN 933                  | 731630     |
| 63       | Tape for glass                       | 79074200   |
| 64       | Bottom plate                         | 44611500   |
| 65       | Pedestal                             | 71611500   |
| 66       | Distance tube Ø10x1 L=30             | 541440     |
| 67       | Vistop lock washer 6 mm              | 746206     |
| 68       | Flue collar                          | 44141900   |
| 69       | Fitting for wall                     | 71612000   |
| 70       | Bracket for wall fitting             | 71612100   |
| 71       | Screw M6x16 Buttonhead ISO 7380      | 73861400   |
| 72       | Screw M5x8 DIN 933                   | 74150804   |
| 73       | Screw M5x12 DIN 7991                 | 73856100   |
| 74       | Cotter pin Ø2x10 DIN 1481            | 74201900   |
| 75       | Axle f. door                         | 75610161   |
| 76       | Flue collar                          | 44611800   |
| 77       | Spring 1,5x14x21 5 turns             | 79048800   |
| 78       | Fitting w. thread for flue collar    | 44256700   |
| 79       | Radiant shielding, Bottom for 6143   | 71612500   |
| 80       | Bracket for optional outside air kit | 71613700   |
| 81       | Fitting w. thread for flue collar    | 542630     |
| 82       | Screw M6x35 DIN 7991                 | 74241900   |
| 83       | Radiant shielding, open base 6143    | 71617000   |
| 84       | Screw M6x45 DIN 933                  | 731645     |
| 85       | Nut 6mm kl.8 DIN934                  | 735006     |
| 86       | Screw M6 x 16 DIN 913-45H            | 73961700   |

# Guarantee Product Registration

## MORSØ 10 YEAR GUARANTEE CERTIFICATE

Behind every Morsø stove is more than 160 years of dedicated stove design and manufacturing experience. Quality control has always been at the heart of the production process and detailed measures have been put into place at all key stages of the build. Accordingly, provided that the stove has been supplied by an authorised Morsø dealer, Morsø will offer a 10-Year Manufacturers Guarantee against manufacturing defect to any of the main exterior body parts of its stoves.

**Read more about "Morsø 10 years guarantee/product registration card" and  
REGISTER your new Morsø stove online:  
<http://international.morsoe.com/warranty-registration>**

Morsø Jernstøberi A/S - 10.09.2019 - 72611600



## IMPORTANT!

### How to heat safely for the environment and yourself!

- **Use only dry wood**

Use only dry (max. 20% moisture content) and untreated wood. The fuel must be split and 8 - 12 cm thick.

- **Light**

Light with dry kindling (use 1 - 2 kg). Leave the door ajar and stay close to the stove during the lighting phase.

- **Good layer of embers**

Be certain to have a good layer of embers before refilling. The wood should light within 2 minutes. If the logs do not ignite it may, in an extreme case, cause the flue gases to ignite which may pose a risk to material damage or personal injury.

- **Refuelling**

When refuelling use 2 - 3 pieces of wood - no more than 2 - 2.5 kg.

- **Ensure adequate air**

i.e. clear and yellow flames.

- **Never burn overnight**



By appointment to The Royal Danish Court

# morsø

Morsø Jernstøberi A/S -10.09.2019 - 72611600

MORSØ JERNSTØBERI A/S . DK-7900 NYKØBING MORS  
E-Mail: stoves@morsoe.com · Website: www.morsoe.com

*Morsø Jernstøberi A/S.*  
*Model: 6100 B*  
*Report Number:0192WS015E*

**Appendix C**  
**DTI CBI Test Report**  
**300-ELAB-2381-EPA**

# TEST REPORT

Report no.:  
300-ELAB-2381-EPA



**DANISH  
TECHNOLOGICAL  
INSTITUTE**

Teknologiparken  
Kongsvang Allé 29  
DK-8000 Aarhus C  
+45 72 20 20 00  
[info@dti.dk](mailto:info@dti.dk)  
[www.dti.dk](http://www.dti.dk)

Page 1 of 25

Init.: JSA/MGJN

Order no.: 847607

No. of appendices: 29 (CBI report)

No. of appendices: 26 (non-CBI report)

**Requested by:** Company: Morsø Jernstøberi A/S  
Address: Furvej 19  
Postcode/town: DK-7900 Nykøbing Mors  
Country: Denmark  
Email: info@morsoe.com  
Web: www.morsoe.com

**Product:** Wood stove Type: Morsø 6140B

**Sample:** Receipt at DTI, Aarhus: 15. February 2019

**Test period:** Date of testing: 20-21 February 2019

**Procedure** Testing of solid fuel appliance in accordance with DTI method "ELAB-PP-BR-15" based on a relevant selection of standards and methods:

|  |     |
|--|-----|
| ASTM E2515-11  | Yes |
| ASTM E3053-17 (Cordwood)                                       | Yes |
| US EPA Method 28R in combination with ASTM E2780-10 (Cribwood) | No  |
| CSA B415.1-10  | Yes |
| EPA Communication on alternative method for Cordwood testing   | Yes |

**Result:** The stove/ meets the requirements of NSPS §40 CFR Part 60.

**Remarks:** See paragraph 2 - Remarks.

**Terms:** Accredited testing was carried out in compliance with international requirements, and the general terms and conditions of The Danish Technological Institute. The test results apply to the tested products only. This test report may be reproduced in extract only if the laboratory has approved the extract in writing. Danish Technological Institute is Notified Body with identification number 1235 and DIN Certco test laboratory, PL 168.

**Issued:** 06.09.2019, Danish Technological Institute, Aarhus, Stoves&Boiler test lab

**Signature:**

Jes Sig Andersen  
Senior Specialist

Morten Gottlieb Warming-Jespersen  
Quality Assurance



  
Test reg. no. 300



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## 1. Introduction

### 1.1. General

This report concerns testing of a free-standing stove of landscape format, type Morsø 6100B

There is a CBI version of the report holding all of the 29 annexes. In the non-CBI report, annex 12 (DTI test procedure), annex 22 (Assembly drawings) and annex 23 (parts drawings are excluded. Please find the full list of annexes in chapter 13.

### 1.2. Scope of testing

The appliance was tested to demonstrate compliance with the NSPS 2020 limits, using the alternative Cordwood test method broadly accepted by the administrator. Please find the letter of acceptance enclosed in appendix 1

### 1.3. Site

Testing was accomplished by Danish Technological Institute, Kongsvangallé 29, DK-8000 Aarhus C, Denmark in accordance to DTI's accredited EPA test procedure ELAB-PP-BR-15 (CBI information). The test procedure is amended in appendix 12 to the CBI report variant, but left out in the non-CBI report variant

### 1.4. Participants

#### **DTI staff**

Testing in the laboratory was accomplished by:

- Jes Sig Andersen, Senior Specialist (lead)
- Rene Lyngsø Hvidberg, Senior Specialist (trainee)

#### **Client staff**

The test work was witnessed by:

- Frank Juel Nielsen, Morsø Jernstøberi A/S

### 1.5. Test specimen

The stove was manufactured by:

|                |                       |
|----------------|-----------------------|
| Company:       | Morsø Jernstøberi A/S |
| Address:       | Furvej 6              |
| Postcode/town: | DK-7900 Nykøbing Mors |
| Country:       | Denmark               |

The stove weighs 105 kg.

The stove is not equipped with a catalyst. The portrait type of firebox is of ellipsoidal shape

The effective firebox volume used for fuel load calculation is 0.0143 m<sup>3</sup> (0.5050ft<sup>3</sup>)  
Please find the firebox dimensions in detail in the Main drawing 6100-254, dated 6. May 2019 in appendix 22



Variants: At the time of testing there are these basic variants in the 6100B series, all having identical firebox design and air system:

- Type 6140B on a small base
- Type 6143B on an extended base with and without a log store
- Type 6148B on a pedestal
- Type 6170B low version for use against a masonry wall

## 1.6. Description of the wood heater

**Wood Stove Model:** 6100 B series

**Type:** Freestanding, convection-type wood fired room heater.

### WOOD HEATER INFORMATION

**Materials of Construction:** The unit is constructed primarily of cast iron with a stainless-steel secondary combustion air box placed at the upper back of the firebox. The firebox is lined with molded vermiculite firebricks, sides, back and two baffles. The feed door has a large glass panel and 8 mm diameter fiberglass gasket.

**Air Injection System:** Air enters the firebox through an opening located at the back of the appliance.

Primary combustion air is channeled through the air controller holes down through the manifold that is located behind the door at the top of the door frame.

Secondary air enters the appliance through the back and is channeled internally to a stainless-steel box located at the upper back of the firebox. The stainless-steel box has two rows of air nozzles.

**Combustion Control Mechanisms:** The combustion air inlet is controlled by a handle located above the fuel loading door. Combustion air control mechanism is a sliding rod with flat plates attached that cover and uncover air inlets when the rod is pushed left or right. Only the primary combustion air is adjustable, the secondary combustion air is fixed.

**Combustor:** N/A

**Internal Baffles:** A angled baffle made of vermiculite is mounted in the upper portion of the firebox. The flame path is forced to the front of the firebox where it travels up through the opening between the baffle and primary air manifold. Above this baffle there is a second baffle also made of vermiculite

**Other Features:** None

**Flue Outlet:** The 6" diameter flue outlet is centered at the top of the appliance.

## 2. Aging prior to testing

The stove had been aged in excess of 50 hours of operation prior to the certification test, while pre-testing at Morsø.

There is an XLS file holding all the documentation of aging including plots of the course of the platform scale, the flue gas temperature and the flue draft. Further the full set of logger data is present.

The stove was pre-tested these days: the 22, 23, 24, 25, 28, 29, 30 and 31 of January and further the 1, 4, 5, 6, and 7 of February, each day of approximately 10 hours of operation, thus in total no less than 120 hours of operation with active combustion.



In order not to feed excessive page into the report, only plots of the course of the platform scale are shown in appendix 2. However, the full file has been presented to the third-party certifier, prior to commencement of the test work.

Please find documentation of aging in appendix 2.



### 3. Summary of test results

#### 3.1. Test schedule

The full certification test comprises one HF test run, one MF test run and one LF test run. On the 21<sup>st</sup> of January, a dummy HF test (no PM sampling) was performed in order to condition the firebed.

| Date      | Test I   | Test II | Remarks   |
|-----------|----------|---------|---|
| 20-2-2019 | HF test  | MF test | Both valid tests                                  |
| 21-2-2019 | Dummy HF | LF test | HF only to prepare firebed. The LF test was valid |

#### 3.2. Main results

Please see also the full set of test results in chapter 10

|    |                  | Burn rate kg dry matter/hour | Emission grams/hour |
|----|------------------|------------------------------|---------------------|
| #1 | HF 20-2          | 1,81                         | 0.68                |
| #2 | MF 20-2          | 1.25                         | 0.66                |
| #3 | Dummy HF 21-2    | 1.74                         |                     |
| #4 | LF 21-2          | 0.95                         | 0.68                |
|    | Weighted average |                              | 0.67                |

#### 3.3. Summary of the HF and MF tests the 20-02-2019

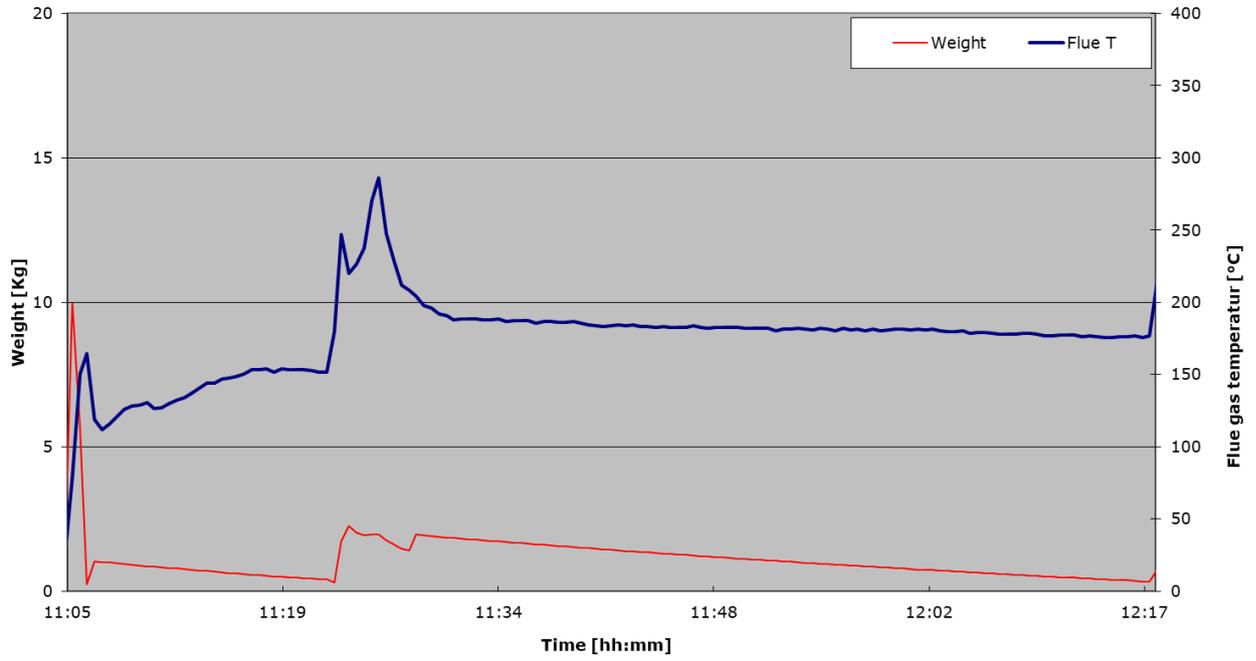
Data logger file Id: 2019-02-20\_08-40-43

|          |  |
|----------|--|
| 11:05:20 | Ignition of the Cold Start part test using the gas torch for 45 seconds. The air valve is set in position 100% open (full action 45 mm). 0,454 kg of kindling (10% moisture wb) and 0,679 kg start-up fuel (16.2% moisture wb) was added |
| 11:07:05 | Ignition is over, the door is closed after 1½ min ajar. The air valve is maintained at 100% open   |
| 11:23:10 | End of Kindling+Start-up at 325 grams of embers, taring of the platform scale, evening out of the embers   |
| 11:23:20 | Start of High Fire test using 2,308 kg firewood (17,5% moisture wb)  |
| 11:24:00 | End of loading time after 40 seconds.  |
| 11:28:40 | The door was closed, and the air valve was maintained in position 100% open, being the High Fire setting allowing maximum air supply   |
| 12:05:30 | Change of the filter holder arrangement in the split extraction train at the hour at gas meter reading 33082,0 normal litres   |
| 12:18:04 | End of High Fire test cycle at 250 grams of embers, taring of the platform scale, evening out of the embers, the air valve still in position 100% open for ignition  |
| 12:18:20 | Start of Medium Fire test using in total 2,695 kg of firewood (16,2% moisture wb)  |
| 12:18:50 | End of the loading time after 30 seconds   |
| 12:21:35 | The door was closed after 3:15 minutes ajar  |
| 12:22:50 | The air valve was reduced from 45 mm open (100%) to 10 mm open, which setting was maintained throughout the remaining MF test  |
| 13:18:20 | Change of the filter holder arrangement in the split extraction train at the hour at gas meter reading 33563,50 normal litres  |
| 14:04:20 | The Medium Fire test is over at platform scale reading 0 kg  |

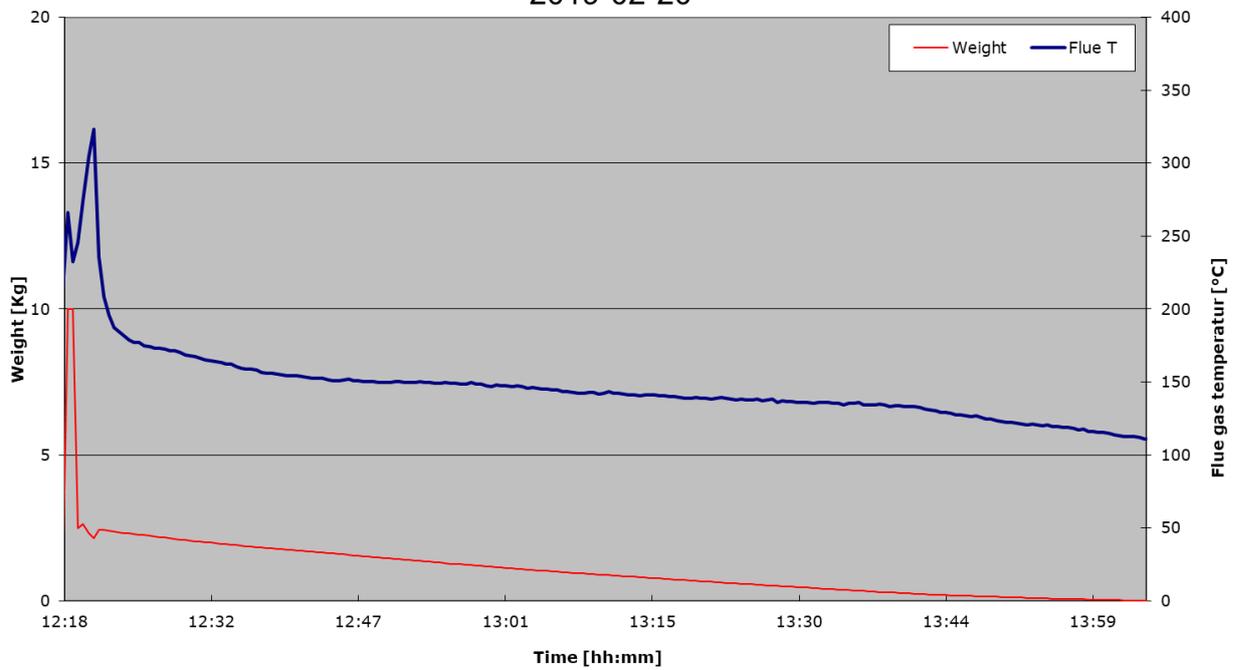
Please find the corresponding sequence of images in appendix 3



### High Fire test 2019-02-20



### Medium Fire test 2019-02-20





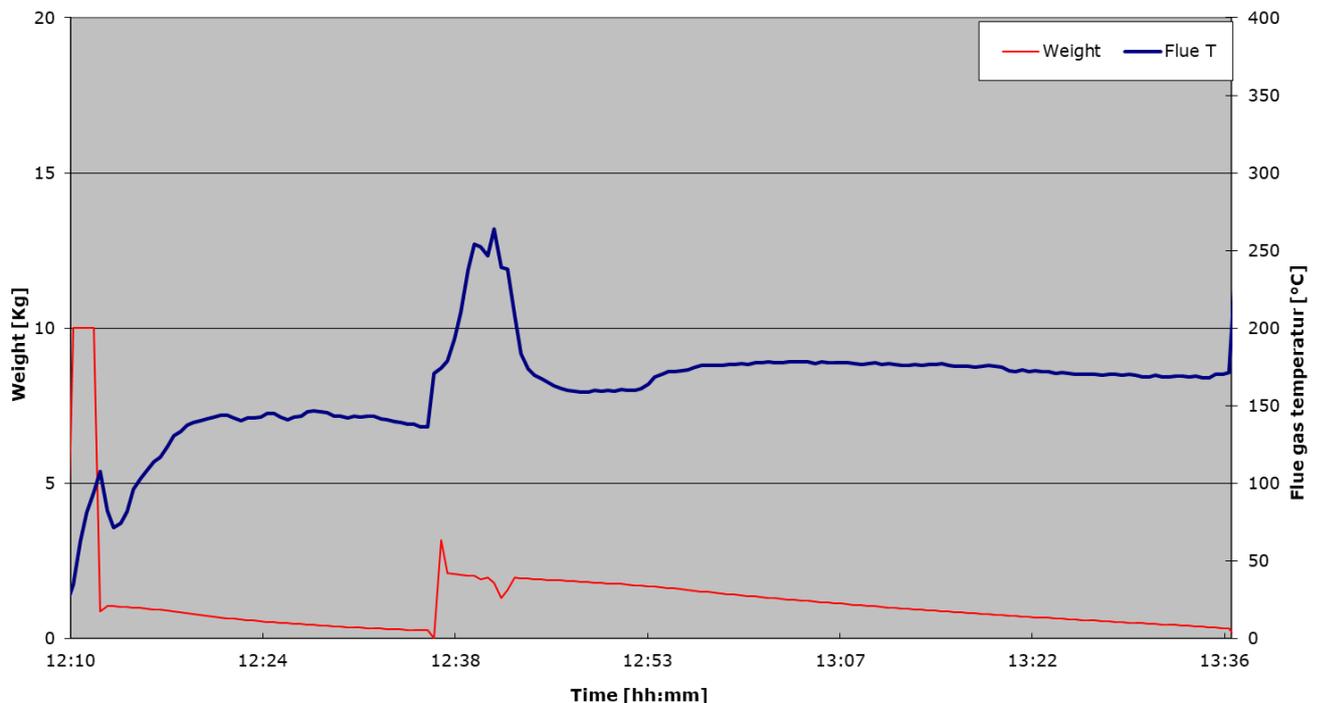
### 3.4. Summary of the dummy HF and LF test the 21-02-2019

Data logger file Id: 2019-02-21\_08-45-13

|          |  |
|----------|--|
| 12:10:00 | Ignition of the Cold Start part test using the gas torch for 1 minute. The air valve is 100% open (full action 45 mm). 0,461 kg of kindling (10% moisture wb) and 0,680 kg start-up fuel (16,3% moisture wb) was entered                                 |
| 12:12:30 | Ignition is over, the door is closed after 1½ min ajar. The air valve is maintained at 100% open   |
| 12:37:05 | End of Kindling+Start-up at 331 grams of embers, taring of the platform scale, evening out of the embers   |
| 12:37:10 | Start of dummy High Fire using 2,307 kg firewood (16.9% moisture wb)   |
| 12:37:45 | End of loading time after 35 seconds   |
| 13:39:00 | The door was closed, and the air valve was adjusted from fully open (45 mm) to 10 mm open  |
| 13:37:00 | End of dummy High Fire cycle at 250 grams of embers, taring of the platform scale, evening out of the embers, the air valve still in position 100% open for ignition and begin of Low Fire test using in total 2,806 kg of firewood (17,7% moisture wb). |
| 13:37:45 | End of the loading time after 45 seconds   |
| 13:39:00 | The air valve was reduced from fully open, 45 mm 10 mm open  |
| 13:44:30 | At platform scale reading of 2,500 kg, corresponding to 11% of the fuel load had been combusted, the air valve was further reduced from 10 mm to 8 mm open   |
| 14:37:00 | Change of the filter holder arrangement in the split extraction train at the hour at gas meter reading 34291,13 normal litres  |
| 15:19:30 | The fire is out at platform scale reading 0,270 kg   |
| 16:03:10 | The Low Fire test is over at platform scale reading 0 kg   |

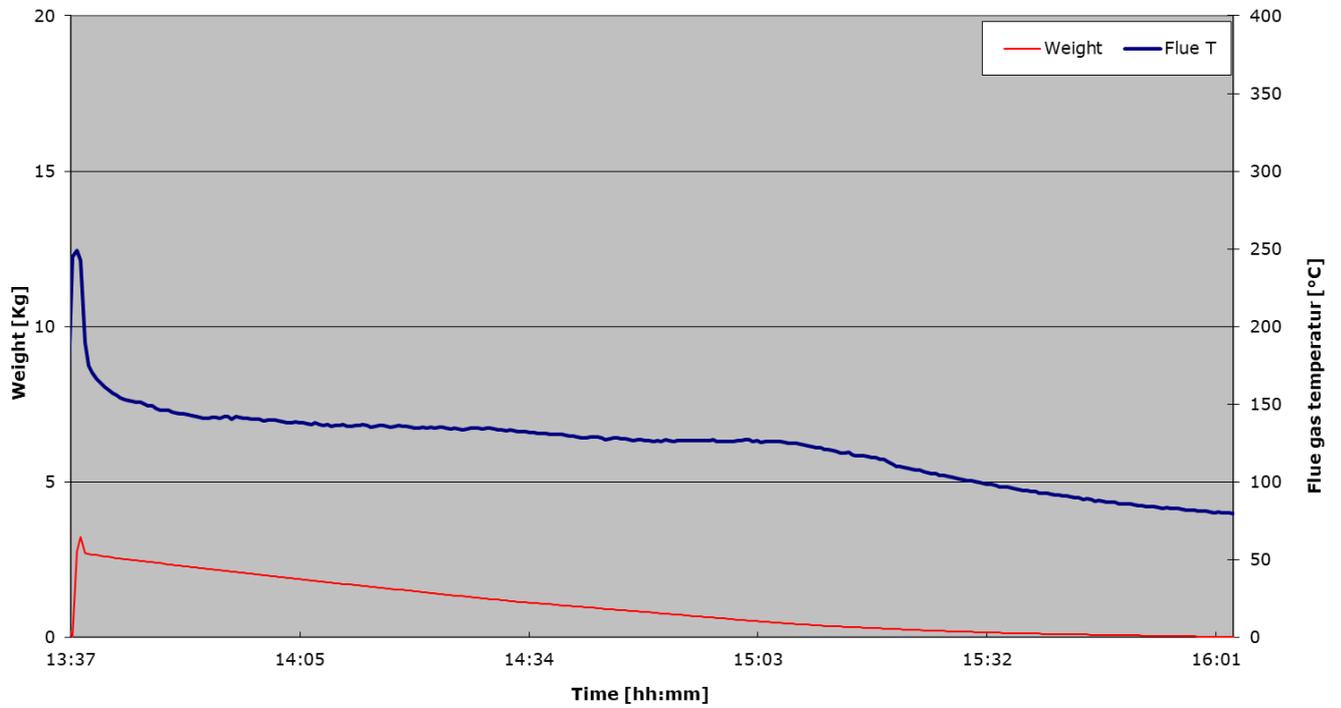
Please find the corresponding sequence of images in appendix 4

Dummy High Fire cycle  
 2019-02-21





### Low Fire test 2019-02-21





### 3.5. Anomalies

Start of testing, which was otherwise scheduled to be Monday the 18<sup>th</sup> of February, had to be postponed for two days. Friday afternoon, the week before, there had been an accident with a Soap stone slow heat release appliance, which slipped of the fork lifter upon dismantling from the test rig. Several test rig accessories were broken irreparable and had to be replaced. The test rig was not fully operational again until Wednesday the 20<sup>th</sup> of February. The incident is recorded in DTI's workplace safety system.

The camera ran out of power late in the morning, so pictures of the firebed at the end of the Cold start is missing. Further, the image of loading of the MF fuel load was delayed approximately 5 minutes (please see appendix 3) All events could however be reconstructed from the set of logger data.

### 3.6. High Fire net fuel consumption

| HF; 20-02-2019                       | Mass (kg AF) | %-moisture                    | Ref basis | Dry mass (kg) |
|--------------------------------------|--------------|-------------------------------|-----------|---------------|
| Kindling                             | 0,454        | 10                            | WB        | 0,409         |
| Start-up fuel                        | 0,679        | 16,2                          | WB        | 0,569         |
| HF fuel load                         | 2,308        | 17,5                          | WB        | 1,904         |
| Total mass entered                   |              |                               |           | 2,882         |
| Tare prior to loading                | -0,325       | 0                             | na        | -0,325        |
| Bed of embers, tared at the end      | -0,25        | 0                             | na        | -0,25         |
| Cascaded tare                        | -0,575       | <b>Total wood consumption</b> |           | <b>2,307</b>  |
| Net dry fuel mass for PM calc        |              | 0                             |           | 2,307         |
| Net dry fuel mass for burn rate calc |              |                               |           | 1,654         |
| Test duration (hours)                | 00:54:44     |                               | decimal   | 0,9125        |
| Resulting burn rate HF (kg/h) dry    |              |                               |           | 1,813         |

| dummy HF; 21-02-2019                 | Mass (kg AF) | %-moisture                    | Ref basis | Dry mass (kg) |
|--------------------------------------|--------------|-------------------------------|-----------|---------------|
| Kindling                             | 0,461        | 10                            | WB        | 0,415         |
| Start-up fuel                        | 0,68         | 16,3                          | WB        | 0,569         |
| HF fuel load                         | 2,307        | 16,9                          | WB        | 1,917         |
| Total mass entered                   |              |                               |           | 2,901         |
| Tare prior to loading                | -0,331       | 0                             | na        | -0,331        |
| Bed of embers, tared at the end      | -0,25        | 0                             | na        | -0,250        |
| Cascaded tare                        | -0,581       | <b>Total wood consumption</b> |           | <b>2,320</b>  |
| Net dry fuel mass for PM calc        |              | 0                             |           | 2,320         |
| Net dry fuel mass for burn rate calc |              |                               |           | 1,667         |
| Test duration (hours)                | 00:59:45     |                               | decimal   | 0,996         |
| Resulting burn rate HF (kg/h) dry    |              |                               |           | 1,674         |



### 3.7. Summary of test results

| Test run number | Test designation | First hour emission rate (g/h) | Overall emission rate (g/h) | Burn rate (Kg/h) | Heat output (BT/h) at HHV | Emission of CO (g/MJ) | Overall efficiency (%) at HHV |
|-----------------|------------------|--------------------------------|-----------------------------|------------------|---------------------------|-----------------------|-------------------------------|
| 1               | HF               | 0,55                           | 0,68                        | 1,81             | 38107                     | 0,61                  | 75,2                          |
| 2               | MF               | 0,81                           | 0,66                        | 1,25             | 19061                     | 2,07                  | 75,2                          |
| 3               | Dummy HF         |                                |                             | 1,67             |                           |                       |                               |
| 4               | LF               | 1,54                           | 0,68                        | 0,95             | 15043                     | 3,22                  | 78,8                          |

### 3.8. Weighted average calculation

|   |                    |       |       |
|---|--------------------|-------|-------|
| Model names                             | Morsø 6100B series |       |       |
| Usable Firebox Volume - ft <sub>3</sub> | 1,554              |       |       |
| Convection air fan                      | No                 |       |       |
| Average for Each Test Run Category      | L                  | M     | H     |
| Burn Rate - kg/h DB                     | 0,95               | 1,25  | 1,81  |
| PM Emission Rate - g/h                  | 0,68               | 0,66  | 0,68  |
| CO Emissions Rate - g/h                 | 48,4               | 39,5  | 23,1  |
| Overall Efficiency - CSA B415.1-10      |                    |       |       |
| % HHV Basis                             | 78,8               | 75,2  | 75,2  |
| % LHV Basis                             | 84,7               | 80,8  | 80,8  |
| Heat Output - Btu/h (HHV)               | 15043              | 19061 | 38107 |
| Category Weighting                      | 40%                | 40%   | 20%   |

|                                    |                |
|------------------------------------|----------------|
| ASTM E3053 Weighted Averages       |                |
| PM Emission Rate - g/h             | 0,67           |
| CO Emissions Rate - g/h            | 40             |
| Overall Efficiency - CSA B415.1-10 |                |
| % HHV Basis                        | 77             |
| % LHV Basis                        | 82             |
| Heat Output Range - Btu/h (HHV)    | 15043 to 38107 |

|                                       |      |
|---------------------------------------|------|
| CO arithmetical average for EPA g/h   | 37,0 |
| CO arithmetical average for EPA g/min | 0,6  |

\*) please also find the arithmetic CO emi average in the Main results table, chapter 10



### 3.9. Test facility conditions

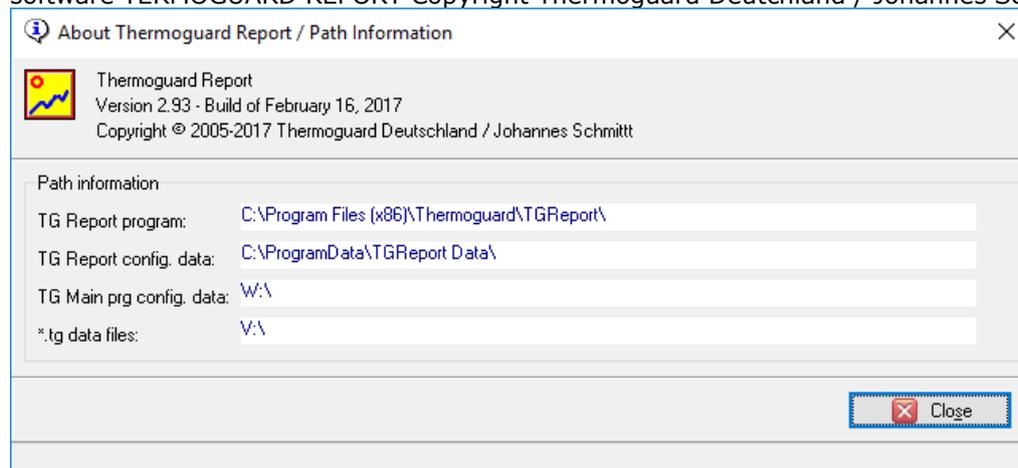
DTI is located at Kongsvangs allé 29, DK-8000 Århus Denmark, at sea level.

Latitude North: 56,1374

Longitude East: 10,1864

Altitude above sea level: 15 meters

Test facility room temperature, relative humidity and barometric pressure is monitored by the software TERMOGUARD REPORT Copyright Thermoguard Deutschland / Johannes Schmitt



### 3.10. Fuel properties

The test fuel was Birch wood split and cut according to the manufacturer' written instructions and compliant with the provisions of E3053, clause 8.4

The specific gravity of 0,65 dry weight to dry volume ratio was taken from E3053 Fig 2 page 6.

Similarly, the gross calorific value of 20,12 MJ/kg or 8.656 Btu/lb was taken from E3053 Annex A1, table A.1.1 page 17.

The length of the wood logs was 18 cm. The basic shape of the wood logs was approximated triangular, trapezoidal or rhombic respecting the minor to major ratio > 40% according to figures 1A and 1B of E3053

The composition of the HF and LF/MF fuel batches were calculated using the standard XLS Wood calculator adjunct to ASTM E3053-15

The nominal mass of the HF fuel load was 2,291 kg or 5,050 lb

The nominal HF mass range was 2,20-2,40 kg or 4,80-5,30 lb

The allowable mass range of the HF Core load was 1,00-1,50 kg or 2,30-3,30 lb

The allowable mass range of the HF Remainder load was 0,80-1,30 kg or 1,80-2,80 lb

The nominal mass of the LF/MF fuel load was 2,749 kg or 6,060 lb

The nominal LF/MF mass range was 2,61-2,89 kg or 5,76-6,36 lb

The allowable mass range of the LF/MF Core load was 1,24-1,79 kg or 2,73-3,94 lb

The allowable mass range of the LF/MF Remainder load was 0,96-1,51 kg or 2,12-3,33 lb

For all test fuel loads, only 5 logs were used; 3 core and 2 remainder.



### 3.11. Summary of test fuel load properties

|                        | Core 1 | Core 2 | Core 3 | Remainder 1 | Remainder 2 | Remainder 3 |
|------------------------|--------|--------|--------|-------------|-------------|-------------|
| HF mass (kg)           | 0,458  | 0,469  | 0,451  | 0,582       | 0,348       |             |
| HF moist. (% DB)       | 20,4   | 23,8   | 20,5   | 20,9        | 20,3        |             |
| MF mas (kg)            | 0,555  | 0,557  | 0,549  | 0,399       | 0,635       |             |
| MF moist. (% DB)       | 19,9   | 21,6   | 19,9   | 20,0        | 19,4        |             |
| Dummy HF mas (kg)      | 0,447  | 0,457  | 0,461  | 0,603       | 0,339       |             |
| Dummy HF moist. (% DB) | 20,6   | 20,3   | 21,4   | 19,4        | 20,1        |             |
| LF mass (kg)           | 0,547  | 0,572  | 0,576  | 0,418       | 0,693       |             |
| LF moist (%DB)         | 22,1   | 22,6   | 21,5   | 20,4        | 20,9        |             |

Please find the fuel load calculations enclosed in appendices 5-8



Example of batch of firewood

## 4. Test accomplishment

### 4.1. Remarks

The certification tests were accomplished in accordance with the manufacturers written test procedure (please find enclosed in appendix 9), the ASTM E3035-15 Cordwood test standard, the EPA ALT125 letter and the ASTM E2515-11 dilution tunnel and sampling standard.

### 4.2. Start-up operation

The Morsø 6100B stove has an integrated air control system offering control of all the combustion air supplied by means of a unitary control lever. For start-up, the lever is set in the left-most position, giving maximum combustion air.

Please find a detailed description of the start-up procedure in the manufacturers test procedure (appendix 9)



### 4.3. Sampling arrangement

The PM specimen is extracted from the Ø150 mm Full Flow Dilution Tunnel by means of a dual probe and filter holder system as specified by ASTM E2515-11, clause 6.1.1.1. The filter holders are of type 47 mm Pall 1235. There are 3 sets of backed-up filter holders for PM sampling and one single filter holder for the room blanc measurement.

During the course of the test, the filter holders in the PM sampling lines may be heated respectively cooled as appropriate, to control the filter temperature in the narrow band of 80-90 degrees F.



### 4.4. Fluepipe and chimney configuration

The chimney is composed by single wall uninsulated fluepipe in combination with half insulated system steel chimney compliant with ASTM E3053-17 clause 6.3

The single wall fluepipe extends to 2.52 m above the test rig floor. In combination, the insulated system chimney extends to 4.58 m above the test rig floor, compliant with ASTM E3953-17 clause 8.2.3

Please find a schematic drawing of the chimney configuration in appendix 11

The chimney was connected to the stove using the top flue outlet

## 5. Sampling methods

### 5.1. Particulate extraction system

The particulate matter is sampled in accordance with ASTM E2515-11. Two identical sampling trains are applied. The sampling trains consists each of a set of front and back Pall type 1235 Al 47 mm in-line filter holders. Filter are Pall TX-40 EMFAB Teflon-coated filters 47 mm membrane filters.



The sampling train operated throughout the entire duration of the test is called the 'Main train'. The other sampling train, shifting filters at the hour is called the 'Split train'.

## 5.2. Calculation of PM emission

The calculations are enclosed in a format following the notation of equations in ASTM E2512-11

Please find the calculation of the High Fire test (test run #1) in appendix 14; the calculations of the Medium Fire test (test run #2) in appendix 15; the calculations of the dummy High Fire test (test run #3) in appendix 16 and the calculations of the Low Fire test (test run #4) in appendix 17  
Test run #3 is a dry HF run only aimed at conditioning the firebed prior to the LF test.

## 6. Quality assurance

### 6.1. Instrument calibration

There is a set of EPA instrument calibration certificates in appendix 13

### 6.2. Logger data

Please find the sets of logger data, sampled every 5 seconds and recorded every 30 seconds in appendices 18 (HF test 200219), appendix 19 (MF test 200219), appendix 20 (dummy HF run the 210219) and in appendix 21 (LF test 210119)

#### Legend:

| Rum - [°C]          | Filter-1-H - [°C]      | Filter-2-D1 - [°C]         |
|---------------------|------------------------|----------------------------|
| 1                   | 2                      | 3                          |
| Ambient temperature | Main train filter temp | Split train 1H filter temp |

Row 1 is the original Danish notation incl metric

Row 2 is the data logger channel number

Row 3 -5 are the corresponding terms in English

## 7. Documentation material

Documentation material:

Assembly drawings in appendix 22

Parts drawings in appendix 23

Materials sheets in appendix 24

Label(s) in appendix 25

Picture(s) in appendix 26

User's manual in appendix 27

The drawings and parts drawings are amended to the CBI report variant only.



## **8. Remarks**

### **8.1. Internal correction of gasmeters**

The Vögtlin Red-Y gasmeters have internal correction to as well normal temperature (here 0-degree C) and to pressure (here 1013 HPa)  
Consequently, in the calculations, the gasmeter temperature and pressure is entered as 0 degree C respectively 1013 HPa.

### **8.2. Joint Cribwood and Cordwood spreadsheet**

The spreadsheet used for calculation of the emissions is a joint Cribwood and Cordwood spreadsheet. When used for a Cordwood test there are some void spaces under the fuel mass calculation. Also, generally the fuel is referred to as 'Cribs' even though for good reasons, for Cordwood, wood logs are used.

### **8.3. Request of restriction of the air valve action**

The action of the air valve must be restricted by means of a physical stop or by blanking out a corresponding proportion of the opening of the air valve plate, as to prevent use of the stove at any valve setting lower than the one used during the Low Fire test, here 8 mm open.



## 9. Discussion of Results

None

## 10. Main results

|  | <b>High Fire</b> | <b>Medium Fire</b> | <b>Dummy HF</b> | <b>Low Fire</b> |
|--|------------------|--------------------|-----------------|-----------------|
| Date   | 20-2-2019        | 20-2-2019          | 21-2-2019       | 21-2-2019       |
| Run Number   | 1                | 2                  | 3               | 4               |
| Emission Rate g/Hr.  | 0,68             | 0,66               |                 | 0,68            |
| ASTM E2515 Emissions – First Hour (g/hr)                   | 0,55             | 0,81               |                 | 1,54            |
| Burn Rate Kg/Hr.   | 1,81             | 1,25               | 1,67            | 0,95            |
| BTU/Hr. (HHV)  | 38.107           | 19.061             |                 | 15.043          |
| Overall Efficiency (%) HHV                                 | 75,2             | 75,2               |                 | 78,8            |
| CO Emissions (g/MJ Output)                                 | 0,61             | 2,07               |                 | 3,22            |
| CO Emissions (g/kg Dry Fuel)                               | 9,16             | 31,36              |                 | 50,99           |
| CO Emissions (g/hr)  | 23,08            | 39,51              |                 | 48,40           |
| CO Emissions (g/min)                                       | 0,38             | 0,66               |                 | 0,81            |
| Weighed particle emission rate, average of 3 test runs     | 0,67 g/h         |                    |                 |                 |
| Weighted average energy efficiency (at HHV) of 3 test runs | 77 %             |                    |                 |                 |
| Arithmetical average emission of CO of 3 test runs         | 37,00 g/h        |                    | 0,62 g/min      |                 |



## **11. Test details**

### **11.1. Pretest**

The stove had been broken-in at the client's internal test lab. Documentation of excess of 50 hours of operation has been produced to the third part certifier, prior to commencement of the certification test.

Please find the documentation of conditional pretesting amended in appendix 2



## 11.2. Data, test run 1 – High Fire test 20. February

| Parameter   | Value      | Unit              |
|---|------------|-------------------|
| Pitot factor (F <sub>p</sub> )                        | 0,9540     |                   |
| Dynamic pressure duct, Pd                             | 27,3       | Pa                |
| Static pressure duct, Ps                              | 125,7      | Pa                |
| Date of testing                                       | 20-02-2019 | dd-mm-yyyy        |
| Start of test (from cold)                             | 11:05:20   | hh:mm:ss          |
| End of test   | 12:18:04   | hh:mm:ss          |
| Test duration (Cold start + High Fire)                | 1:12:44    | hh:mm:ss          |
| Mean stove surface temperature at the start           | 22,5       | °C                |
| Kindling and Start-up fuel load                       | 1,133      | kg                |
| Start-up fuel moisture                                | 20,0       | % DB              |
| Test fuel load  | 2,308      | kg                |
| Test fuel moisture                                    | 22,0       | % DB              |
| Resulting burn rate                                   | 1,81       | kg (dry matter)/h |
| Particulate emission rate, first hour                 | 0,55       | g/h               |
| Particulate emission rate, overall                    | 0,68       | g/h               |
| Sampled gas volume (nl), train 1                      | 492,6      | NI                |
| Captured pm mass, train 1                             | 1,2        | mg                |
| Sampled gas volume (nl), train2                       | 493,1      | NI                |
| Captured pm mass, train 2                             | 1,1        | mg                |
| PM mass total (average)                               | 0,826      | g                 |
| Relative deviation in pm emission, train 1 to train 2 | 5,41       | %                 |
| Absolute deviation in pm emission, train 1 to train 2 | 0,04       | g/kg (dry matter) |
| Mean flow rate probe, train 1                         | 6,66       | m/s               |
| Mean flow rate probe, train 2                         | 6,69       | m/s               |
| Mean flow rate duct                                   | 6,58       | m/s               |
| Flue gas temperature (mean)                           | 176        | °C                |
| Flue draught (mean)                                   | 14         | Pa                |

| Parameter                      | Start value | End value | Units |
|--------------------------------|-------------|-----------|-------|
| Ambient temperature            | 23,6        | 24,3      | °C    |
| Relative humidity              | 30,8        | 19,3      | %     |
| Barometric pressure            | 1014,6      | 1015,0    | hPa   |
| Draft in front of the test rig | 0,07        | 0,09      | m/s   |
| Flue gas temperature           | 22,0        | 159       | °C    |



### 11.3. Data, test run 2 – Medium Fire test 20. January

| Parameter   | Value      | Unit              |
|---|------------|-------------------|
| Pitot factor (F <sub>p</sub> )                        | 0,9540     |                   |
| Dynamic pressure duct, Pd                             | 27,3       | Pa                |
| Static pressure duct, Ps                              | 125,7      | Pa                |
| Date of testing                                       | 20-02-2019 | dd-mm yyyy        |
| Start of test   | 12:18:20   | hh:mm:ss          |
| End of test   | 14:04:20   | hh:mm:ss          |
| Test duration   | 01:46:00   | hh:mm:ss          |
| Mean stove surface temperature at the start           | NA         | °C                |
| Kindling and Start-up fuel load                       | NA         | kg                |
| Start-up fuel moisture                                | NA         | % DB              |
| Test fuel load  | 2,695      | kg                |
| Test fuel moisture                                    | 22,3       | % DB              |
| Resulting burn rate                                   | 1,25       | kg (dry matter)/h |
| Particulate emission rate, first hour                 | 0,81       | g/h               |
| Particulate emission rate, overall                    | 0,66       | g/h               |
| Sampled gas volume (nl), train 1                      | 701,9      | NI                |
| Captured pm mass, train 1                             | 1,5        | mg                |
| Sampled gas volume (nl), train2                       | 704,8      | NI                |
| Captured pm mass, train 2                             | 1,5        | mg                |
| PM mass total (average)                               | 1,173      | g                 |
| Relative deviation in pm emission, train 1 to train 2 | 0          | %                 |
| Absolute deviation in pm emission, train 1 to train 2 | 0          | g/kg (dry matter) |
| Mean flow rate probe, train 1                         | 6,45       | m/s               |
| Mean flow rate probe, train 2                         | 6,48       | m/s               |
| Mean flow rate duct                                   | 6,58       | m/s               |
| Flue gas temperature (mean)                           | 161        | °C                |
| Flue draught (mean)                                   | 12         | Pa                |

| Parameter                      | Start value | End value | Units |
|--------------------------------|-------------|-----------|-------|
| Ambient temperature            | 24,3        | 24,8      | °C    |
| Relative humidity              | 19,3        | 29,2      | %     |
| Barometric pressure            | 1015,0      | 1015,4    | hPa   |
| Draft in front of the test rig | 0,09        | 0,08      | m/s   |
| Flue gas temperature           | 159         | 111       | °C    |



#### 11.4. Data test run 3 – Dummy High Fire 21. February

| Parameter   | Value      | Unit              |
|---|------------|-------------------|
| Pitot factor (F <sub>p</sub> )                        | 0,9475     |                   |
| Dynamic pressure duct, Pd                             | 27,5       | Pa                |
| Static pressure duct, Ps                              | 125,9      | Pa                |
| Date of testing                                       | 21-02-2019 | dd-mm-yyyy        |
| Start of test (from cold)                             | 12:10:00   | hh:mm:ss          |
| End of test   | 13:36:55   | hh:mm:ss          |
| Test duration (Cold start + High Fire)                | 1:26:55    | hh:mm:ss          |
| Mean stove surface temperature at the start           | 23,2       | °C                |
| Kindling and Start-up fuel load                       | 1,141      | kg                |
| Start-up fuel moisture                                | 20,1       | % DB              |
| Test fuel load  | 2,307      | kg                |
| Test fuel moisture                                    | 21,0       | % DB              |
| Resulting burn rate                                   | 1,67       | kg (dry matter)/h |
| Particulate emission rate, first hour                 | NA         | g/h               |
| Particulate emission rate, overall                    | NA         | g/h               |
| Sampled gas volume (nl), train 1                      | NA         | NI                |
| Captured pm mass, train 1                             | NA         | mg                |
| Sampled gas volume (nl), train2                       | NA         | NI                |
| Captured pm mass, train 2                             | NA         | mg                |
| PM mass total (average)                               | NA         | g                 |
| Relative deviation in pm emission, train 1 to train 2 | NA         | %                 |
| Absolute deviation in pm emission, train 1 to train 2 | NA         | g/kg (dry matter) |
| Mean flow rate probe, train 1                         | NA         | m/s               |
| Mean flow rate probe, train 2                         | NA         | m/s               |
| Mean flow rate duct                                   | NA         | m/s               |
| Flue gas temperature (mean)                           | 162        | °C                |
| Flue draught (mean)                                   | 13         | Pa                |

| Parameter                      | Start value | End value | Units |
|--------------------------------|-------------|-----------|-------|
| Ambient temperature            | 24,1        | 24,7      | °C    |
| Relative humidity              | 35,9        | 36,0      | %     |
| Barometric pressure            | 1016,2      | 1016,9    | hPa   |
| Draft in front of the test rig | 0,04        | 0,06      | m/s   |
| Flue gas temperature           | 22,7        | 169       | °C    |



### 11.5. Data test run 4 – Low Fire test the 21. February

| Parameter   | Value      | Unit              |
|---|------------|-------------------|
| Pitot factor (F <sub>p</sub> )                        | 0,9475     |                   |
| Dynamic pressure duct, Pd                             | 27,5       | Pa                |
| Static pressure duct, Ps                              | 125,9      | Pa                |
| Date of testing                                       | 21-02-2019 | dd-mm-yyyy        |
| Start of test   | 13:37:30   | hh:mm:ss          |
| End of test   | 16:03:10   | hh:mm:ss          |
| Test duration   | 02:26:10   | hh:mm:ss          |
| Mean stove surface temperature at the start           | NA         | °C                |
| Kindling and Start-up fuel load                       | NA         | kg                |
| Start-up fuel moisture                                | NA         | % DB              |
| Test fuel load  | 2,806      | kg                |
| Test fuel moisture                                    | 22,4       | % DB              |
| Resulting burn rate                                   | 0,95       | kg (dry matter)/h |
| Particulate emission rate, first hour                 | 1,54       | g/h               |
| Particulate emission rate, overall                    | 0,68       | g/h               |
| Sampled gas volume (nl), train 1                      | 969,7      | NI                |
| Captured pm mass, train 1                             | 2,0        | mg                |
| Sampled gas volume (nl), train2                       | 972,9      | NI                |
| Captured pm mass, train 2                             | 1,9        | mg                |
| PM mass total (average)                               | 1,647      | g                 |
| Relative deviation in pm emission, train 1 to train 2 | 4,56       | %                 |
| Absolute deviation in pm emission, train 1 to train 2 | 0,07       | g/kg (dry matter) |
| Mean flow rate probe, train 1                         | 6,52       | m/s               |
| Mean flow rate probe, train 2                         | 6,55       | m/s               |
| Mean flow rate duct                                   | 6,49       | m/s               |
| Flue gas temperature (mean)                           | 143        | °C                |
| Flue draught (mean)                                   | 13         | Pa                |

| Parameter                      | Start value | End value | Units |
|--------------------------------|-------------|-----------|-------|
| Ambient temperature            | 24,7        | 24,5      | °C    |
| Relative humidity              | 36,0        | 35,8      | %     |
| Barometric pressure            | 1016,9      | 1018,1    | hPa   |
| Draft in front of the test rig | 0,06        | 0,09      | m/s   |
| Flue gas temperature           | 169         | 80,5      | °C    |



## 12. Test equipment

### Testing was carried out at test rig C. (EPA setup)

| Instrument   | Traceability | Instrument number<br>Test rig C |
|--|--------------|---------------------------------|
| Scale, Mettler, 600 kg, KC 600                                       | ELAB         | 270-A-1638                      |
| Thermo couples, EPA sampling train<br>Type T                         | ELAB         | Id No. 145092                   |
| Thermo couples, others,<br>Type T and type K                         | ELAB         | Id No.134396                    |
| DOP version II   | -            | -                               |
| Data acquisition unit, HP 34970A                                     | DANAK 200    | 270-A-1630                      |
| Surface temperature,<br>Technoterm 5500                              | DANAK 200    | 270-A-0976                      |
| Surface temperature, Dan 1200  | DANAK 200    | 270-A-0876                      |
| Pressure gauge, Autotran 700<br>(flue draught)                       | ELAB         | 270-A-1632                      |
| Pressure gauge, Autotran 700 (Pd)                                    | ELAB         | Id No. 145065                   |
| Pressure gauge, Autotran 700 (Ps)                                    | ELAB         | 270-A-1634                      |
| Calibrator, Jofra 650 SE   | DANAK 200    | 270-A-0912                      |
| Scale, Mettler Toledo<br>(15kg/1g)                                   | ELAB         | Id No. 5822                     |
| Scale, Mettler Toledo XS4002S (4,1kg/10mg)                           | ELAB         | Id No. 135794                   |
| Scale, Mettler Toledo XS204 (220g/0,1mg)                             | DANAK 200    | Id No. 7084                     |
| Disa Dantec flow analyser<br>(Air velocity Laboratory)               | DANAK 200    | Id No. 424 (13486)              |
| TSI Micromanometer and Pitottube<br>(Air velocity Dillution tunnel)  | DANAK 200    | Id No. 4771 (270-A-2406)        |
| Hygrometer (air humidity) Thermoguard                                | DANAK 200    | Id No. 142357                   |
| Barometric reading<br>(atmospheric pressure) Thermoguard / (Ahlborn) | DANAK 200    | Id No. 7102                     |
| Pitot tube (air velocity in flue)                                    | ELAB         | 270-A-1631-14                   |
| Dust measuring equipment<br>(particle measuring equipment)           | -            | Id No. 145093                   |
| Gas meter, Red-y (-H)<br>(Whole charge, With outlet)                 | DANAK 200    | Id No. 144236                   |
| Gas meter, Red-y (-D)<br>(Divided charge with outlet)                | DANAK 200    | Id. No. 144239                  |
| Flow meter (-R)<br>(Room blanc)                                      | DANAK-200    | Id No. 144257                   |
| Thermo sensor, Dilution tunnel, Pt 100                               | DANAK 200    | 270-A-1628                      |
| PST leakage meter<br>(Brooks glass tube)                             | ELAB         | Id no. 83013                    |
| CO/CO <sub>2</sub> analyser, ABB IR                                  | ELAB         | 270-A-2276                      |
| Spangas CO/CO <sub>2</sub> , AGA<br>(High CO and CO <sub>2</sub> )   | Swedac       | Id no. 135573                   |
| Spangas CO/CO <sub>2</sub> , AGA (Low CO)                            | Swedac       | Id no. 135574                   |
| Moisture meter   | ELAB         | Id No. 145070                   |



|                                      |           |               |
|--------------------------------------|-----------|---------------|
| Vacuum meter (-H)<br>(Main train)    | DANAK 200 | Id No. 145074 |
| Vacuum meter (-D)<br>(Split train)   | DANAK 200 | Id No. 145076 |
| Vacuum meter (-R)<br>(Room)          | DANKA 200 | Id No. 145077 |
| Pressure meter (-H)<br>(Main train)  | DANAK 200 | Id No. 145078 |
| Pressure meter (-D)<br>(Split train) | DANAK 200 | Id No. 145079 |
| Thermometer (Fuel storage room)      | ELAB      | Id No. 145081 |

### 13. Appendices

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UNITED STATES ENVIRONMENTAL PROTECTION AGENCY  
RESEARCH TRIANGLE PARK, NC 27711

FEB 28 2018

Mr. Justin White  
Hearthstone QHPP, Inc.  
#17 Stafford Ave.  
Morrisville, VT 05661

OFFICE OF  
AIR QUALITY PLANNING  
AND STANDARDS

Dear Mr. White,

I am writing in response to your letter dated January 12, 2018, regarding wood heaters manufactured by Hearthstone QHPP, Inc. (Hearthstone). This response, dated February 28, 2018, supercedes our previous response (dated February 26, 2018) to correct an inaccuracy regarding required changes to ASTM E3053-17.

You are requesting to use an alternative test method, using cord wood, as referenced in section 60.532(c) of 40 CFR part 60, Subpart AAA, Standards of Performance for New Residential Wood Heaters (Subpart AAA) to meet the 2020 cord wood alternative compliance option. The 2020 cord wood alternative compliance option states that each affected wood heater manufactured or sold at retail for use in the United States on or after May 15, 2020, must not discharge into the atmosphere any gases that contain particulate matter in excess of 2.5 g/hr. Compliance must be determined by a cord wood test method approved by the Administrator along with the procedures in 40 CFR 60.534. You have requested approval to use the procedures and specifications found in ASTM Method E3053-17, a cord wood test method titled, "Standard Test Method for Determining Particulate Matter Emissions from Wood Heaters using Cordwood Test Fuel," in conjunction with ASTM E2515-11 and Canadian Standards Administration (CSA) Method CSA-B415.1-10, which are specified in 40 CFR 60.534.

We understand that Hearthstone is also requesting that the alternative method proposed above be approved to apply broadly to all wood heaters manufactured by Hearthstone meeting the requirements of Subpart AAA, from the approval date of this request until such time that Subpart AAA is revised or replaced to require a different cord wood certification method, providing all requirements of section 60.533 of Subpart AAA are met.

With the caveats set forth below, we approve your alternative test method request for certifying wood heaters using ASTM E3053-17 in conjunction with section 60.534 of Subpart AAA to meet the 2020 cord wood compliance option until such time that Subpart AAA is revised or replaced to require a different cord wood certification method. We also approve application of this alternative method to all wood heaters manufactured by Hearthstone meeting the requirements of Subpart AAA.

As required in Subpart AAA, section 60.354(d), you or your approved test laboratory must also measure the first hour of particulate matter emissions for each test run using a separate filter in one of the two parallel sampling trains. These results must be reported separately and also included in the total particulate matter emissions per run. Also, as required by Subpart AAA, section 60.534(e), you must have your approved laboratory measure the efficiency, heat output, and carbon monoxide emissions of the tested wood heater using CSA-B415.1-10. For measurement of particulate matter emission concentrations, ASTM 2515-11 must be used.

The following change to ASTM E3053-17 must be followed:

1. Coal bed conditions prior to loading test fuel. The coal bed shall be a level plane without valleys or ridges for all test runs in the high, low, and medium burn rate categories.

The following changes to ASTM E2515-11 must be followed:

1. The filter temperature must be maintained between 80 and 90 degrees F during testing.
2. Filters must be weighed in pairs to reduce weighing error propagation; see ASTM 2515-11, Section 10.2.1 Analytical Procedure.
3. Sample filters must be Pall TX-40 or equivalent Teflon-coated glass fiber, and of 47 mm, 90 mm, 100 mm, or 110 mm in diameter.
4. Only one point is allowed outside the +/- 10 percent proportionality range per test run.

A copy of this letter must be included in each certification test report where this alternative test method is utilized.

It is reasonable that this alternative test method approval be broadly applicable to all wood heaters subject to the requirements of 40 CFR part 60, Subpart AAA. For this reason, we will post this letter as ALT-125 on our website at <http://www3.epa.gov/ttn/emc/approalt.html> for use by other interested parties. As noted earlier in this letter, this alternative method approval is valid until such time that Subpart AAA is revised or replaced to require a different cord wood certification method, and at such time, this alternative will be reconsidered and possibly withdrawn.

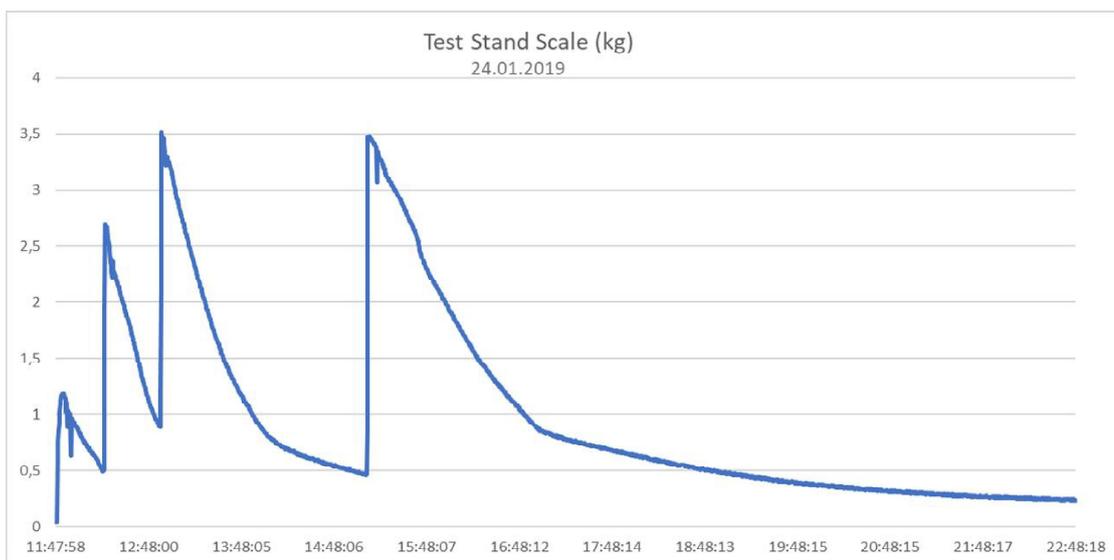
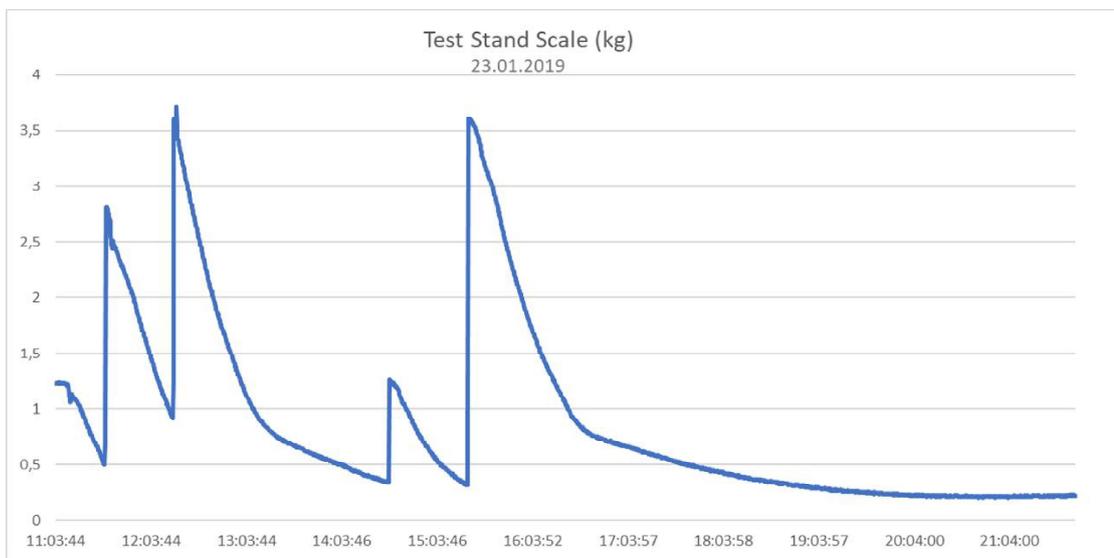
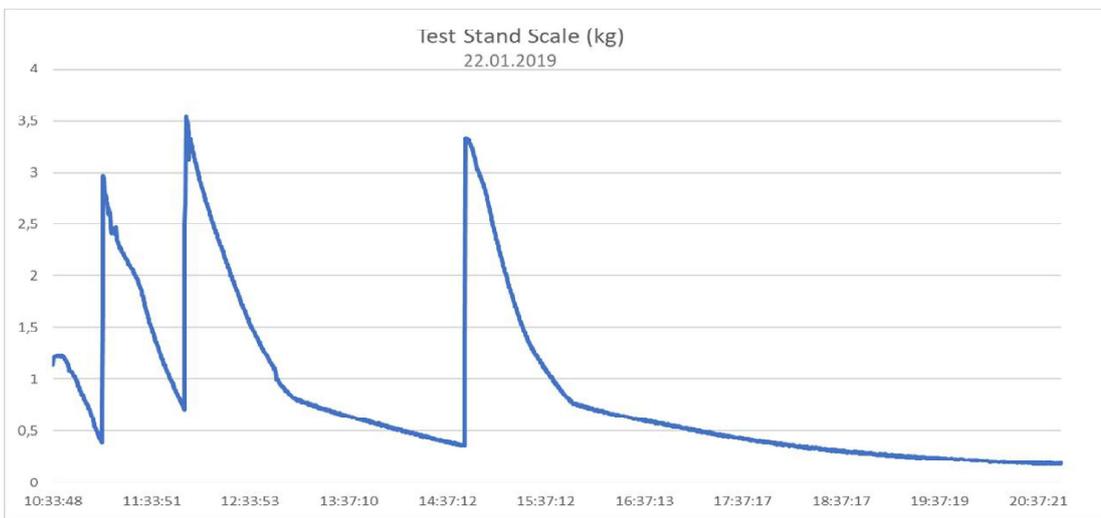
If you have additional questions regarding this approval, please contact Michael Toney of my staff at 919-541-5247 or [toney.mike@epa.gov](mailto:toney.mike@epa.gov).

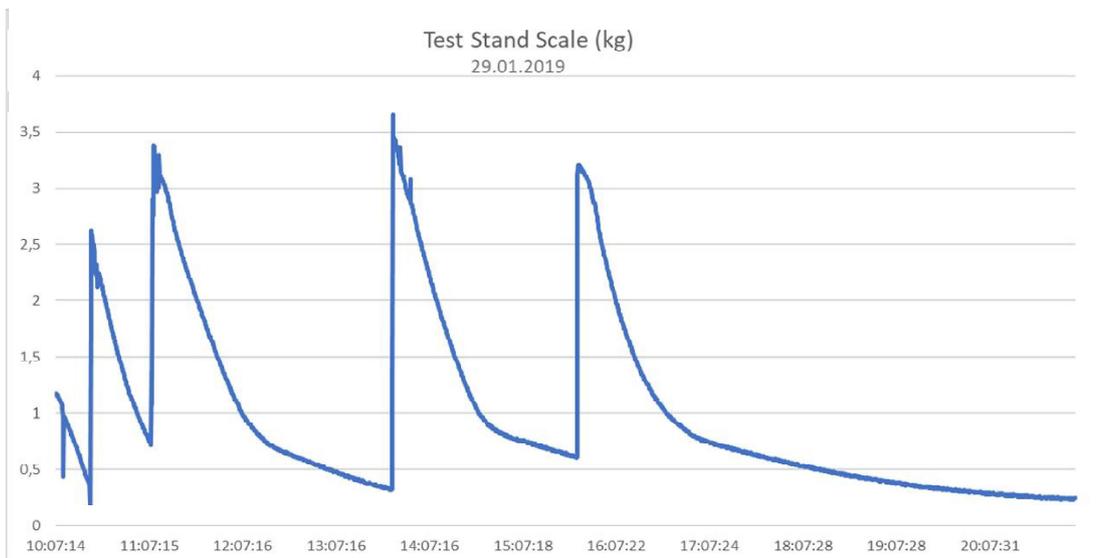
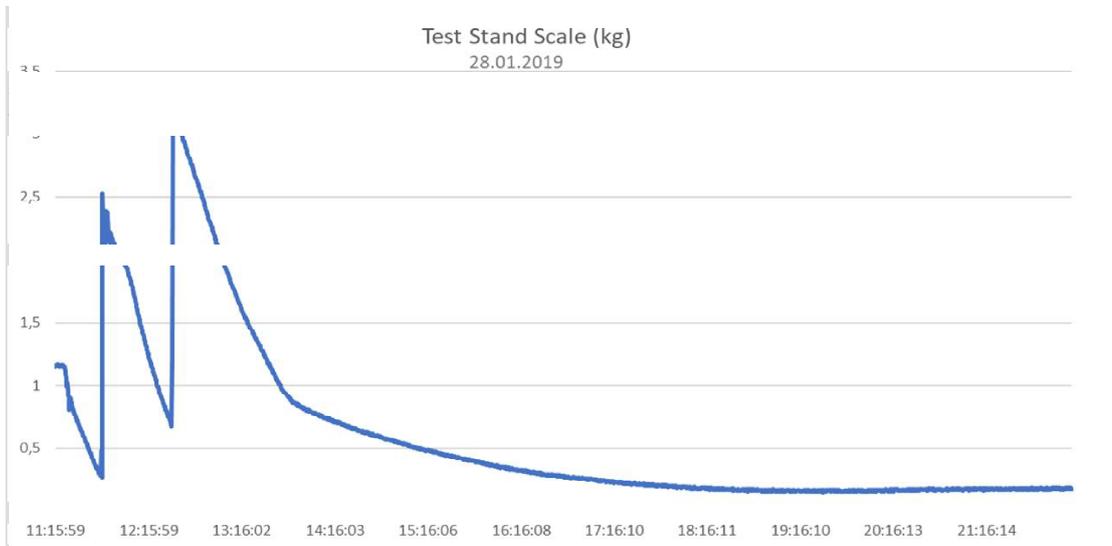
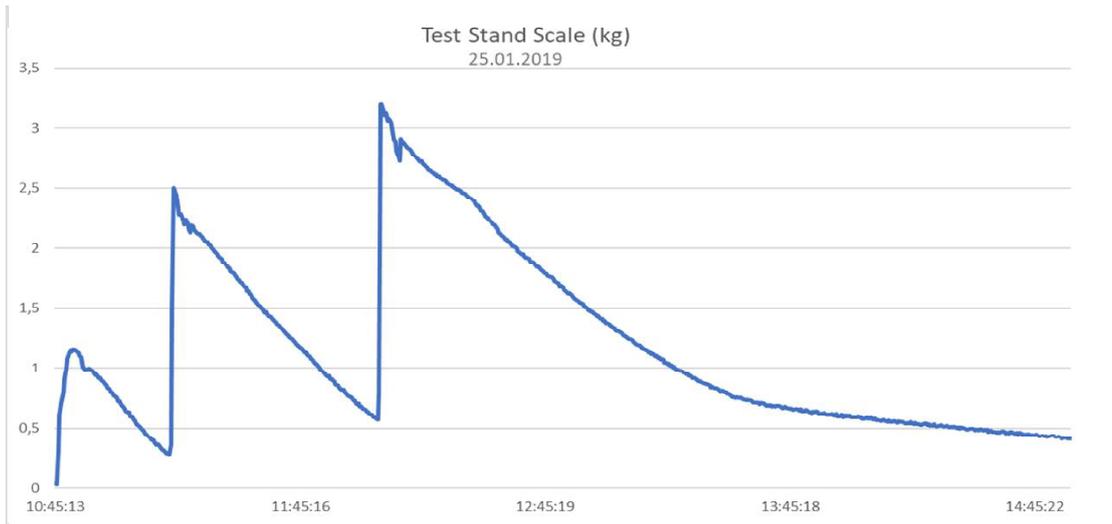
Sincerely,



Steffan M. Johnson, Group Leader  
Measurement Technology Group

cc: Amanda Aldridge, EPA/OAQPS/OID  
Adam Baumgart-Getz, EPA/OAQPS/OID  
Rafael Sanchez, EPA/OECA  
Michael Toney, EPA/OAQPS/AQAD







1) 6100B stove on test rig with surface TCs



2) Traverse operation on the FFDT



3) Measurement of fuel moisture



4) Start-up fuel and kindling in place



5) Mass of kindling and start-up fuel



6) Auditing of platform scale



7) Measurement of air velocity



8) Arrangement of the HF fuel load



9) Ignition with gas torch



10) After loading of the HF fuel load (iphone)



11) 5 min after loading of the MF fuel load



12) PM sampling Main and Split trains



13) Measurement of air velocity



14) Repeated measurement of air velocity



15) Final measurement of air velocity



16) Exposed filters MF tests



1) Preparation of dummy HF fuel load



2) Arrangement of kindling and start-up fuel



3) Arrangement of dummy HF load



4) Ignition



5) Preparation of the LF fuel load



6) Measurement of air velocity



7) End of Cold start firebed



8) Loading of LF fuel load



9) Effective gas combustion



10) Repeated air velocity measurement



11) Main and Split sampling trains



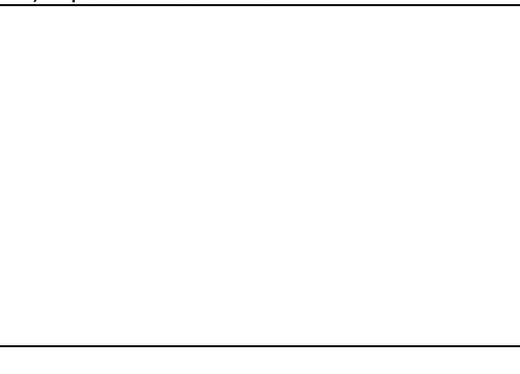
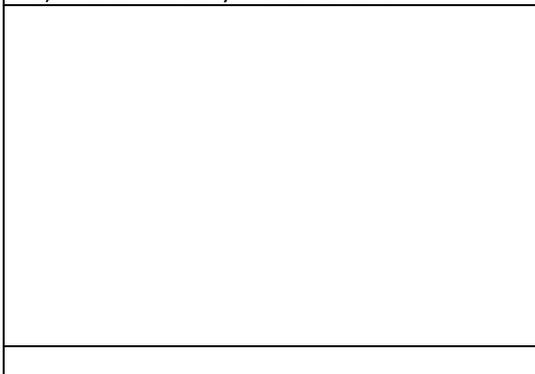
12) Flow measurement devices



13) Final air velocity measurement



14) Exposed filters LF test



Adjunct to ASTM E3053 Wood Heater Cordwood Test Method - May 10, 2017 Version

Cordwood Fuel Load Calculators - 10 lb/ft<sup>3</sup> Nominal Load Density

Core 45-65% of Total Load Weight, Remainder 35-55% of Total Load Weight

Values to be input manually

**For All Usable Firebox Volumes - High Fire Test Only**

|  |         |                   |                   |
|--|---------|-------------------|-------------------|
| Nominal Required Load Density (wet basis)        | 160,185 | kg/m <sup>3</sup> |                   |
| Usable Firebox Volume                            | 0,014   | m <sup>3</sup>    |                   |
| Total Nom. Load Wt. Target                       | 2,291   | kg                |                   |
| Total Load Wt. Allowable Range                   | 2,200   | to                | 2,400 kg          |
| Core Target Wt. Allowable Range                  | 1,000   | to                | 1,500 kg          |
| Remainder Load Wt. Allowable Range               | 0,800   | to                | 1,300 kg          |
| Core Load Pc. Wt. Allowable Range                | 0,300   | to                | 0,600 kg          |
| Remainder Load Pc. Wt. Allowable Range           | 0,200   | to                | 1,300 kg          |
|  | Pc. #   |                   |                   |
| Core Load Piece Wt. Actual                       | 1       | 0,458             | kg In Range       |
|  | 2       | 0,469             | kg In Range       |
|  | 3       | 0,451             | kg In Range       |
| Core Load Total. Wt. Actual                      |         | 1,38              | kg In Range       |
|  | Pc. #   |                   |                   |
| Remainder Load Piece Wt.                         | 1       | 0,582             | kg In Range       |
| (1 to 3 Pcs.)                                    | 2       | 0,348             | kg In Range       |
|  | 3       | 0,000             | kg Out of Range   |
| Remainder Load Tot. Wt. Act                      |         | 0,930             | kg In Range       |
| Total Load Wt. Actual                            |         | 2,308             | kg In Range       |
| Core % of Total Wt.                              |         | 60%               | In Range          |
| Remainder % of Total Wt.                         |         | 40%               | In Range          |
| Actual Load % of Nominal Target                  |         | 101%              | In Range          |
| Actual Fuel Load Density                         |         | 161,4             | kg/m <sup>3</sup> |
| <b>Kindling and Start-up Fuel</b>                |         |                   |                   |
| Maximim Kindling Wt. (20% of Tot. Load Wt.)      |         | 0,462             | kg                |
| Actual Kindling Wt.                              |         | 0,454             | kg In Range       |
| Maximum Start-up Fuel Wt. (30% of Tot. Load Wt.) |         | 0,692             | kg                |
| Actual Start-up Fuel Wt.                         |         | 0,679             | kg In Range       |
| Allowable Residual Start-up Fuel Wt. Range       | 0,231   | to                | 0,462 kg          |
| Actual Residual Start-up Fuel Wt.                |         | 0,325             | kg In Range       |
| Total Wt. All Fuel Added (wet basis)             |         | 3,44              | kg                |
| <b>High Fire Test Run End Point Range</b>        |         |                   |                   |
| Based on Fuel Load Wt. (w/tares)                 | 0,208   | to                | 0,254 kg          |
| Actual Fuel Load Ending Wt.                      |         | 0,250             | kg In Range       |

Metric units 2

Mid-Point  
0,450  
0,750

| Fuel Piece Moisture Reading (%-dry basis)     |      |      |      |          |             |  |
|---|------|------|------|----------|-------------|--|
| 1   | 2    | 3    | Ave. |          | Pc. Wt. Dry |  |
| 20,7  | 20,9 | 19,7 | 20,4 | In Range | 0,838 lb    |  |
| 23,4  | 24,5 | 23,5 | 23,8 | In Range | 0,835 lb    |  |
| 20,1  | 21,1 | 20,3 | 20,5 | In Range | 0,825 lb    |  |
| 20,3  | 22   | 20,5 | 20,9 | In Range | 1,061 lb    |  |
| 19,6  | 20,9 | 20,4 | 20,3 | In Range | 0,638 lb    |  |
|   |      |      | NA   | NA       | NA lb       |  |
| Total Load Ave. MC (%-dry basis)              |      |      | 21,2 | In Range |             |  |
| Total Load Ave. MC % (wet basis)              |      |      | 17,5 |          |             |  |
| Total Test Load Weight (dry basis)            |      |      |      |          | 4,197 lb    |  |
| Kindling Moisture (%-dry basis)               |      |      |      |          |             |  |
| 10  | 10   | 10   | 10,0 | In Range | 0,413 lb    |  |
| Start-up Fuel Moisture Readings (%-dry basis) |      |      |      |          |             |  |
| 19,4  | 20,8 | 19,7 | 20,0 | In Range | 0,566 lb    |  |
| Total Wt. All Fuel Added (dry basis)          |      |      |      |          | 5,176 lb    |  |
| Total Wt. All Fuel Burned (dry basis)         |      |      |      |          | 4,601 lb    |  |

45-65%  
35-55%  
95-105%

19,7%  
29,4%

Mid-Point  
0,346

Mid-Point  
0,231

γ Basis

0,380 kg

0,379 kg

0,374 kg

0,481 kg

0,289 kg

NA kg

1,904 kg

0,187 kg

0,257 kg

2,35 kg

2,087 kg

Adjunct to ASTM E3053 Wood Heater Cordwood Test Method - May 10, 2017 Version

Cordwood Fuel Load Calculators - 12 lb/ft<sup>3</sup> Nominal Load Density

Core 45-65% of Total Load Weight, Remainder 35-55% of Total Load Weight

Metric units

Values to be input manually

**For Usable Firebox Volumes up to 3.0 ft<sup>3</sup> - Low and Medium Fire**

|   |                |                   |          |
|---|----------------|-------------------|----------|
| Nominal Required Load Density (wet basis)       | 192,222        | kg/m <sup>3</sup> |          |
| Usable Firebox Volume                           | 0,014          | m <sup>3</sup>    |          |
| Total Nom. Load Wt. Target                      | 2,749          | kg                |          |
| Total Load Wt. Allowable Range                  | 2,611 to 2,886 | kg                |          |
| Core Target Wt. Allowable Range                 | 1,237 to 1,787 | kg                |          |
| Remainder Load Wt. Allowable Range              | 0,962 to 1,512 | kg                |          |
| Core Load Fuel Pc. Wt. Allowable Range          | 0,412 to 0,687 | kg                |          |
| Remainder Load Pc. Wt. Allowable Range          | 0,275 to 0,825 | kg                |          |
|   | Pc. #          |                   |          |
| Core Load Piece Wt. Actual                      | 1 0,555        | kg                | In Range |
|   | 2 0,557        | kg                | In Range |
|   | 3 0,549        | kg                | In Range |
| Core Load Total. Wt. Actual                     | 1,66           | kg                | In Range |
|   | Pc. #          |                   |          |
| Remainder Load Piece Wt.                        | 1 0,399        | kg                | In Range |
| (2 or 3 Pcs.)                                   | 2 0,635        | kg                | In Range |
|   | 3              | kg                | NA       |
| Remainder Load Piece Weight Ratio - Small/Large | 63%            |                   | In Range |
| Remainder Load Tot. Wt. Act                     | 1,034          | kg                | In Range |
| Total Load Wt. Actual                           | 2,695          | kg                | In Range |
| Core % of Total Wt.                             | 62%            |                   | In Range |
| Remainder % of Total Wt.                        | 38%            |                   | In Range |
| Actual Load % of Nominal Target                 | 98%            |                   | In Range |
| Actual Fuel Load Density                        | 188,462        | kg/m <sup>3</sup> |          |
| Allowable Charcoal Bed Wt. Range (kg)           | 0,320 to 0,489 |                   |          |
| Actual Charcoal Bed Wt.                         | 0,320          | kg                | In Range |

|  |       |    |            |
|--|-------|----|------------|
| Actual Fuel Load Ending Wt.                  | 0,000 | kg | Valid Test |
| Total Wt. of Fuel Burned During Test Run lb. | 2,695 | kg |            |



Mid-Point

0,550

0,550

Fuel Piece Moisture Reading (%-dry basis)

| 1  | 2    | 3    | Ave. |          | Pc. Wt. Dry Basis |    |       |    |
|--|------|------|------|----------|-------------------|----|-------|----|
| 19,4   | 21   | 19,2 | 19,9 | In Range | 1,021             | lb | 0,463 | kg |
| 21,1   | 21,6 | 22,2 | 21,6 | In Range | 1,010             | lb | 0,458 | kg |
| 20,8   | 20   | 18,9 | 19,9 | In Range | 1,009             | lb | 0,458 | kg |
| 19,8   | 21,8 | 18,4 | 20,0 | In Range | 0,733             | lb | 0,333 | kg |
| 20,1   | 19   | 19,2 | 19,4 | In Range | 1,172             | lb | 0,532 | kg |
|  |      |      | NA   | NA       | NA                | lb | NA    | kg |
| Total Load Ave. MC % (dry basis)                     |      |      | 20,2 | In Range |                   |    |       |    |
| Total Load Ave. MC % (wet basis)                     |      |      | 16,8 |          |                   |    |       |    |
| Total Test Load Weight (dry basis)                   |      |      |      |          | 4,945             | lb | 2,243 | kg |
| Total Fuel Weight Burned During Test Run (dry basis) |      |      |      |          | 4,945             | lb | 2,243 | kg |

≤ 67%

45-65%

35-55%

95-105%

Mid-Point

0,404

≥ 90%

Adjunct to ASTM E3053 Wood Heater Cordwood Test Method - May 10, 2017 Version

Cordwood Fuel Load Calculators - 10 lb/ft<sup>3</sup> Nominal Load Density

Core 45-65% of Total Load Weight, Remainder 35-55% of Total Load Weight

Values to be input manually

**For All Usable Firebox Volumes - High Fire Test Only**

|  |                |                   |              |
|--|----------------|-------------------|--------------|
| Nominal Required Load Density (wet basis)        | 160,185        | kg/m <sup>3</sup> |              |
| Usable Firebox Volume                            | 0,014          | m <sup>3</sup>    |              |
| Total Nom. Load Wt. Target                       | 2,291          | kg                |              |
| Total Load Wt. Allowable Range                   | 2,200 to 2,400 | kg                |              |
| Core Target Wt. Allowable Range                  | 1,000 to 1,500 | kg                |              |
| Remainder Load Wt. Allowable Range               | 0,800 to 1,300 | kg                |              |
| Core Load Pc. Wt. Allowable Range                | 0,300 to 0,600 | kg                |              |
| Remainder Load Pc. Wt. Allowable Range           | 0,200 to 1,300 | kg                |              |
|  | Pc. #          |                   |              |
| Core Load Piece Wt. Actual                       | 1 0,447        | kg                | In Range     |
|  | 2 0,457        | kg                | In Range     |
|  | 3 0,461        | kg                | In Range     |
| Core Load Total. Wt. Actual                      | 1,37           | kg                | In Range     |
|  | Pc. #          |                   |              |
| Remainder Load Piece Wt.                         | 1 0,603        | kg                | In Range     |
| (1 to 3 Pcs.)                                    | 2 0,339        | kg                | In Range     |
|  | 3 0,000        | kg                | Out of Range |
| Remainder Load Tot. Wt. Act                      | 0,942          | kg                | In Range     |
| Total Load Wt. Actual                            | 2,3 2,307      | kg                | In Range     |
| Core % of Total Wt.                              | 59%            |                   | In Range     |
| Remainder % of Total Wt.                         | 41%            |                   | In Range     |
| Actual Load % of Nominal Target                  | 101%           |                   | In Range     |
| Actual Fuel Load Density                         | 161,3          | kg/m <sup>3</sup> |              |
| <b>Kindling and Start-up Fuel</b>                |                |                   |              |
| Maximum Kindling Wt. (20% of Tot. Load Wt.)      | 0,461          | kg                |              |
| Actual Kindling Wt.                              | 0,461          | kg                | In Range     |
| Maximum Start-up Fuel Wt. (30% of Tot. Load Wt.) | 0,692          | kg                |              |
| Actual Start-up Fuel Wt.                         | 0,680          | kg                | In Range     |
| Allowable Residual Start-up Fuel Wt. Range       | 0,231 to 0,461 | kg                |              |
| Actual Residual Start-up Fuel Wt.                | 0,320          | kg                | In Range     |
| Total Wt. All Fuel Added (wet basis)             | 3,45           | kg                |              |
| <b>High Fire Test Run End Point Range</b>        |                |                   |              |
|  | Low            | High              |              |
| Based on Fuel Load Wt. (w/tares)                 | 0,208          | to 0,254          | kg           |
| Actual Fuel Load Ending Wt.                      | 0,250          | kg                | In Range     |

Metric units 2

Mid-Point  
0,450  
0,750

| Fuel Piece Moisture Reading (%-dry basis)     |      |      |      |          |             |  |
|---|------|------|------|----------|-------------|--|
| 1   | 2    | 3    | Ave. |          | Pc. Wt. Dry |  |
| 21,2  | 21,2 | 19,5 | 20,6 | In Range | 0,817 lb    |  |
| 20,2  | 20,8 | 19,8 | 20,3 | In Range | 0,838 lb    |  |
| 20,9  | 20   | 23,4 | 21,4 | In Range | 0,837 lb    |  |
| 20,9  | 18,4 | 18,9 | 19,4 | In Range | 1,113 lb    |  |
| 18,4  | 21,8 | 20,2 | 20,1 | In Range | 0,622 lb    |  |
| 20  | 19   | 21   | 20,0 | In Range | 0,000 lb    |  |
| Total Load Ave. MC (%-dry basis)              |      |      | 20,3 | In Range |             |  |
| Total Load Ave. MC % (wet basis)              |      |      | 16,9 |          |             |  |
| Total Test Load Weight (dry basis)            |      |      |      |          | 4,227 lb    |  |
| Kindling Moisture (%-dry basis)               |      |      |      |          |             |  |
| 10  | 10   | 10   | 10,0 | In Range | 0,419 lb    |  |
| Start-up Fuel Moisture Readings (%-dry basis) |      |      |      |          |             |  |
| 21,2  | 18,8 | 20,4 | 20,1 | In Range | 0,566 lb    |  |
| Total Wt. All Fuel Added (dry basis)          |      |      |      |          | 5,212 lb    |  |
| Total Wt. All Fuel Burned (dry basis)         |      |      |      |          | 4,642 lb    |  |

45-65%  
35-55%  
95-105%

20,0%  
29,5%

Mid-Point  
0,346

Mid-Point  
0,231

γ Basis

0,371 kg

0,380 kg

0,380 kg

0,505 kg

0,282 kg

0,000 kg

1,917 kg

0,190 kg

0,257 kg

2,36 kg

2,106 kg

Adjunct to ASTM E3053 Wood Heater Cordwood Test Method - May 10, 2017 Version

Cordwood Fuel Load Calculators - 12 lb/ft<sup>3</sup> Nominal Load Density

Core 45-65% of Total Load Weight, Remainder 35-55% of Total Load Weight

Metric units

Values to be input manually

**For Usable Firebox Volumes up to 3.0 ft<sup>3</sup> - Low and Medium Fire**

|   |                |                   |          |
|---|----------------|-------------------|----------|
| Nominal Required Load Density (wet basis)       | 192,222        | kg/m <sup>3</sup> |          |
| Usable Firebox Volume                           | 0,014          | m <sup>3</sup>    |          |
| Total Nom. Load Wt. Target                      | 2,749          | kg                |          |
| Total Load Wt. Allowable Range                  | 2,611 to 2,886 | kg                |          |
| Core Target Wt. Allowable Range                 | 1,237 to 1,787 | kg                |          |
| Remainder Load Wt. Allowable Range              | 0,962 to 1,512 | kg                |          |
| Core Load Fuel Pc. Wt. Allowable Range          | 0,412 to 0,687 | kg                |          |
|   | 0,275 to 0,825 | kg                |          |
|   | Pc. #          |                   |          |
| Core Load Piece Wt. Actual                      | 1 0,547        | kg                | In Range |
|   | 2 0,572        | kg                | In Range |
|   | 3 0,576        | kg                | In Range |
| Core Load Total. Wt. Actual                     | 1,70           | kg                | In Range |
|   | Pc. #          |                   |          |
| Remainder Load Piece Wt.                        | 1 0,418        | kg                | In Range |
| (2 or 3 Pcs.)                                   | 2 0,693        | kg                | In Range |
|   | 3              | kg                | NA       |
| Remainder Load Piece Weight Ratio - Small/Large | 60%            |                   | In Range |
| Remainder Load Tot. Wt. Act                     | 1,111          | kg                | In Range |
| Total Load Wt. Actual                           | 2,806          | kg                | In Range |
| Core % of Total Wt.                             | 60%            |                   | In Range |
| Remainder % of Total Wt.                        | 40%            |                   | In Range |
| Actual Load % of Nominal Target                 | 102%           |                   | In Range |
| Actual Fuel Load Density                        | 196,224        | kg/m <sup>3</sup> |          |
| Allowable Charcoal Bed Wt. Range (kg)           | 0,331 to 0,511 |                   |          |
| Actual Charcoal Bed Wt.                         | 0,331          | kg                | In Range |

|  |       |    |            |
|--|-------|----|------------|
| Actual Fuel Load Ending Wt.                  | 0,000 | kg | Valid Test |
| Total Wt. of Fuel Burned During Test Run lb. | 2,806 | kg |            |



Mid-Point

0,550

0,550

| Fuel Piece Moisture Reading (%-dry basis)            |      |      |      |          | Pc. Wt. Dry Basis |    |       |    |
|--|------|------|------|----------|-------------------|----|-------|----|
| 1  | 2    | 3    | Ave. |          |                   |    |       |    |
| 24   | 22,5 | 19,8 | 22,1 | In Range | 0,988             | lb | 0,448 | kg |
| 24,6   | 20   | 23,3 | 22,6 | In Range | 1,028             | lb | 0,466 | kg |
| 22   | 23,3 | 19,2 | 21,5 | In Range | 1,045             | lb | 0,474 | kg |
| 20,4   | 21,8 | 18,9 | 20,4 | In Range | 0,766             | lb | 0,347 | kg |
| 20   | 23,4 | 19,2 | 20,9 | In Range | 1,264             | lb | 0,573 | kg |
|  |      |      | NA   | NA       | NA                | lb | NA    | kg |
| Total Load Ave. MC % (dry basis)                     |      |      | 21,5 | In Range |                   |    |       |    |
| Total Load Ave. MC % (wet basis)                     |      |      | 17,7 |          |                   |    |       |    |
| Total Test Load Weight (dry basis)                   |      |      |      |          | 5,091             | lb | 2,309 | kg |
| Total Fuel Weight Burned During Test Run (dry basis) |      |      |      |          | 5,091             | lb | 2,309 | kg |

≤ 67%

45-65%

35-55%

95-105%

Mid-Point

0,421

≥ 90%

## Manufacturers instruction for testing procedure according to ASTM E3053-17 Morsø 6100 B series High Fire Procedure

### Test Fuel:

Recommended test fuel species is birch.

The guidelines of the Cordwood standard E3053-17 are followed in regards of moisture content and weight ratios for kindling, startup, core and sub loads.

The nominal length for High Burn core and sub load is approximately 7" (18 cm.)

When cutting the core and sub load wood into right weight then try to cut all the outer bark of.

The usable firebox volume is 0.505 ft<sup>3</sup> (0,0143m<sup>3</sup>)

### Kindling and Startup:

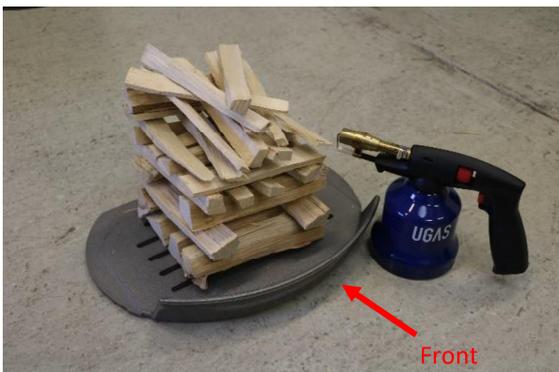
#### Load configuration



Kindling right and startup load left

Kindling is 16-20 pieces. Weight of each pieces varies from 20-75 grams.

Startup load consist of 8 pieces. Weight of each pieces varies from 75-150 grams



Startup load at the bottom, distributed in three layers. Each layer is perpendicular to each other. The biggest startup pieces should be places in the back and bottom of the load.

On top of the startup load the kindling is distributed in four layers.

The upper kindling pieces is pointed towards the front, with smaller distance between each piece than in the back.

Front of load is parallel with stove front.

Load shown on an actual bottom grate part

### Load ignition

Set the air controller at maximum setting and fully open the stove door.

Use a “top-down” approach when igniting the fire.

Ignition point is in the front of the load and in between second and third layer of kindling from the top.

Ignite the load with a handheld propane torch. Only ignite the top three layers of kindling. Use the torch approximately 45-60 seconds.

Next, keep the stove door ajar for 3 to 5 minutes. The space between door and door frame should be 0-1.5” (0-4 cm). Most important in this step is to view the flames and how it catches on, not to slow not to fast. That’s why minutes and spaces isn’t specified more precisely.

When the fire is steady within the time frame close the door. Keep air controller fully open.

### High Fire loading and ignition:

The charcoal bed for the High Fire should be at the middle to the lower end of the allowable range. But keep an eye on the charcoal bed, don’t wait to the very end of the range, if the charcoal bed seems to burn out and getting too cold.



High Fire Load sample  
Front/left side view



High Fire Load sample  
Top view

The High Fire fuel load consist of five pieces distributed in three layers. The preferred configuration of the load is a bottom layer of two pieces, a middle layer of two pieces and finally the smallest of the remainder load pieces on top.

The two bottom layers of the load should be stacked compact without much air between each piece.

These two layers should orientate so that the log lengthwise is in a 45° angle with the stove front. The remainder load piece on top should be placed so the log lengthwise is almost parallel with the backwall of the firebox, with ends sticking out from the lower lying layers.

It is important that the fuel load height is kept just below the path of the secondary air outlet stream (stainless steel box)

Start the High Fire by fully open the stove door. Keep the air controller setting at maximum. Even out the smaller charcoal pieces. The bigger charcoal pieces at the back of the firebox should still be unbroken. Turn these charcoals around. This will revive the charcoal and they maybe even catch flames again. Relocate the bigger charcoal pieces to the back and left side of the firebox. Keep bigger charcoal pieces close to the back and left side of the High Fire load.

After placement of the fuel load keep the door ajar. The space between door and door frame should be 0-3" (0-7.5 cm). Most important in this step is to view the flames and how it catches on. The air inlet flow should be at a speed which create an upward "swirl" clockwise around the compact fuel load. This will cause an ignition of the load primarily on the back and on the top remainder piece. Try to maintain this "swirl" effect until the ignition of the load is stable. This step will approximately take 4-6 minutes from start. When the fire is stable the secondary nozzle air outlet from the stainless-steel box will feed the fire and promote a "top-down" burn.

When the fire is steady within the time frame close the door. Keep air controller fully open.

The High Fire should be stopped at the upper end of the allowable weight range.

## **Manufacturers instruction for testing procedure according to ASTM E3053-17 Morsø 6100 B series Medium and Low Fire Procedure**

### **Test Fuel:**

Recommended test fuel species is birch.

The guidelines of the Cordwood standard E3053-17 are followed in regards of moisture content and weight ratios for kindling, startup, core and sub loads.

The nominal length for Medium and Low Burn core and sub load is approximately 7" (18 cm.)

When cutting the core and sub load wood into right weight then try to cut all the outer bark of.

The usable firebox volume is 0.505 ft<sup>3</sup> (0,0143m<sup>3</sup>)

### **Low and Medium Fire loading and ignition:**

The Low and Medium Fire test procedure differ from the High Fire regarding orientation of the fuel load. Otherwise the test procedure is similar.

When the charcoal bed is in the allowable weight range it will be much more voluminous and hotter with bigger charcoal pieces than the coalbed seen from the kindling/startup. So, it is important to arrange and even out the coalbed in such a way that the fuel load do not build up in height. The fuel load height must be kept below the path of the secondary air outlet stream (stainless steel box).

The Low/Medium Fire fuel load consist of five pieces. The preferred configuration of the load is a bottom layer of three pieces and second layer on top with two pieces. The load should be stacked compact without much air between each piece. The load should be orientated so that the log lengthwise is parallel with the stove door.

The load is placed a bit to the right side on the bottom grate, not centered.

Start the Low/Medium Fire by fully open the stove door. Keep the air controller setting at maximum. Even out the smaller charcoal pieces. There will be five bigger charcoal pieces from the previous High Fire which still will be unbroken. Turn these charcoals around. This will revive the charcoal and they maybe even catch flames again. Relocate these charcoal pieces to the back and left side of the firebox. Next load the fuel, keep a distance between fuel load and the back wall of the firebox of approximately 1" (2.5 cm). Keep bigger charcoal pieces close to the back and left side of the Low/Medium Fire load.

After placement of the fuel load keep the door ajar. The space between door and door frame should be 0-3" (0-7.5 cm). Most important in this step is to view the flames and how it catches on. The air inlet flow should be at a speed which create an upward "swirl" clockwise around the compact fuel load. This will cause an ignition of the load primarily on the back and on the top. Try to maintain this "swirl" effect until the ignition of the load is stable. This step will approximately take 3-4 minutes from start. When the fire is stable the secondary nozzle air outlet from the stainless-steel box will feed the fire and promote a "top-down" burn.

When the fire is steady within the time frame close the door, at latest half a minute before the allowable timeframe closes. Use the remaining time to adjust the primary air controller. The Low Fire air controller setting is 8 mm from closed position. The Medium Fire air controller setting is 10 mm from closed position.

The Low/Medium Fire ends when 100 % of the load is burnt.



Low/Medium Fire Load sample  
Front/left side view



High Fire Load sample  
The load is placed a bit to the right, not centered  
Top view

**WOOD HEATER DESCRIPTION**

**Appliance Manufacturer:** Morsø Jernstøberi A/S

**Wood Stove Model:** 6100 B series

**Type:** Freestanding, convection-type wood fired room heater.

**WOOD HEATER INFORMATION**

**Materials of Construction:** The unit is constructed primarily of cast iron with a stainless-steel secondary combustion air box placed at the upper back of the firebox. The firebox is lined with molded vermiculite firebricks, sides, back and two baffles. The feed door has a large glass panel and 8 mm diameter fiberglass gasket.

**Air Introduction System:** Air enters the firebox through an opening located at the back of the appliance. Primary combustion air is channeled through the air controller holes down through the manifold that is located behind the door at the top of the door frame.

Secondary air enters the appliance through the back and is channeled internally to a stainless-steel box located at the upper back of the firebox. The stainless-steel box has two rows of air nozzles.

**Combustion Control Mechanisms:** The combustion air inlet is controlled by a handle located above the fuel loading door. Combustion air control mechanism is a sliding rod with flat plates attached that cover and uncover air inlets when the rod is pushed left or right. Only the primary combustion air is adjustable, the secondary combustion air is fixed.

**Combustor:** N/A

**Internal Baffles:** A angled baffle made of vermiculite is mounted in the upper portion of the firebox. The flame path is forced to the front of the firebox where it travels up through the opening between the baffle and primary air manifold. Above this baffle there is a second baffle also made of vermiculite

**Other Features:** None

**Flue Outlet:** The 6" diameter flue outlet is centered at the top of the appliance.

EPA SKORSTEN

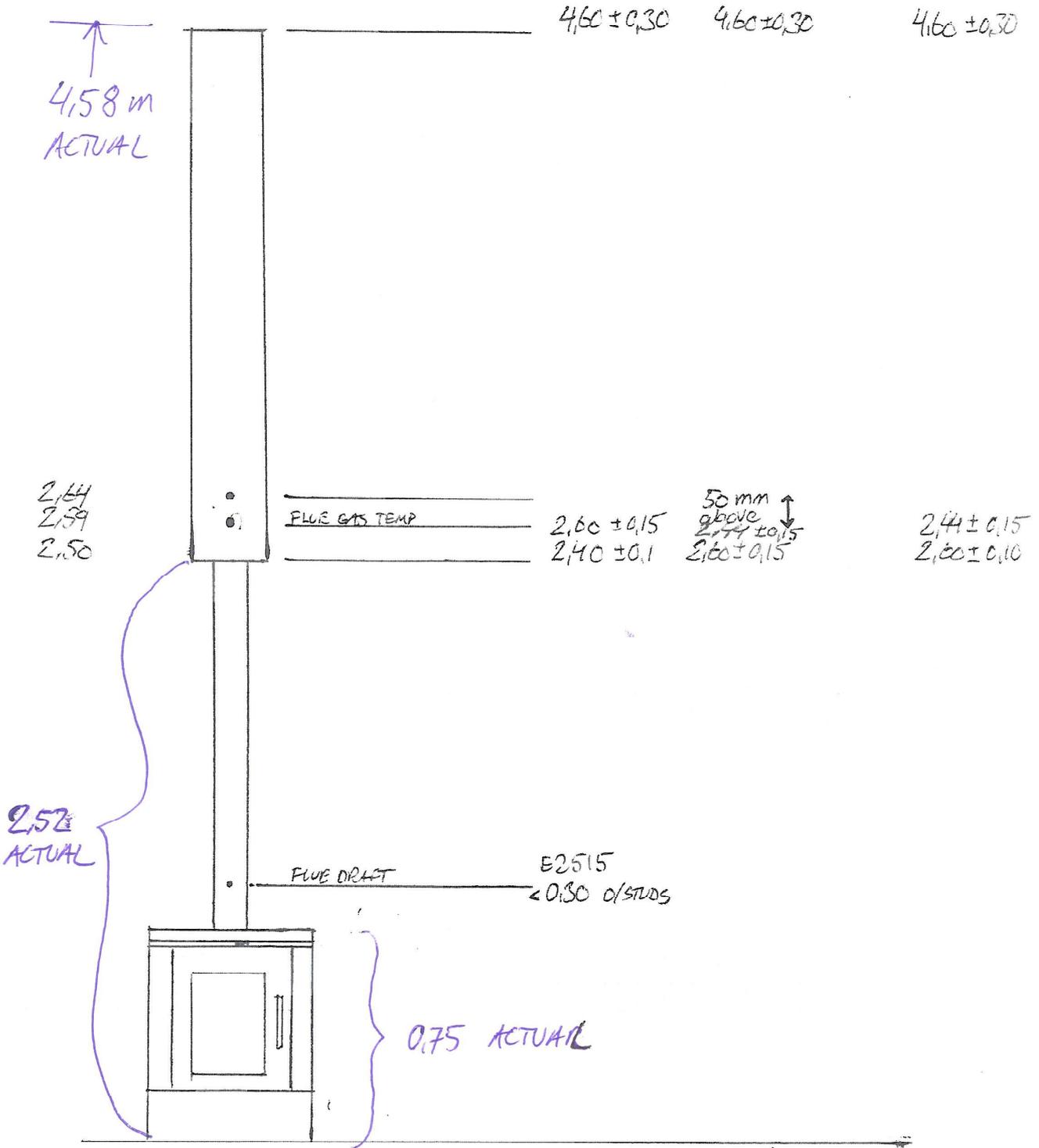
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E2780-10  
CRIBWOOD

CSA  
B415-1

APPENDIX 11

E3053  
CORDWOOD



MORSØ 6100 B

20-21 FEBR 2019

JJA

|  |   |  |  |                                       |                            |                                   |
|--|---|--|--|---------------------------------------|----------------------------|-----------------------------------|
| <b>Internt kalibreringscertifikat vedr. kalibrering af vægte i DTI's laboratorier</b>  |   |  |  |                                       | Afdeling: DTI/<br>Energi   | Laboratorium:<br>ELAB             |
| Obligatorisk for vægte, som anvendes til vejninger, der er omfattet af DTI's DANAK akkrediteringer, bortset fra akkreditering nr. 200. Certifikatet må i uddrag kun gengives, såfremt DTI's kvalitetschef har godkendt uddraget. |   |  |  |                                       | Afdelingsnummer:<br>270    | Certifikatnummer:<br>ELAB-36-2018 |
| Dato for kalibrering/klassificering af lodder:<br>12.11.2014/F1<br>09.04.2014 /M2 + ukendte 15x20kg fra murværk, 300kg i alt   | Dato for modtagelse af lodder:<br>03.09.2018  | Dato for kalibreringens udførelse:<br>04.09.2018 | Certifikatdato:<br>04.09.2018                | Vedr. akkr. Nr.:<br>300               | Sidenummer:<br>Side 1 af 1 |                                   |
| Identifikation den kalibrerede vægt:<br>270-A-1638, KC 600, 600kg, Stand C   |   |  |  | Ansvarlig:                            | Antal bilag:               |                                   |
| Vægtens max-kapacitet:<br>600kg  | Vægtens deling i 1. range:<br>d =1g   | Vægtens deling i 2. range:                       | Vægtens kalibreringsværdi i 1. range:<br>e = | Vægtens kalibreringsværdi i 2. range: | Vægtens serienummer:       |                                   |
| <b>Kontrol af nivellering, nulpunkt og taraindretning</b>  |   |  |  |                                       | <b>Temperatur: 24</b>      |                                   |
| Ved kalibreringens start:  |   |  |  |                                       |                            |                                   |
| Viser vægten nul i ubelastet tilstand?   |   | x ja   |  |                                       |                            |                                   |
| Er taraindretningen frakoblet?   |   | x ja   |  |                                       |                            |                                   |
| Står vægten stabilt og vandret?  |   | x ja   |  |                                       |                            |                                   |
| <b>Vejeprove</b>   |   |  |  |                                       | Overholdt xJa Nej          |                                   |
| Belastningspunkt B   | Visning, opvejning; I   | Visning, nedvejning; I                           | Evt. tillægslast; opvejning/nedvejning       | Fejlvisning, opvejning; F             | Fejlvisning, nedvejning; F |                                   |
| 0,0kg  | 0,000kg   | 0,000  |  | -                                     | -                          |                                   |
| 1,0kg  | 1,000   | 1,000  |  | -                                     | -                          |                                   |
| 6,0kg  | 6,000   | 6,000  |  | -                                     | -                          |                                   |
| 16,0kg   | 16,000  | 16,000   |  | -                                     | -                          |                                   |
| 100,0kg  | 99,986  | 99,986   | +99,986                                      | -                                     | -                          |                                   |
| 106,0kg  | 105,986   | 105,985  |  | -                                     | -0,001                     |                                   |
| 116,0kg  | 115,983   | 115,984  |  | -0,003                                | -0,002                     |                                   |
| 200,0kg  | 199,939   | 199,940  | +199,939                                     | -                                     | +0,001                     |                                   |
| 206,0kg  | 205,939   | 205,939  |  | -                                     | -0,001                     |                                   |
| 300,0kg  | 299,917   | 299,917  | +299,917                                     | -                                     | -                          |                                   |
| 306,0kg  | 305,916   | 305,916  |  | -0,001                                | -0,001                     |                                   |
| <b>Undersøgelse af repeterbarhed</b>   |   |  |  |                                       | Overholdt X Ja Nej         |                                   |
| Ca. 10 % af Max  | 1. vejning  | 2.vejning  | 3.vejning                                    | 4.vejning                             | 5.vejning                  |                                   |
| 40,0kg   | 39,999  | 39,998   | 39,999                                       | 39,999                                | 39,999                     |                                   |
| Ca. 80 % af Max  | 1. vejning  | 2.vejning  | 3.vejning                                    | 4.vejning                             | 5.vejning                  |                                   |
| 80,0kg   | 79,993  | 79,992   | 79,991                                       | 79,992                                | 79,992                     |                                   |
| <b>Prøvning af excentricitet</b>   |   |  |  |                                       | Overholdt xJa □Nej         |                                   |
| Ca. 33 % af Max  | 1. vejning (HB)   | 2.vejning (VB)                                   | 3.vejning (VT)                               | 4.vejning (HT)                        | DIFF                       |                                   |
| 80,0kg   | 79,990  | 79,977   | 79,977                                       | 79,991                                | <b>0,014kg</b>             |                                   |
| Metodegrundlag:<br>Institutprocedure nr. 900-6.0-1   | Sporbarhed på anvendte lodder (oplys certifikatnummer og dato):<br>200-P-22776 (F1) og 200-P-22557 (M2) |  |  | Kalibreringen er udført af:<br>REHV   | Godkendt af:               |                                   |

Grøn

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## Kalibrering af løse termofølere i EPA stand E

Måleskema til kontrol af termofølere i stand E (EPA)

Dato: 06-09-2018 Udført af: REHV  
 Brændeovnsprøvestand: D Emne Id nr.: 145092  
 Certifikat nr.: ELAB-36-2018 #nye korr.  
 Kalibrator ref.: 270-A-0912 (Jofra)

| PC indgang           | Sand temp. | Vist temp. | Fejl | (Brugt ved Kalibrering)  |         | (Ny valgt korr.)     |         | Ber. Uden korr. | Ber. Ny korr. | Ber. Ny fejl. | Krav |
|----------------------|------------|------------|------|--------------------------|---------|----------------------|---------|-----------------|---------------|---------------|------|
|                      |            |            |      | Aktuel Korrektion Konst. | 1. grad | Ny Korrektion Konst. | 1. grad |                 |               |               |      |
| Rum temp.            | -1 30      | 29,9       | -0,1 | 0                        | 1       | 0,1                  | 1       | 29,9            | 30,0          | 0,0           | 1    |
| Filter-1-H           | -2 30      | 29,9       | -0,1 | 0                        | 1       | 0,1                  | 1       | 29,9            | 30,0          | 0,0           | 1    |
| Filter-2-D1          | -3 30      | 29,9       | -0,1 | 0                        | 1       | 0,1                  | 1       | 29,9            | 30,0          | 0,0           | 1    |
| Filter-3-D2          | -4 30      | 29,8       | -0,2 | 0                        | 1       | 0,2                  | 1       | 29,8            | 30,0          | 0,0           | 1    |
| Filter-4-R           | -5 30      | 29,8       | -0,2 | 0                        | 1       | 0,2                  | 1       | 29,8            | 30,0          | 0,0           | 1    |
| Køler-1-H            | -6 30      | 29,8       | -0,2 | 0                        | 1       | 0,2                  | 1       | 29,8            | 30,0          | 0,0           | 1    |
| Køler-2-D            | -7 30      | 29,6       | -0,4 | 0                        | 1       | 0,4                  | 1       | 29,6            | 30,0          | 0,0           | 1    |
| Gasm-H               | -8 30      | 29,6       | -0,4 | 0                        | 1       | 0,4                  | 1       | 29,6            | 30,0          | 0,0           | 1    |
| Gasm-D               | -9 30      | 29,6       | -0,4 | 0                        | 1       | 0,4                  | 1       | 29,6            | 30,0          | 0,0           | 1    |
| Gasm-R               | -10 30     | 29,8       | -0,2 | 0                        | 1       | 0,2                  | 1       | 29,8            | 30,0          | 0,0           | 1    |
| Gas-Disp             | -11 30     | 29,7       | -0,3 | 0                        | 1       | 0,3                  | 1       | 29,7            | 30,0          | 0,0           | 1    |
| Løs føler tilknyttet | 30         | 29,9       | -0,1 | 0                        | 1       | 0,1                  | 1       | 29,9            | 30,0          | 0,0           | 2    |

12,09,2018 Kalibrering, Se særskilt kal. Dokument  
 12,09,2018 Kalibrering, Se særskilt kal. Dokument

# Kalibrering af løse termofølere i brændeovnsprøvestand B, C og D

Måleskema til kontrol af termofølere i stand B, C og D

Dato: 04-09-2018 Udført af: REHV  
 Brændeovnsprøvestand: C Emne Id nr.: 134396  
 Certifikat nr.: ELAB-36-2018  
 Kalibrator ref.: 270-A-0912 (Jofra) #Ny indtastet 2018

| PC indgang                | Sand temp. | Vist temp. | Fejl    | (Brugt ved Kalibrering)  |         | (Ny valgt korr.)     |         | Ber. Uden korr. | Ber. Ny korr. | Ber. Ny fejl. | Krav |
|---------------------------|------------|------------|---------|--------------------------|---------|----------------------|---------|-----------------|---------------|---------------|------|
|                           |            |            |         | Aktuel Korrektion Konst. | 1. gard | Ny Korrektion Konst. | 1. grad |                 |               |               |      |
| Rum temp.                 | 30         | 30         | 0       |                          |         |                      |         |                 |               |               |      |
| Br.rum                    | 85         | 85,1       | 0,1     | 1                        | 1       | 0,9                  | 1       | #DIVISION/0!    | #DIVISION/0!  | #####         | 1,5  |
| Konv.                     | 85         | 84,5       | -0,5    | -0,5                     | 1       |                      |         | 84,1            | 85,0          | 0,0           | 2    |
| Gasmåler                  | 85         | 85,3       | 0,3     | 0,3                      | 1       |                      |         | 85,0            | 0,0           | -85,0         | 3    |
| Disp-T1                   | 85         | 84,9       | -0,1    | 0,1                      | 1       |                      |         | 85,0            | 0,0           | -85,0         | 2    |
| Disp-T2                   | 85         | 85,2       | 0,2     | 0,2                      | 1       |                      |         | 84,8            | 0,0           | -85,0         | 2    |
| Disp-T3                   | 85         | 85         | 0       |                          |         |                      |         | 85,0            | 0,0           | -85,0         | 2    |
| Disp-T4                   | 85         | 85,5       | 0,5     | 0,5                      | 1       |                      |         | #DIVISION/0!    | #DIVISION/0!  | #####         | 2    |
| Disp-T5                   | 85         | 85,5       | 0,5     | 0,5                      | 1       |                      |         | 85,0            | 0,0           | -85,0         | 2    |
| Disp-K6                   | 85         | 85,7       | 0,7     | 0,7                      | 1       |                      |         | 85,0            | 0,0           | -85,0         | 2    |
| Disp-K7                   | 85         | 85,1       | 0,1     | 0,1                      | 1       |                      |         | 85,0            | 0,0           | -85,0         | 2    |
| Disp-K8                   | 85         | 85,7       | 0,7     | 0,7                      | 1       |                      |         | 85,0            | 0,0           | -85,0         | 2    |
| Disp T Bag (disponibel-T) | 85         | 85,1       | 0,1     | 0,1                      | 1       |                      |         | 85,0            | 0,0           | -85,0         | 2    |
| Disp T side               | 85         | -          | #VÆRDI! |                          |         |                      |         | #VÆRDI!         | #VÆRDI!       | #VÆRDI!       | 2    |
| Disp 1K                   | 85         | -          | #VÆRDI! |                          |         |                      |         | #VÆRDI!         | #VÆRDI!       | #VÆRDI!       | 2    |
| Disp 2K                   | 85         | -          | #VÆRDI! |                          |         |                      |         | #VÆRDI!         | #VÆRDI!       | #VÆRDI!       | 2    |
| Røg EN                    | 85         | 85,8       | 0,8     | 1,5                      | 1       |                      |         | 84,3            | 0,0           | -85,0         | 5    |
| Røg EN                    | 250        | 251,5      | 1,5     | 1,5                      | 1       | 0                    | 0       | 250,0           | 0,0           | -250,0        | 5    |
| Røg EN                    | 350        | 351,4      | 1,4     | 1,5                      | 1       | 0                    | 0       | 349,9           | 0,0           | -350,0        | 5    |
| NS røg                    | 85         | 85,1       | 0,1     | -1                       | 1       | -1,9                 | 1       | 86,1            | 84,2          | -0,8          | 2    |
| NS røg                    | 250        | 250,9      | 0,9     | -1                       | 1       | -1,9                 | 1       | 251,9           | 250,0         | 0,0           | 2    |
| NS røg                    | 350        | 351        | 1       | -1                       | 1       | -1,9                 | 1       | 352,0           | 350,1         | 0,1           | 2    |
| Før Kat.                  | 85         | 85,5       | 0,5     | 3,2                      | 1       | 1,5                  | 1       | 82,3            | 83,8          | -1,2          | 3    |
| Før Kat.                  | 250        | 253,2      | 3,2     | 3,2                      | 1       | 1,5                  | 1       | 250,0           | 251,5         | 1,5           | 3    |
| Før Kat.                  | 350        | 353        | 3       | 3,2                      | 1       | 1,5                  | 1       | 349,8           | 351,3         | 1,3           | 3    |
| Ovf. Top                  | 85         | 86,0       | 1       | 0,3                      | 1       | -1                   | 1       | 85,7            | 84,7          | -0,3          | 1    |
| Ovf. Top                  | 250        | 251,3      | 1,3     | 0,3                      | 1       | -1                   | 1       | 251,0           | 250,0         | 0,0           | 1    |
| Ovf. Top                  | 350        | 351,1      | 1,1     | 0,3                      | 1       | -1                   | 1       | 350,8           | 349,8         | -0,2          | 1    |
| Ovf. Bag                  | 85         | 84,8       | -0,2    | -1,1                     | 1       | -1,6                 | 1       | 85,9            | 84,3          | -0,7          | 1    |
| Ovf. Bag                  | 250        | 250,5      | 0,5     | -1,1                     | 1       | -1,6                 | 1       | 251,6           | 250,0         | 0,0           | 1    |
| Ovf. Bag                  | 350        | 350,6      | 0,6     | -1,1                     | 1       | -1,6                 | 1       | 351,7           | 350,1         | 0,1           | 1    |
| Ovf. Side-1               | 85         | 84,7       | -0,3    | -3,4                     | 1       | -2                   | 0,99    | 88,1            | 85,2          | 0,2           | 1    |
| Ovf. Side-1               | 250        | 251,9      | 1,9     | -3,4                     | 1       | -2                   | 0,99    | 255,3           | 250,7         | 0,7           | 1    |
| Ovf. Side-1               | 350        | 351,7      | 1,7     | -3,4                     | 1       | -2                   | 0,99    | 355,1           | 349,5         | -0,5          | 1    |
| Ovf. Side-2               | 85         | 84,0       | -1      | 0,3                      | 0,9884  | 0,5                  | 1       | 84,7            | 85,2          | 0,2           | 1    |
| Ovf. Side-2               | 250        | 247,5      | -2,5    | 0,3                      | 0,9884  | 0,5                  | 1       | 250,1           | 250,6         | 0,6           | 1    |
| Ovf. Side-2               | 350        | 345,2      | -4,8    | 0,3                      | 0,9884  | 0,5                  | 1       | 348,9           | 349,4         | -0,6          | 1    |
| Ovf. Bund                 | 85         | 84,6       | -0,4    | -2                       | 0,99    | -2                   | 0,99    | 87,5            | 84,6          | -0,4          | 1    |
| Ovf. Bund                 | 250        | 250,7      | 0,7     | -2                       | 0,99    | -2                   | 0,99    | 255,3           | 250,7         | 0,7           | 1    |
| Ovf. Bund                 | 350        | 349,6      | -0,4    | -2                       | 0,99    | -2                   | 0,99    | 355,2           | 349,6         | -0,4          | 1    |

**TEKNOLOGISK  
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8000 Aarhus C  
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info@teknologisk.dk  
www.teknologisk.dk

# KALIBRERINGS CERTIFIKAT

CERTIFIKATNR.:

**200-E-20663**

Side 1 af 5

Antal bilag: 0

**Rekvirent:** Teknologisk Institut, Biomasse og bioraffinering  
Max Bjerrum  
Kongsvang Allé 29  
8000 Århus C

**Emne: Datalogger**

|                |                                    |             |                   |
|----------------|------------------------------------|-------------|-------------------|
| Fabrikat:      | Hewlett Packard A/S                | Model:      | 34970A            |
| Serienr.:      | <b>MY44006319</b>                  | Kundemærke: | <b>270-A-1992</b> |
| Område:        | mV, V, mA                          | Klasse:     | -                 |
| Inddeling:     | 0,001 mV / 0,00001 V /<br>0,0001 V | Type:       | -                 |
| Udgangssignal: | -                                  | Diameter:   | -                 |
| Tilbehør:      | -                                  |             |                   |

**Rekvisitionsnr.:** TNJ**Periode:** Modtaget: 29-08-2018      Kalibreret: **03-09-2018****Procedure:** D1-7.1 & D1-7.3**Bemærkninger:**

**Vilkår:** Kalibreringen er udført i henhold til gældende vilkår fastlagt af DANAK, jf. [www.danak.dk](http://www.danak.dk), og i henhold til Teknologisk Instituts almindelige vilkår, som er gældende på tidspunktet for aftaleindgåelsen. Kalibreringsresultater gælder udelukkende for det kalibrerede emne. Kalibreringscertifikatet må kun gengives i uddrag, hvis laboratoriet skriftligt har godkendt uddraget.

**Kalibreret af:** Dennis Dam Sørensen, 72 20 32 27, dds@teknologisk.dk

Godkendt og  
digitalt signeret  
06-09-2018 af:

Jan Nielsen  
Cand. Scient



**DANAK**  
CAL Reg.nr. 200

# TERMOMETRILABORATORIET

## TEKNOLOGISK INSTITUT

Dato: 2018-09-03

Cert nr: 200-E-20663

Side:

2 af 5

### KALIBRERINGSCERTIFIKAT

#### Voltmeter: Udført på Slot 2, kanal 01(201)

| Område  | Input     | Visning  | Korrektion | Usikkerhed |
|---------|-----------|----------|------------|------------|
| 0-100mV | mV        | mV       | mV         | mV         |
|         | 0,0000    | 0,0003   | -0,0003    | 0,0015     |
|         | 100,0000  | 100,0039 | -0,0039    | 0,0029     |
| 0-1V    | V         | V        | V          | V          |
|         | 0,000000  | 0,000000 | 0,000000   | 0,000012   |
|         | 1,000000  | 1,000034 | -0,000034  | 0,000016   |
| 0-10V   | 0,000000  | 0,00000  | 0,00000    | 0,00012    |
|         | 1,000000  | 1,00002  | -0,00002   | 0,00012    |
|         | 2,000000  | 2,00004  | -0,00004   | 0,00012    |
|         | 5,000000  | 5,00010  | -0,00010   | 0,00013    |
|         | 10,000000 | 10,00019 | -0,00019   | 0,00017    |

#### Kalibrering af mA loggere:

| Område              | Input   | Visning | Korrektion | Usikkerhed |
|---------------------|---------|---------|------------|------------|
| 0 - 10 V            | mA      | V       | V          | V          |
| Kabel 12, kanal 112 | 0,0000  | 0,00000 | 0,00000    | 0,00012    |
|                     | 20,0000 | 1,99992 | 0,00008    | 0,00021    |
| Kabel 13, kanal 113 | 0,0000  | 0,00000 | 0,00000    | 0,00012    |
|                     | 20,0000 | 2,00049 | -0,00049   | 0,00021    |

Den rapporterede ekspanderede usikkerhed er angivet som standardusikkerheden multipliceret med dækningsfaktoren  $k=2$ , som for en normalfordeling svarer til en dækningssandsynlighed på ca. 95%. Standardusikkerheden er fastlagt i overensstemmelse med EA-4/02.

Rumtemperatur:  $23 \pm 1^{\circ}\text{C}$

#### Sporbarhed:

270-A-2541 Calibrator Fluke 5520A/9855009 sporbar til DANAK reg. nr. 22

# TERMOMETRILABORATORIET

## TEKNOLOGISK INSTITUT

Dato: 2018-09-03

Cert nr: 200-E-20663

Side:

3 af 5

### KALIBRERINGSCERTIFIKAT

#### Kalibrering af mA loggere:

| Område              | Input   | Visning | Korrektion | Usikkerhed |
|---------------------|---------|---------|------------|------------|
| 0 - 10 V            | mA      | V       | V          | V          |
| Kabel 26, kanal 301 | 0,0000  | 0,00000 | 0,00000    | 0,00012    |
|                     | 20,0000 | 2,00014 | -0,00014   | 0,00021    |
| Kabel 27, kanal 302 | 0,0000  | 0,00000 | 0,00000    | 0,00012    |
|                     | 20,0000 | 2,00028 | -0,00028   | 0,00021    |
| Kabel 28, kanal 303 | 0,0000  | 0,00000 | 0,00000    | 0,00012    |
|                     | 20,0000 | 2,00078 | -0,00078   | 0,00021    |
| Kabel 29, kanal 304 | 0,0000  | 0,00000 | 0,00000    | 0,00012    |
|                     | 20,0000 | 2,00059 | -0,00059   | 0,00021    |
| Kabel 30, kanal 305 | 0,0000  | 0,00000 | 0,00000    | 0,00012    |
|                     | 20,0000 | 1,99977 | 0,00023    | 0,00021    |
| Kabel 31, kanal 306 | 0,0000  | 0,00000 | 0,00000    | 0,00012    |
|                     | 20,0000 | 1,99966 | 0,00034    | 0,00021    |
| Kabel 32, kanal 307 | 0,0000  | 0,00000 | 0,00000    | 0,00012    |
|                     | 20,0000 | 1,99950 | 0,00050    | 0,00021    |
| Kabel 33, kanal 308 | 0,0000  | 0,00000 | 0,00000    | 0,00012    |
|                     | 20,0000 | 1,99950 | 0,00050    | 0,00021    |

Den rapporterede ekspanderede usikkerhed er angivet som standardusikkerheden multipliceret med dækningsfaktoren  $k=2$ , som for en normalfordeling svarer til en dæknings sandsynlighed på ca. 95%. Standardusikkerheden er fastlagt i overensstemmelse med EA-4/02.

**Rumtemperatur:**  $23 \pm 1^{\circ}\text{C}$

#### Sporbarhed:

270-A-2541 Calibrator Fluke 5520A/9855009 sporbar til DANAK reg. nr. 22

# TERMOMETRILABORATORIET

## TEKNOLOGISK INSTITUT

Dato: 2018-09-03

Cert nr: 200-E-20663

Side:

4 af 5

### KALIBRERINGSCERTIFIKAT

#### Kalibrering af mA loggere: - fortsat

| Område              | Input<br>mA | Visning<br>V | Korrektion<br>V | Usikkerhed<br>V |
|---------------------|-------------|--------------|-----------------|-----------------|
| Kabel 34, kanal 309 | 0,0000      | 0,00000      | 0,00000         | 0,00012         |
|                     | 20,0000     | 1,99900      | 0,00100         | 0,00021         |
| Kabel 35, kanal 310 | 0,0000      | 0,00000      | 0,00000         | 0,00012         |
|                     | 20,0000     | 1,99909      | 0,00091         | 0,00021         |
| Kabel 36, kanal 311 | 0,0000      | 0,00000      | 0,00000         | 0,00012         |
|                     | 20,0000     | 2,00004      | -0,00004        | 0,00021         |
| Kabel 37, kanal 312 | 0,0000      | 0,00000      | 0,00000         | 0,00012         |
|                     | 20,0000     | 2,00071      | -0,00071        | 0,00021         |
| Kabel 38, kanal 313 | 0,0000      | 0,00000      | 0,00000         | 0,00012         |
|                     | 20,0000     | 1,99951      | 0,00049         | 0,00021         |
| Kabel 39, kanal 314 | 0,0000      | 0,00000      | 0,00000         | 0,00012         |
|                     | 20,0000     | 2,00038      | -0,00038        | 0,00021         |

Den rapporterede ekspanderede usikkerhed er angivet som standardusikkerheden multipliceret med dækningsfaktoren  $k=2$ , som for en normalfordeling svarer til en dækningssandsynlighed på ca. 95%. Standardusikkerheden er fastlagt i overensstemmelse med EA-4/02.

**Rumtemperatur:**  $23 \pm 1^{\circ}\text{C}$

**Sporbarhed:**

270-A-2541 Calibrator Fluke 5520A/9855009 sporbar til DANAK reg. nr. 22

# TERMOMETRILABORATORIET

## TEKNOLOGISK INSTITUT

Dato: 2018-09-03

Cert nr: 200-E-20663

Side:

5 af 5

### KALIBRERINGSCERTIFIKAT

Thermocouple test - elektromotorisk kraft defineret i DS/EN 60584-1:2014

Type K - med ekstern cold junction v. 0 °C  
Slot 2, kanal 02(202)

| Simuleret TC-temp.<br>°C | Input<br>mV | Visning<br>°C | Korrektion<br>°C | Usikkerhed<br>°C |
|--------------------------|-------------|---------------|------------------|------------------|
| 0,0                      | 0,0000      | 0,2           | -0,200           | 0,078            |
| 100,0                    | 4,0962      | 100,2         | -0,200           | 0,078            |
| 200,0                    | 8,1385      | 200,2         | -0,200           | 0,078            |
| 400,0                    | 16,3971     | 400,2         | -0,200           | 0,078            |
| 600,0                    | 24,9055     | 600,2         | -0,200           | 0,078            |

Type T - med ekstern cold junction v. 0 °C  
Slot 2, kanal 03 (203)

| Simuleret TC-temp.<br>°C | Input<br>mV | Visning<br>°C | Korrektion<br>°C | Usikkerhed<br>°C |
|--------------------------|-------------|---------------|------------------|------------------|
| 0,0                      | 0,0000      | 0,0           | 0,000            | 0,078            |
| 50,0                     | 2,0357      | 49,9          | 0,100            | 0,078            |
| 100,0                    | 4,2785      | 99,9          | 0,100            | 0,078            |
| 150,0                    | 6,7041      | 149,9         | 0,100            | 0,078            |
| 200,0                    | 9,2881      | 199,9         | 0,100            | 0,078            |

Den rapporterede ekspanderede usikkerhed er angivet som standardusikkerheden multipliceret med dækningsfaktoren  $k=2$ , som for en normalfordeling svarer til en dækningssandsynlighed på ca. 95%. Standardusikkerheden er fastlagt i overensstemmelse med EA-4/02.

Rumtemperatur:  $23 \pm 1^\circ\text{C}$

**Sporbarhed:**

270-A-1908 Termopar TC type K

270-A-1907 Termopar TC type T

270-A-2541 Calibrator Fluke 5520A/9855009 sporbar til DANAK reg. nr. 22

|   |  |
|---|--|
|  <b>DANISH<br/>TECHNOLOGICAL<br/>INSTITUTE</b> | <b>KONTROL AF TRYKMÅLERE</b>                   |
| CP  | Test af kontinuerligt registrerende trykmålere |
| Side 1 af 1   | Udstedt af: ELAB                               |
|   |  |

## Logbog/kontrol – Autotran 700/ACI tryktransmittere

Emne nr.: Id nr. 148230 (0-25,4Pa)

Placering: Stand C, Røgtræk

Dato: 06-09-2018

Certifikat nr.: ELAB-36-2018

Signatur: KMSA

Ref. Udstyr: 270-A-2406 TSI

| Ca. Målepunkt<br>[Pa]<br>(0-25,4Pa) | Ca. Målepunkt [Pa]<br>(0-60Pa) | Reference [Pa]<br>(1 decimal) | Aflæst tryk [Pa]<br>(1 decimal) | Fejl [Pa] |
|-------------------------------------|--------------------------------|-------------------------------|---------------------------------|-----------|
| 0                                   | 0                              | 0,0                           | 0,1                             | +0,1      |
| 4                                   | 5                              | 3,8                           | 4,0                             | +0,2      |
| 8                                   | 10                             | 8,5                           | 8,5                             | +0,0      |
| 12                                  | 15                             | 12,1                          | 12,3                            | +0,2      |
| 16                                  | 20                             | 17,0                          | 17,3                            | +0,3      |
| 20                                  | 40                             | 20,6                          | 20,7                            | +0,1      |
| 24                                  | 55                             | 25,0                          | 25,4                            | +0,4      |

Grøn OK

|  |                                |                                    |                   |
|--|--------------------------------|------------------------------------|-------------------|
| Internt kalibreringscertifikat vedr. kalibrering af flowmeter før røggasanalytatorer |                                | Afdeling: DTI/                     | Laboratorium:     |
|  |                                | Energi                             | ELAB              |
|  |                                | Afdelingsnummer:                   | Certifikatnummer: |
|  |                                | 270                                | ELAB-36-2018      |
| Placering af Trykmåler   | Reference Trykmåler            | Dato for kalibreringens udførelse: | Certifikatdato:   |
| Pd Stand C   | 270-A-2406 TSI                 | 06-09-2018                         |                   |
| Vedr. akkr. Nr.:   | Trykmålerens instrumentnummer: |                                    | Udført af:        |
| 300  | 148231                         |                                    | KMSA              |

Flowmåler:

| Ref. | Aflæst | Fejl | Korrigeret | Ny Fejl |
|------|--------|------|------------|---------|
| Pa   | Pa     | Pa   | Pa         | Pa      |
| 0,0  | 0,1    | 0,1  | 0,1        | 0,1     |
| 5,0  | 4,9    | -0,1 | 5,0        | 0,0     |
| 10,5 | 10,3   | -0,2 | 10,6       | 0,1     |
| 15,5 | 15,2   | -0,3 | 15,7       | 0,2     |
| 20,3 | 19,8   | -0,5 | 20,4       | 0,1     |
| 41,6 | 40,6   | -1,0 | 41,8       | 0,2     |
| 56,9 | 55,0   | -1,9 | 56,7       | -0,3    |

1. grad      1,03  
Konstant      0,0

|   |  |
|---|--|
|  <b>DANISH<br/>TECHNOLOGICAL<br/>INSTITUTE</b> | <b>KONTROL AF TRYKMÅLERE</b>                   |
| CP  | Test af kontinuerligt registrerende trykmålere |
| Side 1 af 1   | Udstedt af: ELAB                               |
|   |  |

## Logbog/kontrol – Autotran 700/ACI tryktransmittere

Emne nr.: Id nr. 94839 (0-254Pa)

Placering: Stand C, Ps

Dato: 06-09-2018

Certifikat nr.: ELAB-36-2018

Signatur: KMSA

Ref. Udstyr: 270-A-2406 TSI

| Ca. målepunkt [Pa]<br>(0-25,4Pa) | Ca. målepunkt [Pa]<br>(0-250 Pa) | Reference [Pa]<br>(1 decimal) | Aflæst tryk [Pa]<br>(1 decimal) | Fejl [Pa] |
|----------------------------------|----------------------------------|-------------------------------|---------------------------------|-----------|
| 0                                | 0                                | 0,0                           | 0,0                             | 0,0       |
| 4                                | 5                                | 5,2                           | 5,1                             | -0,1      |
| 8                                | 10                               | 10,4                          | 10,3                            | -0,1      |
| 12                               | 20                               | 21,4                          | 21,1                            | -0,3      |
| 16                               | 50                               | 50,5                          | 50,5                            | 0,0       |
| 20                               | 100                              | 102,4                         | 102,2                           | -0,2      |
| 24                               | 240                              | 242,9                         | 242,3                           | -0,6      |

Grøn



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www.teknologisk.dk

# KALIBRERINGS CERTIFIKAT

CERTIFIKATNR.:

**200-T-22737**

Side 1 af 3  
Antal bilag: 0

**Rekvirent:** Teknologisk Institut, Biomasse og bioraffinering  
Max Bjerrum  
Kongsvang Allé 29  
8000 Århus C

**Emne:** **Termometer, Temperaturkalibrator**  
Fabrikat: Jofra Instruments Model: 650 SE  
Serienr.: **901326** Kundemærke: **270-A-912**  
Område: Maks. 650 °C Inddeling: 0,1 °C

**Periode:** Modtaget: 29-08-2018 Kalibreret: **30-08-2018**

**Procedure:** D1-5.1

**Bemærkninger:** Aksial inhomogenitet og temperaturinstabilitet for kalibratoren er undersøgt i overensstemmelse med EURAMET cg-13 Version 3.0 (02/2015). Kalibreringen er foretaget med en referenceføler med en diameter på 5,8 mm og et isoleringsrør (foret med mineraluld) med en diameter på ca. 25 mm og en højde på ca. 150 mm. Isoleringsrøret er placeret omkring føleren ovenpå blokken.

**Vilkår:** Kalibreringen er udført i henhold til gældende vilkår fastlagt af DANAK, jf. [www.danak.dk](http://www.danak.dk), og i henhold til Teknologisk Instituts almindelige vilkår, som er gældende på tidspunktet for aftaleindgåelsen. Kalibreringsresultater gælder udelukkende for det kalibrerede emne. Kalibreringscertifikatet må kun gengives i uddrag, hvis laboratoriet skriftligt har godkendt uddraget.

**Kalibreret af:** Søren Lindholt Andersen, 72 20 17 98, soan@teknologisk.dk

*Søren Andersen*

Godkendt og  
digitalt signeret  
27-09-2018 af:

Søren Lindholt Andersen  
Konsulent, Ph.d.



**DANAK**  
CAL Reg.nr. 200

# TEMPERATURLABORATORIET

## TEKNOLOGISK INSTITUT

Certifikat nr.: 200-T-22737

Side 2 af 3

### KALIBRERINGS CERTIFIKAT

#### Resultater

Føler mærket: 270-A-912

| Reference-<br>værdi<br>°C | Aflæsning<br>°C | Fejl<br>°C | Usikkerhed<br>°C | Note |
|---------------------------|-----------------|------------|------------------|------|
| 30,06                     | 30,00           | -0,06      | 0,24             |      |
| 85,17                     | 85,00           | -0,17      | 0,24             |      |
| 150,31                    | 150,00          | -0,31      | 0,24             |      |
| 250,48                    | 250,00          | -0,48      | 0,24             |      |
| 350,67                    | 350,00          | -0,67      | 0,24             |      |
| 500,91                    | 500,00          | -0,91      | 0,24             |      |
| 651,31                    | 650,00          | -1,31      | 0,24             |      |

---

**Bemærkninger:**

Aflæsning er middelværdien af flere aflæsninger på det kalibrerede måleinstrument.

Fejl = Aflæsning - referenceværdi.

# TEMPERATURLABORATORIET

## TEKNOLOGISK INSTITUT

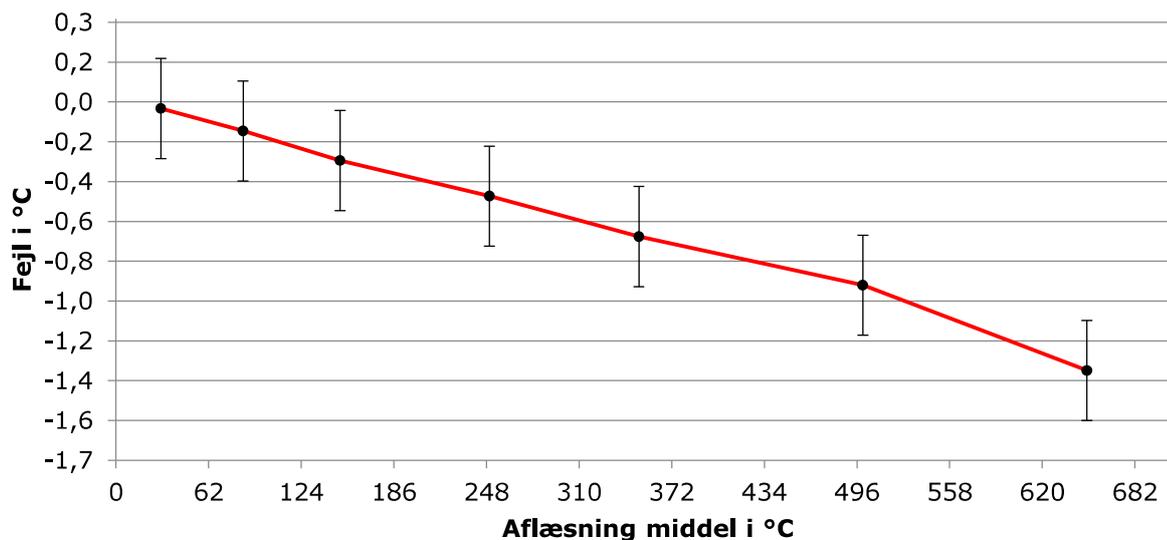
Certifikat nr.: 200-T-22737

Side 3 af 3

### KALIBRERINGSCERTIFIKAT

#### Fejlkurve

Føler mærket: 270-A-912



**Kun de markerede punkter er målt.**

#### Bemærkninger:

Aflæsning er middelværdien af flere aflæsninger på det kalibrerede måleinstrument.

Fejl = Aflæsning - referenceværdi.

Den rapporterede ekspanderede usikkerhed er angivet som standardusikkerheden af målingen multipliceret med dækningsfaktoren  $k=2$ , således at dæknings sandsynligheden svarer til ca. 95 %.

Alle temperaturer er i henhold til ITS90

#### Kalibreringsforhold:

Rumtemperatur: 22,7 °C ± 1,3 °C

Relativ fugtighed: 55,0 %rh ± 4,6 %rh

Barometerstand: 1014,3 mbar ± 2,5 mbar

#### Sporbarhed:

Dette kalibreringscertifikat er omfattet af DANAK akkreditering og EA's og ILAC's multilaterale aftaler for kalibrering, hvilket sikrer, at målingerne er sporbare til SI enhedssystemet.

| <b>Internt kalibreringscertifikat vedr. kalibrering af vægte i DTI's laboratorier</b>  |  |                            |  |                                       | Afdeling: DTI/<br>Energi   | Laboratorium:<br>ELAB             |
|--|--|----------------------------|--|---------------------------------------|--|-----------------------------------|
| Obligatorisk for vægte, som anvendes til vejninger, der er omfattet af DTI's DANAK akkrediteringer, bortset fra akkreditering nr. 200. Certifikatet må i uddrag kun gengives, såfremt DTI's kvalitetschef har godkendt uddraget.               |  |                            |  |                                       | Afdelingsnummer:<br>270  | Certifikatnummer:<br>ELAB-36-2018 |
|  |  |                            |  |                                       | Dato for kalibrering/klassificering af lodder:<br>12.11.2014/F1 og 09.04.2014/M2 |                                   |
| Identifikation den kalibrerede vægt:<br>270-A-1989   |  |                            |  |                                       | Ansvarlig:   | Antal bilag:                      |
| Vægtens max-kapacitet:<br>15kg   | Vægtens deling i 1. range:<br>d = 1g   | Vægtens deling i 2. range: | Vægtens kalibreringsværdi i 1. range:<br>e = | Vægtens kalibreringsværdi i 2. range: | Vægtens serienummer:   |                                   |
| Kontrol af nivellering, nulpunkt og taraindretning<br>Ved kalibreringens start:<br>Viser vægten nul i ubelastet tilstand?      x ja<br>Er taraindretningen frakoblet?                x ja<br>Står vægten stabilt og vandret?              x ja |  |                            |  |                                       | Temperatur: 23   |                                   |
| Vejeprøve  |  |                            |  |                                       | Overholdt   xJa   Nej  |                                   |
| Belastningspunkt B - kg  | Visning, opvejning; I  | Visning, nedvejning; I     | Evt. tillægslast; a opvejning/nedvejning     | Fejlvisning, opvejning; F             | Fejlvisning, nedvejning; F   |                                   |
| 0,000  | 0,000  | 0,000                      |  | -                                     | -  |                                   |
| 0,005  | 0,005  | 0,005                      |  | -                                     | -  |                                   |
| 0,050  | 0,050  | 0,050                      |  | -                                     | -  |                                   |
| 0,200  | 0,200  | 0,200                      |  | -                                     | -  |                                   |
| 0,600  | 0,599  | 0,599                      |  | -0,001g                               | -0,001g  |                                   |
| 1,000  | 0,999  | 0,999                      |  | -0,001g                               | -0,001g  |                                   |
| 2,000  | 1,998  | 1,998                      |  | -0,002g                               | -0,002g  |                                   |
| 7,000  | 6,994  | 6,993                      | +5,000738                                    | -0,006g                               | -0,007g  |                                   |
| 12,000   | 11,990   | 11,990                     | +10,00164                                    | -0,010g                               | -0,010g  |                                   |
| Undersøgelse af repeterbarhed  |  |                            |  |                                       | Overholdt   xJa   □Nej   |                                   |
| Ca. 10 % af Max  | 1. vejning   | 2.vejning                  | 3.vejning                                    | 4.vejning                             | 5.vejning  |                                   |
| 1,000kg  | 0,999  | 0,999                      | 0,999  | 0,999                                 | 0,999  |                                   |
| Ca. 80 % af Max  | 1. vejning   | 2.vejning                  | 3.vejning                                    | 4.vejning                             | 5.vejning  |                                   |
| 10,000kg   | 9,992  | 9,992                      | 9,992  | 9,991                                 | 9,992  |                                   |
| Prøvning af excentricitet  |  |                            |  |                                       | Overholdt   xJa   □Nej   |                                   |
| Ca. 33 % af Max  | 1. vejning   | 2.vejning                  | 3.vejning                                    | 4.vejning                             | Diff.:   |                                   |
| 5,000kg  | 4,995  | 4,996                      | 4,996  | 4,996                                 | 0,001kg  |                                   |
| Metodegrundlag:<br>Institutprocedure nr. 900-6.0-1   | Spørbarhed på anvendte lodder (oplys certifikatnummer og dato):<br><b>200-P-22776 (F1) og 200-P-22557 (M2)</b> |                            |  | Kalibreringen er udført af:<br>REHV   | Godkendt af:   |                                   |

Grøn

Y:\Labospace\LAB2C\_Labospace\Kalibrering Arbejdskopi\2018\EPA-Certifikater\09-Id-5822-270-A-1989-ELAB-36-2018.docx



## TEKNOLOGISK INSTITUT

Teknologiparken  
Kongsvangs Allé 29  
8000 Aarhus C  
Tlf. +45 72 20 20 00

info@teknologisk.dk  
www.teknologisk.dk

# KALIBRERINGS CERTIFIKAT

CERTIFIKATNR:  
200-A-162-890

Side 1 af 2  
Antal bilag: 0

**Rekvirent:** Teknologisk Institut  
Kongsvang Allé 29,  
8000 Aarhus  
Att.: Max Bjerum

**Emne:** Type: Digital Vægt Kundemærke: 7084  
Fabrikat: Mettler Toledo Måleområde: 0-220 g  
Model: XS 204 Serienr.: B042079566

Modtaget dato: 22-10-2018

Kalibreringsdato: 22-10-2018

**Testmetode:** Auto D1-10.1

**Kalibreringssted:** Teknologisk Institut, Kongsvang Allé 29 - 0

**Sporbarhed:** Dette kalibreringscertifikat er omfattet af DANAK akkreditering og EA's og ILAC's multilaterale aftaler for kalibrering, hvilket sikrer, at målingerne er sporbare til SI enhedssystemet.

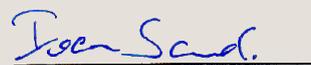
**Bemærkninger:** Resultatet af kalibreringen fremgår af de efterfølgende sider

**Vilkår:** Kalibreringen er udført i henhold til gældende vilkår fastlagt af DANAK, jf. www.danak.dk, og i henhold til Teknologisk Instituts almindelige vilkår, som er gældende på tidspunktet for aftaleindgåelsen. Kalibreringsresultater gælder udelukkende for det kalibrerede emne. Kalibreringscertifikatet må kun gengives i uddrag, hvis laboratoriet skriftligt har godkendt dette.

Dato: 22-10-2018

  
Lars H. Hudecek - Faglig Ansvarlig

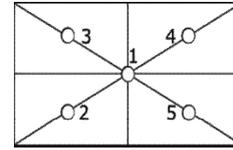
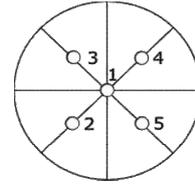
**Udført af:**

  
Ivan Sand - Automobilteknik



**Måleresultater:****Ekcentrisk belastning**

| Position      | Deling | 1       | 2       | 3       | 4       | 5       |
|---------------|--------|---------|---------|---------|---------|---------|
|               | [g]    | [g]     | [g]     | [g]     | [g]     | [g]     |
| Visning       | 0,0001 | 50,0000 | 50,0000 | 50,0002 | 50,0001 | 49,9999 |
| Fejl          |        | 0,0000  | 0,0000  | 0,0002  | 0,0001  | -0,0001 |
| Største Fejl: |        | 0,0002  |         |         |         |         |



Placering af målepunkter

**Repeterbarhed**

| Anvendt masse | Deling | Målt     |          |          |          |          |
|---------------|--------|----------|----------|----------|----------|----------|
| [g]           | [g]    | 1        | 2        | 3        | 4        | 5        |
|               |        | [g]      | [g]      | [g]      | [g]      | [g]      |
| 100,0000      | 0,0001 | 100,0002 | 100,0002 | 100,0002 | 100,0002 | 100,0002 |
| 200,0000      | 0,0001 | 200,0002 | 200,0002 | 200,0002 | 200,0002 | 200,0003 |

**Linearitet**

| Reference masse | Deling | Målt     |          | Imiddel   | Fejl     | Udv. måle-usikkerhed | Dækningsfaktor |
|-----------------|--------|----------|----------|-----------|----------|----------------------|----------------|
|                 |        | I1       | I2       |           |          |                      |                |
| [g]             | [g]    | [g]      | [g]      | [g]       | [g]      | [g]                  |                |
| 0,001000        | 0,0001 | 0,0010   | 0,0010   | 0,001000  | 0,000000 | 0,000064             | 2,00           |
| 0,050000        | 0,0001 | 0,0500   | 0,0500   | 0,050000  | 0,000000 | 0,000079             | 2,00           |
| 0,500000        | 0,0001 | 0,5000   | 0,5000   | 0,500000  | 0,000000 | 0,00012              | 2,00           |
| 5,000000        | 0,0001 | 5,0000   | 5,0000   | 5,000000  | 0,000000 | 0,00022              | 2,00           |
| 20,000000       | 0,0001 | 20,0000  | 20,0000  | 20,000000 | 0,000000 | 0,00036              | 2,00           |
| 49,999999       | 0,0001 | 50,0000  | 50,0000  | 50,000000 | 0,000001 | 0,00053              | 2,00           |
| 99,999999       | 0,0001 | 100,0002 | 100,0002 | 100,00020 | 0,00021  | 0,00095              | 2,00           |
| 150,0000        | 0,0001 | 150,0002 | 150,0002 | 150,0002  | 0,0002   | 0,0015               | 2,00           |
| 220,0000        | 0,0001 | 220,0006 | 220,0006 | 220,0006  | 0,0006   | 0,0022               | 2,00           |

Den rapporterede ekspanderede usikkerhed er angivet som standardusikkerheden multipliceret med dækningsfaktoren  $k$ , som for en t-fordeling, med det relevante antal frihedsgrader, giver en dæknings sandsynlighed på ca. 95%

**Omgivelser:**

|                       |                                       |
|-----------------------|---------------------------------------|
| Temperatur            | <b>22,4 ± 1 °C</b>                    |
| Luftfugtighed         | <b>43 ± 5 %RH</b>                     |
| Lufttryk              | <b>1023 ± 5 hPa</b>                   |
| Beregnet Luftdensitet | <b>1,201 ± 0,012 kg/m<sup>3</sup></b> |

**TEKNOLOGISK  
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www.teknologisk.dk

# KALIBRERINGS CERTIFIKAT

CERTIFIKATNR.:

**200-L-21099**

Side 1 af 4  
Antal bilag: 0

**Rekvirent:** Teknologisk Institut, Biomasse og bioraffinering  
Max Bjerrum  
Kongsvang Allé 29  
8000 Århus C

**Emne: Lufthastighedsmåler**

|           |                       |                |              |
|-----------|-----------------------|----------------|--------------|
| Fabrikat: | Disa                  | Model:         | 54N50        |
| Serienr.: | <b>121</b>            | Kundemærke:    | <b>13486</b> |
| Område:   | 0 - 100 cm/s          | Inddeling:     | 0,1 cm/s     |
| Type:     | -                     | Udgangssignal: | cm/s         |
| Tilbehør: | Føler: serienr.: 0166 |                |              |

**Rekvissionsnr.:** TNJ**Periode:** Modtaget: 04-09-2018 Kalibreret: **06-09-2018****Procedure:** D1-2**Bemærkninger:** Instrumentet er kalibreret med konektor på føler pegende vinkelret til flowet.  
Instrumentet er aflæst i cm/s, men angivet i certifikatet som m/s**Vilkår:** Kalibreringen er udført i henhold til gældende vilkår fastlagt af DANAK, jf. [www.danak.dk](http://www.danak.dk), og i henhold til Teknologisk Instituts almindelige vilkår, som er gældende på tidspunktet for aftaleindgåelsen. Kalibreringsresultater gælder udelukkende for det kalibrerede emne. Kalibreringscertifikatet må kun gengives i uddrag, hvis laboratoriet skriftligt har godkendt uddraget.**Kalibreret af:** Søren Haack, 72 20 23 38, sorh@teknologisk.dk

Godkendt og  
digitalt signeret  
07-09-2018 af:

John Frederiksen  
Ingeniør



**DANAK**  
CAL Reg.nr. 200

LUFTLABORATORIET  
TEKNOLOGISK INSTITUT

Dato: 2018.09.06

Cert nr: 200-L-21099

Side: 2 af 4

KALIBRERINGSCERTIFIKAT  
ANEMOMETER

Måleområde: 0 - 2 m/s

| Luft<br>temperatur<br>°C | Luft<br>massefylde<br>kg/m <sup>3</sup> | Reference<br>hastighed<br>m/s | Emnets<br>visning<br>m/s | Fejl<br>m/s | Usikkerhed<br>m/s |
|--------------------------|---|-------------------------------|--------------------------|-------------|-------------------|
| 24,06                    | 1,182                                   | 0,050                         | 0,020                    | -0,030      | 0,020             |
| 24,06                    | 1,182                                   | 0,202                         | 0,149                    | -0,053      | 0,020             |
| 24,06                    | 1,182                                   | 0,403                         | 0,284                    | -0,119      | 0,020             |
| 24,06                    | 1,182                                   | 0,605                         | 0,440                    | -0,165      | 0,021             |
| 24,06                    | 1,182                                   | 0,706                         | 0,508                    | -0,198      | 0,021             |
| 24,06                    | 1,182                                   | 0,706                         | 0,509                    | -0,197      | 0,021             |
| 24,06                    | 1,182                                   | 0,605                         | 0,438                    | -0,167      | 0,021             |
| 24,06                    | 1,182                                   | 0,403                         | 0,285                    | -0,118      | 0,020             |
| 24,06                    | 1,182                                   | 0,202                         | 0,147                    | -0,055      | 0,020             |
| 24,06                    | 1,182                                   | 0,050                         | 0,020                    | -0,030      | 0,020             |

# LUFTLABORATORIET

## TEKNOLOGISK INSTITUT

Dato: 2018.09.06

Cert nr: 200-L-21099

Side: 3 af 4

### KALIBRERINGS CERTIFIKAT

### LABORATORIEBETINGELSER OG SPORBARHED

#### Laboratoriebetingelser:

|                             |            |
|-----------------------------|------------|
| Rumtemperatur (°C) :        | 24,1 ± 0,6 |
| Relativ luftfugtighed (%) : | 58 ± 10    |
| Barometerstand (mbar) :     | 1014,4 ± 1 |

#### Referencer:

Dette kalibreringscertifikat er omfattet af DANAK akkreditering og EA's og ILAC's multilaterale aftaler for kalibrering, hvilket sikrer, at målingerne er sporbare til SI enhedssystemet.

#### Usikkerhed:

Den rapporterede ekspanderede usikkerhed er angivet som standardusikkerheden multipliceret med dækningsfaktoren  $k = 2$ , som for en normalfordeling svarer til en dæknings sandsynlighed på ca. 95%. Standardusikkerheden er fastlagt i overensstemmelse med EA-04/2.

LUFTLABORATORIET  
TEKNOLOGISK INSTITUT

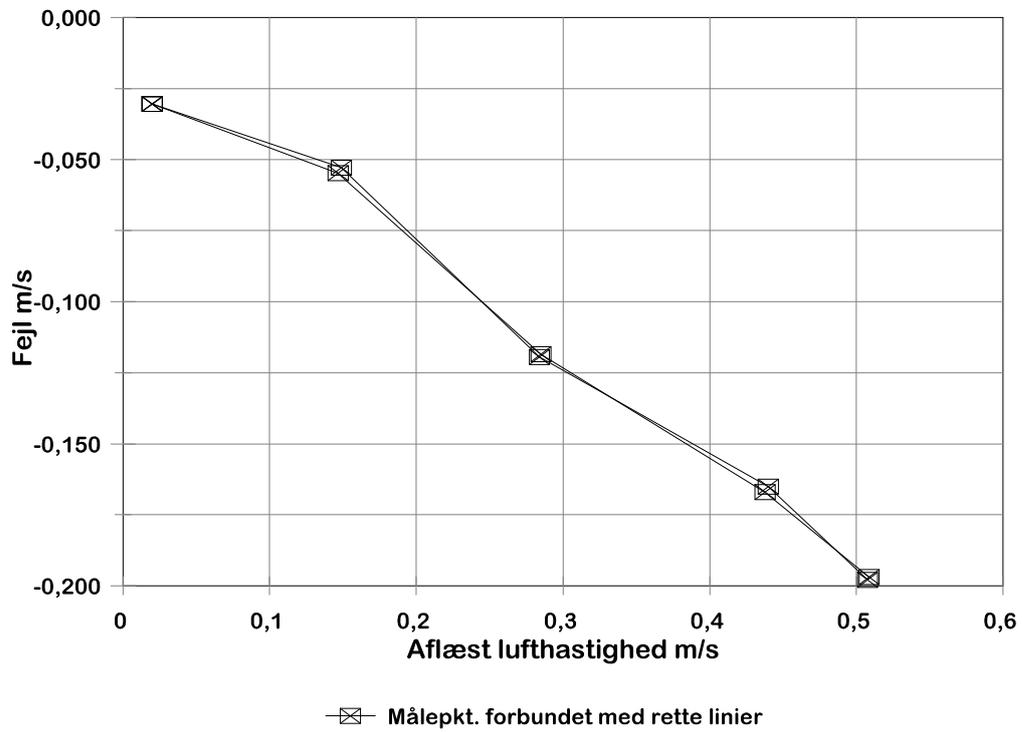
Dato : 2018.09.06

Cert nr 200-L-21099

Side : 4 af 4

KALIBRERINGSCERTIFIKAT

FEJLKURVE



Sand hastighed = Aflæst - Fejl (med fortegn)

Usikkerhed: 0,020 m/s til 0,021 m/s

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info@teknologisk.dk  
www.teknologisk.dk

# KALIBRERINGS CERTIFIKAT

CERTIFIKATNR.:

**200-P-24527**

Side 1 af 4  
Antal bilag: 0

**Rekvirent:** Teknologisk Institut, Biomasse og bioraffinering  
Max Bjerrum  
Kongsvang Allé 29  
8000 Århus C

**Emne: Mikromanometer**

|           |                 |             |                   |
|-----------|-----------------|-------------|-------------------|
| Fabrikat: | TSI             | Model:      | 8705-M-GB         |
| Serienr.: | <b>56050491</b> | Kundemærke: | <b>270-A-2406</b> |
| Område:   | -1245 - 3735 Pa | Inndeling:  | 0,1 Pa            |
| Type:     | DP-CALC         |             |                   |

**Rekvissionsnr.:** TNJ**Periode:** Modtaget: 29-08-2018      Kalibreret: **05-09-2018****Procedure:** D1-3.2**Bemærkninger:**

**Vilkår:** Kalibreringen er udført i henhold til gældende vilkår fastlagt af DANAK, jf. [www.danak.dk](http://www.danak.dk), og i henhold til Teknologisk Instituts almindelige vilkår, som er gældende på tidspunktet for aftaleindgåelsen. Kalibreringsresultater gælder udelukkende for det kalibrerede emne. Kalibreringscertifikatet må kun gengives i uddrag, hvis laboratoriet skriftligt har godkendt uddraget.

**Kalibreret af:** Kenn Øholm, 72 20 34 98, koh@teknologisk.dk

Godkendt og  
digitalt signeret  
06-09-2018 af:

Mette Pedersen  
Kvalitets & måletekniker



**DANAK**  
CAL Reg.nr. 200

TRYKLABORATORIET  
TEKNOLOGISK INSTITUT

Certifikat nr.: 200-P-24527

Side 2 af 4

KALIBRERINGSCERTIFIKAT  
Målinger

Måleområde: -1245 - 3735 Pa

| Reference<br>Op 1<br>Pa | Aflæsning<br>Pa | Reference<br>Ned 1<br>Pa | Aflæsning<br>Pa | Reference<br>Op 2<br>Pa | Aflæsning<br>Pa | Reference<br>Ned 2<br>Pa | Aflæsning<br>Pa |
|-------------------------|-----------------|--------------------------|-----------------|-------------------------|-----------------|--------------------------|-----------------|
| 0,01                    | 0,0             | 0,00                     | -0,1            | 0,01                    | 0,0             | 0,00                     | -0,1            |
| 1,98                    | 2,0             | 2,01                     | 1,9             | 1,96                    | 1,9             | 2,04                     | 1,9             |
| 9,97                    | 10,0            | 9,98                     | 10,0            | 9,97                    | 10,1            | 9,97                     | 10,0            |
| 19,75                   | 19,9            | 20,26                    | 20,4            | 19,78                   | 19,9            | 20,28                    | 20,4            |
| 29,77                   | 30,0            | 30,28                    | 30,5            | 29,77                   | 30,0            | 30,28                    | 30,5            |
| 99,72                   | 100,6           | 100,16                   | 101,1           | 99,78                   | 100,6           | 100,17                   | 101,0           |
| 199,79                  | 201,6           | 200,02                   | 201,9           | 199,71                  | 201,5           | 200,00                   | 201,8           |
| 300,28                  | 303,0           | 300,42                   | 303,2           | 300,33                  | 303,1           | 300,36                   | 303,2           |

TRYKLABORATORIET  
TEKNOLOGISK INSTITUT

Certifikat nr.: 200-P-24527

Side 3 af 4

KALIBRERINGSCERTIFIKAT  
Resultater

Måleområde: -1245 - 3735 Pa

| Reference<br>middelværdi<br>Pa | Aflæsning<br>middelværdi<br>Pa | Opløsning<br>Pa | Hysteresi<br>Pa | Fejl<br>Pa | Usikkerhed<br>Pa |
|--------------------------------|--------------------------------|-----------------|-----------------|------------|------------------|
| 0,00                           | -0,04                          | 0,1             | 0,04            | -0,05      | 0,10             |
| 2,00                           | 1,93                           | 0,1             | 0,09            | -0,07      | 0,13             |
| 9,97                           | 10,00                          | 0,1             | 0,07            | 0,02       | 0,12             |
| 20,02                          | 20,12                          | 0,1             | 0,01            | 0,10       | 0,10             |
| 30,02                          | 30,23                          | 0,1             | 0,03            | 0,21       | 0,10             |
| 99,96                          | 100,82                         | 0,1             | 0,07            | 0,86       | 0,13             |
| 199,88                         | 201,71                         | 0,1             | 0,02            | 1,83       | 0,12             |
| 300,35                         | 303,13                         | 0,1             | 0,03            | 2,78       | 0,14             |

Maks. hysteresi: 0,09 Pa  
Maks. fejl: 2,78 Pa  
Maks. relativ fejl  
i forhold til måleområdet: 0,056 %

# TRYKLABORATORIET

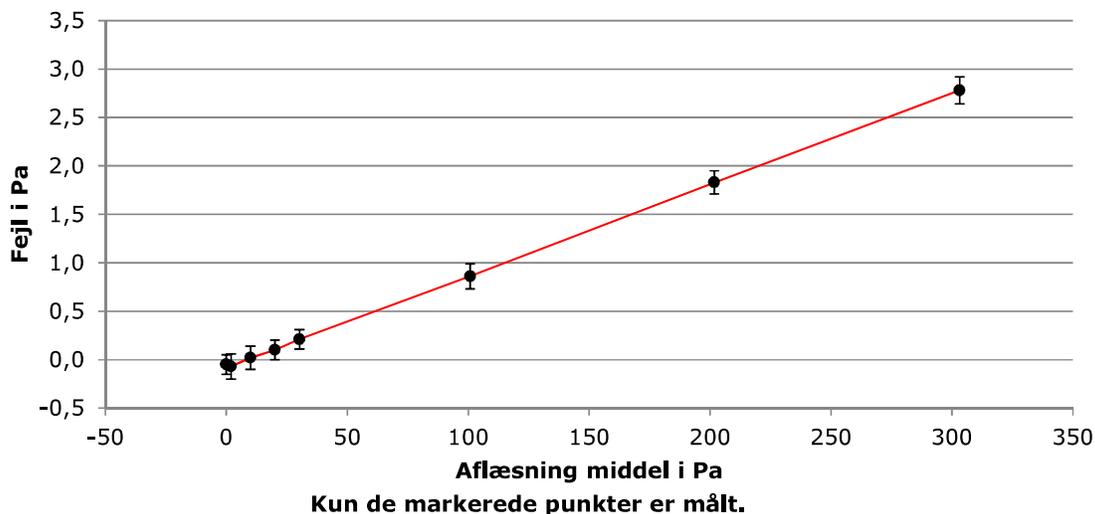
## TEKNOLOGISK INSTITUT

Certifikat nr.: 200-P-24527

Side 4 af 4

### KALIBRERINGSCERTIFIKAT

#### Fejlkurve



#### Bemærkninger:

Alle værdier under 'Op' og 'Ned' er afrundede middelværdier af 10 målinger (rådata). Værdierne under 'Fejl' er ligeledes afrundede middelværdier af samme rådata (evt. 2 gange, dvs. 20 eller 40 målinger). Der kan derfor forekomme uoverensstemmelse mellem måleresultater og fejl, da alle tal afrundes til 2 betydende cifre, jf. EA4/02.

Fejl = aflæsningsværdi - referenceværdi.

Den beregnede standardusikkerhed inkluderer relevante korttidsbidrag samt den halve hysteres fra det kalibrerede emne.

Den rapporterede ekspanderede usikkerhed er angivet som standardusikkerheden af målingen multipliceret med dækningsfaktoren  $k=2$ , således at dæknings sandsynligheden svarer til ca. 95 %.

#### Kalibreringsforhold:

|                    |                      |
|--------------------|----------------------|
| Prøvemedium:       | Luft                 |
| Rumtemperatur:     | 20,3 °C ± 0,3 °C     |
| Relativ fugtighed: | 64,5 %rh ± 4,2 %rh   |
| Barometerstand:    | 1020 mbar ± 2,0 mbar |

#### Sporbarhed:

Dette kalibreringscertifikat er omfattet af DANAK akkreditering og EA's og ILAC's multilaterale aftaler for kalibrering, hvilket sikrer, at målingerne er sporbare til SI enhedssystemet.



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www.teknologisk.dk

# KALIBRERINGS CERTIFIKAT

CERTIFIKATNR.:

**200-U-22989**

Side 1 af 5  
Antal bilag: 0

**Rekvirent:** Teknologisk Institut, Biomasse og bioraffinering  
Max Bjerrum  
Kongsvang Allé 29  
8000 Århus C

**Emne: Relativ fugtmåler, Luft fugtighed og Rum temperatur i ELAB**

|           |                            |             |                  |
|-----------|----------------------------|-------------|------------------|
| Fabrikat: | Thermoguard                | Model:      | 57713            |
| Serienr.: | <b>OK + 02457265</b>       | Kundemærke: | <b>142357</b>    |
| Område:   | 0 - 100 %RH / -40 - +80 °C | Inndeling:  | 0,1 %RH / 0,1 °C |
| Tilbehør: | Føler S/N: OK+02427057     |             |                  |

**Rekvissionsnr.:** TNJ

**Periode:** Modtaget: 29-08-2018 Kalibreret: **05-09-2018**

**Procedure:** D1-6.1

**Bemærkninger:** Aflæsning er foretaget vha. software.  
Kalibrering er foretaget i to-trykgenerator.

**Vilkår:** Kalibreringen er udført i henhold til gældende vilkår fastlagt af DANAK, jf. [www.danak.dk](http://www.danak.dk), og i henhold til Teknologisk Instituts almindelige vilkår, som er gældende på tidspunktet for aftaleindgåelsen. Kalibreringsresultater gælder udelukkende for det kalibrerede emne. Kalibreringscertifikatet må kun gengives i uddrag, hvis laboratoriet skriftligt har godkendt uddraget.

**Kalibreret af:** Mette Pedersen, 72 20 12 32, mo@teknologisk.dk

Godkendt og  
digitalt signeret  
06-09-2018 af:

Peter Friis Østergaard  
Konsulent, PhD



**DANAK**  
CAL Reg.nr. 200

FUGTLABORATORIET  
TEKNOLOGISK INSTITUT

Certifikat nr.: 200-U-22989

Side 2 af 5

KALIBRERINGSCERTIFIKAT  
Resultater

| Reference-<br>værdi<br>°C | Reference-<br>værdi<br>%rh | Aflæsning<br>%rh | Fejl<br>%rh | Usikkerhed<br>%rh | Note |
|---------------------------|----------------------------|------------------|-------------|-------------------|------|
| 17,96                     | 44,95                      | 46,30            | 1,35        | 0,37              |      |
| 22,05                     | 15,07                      | 18,00            | 2,93        | 0,31              |      |
| 22,07                     | 44,94                      | 45,90            | 0,96        | 0,38              |      |
| 22,09                     | 80,35                      | 79,50            | -0,85       | 0,55              |      |
| 28,09                     | 45,25                      | 46,10            | 0,85        | 0,32              |      |

**Bemærkninger:**

Aflæsning er middelværdien af flere aflæsninger på det kalibrerede måleinstrument.

Fejl = Aflæsning - referenceværdi.

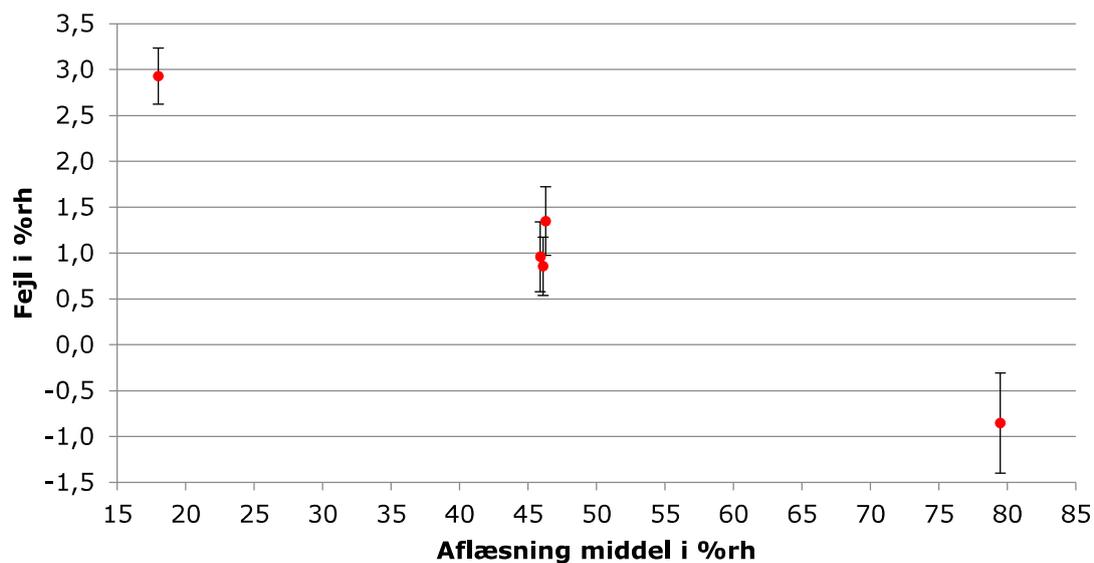
Fugt-20180606

FUGTLABORATORIET  
TEKNOLOGISK INSTITUT

Certifikat nr.: 200-U-22989

Side 3 af 5

KALIBRERINGS CERTIFIKAT  
Fejlkurve



**Kun de markerede punkter er målt.**

**Bemærkninger:**

Aflæsning er middelværdien af flere aflæsninger på det kalibrerede måleinstrument.  
Fejl = Aflæsning - referenceværdi.

FUGTLABORATORIET  
TEKNOLOGISK INSTITUT

Certifikat nr.: 200-U-22989

Side 4 af 5

KALIBRERINGSCERTIFIKAT  
Resultater

| Reference-<br>værdi<br>°C | Aflæsning<br>værdi<br>°C | Fejl<br>°C | Usikkerhed<br>°C | Note |
|---------------------------|--------------------------|------------|------------------|------|
| 17,963                    | 17,80                    | -0,163     | 0,067            |      |
| 22,075                    | 22,00                    | -0,075     | 0,067            |      |
| 28,094                    | 28,10                    | 0,006      | 0,068            |      |

---

**Bemærkninger:**

Aflæsning er middelværdien af flere aflæsninger på det kalibrerede måleinstrument.  
Fejl = Aflæsning - referenceværdi.

Fugt-20180606

# FUGTLABORATORIET

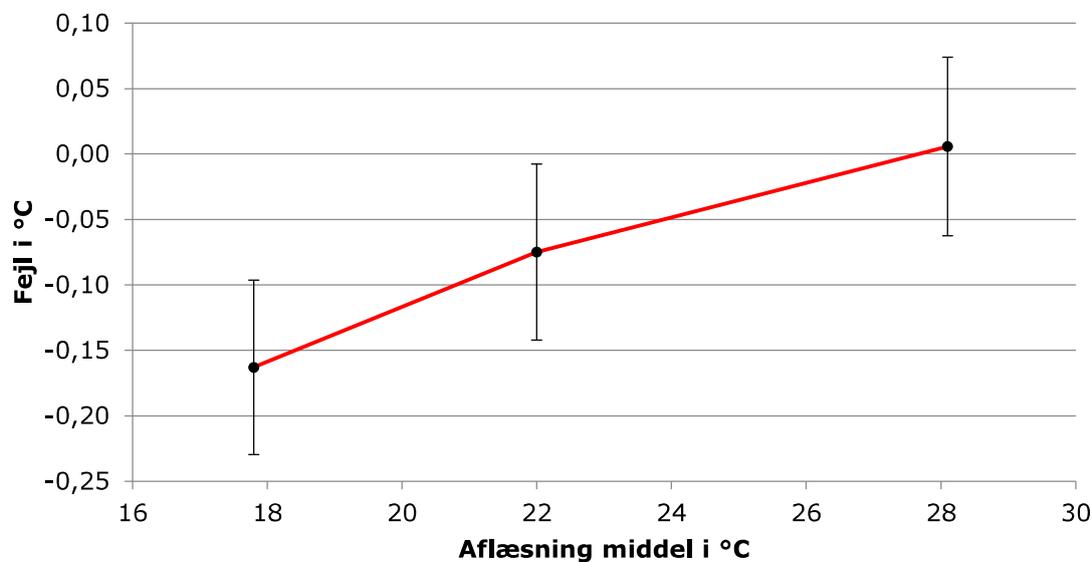
## TEKNOLOGISK INSTITUT

Certifikat nr.: 200-U-22989

Side 5 af 5

### KALIBRERINGSCERTIFIKAT

#### Fejlkurve



**Kun de markerede punkter er målt.**

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#### Bemærkninger:

Aflæsning er middelværdien af flere aflæsninger på det kalibrerede måleinstrument.  
Fejl = Aflæsning - referenceværdi.

Den rapporterede ekspanderede usikkerhed er angivet som standardusikkerheden af målingen multipliceret med dækningsfaktoren  $k=2$ , således at dæknings sandsynligheden svarer til ca. 95 %.

#### Kalibreringsforhold:

Rumtemperatur:  $22\text{ °C} \pm 3\text{ °C}$

#### Sporbarhed:

Dette kalibreringscertifikat er omfattet af DANAK akkreditering og EA's og ILAC's multilaterale aftaler for kalibrering, hvilket sikrer, at målingerne er sporbare til SI enhedssystemet.

**TEKNOLOGISK  
INSTITUT**

Teknologiparken  
Kongsvang Allé 29  
Bygning 14  
8000 Aarhus C  
Tlf. +45 72 20 20 00  
info@teknologisk.dk  
www.teknologisk.dk

# KALIBRERINGS CERTIFIKAT

CERTIFIKATNR.:

**200-P-24401**

Side 1 af 4  
Antal bilag: 0

**Rekvirent:** Teknologisk Institut, Pressometri  
Kenn Øholm  
Kongsvang Allé 29  
8000 Århus C

**Emne: Barometer**

|           |   |             |                   |
|-----------|---|-------------|-------------------|
| Fabrikat: | Ahlborn   | Model:      | Almemo FD A612-SA |
| Serienr.: | <b>08120625</b>   | Kundemærke: | <b>270-A-2617</b> |
| Område:   | 700 - 1050 mbar abs   | Inndeling:  | 0,1 mbar abs      |
| Tilbehør: | Displayenhed: Ahlborn, Almemo 2490, Kundemærke: 270-A-2618. |             |                   |

**Periode:** Modtaget: 27-03-2018      Kalibreret: **18-04-2018**

**Procedure:** D1-6.1

**Bemærkninger:**

**Vilkår:** Kalibreringen er udført i henhold til gældende vilkår fastlagt af DANAK, jf. [www.danak.dk](http://www.danak.dk), og i henhold til Teknologisk Instituts almindelige vilkår, som er gældende på tidspunktet for aftaleindgåelsen. Kalibreringsresultater gælder udelukkende for det kalibrerede emne. Kalibreringscertifikatet må kun gengives i uddrag, hvis laboratoriet skriftligt har godkendt uddraget.

**Kalibreret af:** Kenn Øholm, 72 20 34 98, koh@teknologisk.dk

Godkendt og  
digitalt signeret  
24-04-2018 af:

Mette Pedersen  
Kvalitets & måletekniker



**DANAK**  
CAL Reg.nr. 200

# TRYKLABORATORIET

## TEKNOLOGISK INSTITUT

Certifikat nr.: 200-P-24401

Side 2 af 4

### KALIBRERINGSCERTIFIKAT

#### Målinger

Måleområde: 700 - 1050 mbar a

| Reference<br>Op 1<br>mbar a | Aflæsning<br>mbar a | Reference<br>Ned 1<br>mbar a | Aflæsning<br>mbar a | Reference<br>Op 2<br>mbar a | Aflæsning<br>mbar a | Reference<br>Ned 2<br>mbar a | Aflæsning<br>mbar a |
|-----------------------------|---------------------|------------------------------|---------------------|-----------------------------|---------------------|------------------------------|---------------------|
| 950,08                      | 950,1               | 950,08                       | 950,2               | 950,08                      | 950,1               | 950,08                       | 950,2               |
| 970,08                      | 970,1               | 970,08                       | 970,2               | 970,08                      | 970,2               | 970,08                       | 970,2               |
| 990,08                      | 990,1               | 990,08                       | 990,2               | 990,08                      | 990,1               | 990,08                       | 990,2               |
| 1.010,08                    | 1.009,9             | 1.010,08                     | 1.010,0             | 1.010,08                    | 1.009,9             | 1.010,08                     | 1.010,0             |
| 1.030,09                    | 1.029,8             | 1.030,09                     | 1.029,9             | 1.030,09                    | 1.029,8             | 1.030,09                     | 1.029,9             |
| 1.050,09                    | 1.049,5             | 1.050,09                     | 1.049,6             | 1.050,09                    | 1.049,5             | 1.050,09                     | 1.049,6             |

# TRYKLABORATORIET

## TEKNOLOGISK INSTITUT

Certifikat nr.: 200-P-24401

Side 3 af 4

### KALIBRERINGSCERTIFIKAT

#### Resultater

Måleområde: 700 - 1050 mbar a

| Reference<br>middelværdi<br>mbar a | Aflæsning<br>middelværdi<br>mbar a | Opløsning<br>mbar a | Hysteresese<br>mbar a | Fejl<br>mbar a | Usikkerhed<br>mbar a |
|------------------------------------|------------------------------------|---------------------|-----------------------|----------------|----------------------|
| 950,08                             | 950,15                             | 0,1                 | 0,10                  | 0,07           | 0,18                 |
| 970,08                             | 970,18                             | 0,1                 | 0,05                  | 0,10           | 0,18                 |
| 990,08                             | 990,15                             | 0,1                 | 0,10                  | 0,07           | 0,18                 |
| 1.010,08                           | 1.009,95                           | 0,1                 | 0,10                  | -0,13          | 0,18                 |
| 1.030,09                           | 1.029,85                           | 0,1                 | 0,10                  | -0,24          | 0,18                 |
| 1.050,09                           | 1.049,55                           | 0,1                 | 0,10                  | -0,54          | 0,18                 |

Maks. hysteresese: 0,10 mbar a  
Maks. fejl: -0,54 mbar a  
Maks. relativ fejl  
i forhold til måleområdet: 0,15 %

# TRYKLABORATORIET

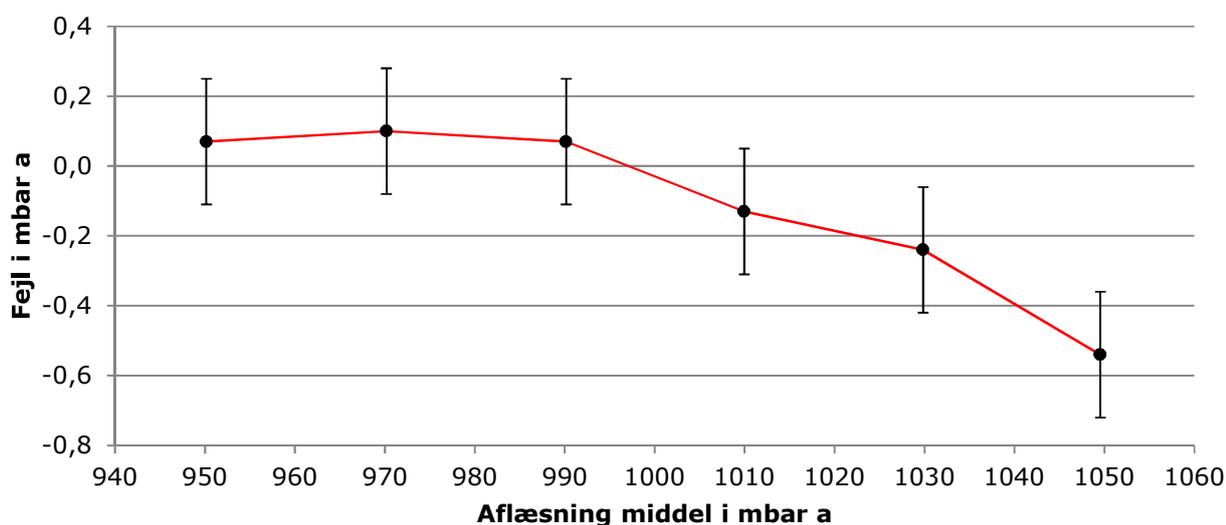
## TEKNOLOGISK INSTITUT

Certifikat nr.: 200-P-24401

Side 4 af 4

### KALIBRERINGSCERTIFIKAT

#### Fejlkurve



**Kun de markerede punkter er målt.**

#### Bemærkninger:

Fejl = aflæsning middel - referenceværdi.

Den beregnede standardusikkerhed inkluderer relevante korttidsbidrag samt den halve hysteres fra det kalibrerede emne.

Den rapporterede ekspanderede usikkerhed er angivet som standardusikkerheden af målingen multipliceret med dækningsfaktoren  $k=2$ , således at dæknings sandsynligheden svarer til ca. 95 %.

#### Kalibreringsforhold:

|                    |                      |
|--------------------|----------------------|
| Prøvemedium:       | Nitrogen             |
| Rumtemperatur:     | 20,6 °C ± 0,3 °C     |
| Relativ fugtighed: | 46,2 %rh ± 4,2 %rh   |
| Barometerstand:    | 1026 mbar ± 2,0 mbar |

#### Sporbarhed:

Dette kalibreringscertifikat er omfattet af DANAK akkreditering og EA's og ILAC's multilaterale aftaler for kalibrering, hvilket sikrer, at målingerne er sporbare til SI enhedssystemet.



# Kalibreringscertifikat

Task nr.: 118-31693  
Certifikat nr.: 9.8-19243  
Side: 1 af 3

## OBJEKT:

Prøveemne: Masseflowmåler  
Fabrikat: Red-y  
Id nr. Hel  
Serie nr.: 198703  
Størrelse: 10 nl/min N2

## REKVIRENT:

Teknologisk Institut  
Teknologiparken, Kongsvang Allé 29  
8000 Århus C  
Att.: Torben Nørgaard Jensen

**SKALA//SKALAINDELING:** 0 - 10 nl/min // 0,1 nl/min

## PRØVNINGSBETINGELSER:

Prøvningsmetode/medie: Gennemstrømning med nitrogen.  
Middelbarometerstand: 1016,5 mbar  
Omgivelsestemperatur: 20 ± 1 °C

## PRØVNINGSOMFANG:

Kalibrering ved : 0,5; 2,5; 5,0; 7,5 og 10 nl/min  
Resultater opgives i nl/min  
(1 nl/min = 1 l/min ved 0 °C, og 1013,25 mbar.)

## KALIBRERING iht.:

FORCE instruktion nr. 60.2.02.

## KALIBRERINGSDATO:

2018-09-05

## KALIBRERINGSRESULTAT:

Resultater, se side 2.

## SPORBARHED:

Prøveanlæg: FORCE nr.: C02-006 Se side 3.

## BEMÆRKNINGER:

Teknisk vurdering: Ingen bemærkninger.

## UDSTEDELSESDATO:

2018-09-11

  
**Preben Bendt Toftdahl Jensen**  
Opgaveansvarlig

  
**Jesper Busk**  
Underskriftsberettiget

FORCE Technology, Navervej 1 6600 Vejen tlf: 76961600

Dansk nationalt metrologi laboratorium, Designated institut (DI) for volumengasmåling og flowmåling.

Certifikat må kun gengives i uddrag med FORCE Technology's skriftlige tilladelse.

De 'Almindelige betingelser' på bagsiden er en integreret del af vor ydelse.

Task nr.: 118-31693  
 Certifikat nr.: 9.8-19243  
 Side: 2 af 3

**OBJEKT:**

Prøveemne: Masseflowmåler  
 Fabrikat: Red-y  
 Id nr. Hel  
 Serie nr.: 198703  
 Størrelse: 10 nl/min N2

Qmax: 10 nl/min  
 Qmin: 0 nl/min  
 Scale division: 0,1 nl/min

**Referenceværdier**

**Udstyr under kalibrering**

| Virkeligt flow<br>nl/min | Ucmc<br>±nl/min | Vist flow<br>nl/min | Standard-<br>usikkerhed<br>nl/min | Fejl<br>Relativ<br>% | Ekspanderet<br>usikkerhed<br>±% | Dæknings-<br>faktor (k) | Tryk<br>mbara | Tempera-<br>tur<br>°C |
|--------------------------|-----------------|---------------------|-----------------------------------|----------------------|---------------------------------|-------------------------|---------------|-----------------------|
| 10,012                   | 0,017           | 10,00               | 0,03                              | -0,12                | 0,60                            | 2,00                    | 1020,4        | 20,5                  |
| 7,467                    | 0,013           | 7,48                | 0,03                              | 0,10                 | 0,90                            | 2,00                    | 1020,2        | 20,5                  |
| 4,959                    | 0,008           | 5,00                | 0,03                              | 0,82                 | 0,97                            | 1,65                    | 1020,0        | 20,5                  |
| 2,4760                   | 0,0042          | 2,50                | 0,03                              | 0,97                 | 1,93                            | 1,65                    | 1020,5        | 20,5                  |
| 0,51123                  | 0,00087         | 0,50                | 0,03                              | -2,20                | 9,32                            | 1,65                    | 1020,3        | 20,5                  |

"Ucmc" er 0,17% af "Virkeligt flow".

"Vist flow" er middelværdi af visninger aflæst i målerens display. Antallet af aflæsninger var 5-8.

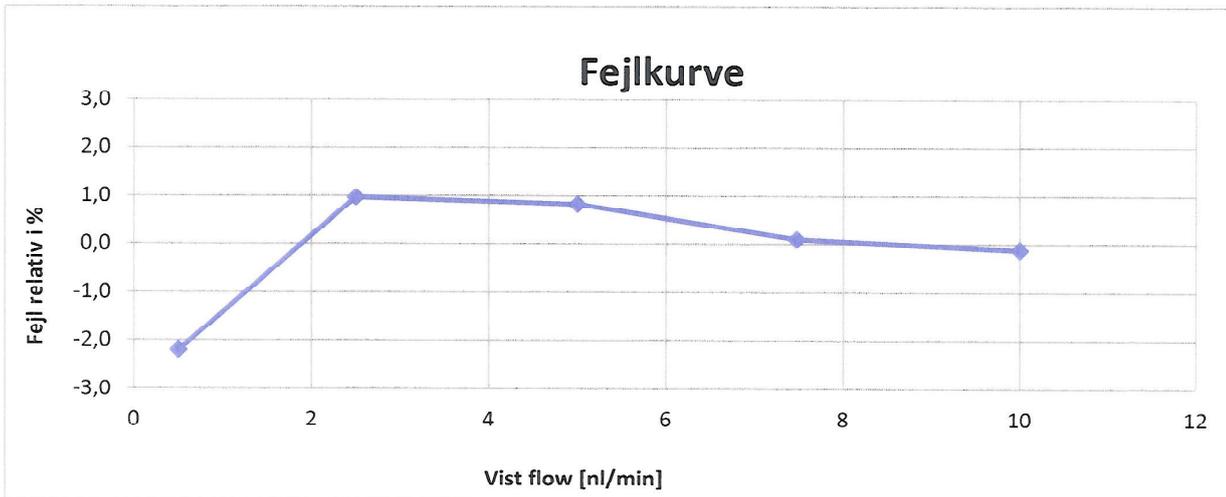
I "Standardusikkerhed" er et bidrag fra standardafvigelsen knyttet til "Vist flow" samt et bidrag fra aflæsningernes afrundingsfejl.

"Fejl relativ" blev beregnet med formlen: ("Vist flow" - "Virkeligt flow")/"Virkeligt flow"×100

"Ekspanderet usikkerhed" blev beregnet med formlen:

$$\frac{k}{\text{"Virkeligt flow"}} \times \sqrt{\left(\frac{\text{"Ucmc"}}{2}\right)^2 + \text{"Standardusikkerhed"}^2} \times 100$$

"Temperatur" og "Tryk" blev målt efter måler.



Målepunkter er forbundet med rette linier

Task nr.: 118-31693  
Certifikat nr.: 9.8-19243  
Side: 3 af 3

## LABORATORIETS KONTROLUDSTYR

De med x mærkede arbejdsnormaler er anvendt til kalibreringen.

**Arbejdsnormaler: FORCE nr: Sporbarhed: Kalibreret: Certifikat nr:**

**Anlæg: FORCE nr. C02-006.**

|                              |         |         |            |           |
|------------------------------|---------|---------|------------|-----------|
| x Small tube 1-750 ml/min    | A00-070 | Trescal | 14-09-2016 | 401-20675 |
| x Medium tube 1-10000 ml/min | A00-069 | Trescal | 21-12-2017 | 401-21145 |
| Big tube 1-50000 ml/min      | A00-068 | Trescal | 14-09-2016 | 401-20673 |

**Øvrigt udstyr:**

|                    |        |                                 |
|--------------------|--------|---------------------------------|
| x Temperaturmålere | A70xxx | kalibreres i.h.t. instruktioner |
| x Trykmålere       | A80xxx | kalibreres i.h.t. instruktioner |

### Laboratoriets måleevne:

I beregningen af måleevnen  $U_{cmc}$  er medtaget alle betydende bidrag bortset fra målerens standardafvigelse og afrundingsfejl, som medtages i beregningen af den rapporterede ekspanderede usikkerhed.

**Måleevnen  $U_{cmc}$  er:**  $\pm 0,17\%$  relativ.

### Ekspanderet usikkerhed:

Den rapporterede ekspanderede usikkerhed er angivet som standardusikkerheden af målingen multipliceret med dækningsfaktoren  $k$ , således at dækningssandsynlighed svarer til ca. 95 %.

\* VSL, Holland via FORCE Technology's nationale referencelaboratorium i Vejen.



# Kalibreringscertifikat

Id nr. 144239

Task nr.: 118-31693  
Certifikat nr.: 9.8-19242  
Side: 1 af 3

## OBJEKT:

Prøveemne: Masseflowmåler  
Fabrikat: Red-y  
Id nr. 144239 / Delt  
Serie nr.: 198691  
Størrelse: 10 nl/min N2

## REKVIRENT:

Teknologisk Institut  
Teknologiparken, Kongsvang Allé 29  
8000 Århus C  
Att.: Torben Nørgaard Jensen

**SKALA//SKALAINDELING:** 0 - 10 nl/min // 0,1 nl/min

## PRØVNINGSBETINGELSER:

Prøvningsmetode/medie: Gennemstrømning med nitrogen.  
Middelbarometerstand: 1016,4 mbar  
Omgivelsestemperatur: 20 ± 1 °C

## PRØVNINGSOMFANG:

Kalibrering ved : 0,5; 2,5; 5,0; 7,5 og 10 nl/min  
Resultater opgives i nl/min  
(1 nl/min = 1 l/min ved 0 °C, og 1013,25 mbar.)

## KALIBRERING iht.:

FORCE instruktion nr. 60.2.02.

## KALIBRERINGSDATO:

2018-09-05

## KALIBRERINGSRESULTAT:

Resultater, se side 2.

## SPORBARHED:

Prøveanlæg: FORCE nr.: C02-006 Se side 3.

## BEMÆRKNINGER:

Teknisk vurdering: Ingen bemærkninger.

## UDSTEDELSESDATO:

2018-09-11

  
**Preben Bendt Toftdahl Jensen**  
Opgaveansvarlig

  
**Jesper Busk**  
Underskriftsberettiget

FORCE Technology, Navervej 1 6600 Vejen tlf: 76961600

Dansk nationalt metrologi laboratorium, Designated institut (DI) for volumengasmåling og flowmåling.

Certifikat må kun gengives i uddrag med FORCE Technology's skriftlige tilladelse.

De 'Almindelige betingelser' på bagsiden er en integreret del af vor ydelse.

**OBJEKT:**

Prøveemne: Masseflowmåler  
 Fabrikat: Red-y  
 Id nr. 144239 / Delt  
 Serie nr.: 198691  
 Størrelse: 10 nl/min N2

Qmax: 10 nl/min  
 Qmin: 0 nl/min  
 Scale division: 0,1 nl/min

**Referenceværdier**

**Udstyr under kalibrering**

| Virkeligt flow<br>nl/min | Ucmc<br>±nl/min | Vist flow<br>nl/min | Standard-<br>usikkerhed<br>nl/min | Fejl<br>Relativ<br>% | Ekspanderet<br>usikkerhed<br>±% | Dæknings-<br>faktor (k) | Tryk<br>mbara | Tempera-<br>tur<br>°C |
|--------------------------|-----------------|---------------------|-----------------------------------|----------------------|---------------------------------|-------------------------|---------------|-----------------------|
| 10,008                   | 0,017           | 9,98                | 0,03                              | -0,33                | 0,68                            | 2,00                    | 1020,5        | 20,4                  |
| 7,456                    | 0,013           | 7,46                | 0,03                              | 0,09                 | 0,93                            | 2,00                    | 1020,2        | 20,4                  |
| 4,969                    | 0,008           | 4,93                | 0,03                              | -0,78                | 1,09                            | 1,65                    | 1020,0        | 20,4                  |
| 2,4916                   | 0,0042          | 2,50                | 0,03                              | 0,34                 | 1,92                            | 1,65                    | 1020,4        | 20,4                  |
| 0,52187                  | 0,00089         | 0,50                | 0,03                              | -4,19                | 9,13                            | 1,65                    | 1020,3        | 20,4                  |

"Ucmc" er 0,17% af "Virkeligt flow".

"Vist flow" er middelværdi af visninger aflæst i målerens display. Antallet af aflæsninger var 5-10.

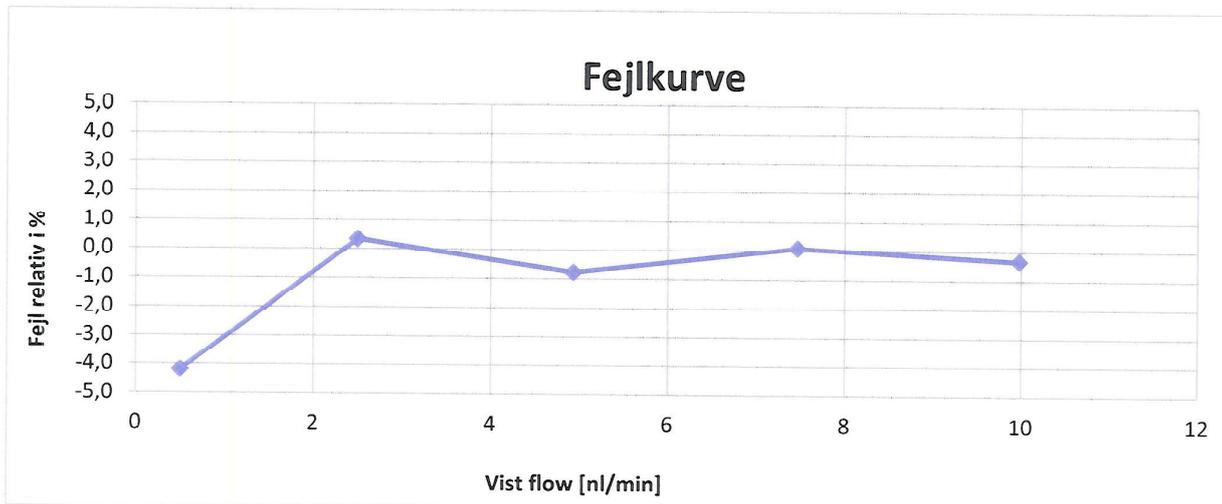
I "Standardusikkerhed" er et bidrag fra standardafvigelsen knyttet til "Vist flow" samt et bidrag fra aflæsningernes afrundingsfejl.

"Fejl relativ" blev beregnet med formlen: ("Vist flow" - "Virkeligt flow")/"Virkeligt flow"×100

"Ekspanderet usikkerhed" blev beregnet med formlen:

$$\frac{k}{\text{"Virkeligt flow"}} \times \sqrt{\left(\frac{\text{"Ucmc"}}{2}\right)^2 + \text{"Standardusikkerhed"}^2} \times 100$$

"Temperatur" og "Tryk" blev målt efter måler.



Målepunkter er forbundet med rette linier

Task nr.: 118-31693  
Certifikat nr.: 9.8-19242  
Side: 3 af 3

## LABORATORIETS KONTROLUDSTYR

De med x mærkede arbejdsnormaler er anvendt til kalibreringen.

**Arbejdsnormaler:**      **FORCE nr:**    **Sporbarhed:**    **Kalibreret:**      **Certifikat nr:**

**Anlæg: FORCE nr. C02-006.**

|   |                            |         |         |            |           |
|---|----------------------------|---------|---------|------------|-----------|
| x | Small tube 1-750 ml/min    | A00-070 | Trescal | 14-09-2016 | 401-20675 |
| x | Medium tube 1-10000 ml/min | A00-069 | Trescal | 21-12-2017 | 401-21145 |
|   | Big tube 1-50000 ml/min    | A00-068 | Trescal | 14-09-2016 | 401-20673 |

**Øvrigt udstyr:**

|   |                  |        |  |                                 |
|---|------------------|--------|--|---------------------------------|
| x | Temperaturmålere | A70xxx |  | kalibreres i.h.t. instruktioner |
| x | Trykmålere       | A80xxx |  | kalibreres i.h.t. instruktioner |

### Laboratoriets måleevne:

I beregningen af måleevnen  $U_{cmc}$  er medtaget alle betydende bidrag bortset fra målerens standardafvigelse og afrundingsfejl, som medtages i beregningen af den rapporterede ekspanderede usikkerhed.

**Måleevnen  $U_{cmc}$  er:**       $\pm 0,17\%$  relativ.

### Ekspanderet usikkerhed:

Den rapporterede ekspanderede usikkerhed er angivet som standardusikkerheden af målingen multipliceret med dækningsfaktoren  $k$ , således at dækningssandsynlighed svarer til ca. 95 %.

\* VSL, Holland via FORCE Technology's nationale referencelaboratorium i Vejen.

### Kontrol af flowmåler for Rumblank.

Dato: 28-09-2018  
Id nr.: 144257

Int.: MXB  
Cert nr.: ELAB-39-2018

Ref.: Id nr. 144239 (Delt)  
T\_rum: **23**

| Flowmeter<br>Rumblank<br>l/m | Ref.<br>Delt.<br>nl/m | Ref. d.d.<br><b>23</b> °C<br>l/m<br>Faktor 1,0842 |
|------------------------------|-----------------------|---|
| 6                            | 5,2                   | 5,6   |
| 7                            | 6,2                   | 6,7   |
| 8                            | 7,2                   | 7,8   |



**TEKNOLOGISK  
INSTITUT**

Teknologiparken  
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Bygning 14  
8000 Aarhus C  
Tlf. +45 72 20 20 00  
info@teknologisk.dk  
www.teknologisk.dk

# KALIBRERINGS CERTIFIKAT

CERTIFIKATNR.:

**200-T-22735**

Side 1 af 4  
Antal bilag: 0

**Rekvirent:** Teknologisk Institut, Biomasse og bioraffinering  
Max Bjerrum  
Kongsvang Allé 29  
8000 Århus C

**Emne: Termometer, Modstandstermometer**

|                |              |             |                                   |
|----------------|--------------|-------------|-----------------------------------|
| Fabrikat:      | Kamstrup A/S | Model:      | 81 41221101002100085              |
| Serienr.:      |              | Kundemærke: | <b>270-A-1629 BUND<br/>KANAL</b>  |
| Område:        | 0 - 100 °C   | Type:       | Pt-100 med FlexTop<br>transmitter |
| Udgangssignal: | 4 - 20 mA    | Diameter:   | 8 mm.                             |

**Rekvissionsnr.:** TNJ

**Periode:** Modtaget: 29-08-2018      Kalibreret: **10-09-2018**

**Procedure:** D1-2.2

**Bemærkninger:** Kalibreringen er foretaget i væskebade ved sammenligning med referenceføler. Føleren er neddyppet til og med forskruningen. Ved 0 °C er kalibreringen udført med ispunkt som reference.

**Vilkår:** Kalibreringen er udført i henhold til gældende vilkår fastlagt af DANAK, jf. [www.danak.dk](http://www.danak.dk), og i henhold til Teknologisk Instituts almindelige vilkår, som er gældende på tidspunktet for aftaleindgåelsen. Kalibreringsresultater gælder udelukkende for det kalibrerede emne. Kalibreringscertifikatet må kun gengives i uddrag, hvis laboratoriet skriftligt har godkendt uddraget.

**Kalibreret af:** Bjørn Kjærsgaard Nielsen, 72203534, bjni@teknologisk.dk

*Søren Andersen*

Godkendt og  
digitalt signeret  
18-09-2018 af:

Søren Lindholt Andersen  
Konsulent, Ph.d.



# TEMPERATURLABORATORIET

## TEKNOLOGISK INSTITUT

Certifikat nr.: 200-T-22735

Side 2 af 4

### KALIBRERINGS CERTIFIKAT

#### Resultater

Føler mærket: 270-A-1629

4 - 20 mA ~ 0 - 100 °C

| Reference-<br>værdi<br>°C | Reference-<br>værdi<br>mA | Aflæsning<br>mA | Fejl<br>mA | Usikkerhed<br>mA | Note |
|---------------------------|---------------------------|-----------------|------------|------------------|------|
| 0,0000                    | 4,0000                    | 4,0011          | 0,0011     | 0,0036           |      |
| 30,0037                   | 8,8006                    | 8,8249          | 0,0243     | 0,0028           |      |
| 49,9976                   | 11,9996                   | 12,0307         | 0,0311     | 0,0040           |      |
| 99,9989                   | 19,9998                   | 20,0312         | 0,0313     | 0,0051           |      |

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**Bemærkninger:**

Aflæsning er middelværdien af flere aflæsninger på det kalibrerede måleinstrument.  
Fejl = Aflæsning - referenceværdi.

# TEMPERATURLABORATORIET

## TEKNOLOGISK INSTITUT

Certifikat nr.: 200-T-22735

Side 3 af 4

### KALIBRERINGSCERTIFIKAT

#### Resultater

Føler mærket: 270-A-1629

4 - 20 mA ~ 0 - 100 °C

| Reference-<br>værdi<br>°C | Aflæsning<br>mA | Beregnet<br>°C | Fejl<br>°C | Usikkerhed<br>°C | Note |
|---------------------------|-----------------|----------------|------------|------------------|------|
| 0,000                     | 4,001           | 0,007          | 0,007      | 0,022            |      |
| 30,004                    | 8,825           | 30,155         | 0,152      | 0,018            |      |
| 49,998                    | 12,031          | 50,192         | 0,194      | 0,025            |      |
| 99,999                    | 20,031          | 100,195        | 0,196      | 0,032            |      |

---

**Bemærkninger:**

Aflæsning er middelværdien af flere aflæsninger på det kalibrerede måleinstrument.

Fejl = Beregnet - referenceværdi.

# TEMPERATURLABORATORIET

## TEKNOLOGISK INSTITUT

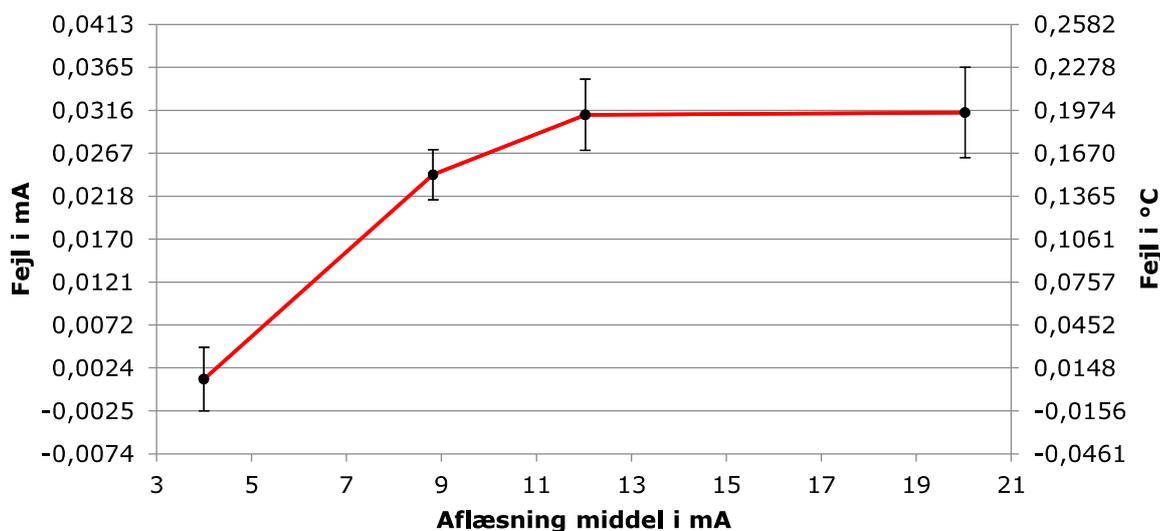
Certifikat nr.: 200-T-22735

Side 4 af 4

### KALIBRERINGSCERTIFIKAT

#### Fejlkurve

Føler mærket: 270-A-1629



**Kun de markerede punkter er målt.**

#### Bemærkninger:

Aflæsning er middelværdien af flere aflæsninger på det kalibrerede måleinstrument.

Fejl = Aflæsning - referenceværdi.

Den rapporterede ekspanderede usikkerhed er angivet som standardusikkerheden af målingen multipliceret med dækningsfaktoren  $k=2$ , således at dæknings sandsynligheden svarer til ca. 95 %.

Alle temperaturer er i henhold til ITS90

#### Kalibreringsforhold:

Rumtemperatur: 22,9 °C ± 2,1 °C

Relativ fugtighed: 53,5 %rh ± 5,6 %rh

Barometerstand: 1015,8 mbar ± 6,3 mbar

#### Sporbarhed:

Dette kalibreringscertifikat er omfattet af DANAK akkreditering og EA's og ILAC's multilaterale aftaler for kalibrering, hvilket sikrer, at målingerne er sporbare til SI enhedssystemet.



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www.teknologisk.dk

# KALIBRERINGS CERTIFIKAT

CERTIFIKATNR.:

**200-L-21096**

Side 1 af 4  
Antal bilag: 0

**Rekvirent:** Teknologisk Institut, Biomasse og bioraffinering  
Max Bjerrum  
Kongsvang Allé 29  
8000 Århus C

**Emne: Flowmåler, Brændeovns lækagetester**

|                |                     |           |   |
|----------------|---------------------|-----------|---|
| Fabrikat:      | Brooks              | Serienr.: | <b>P20438;<br/>0112030/489315001;<br/>B2110016701</b> |
| Kundemærke:    | <b>Id nr. 83013</b> | Område:   | 0 - 21 m <sup>3</sup> /h                              |
| Udgangssignal: | Skala               |           |   |

**Rekvissionsnr.:** TNJ

**Periode:** Modtaget: 03-09-2018      Kalibreret: **03-09-2018**

**Procedure:** D2-1

**Bemærkninger:** Rør nr. 1: 0,09 - 0,9 m<sup>3</sup>/h Referenceflow er omregnet til normalbetingelserne: 20°C og 1013,25 mBar Måleren er aflæst midt på kugle.

**Vilkår:** Kalibreringen er udført i henhold til gældende vilkår fastlagt af DANAK, jf. [www.danak.dk](http://www.danak.dk), og i henhold til Teknologisk Instituts almindelige vilkår, som er gældende på tidspunktet for aftaleindgåelsen. Kalibreringsresultater gælder udelukkende for det kalibrerede emne. Kalibreringscertifikatet må kun gengives i uddrag, hvis laboratoriet skriftligt har godkendt uddraget.

**Kalibreret af:** Søren Haack, 72 20 23 38, sorh@teknologisk.dk

Godkendt og  
digitalt signeret  
04-09-2018 af:

John Frederiksen  
Ingeniør



**DANAK**  
CAL Reg.nr. 200

LUFTLABORATORIET  
TEKNOLOGISK INSTITUT

Cert. nr.: 200-L-21096

Side: 2 af 4

KALIBRERINGS CERTIFIKAT  
LUFTFLOWMÅLER

Måleområde: 0,09 - 0,9 m<sup>3</sup>/h

| Luft<br>temperatur<br>°C | Kalibrering<br>Tryk<br>mBar abs. | Reference<br>flow<br>m <sup>3</sup> /h | Reference<br>flow<br>m <sup>3</sup> n/h | Emnets<br>visning<br>m <sup>3</sup> n/h | Fejl<br>m <sup>3</sup> n/h | Usikkerhed<br>m <sup>3</sup> n/h |
|--------------------------|----------------------------------|--|---|---|----------------------------|----------------------------------|
| 23,96                    | 1337,80                          | 0,08                                   | 0,10                                    | 0,12                                    | 0,02                       | 0,01                             |
| 23,96                    | 1311,40                          | 0,19                                   | 0,24                                    | 0,24                                    | -0,00                      | 0,01                             |
| 23,96                    | 1291,80                          | 0,31                                   | 0,39                                    | 0,38                                    | -0,01                      | 0,02                             |
| 23,96                    | 1271,40                          | 0,49                                   | 0,60                                    | 0,58                                    | -0,02                      | 0,02                             |
| 23,96                    | 1253,00                          | 0,65                                   | 0,80                                    | 0,76                                    | -0,04                      | 0,03                             |
| 23,96                    | 1239,10                          | 0,80                                   | 0,96                                    | 0,90                                    | -0,06                      | 0,03                             |
| 23,96                    | 1239,10                          | 0,79                                   | 0,96                                    | 0,90                                    | -0,06                      | 0,03                             |
| 23,96                    | 1257,30                          | 0,66                                   | 0,81                                    | 0,76                                    | -0,05                      | 0,03                             |
| 23,96                    | 1278,20                          | 0,48                                   | 0,60                                    | 0,58                                    | -0,02                      | 0,02                             |
| 23,96                    | 1307,10                          | 0,28                                   | 0,36                                    | 0,38                                    | 0,02                       | 0,02                             |
| 23,96                    | 1323,80                          | 0,18                                   | 0,23                                    | 0,24                                    | 0,01                       | 0,01                             |
| 23,96                    | 1345,20                          | 0,07                                   | 0,09                                    | 0,12                                    | 0,03                       | 0,01                             |

---

# LUFTLABORATORIET

## TEKNOLOGISK INSTITUT

Dato: 2018.09.03

Cert. nr: 200-L-21096

Side: 3 af 4

## KALIBRERINGS CERTIFIKAT

### LABORATORIEBETINGELSER OG SPORBARHED

#### Laboratoriebetingelser:

|                             |            |
|-----------------------------|------------|
| Rumtemperatur (°C) :        | 24,1 ± 0,6 |
| Relativ luftfugtighed (%) : | 57 ± 10    |
| Barometerstand (mbar) :     | 1023,8 ± 1 |

#### Referencer:

Dette kalibreringscertifikat er omfattet af DANAK akkreditering og EA's og ILAC's multilaterale aftaler for kalibrering, hvilket sikrer, at målingerne er sporbare til SI enhedssystemet.

#### Usikkerhed:

Den rapporterede ekspanderede usikkerhed er angivet som standardusikkerheden multipliceret med dækningsfaktoren  $k = 2$ , som for en normalfordeling svarer til en dækningssandsynlighed på ca. 95%. Standardusikkerheden er fastlagt i overensstemmelse med EA-4/02.

# LUFTLABORATORIET

## TEKNOLOGISK INSTITUT

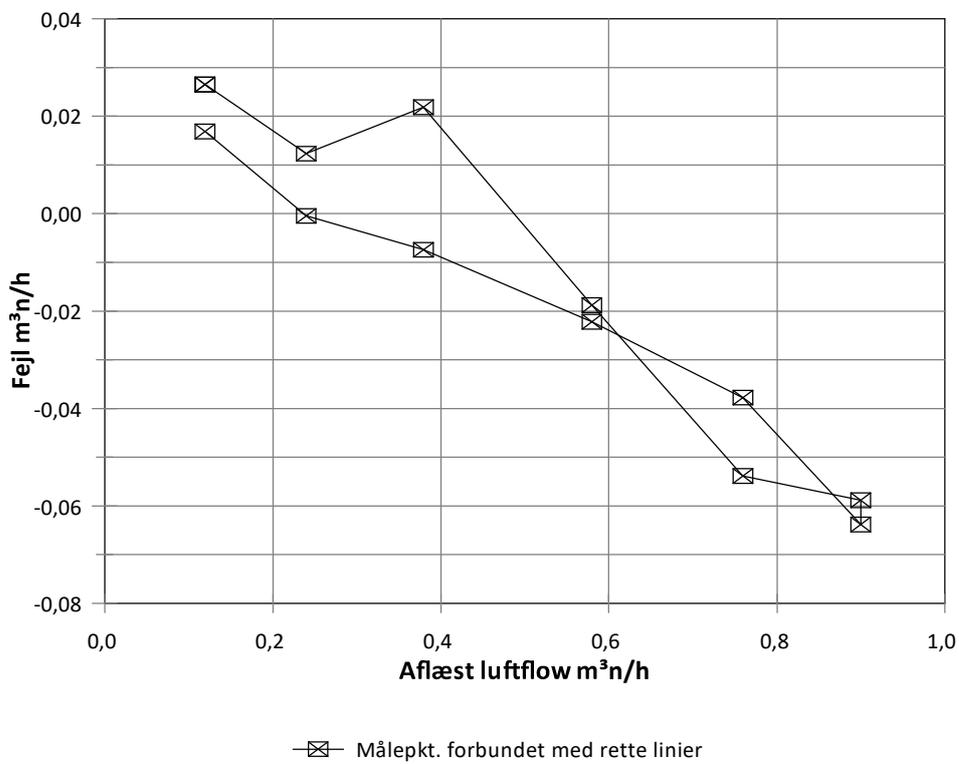
Dato: 2018.09.03

Cert. nr.: 200-L-21096

Side : 4 af 4

### KALIBRERINGSCERTIFIKAT

### FEJLKURVE



Sand Luftflow = Aflæst - Fejl (med fortegn)

Usikkerhed:

0,01  $m^3n/h$  til

0,03  $m^3n/h$



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www.teknologisk.dk

# KALIBRERINGS CERTIFIKAT

CERTIFIKATNR.:

**200-L-21097**

Side 1 af 4  
Antal bilag: 0

**Rekvirent:** Teknologisk Institut, Biomasse og bioraffinering  
Max Bjerrum  
Kongsvang Allé 29  
8000 Århus C

**Emne: Flowmåler, Brændeovns lækagetester**

|                |                     |           |   |
|----------------|---------------------|-----------|---|
| Fabrikat:      | Brooks              | Serienr.: | <b>P20438;<br/>0112030/489315001;<br/>B2110016701</b> |
| Kundemærke:    | <b>Id nr. 83013</b> | Område:   | 0 - 21 m <sup>3</sup> /h                              |
| Udgangssignal: | Skala               |           |   |

**Rekvissionsnr.:** TNJ

**Periode:** Modtaget: 03-09-2018      Kalibreret: **03-09-2018**

**Procedure:** D2-1

**Bemærkninger:** Rør nr. 2: 0,5 - 5 m<sup>3</sup>/h  
Referenceflow er omregnet til normalbetingelserne: 20°C og 1013,25 mBar

**Vilkår:** Kalibreringen er udført i henhold til gældende vilkår fastlagt af DANAK, jf. [www.danak.dk](http://www.danak.dk), og i henhold til Teknologisk Instituts almindelige vilkår, som er gældende på tidspunktet for aftaleindgåelsen. Kalibreringsresultater gælder udelukkende for det kalibrerede emne. Kalibreringscertifikatet må kun gengives i uddrag, hvis laboratoriet skriftligt har godkendt uddraget.

**Kalibreret af:** Søren Haack, 72 20 23 38, sorh@teknologisk.dk

Godkendt og  
digitalt signeret  
04-09-2018 af:

John Frederiksen  
Ingeniør



LUFTLABORATORIET  
TEKNOLOGISK INSTITUT

Cert. nr.: 200-L-21097

Side: 2 af 4

KALIBRERINGS CERTIFIKAT  
LUFTFLOWMÅLER

Måleområde: 0,5 - 5,0 m<sup>3</sup>/h

| Luft<br>temperatur<br>°C | Kalibrering<br>Tryk<br>mBar abs. | Reference<br>flow<br>m <sup>3</sup> /h | Reference<br>flow<br>m <sup>3</sup> n/h | Emnets<br>visning<br>m <sup>3</sup> n/h | Fejl<br>m <sup>3</sup> n/h | Usikkerhed<br>m <sup>3</sup> n/h |
|--------------------------|----------------------------------|--|---|---|----------------------------|----------------------------------|
| 24,26                    | 1245,10                          | 0,72                                   | 0,87                                    | 0,80                                    | -0,07                      | 0,11                             |
| 24,26                    | 1218,10                          | 0,87                                   | 1,03                                    | 1,00                                    | -0,03                      | 0,10                             |
| 24,26                    | 1163,60                          | 1,40                                   | 1,58                                    | 1,50                                    | -0,08                      | 0,12                             |
| 24,56                    | 1756,20                          | 1,64                                   | 2,80                                    | 2,50                                    | -0,30                      | 0,09                             |
| 24,56                    | 1677,90                          | 2,40                                   | 3,92                                    | 3,50                                    | -0,42                      | 0,11                             |
| 24,56                    | 1621,80                          | 2,99                                   | 4,72                                    | 4,25                                    | -0,47                      | 0,12                             |
| 24,56                    | 1563,90                          | 3,62                                   | 5,49                                    | 5,00                                    | -0,49                      | 0,14                             |
| 24,56                    | 1569,20                          | 3,59                                   | 5,48                                    | 5,00                                    | -0,48                      | 0,14                             |
| 24,56                    | 1635,00                          | 2,89                                   | 4,58                                    | 4,25                                    | -0,33                      | 0,12                             |
| 24,56                    | 1686,70                          | 2,33                                   | 3,83                                    | 3,50                                    | -0,33                      | 0,11                             |
| 24,56                    | 1762,80                          | 1,59                                   | 2,73                                    | 2,50                                    | -0,23                      | 0,09                             |
| 24,26                    | 1164,50                          | 1,39                                   | 1,58                                    | 1,50                                    | -0,08                      | 0,12                             |
| 24,26                    | 1223,80                          | 0,85                                   | 1,02                                    | 1,00                                    | -0,02                      | 0,10                             |
| 24,26                    | 1236,00                          | 0,72                                   | 0,87                                    | 0,80                                    | -0,07                      | 0,11                             |

# LUFTLABORATORIET

## TEKNOLOGISK INSTITUT

Dato: 2018.09.03

Cert. nr: 200-L-21097

Side: 3 af 4

## KALIBRERINGS CERTIFIKAT

### LABORATORIEBETINGELSER OG SPORBARHED

#### Laboratoriebetingelser:

|                             |            |
|-----------------------------|------------|
| Rumtemperatur (°C) :        | 24,4 ± 0,6 |
| Relativ luftfugtighed (%) : | 56 ± 10    |
| Barometerstand (mbar) :     | 1023,5 ± 1 |

#### Referencer:

Dette kalibreringscertifikat er omfattet af DANAK akkreditering og EA's og ILAC's multilaterale aftaler for kalibrering, hvilket sikrer, at målingerne er sporbare til SI enhedssystemet.

#### Usikkerhed:

Den rapporterede ekspanderede usikkerhed er angivet som standardusikkerheden multipliceret med dækningsfaktoren  $k = 2$ , som for en normalfordeling svarer til en dækningssandsynlighed på ca. 95%. Standardusikkerheden er fastlagt i overensstemmelse med EA-4/02.

LUFTLABORATORIET  
TEKNOLOGISK INSTITUT

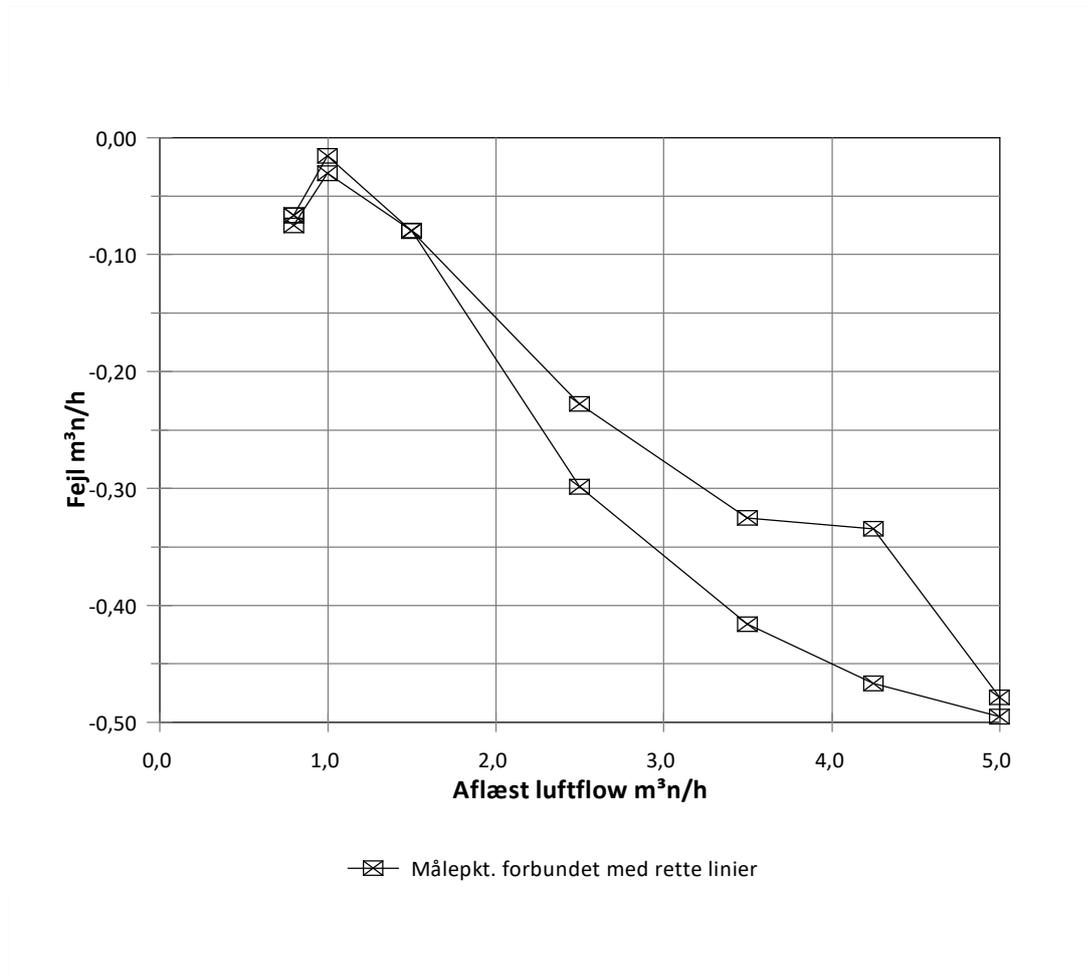
Dato: 2018.09.03

Cert. nr.: 200-L-21097

Side : 4 af 4

KALIBRERINGSCERTIFIKAT

FEJLKURVE



Sand Luftflow = Aflæst - Fejl (med fortegn)

Usikkerhed:

0,09 m³n/h til

0,14 m³n/h



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www.teknologisk.dk

# KALIBRERINGS CERTIFIKAT

CERTIFIKATNR.:

**200-L-21098**

Side 1 af 4  
Antal bilag: 0

**Rekvirent:** Teknologisk Institut, Biomasse og bioraffinering  
Max Bjerrum  
Kongsvang Allé 29  
8000 Århus C

**Emne: Flowmåler, Brændeovns lækagetester**

|                |                     |           |   |
|----------------|---------------------|-----------|---|
| Fabrikat:      | Brooks              | Serienr.: | <b>P20438;<br/>0112030/489315001;<br/>B2110016701</b> |
| Kundemærke:    | <b>Id nr. 83013</b> | Område:   | 0 - 21 m <sup>3</sup> /h                              |
| Udgangssignal: | Skala               |           |   |

**Rekvissionsnr.:** TNJ

**Periode:** Modtaget: 03-09-2018      Kalibreret: **03-09-2018**

**Procedure:** D2-1

**Bemærkninger:** Rør nr. 3: 2,7 - 21 m<sup>3</sup>/h Referenceflow er omregnet til normalbetingelserne: 20°C og 1013,25 mBar

**Vilkår:** Kalibreringen er udført i henhold til gældende vilkår fastlagt af DANAK, jf. [www.danak.dk](http://www.danak.dk), og i henhold til Teknologisk Instituts almindelige vilkår, som er gældende på tidspunktet for aftaleindgåelsen. Kalibreringsresultater gælder udelukkende for det kalibrerede emne. Kalibreringscertifikatet må kun gengives i uddrag, hvis laboratoriet skriftligt har godkendt uddraget.

**Kalibreret af:** Søren Haack, 72 20 23 38, sorh@teknologisk.dk

Godkendt og  
digitalt signeret  
04-09-2018 af:

John Frederiksen  
Ingeniør



**DANAK**  
CAL Reg.nr. 200

LUFTLABORATORIET  
TEKNOLOGISK INSTITUT

Cert. nr.: 200-L-21098

Side: 2 af 4

KALIBRERINGS CERTIFIKAT  
LUFTFLOWMÅLER

Måleområde: 2,7 - 21 m<sup>3</sup>/h

| Luft<br>temperatur<br>°C | Kalibrering<br>Tryk<br>mBar abs. | Reference<br>flow<br>m <sup>3</sup> /h | Reference<br>flow<br>m <sup>3</sup> n/h | Emnets<br>visning<br>m <sup>3</sup> n/h | Fejl<br>m <sup>3</sup> n/h | Usikkerhed<br>m <sup>3</sup> n/h |
|--------------------------|----------------------------------|--|---|---|----------------------------|----------------------------------|
| 24,66                    | 4178,80                          | 0,72                                   | 2,94                                    | 3,50                                    | 0,56                       | 0,04                             |
| 24,66                    | 4033,40                          | 1,81                                   | 7,09                                    | 7,00                                    | -0,09                      | 0,06                             |
| 24,66                    | 3805,20                          | 3,16                                   | 11,68                                   | 11,00                                   | -0,68                      | 0,10                             |
| 24,66                    | 3604,80                          | 4,44                                   | 15,56                                   | 14,50                                   | -1,06                      | 0,14                             |
| 24,66                    | 3422,60                          | 5,91                                   | 19,66                                   | 17,50                                   | -2,16                      | 0,18                             |
| 24,66                    | 3420,60                          | 5,84                                   | 19,41                                   | 17,50                                   | -1,91                      | 0,18                             |
| 24,66                    | 3666,00                          | 4,33                                   | 15,44                                   | 14,50                                   | -0,94                      | 0,14                             |
| 24,66                    | 3872,20                          | 3,17                                   | 11,94                                   | 11,00                                   | -0,94                      | 0,10                             |
| 24,66                    | 4060,40                          | 1,82                                   | 7,16                                    | 7,00                                    | -0,16                      | 0,07                             |
| 24,66                    | 4176,00                          | 0,75                                   | 3,06                                    | 3,50                                    | 0,44                       | 0,04                             |

# LUFTLABORATORIET

## TEKNOLOGISK INSTITUT

Dato: 2018.09.03

Cert. nr: 200-L-21098

Side: 3 af 4

## KALIBRERINGS CERTIFIKAT

### LABORATORIEBETINGELSER OG SPORBARHED

#### Laboratoriebetingelser:

|                             |            |
|-----------------------------|------------|
| Rumtemperatur (°C) :        | 24,6 ± 0,6 |
| Relativ luftfugtighed (%) : | 56 ± 10    |
| Barometerstand (mbar) :     | 1023,6 ± 1 |

#### Referencer:

Dette kalibreringscertifikat er omfattet af DANAK akkreditering og EA's og ILAC's multilaterale aftaler for kalibrering, hvilket sikrer, at målingerne er sporbare til SI enhedssystemet.

#### Usikkerhed:

Den rapporterede ekspanderede usikkerhed er angivet som standardusikkerheden multipliceret med dækningsfaktoren  $k = 2$ , som for en normalfordeling svarer til en dækningssandsynlighed på ca. 95%. Standardusikkerheden er fastlagt i overensstemmelse med EA-4/02.

# LUFTLABORATORIET

## TEKNOLOGISK INSTITUT

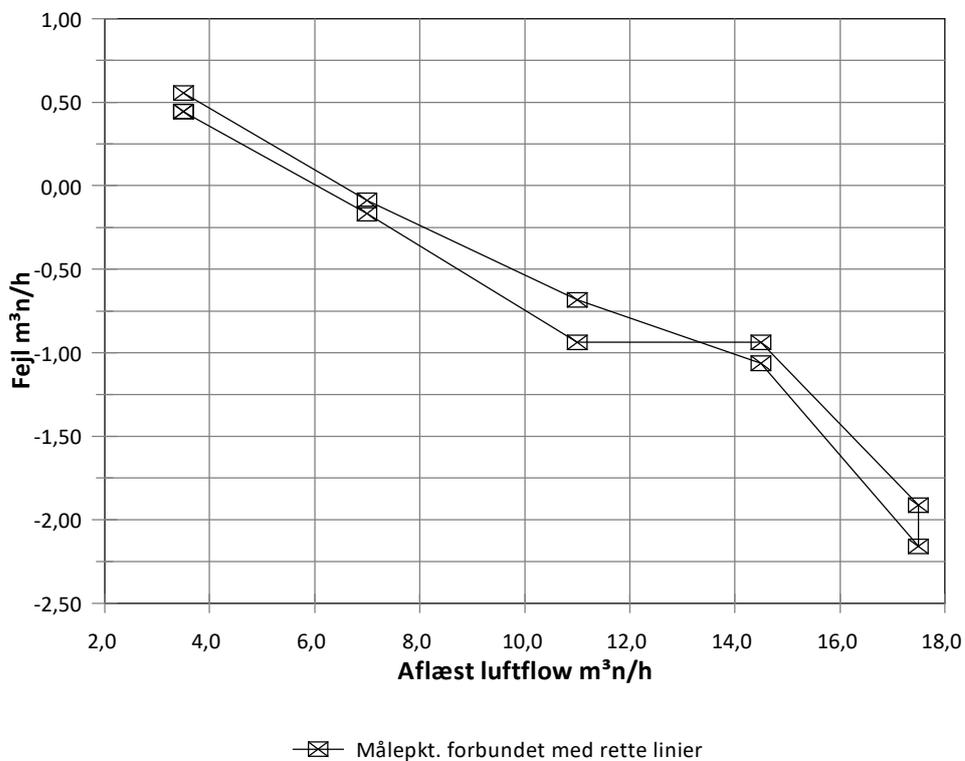
Dato: 2018.09.03

Cert. nr.: 200-L-21098

Side : 4 af 4

### KALIBRERINGS CERTIFIKAT

### FEJLKURVE



Sand Luftflow = Aflæst - Fejl (med fortegn)

Usikkerhed:

0,04  $m^3n/h$  til

0,18  $m^3n/h$

## Kalibrering Humimeter, Fugtmåler

Måleskema til kontrol af Fugtmåler(EPA)

Dato: 06-09-2018

Udført af: REHV

Emne Id nr.: 145070

Certifikat nr.: ELAB-36-2018

Kalibrator ref.: 148135 (test block)

**Fremgangsmetode:** Fugtmåler kontrolleres op imod test block fra samme producent. Er visningen indenfor range er grundkalibrering OK.  
[https://www.youtube.com/watch?v=wmGgFWhd\\_Yk](https://www.youtube.com/watch?v=wmGgFWhd_Yk)

- 1- Sørg for der ikke er fugt på nålene.
- 2- Tænd og aflæs rumtemperatur: 24 (range 20-26°C)
- 3- Find "Test Block"
- 4- Test side 1 "22,0" ved at sætte de to flanger fra "test block'en" på de to møtrikker nålene er monteret med
- 5- Noter hvad apparatet måler: 22,3% (range 21,5-22,5%)
- 6- Test side 2 "41,0" ved at sætte de to flanger fra "test block'en" på de to møtrikker nålene er monteret med
- 7- Noter hvad apparatet måler: 41,5% (range 39,5-42,0%)
- 8- Er visningerne uden for det anbefalede range kan punkter sidst i denne video følges, alternativt sendes apparat til kalibrering.
- 9- Apparat bruges normalt kun som rettesnor for fugtniveau, ikke til endelig fugtangivelse. Til endeligt fugtangivelse benyttes oven i mellemgang.

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www.teknologisk.dk

# KALIBRERINGS CERTIFIKAT

CERTIFIKATNR.:

**200-P-24528**

Side 1 af 4  
Antal bilag: 0

**Rekvirent:** Teknologisk Institut, Biomasse og bioraffinering  
Max Bjerrum  
Kongsvang Allé 29  
8000 Århus C

**Emne: Vacuummeter, EPA (-H)**

|             |               |            |            |
|-------------|---------------|------------|------------|
| Fabrikat:   | Wika          | Serienr.:  | <b>N/A</b> |
| Kundemærke: | <b>145074</b> | Område:    | 0 - -1 bar |
| Klasse:     | 1,6           | Inddeling: | 0,05 bar   |
| Diameter:   | 60 mm         |            |            |

**Rekvissionsnr.:** TNJ**Periode:** Modtaget: 29-08-2018      Kalibreret: **04-09-2018****Procedure:** D1-2.1**Bemærkninger:**

**Vilkår:** Kalibreringen er udført i henhold til gældende vilkår fastlagt af DANAK, jf. [www.danak.dk](http://www.danak.dk), og i henhold til Teknologisk Instituts almindelige vilkår, som er gældende på tidspunktet for aftaleindgåelsen. Kalibreringsresultater gælder udelukkende for det kalibrerede emne. Kalibreringscertifikatet må kun gengives i uddrag, hvis laboratoriet skriftligt har godkendt uddraget.

**Kalibreret af:** Kenn Øholm, 72 20 34 98, koh@teknologisk.dk

Godkendt og  
digitalt signeret  
05-09-2018 af:

Mette Pedersen  
Kvalitets & måletekniker



**DANAK**  
CAL Reg.nr. 200

TRYKLABORATORIET  
TEKNOLOGISK INSTITUT

Certifikat nr.: 200-P-24528

Side 2 af 4

KALIBRERINGSCERTIFIKAT  
Målinger

Måleområde: 0 - -1 bar

| Reference<br>Ned 1<br>bar | Aflæsning<br>bar | Reference<br>Op 1<br>bar | Aflæsning<br>bar |
|---------------------------|------------------|--------------------------|------------------|
| -0,0500                   | -0,06            | -0,0500                  | -0,06            |
| -0,2001                   | -0,21            | -0,2001                  | -0,21            |
| -0,4001                   | -0,41            | -0,4001                  | -0,41            |
| -0,6002                   | -0,61            | -0,6002                  | -0,61            |
| -0,8003                   | -0,81            | -0,8003                  | -0,81            |
| -0,9504                   | -0,95            | -0,9504                  | -0,95            |

TRYKLABORATORIET  
TEKNOLOGISK INSTITUT

Certifikat nr.: 200-P-24528

Side 3 af 4

KALIBRERINGSCERTIFIKAT  
Resultater

Måleområde: 0 - -1 bar

| Reference<br>middelværdi<br>bar | Aflæsning<br>middelværdi<br>bar | Opløsning<br>bar | Hysteres<br>bar | Fejl<br>bar | Usikkerhed<br>bar |
|---------------------------------|---------------------------------|------------------|-----------------|-------------|-------------------|
| -0,0500                         | -0,0600                         | 0,01             | 0,0000          | -0,0100     | 0,0082            |
| -0,2001                         | -0,2100                         | 0,01             | 0,0000          | -0,0099     | 0,0082            |
| -0,4001                         | -0,4100                         | 0,01             | 0,0000          | -0,0099     | 0,0082            |
| -0,6002                         | -0,6100                         | 0,01             | 0,0000          | -0,0098     | 0,0082            |
| -0,8003                         | -0,8100                         | 0,01             | 0,0000          | -0,0097     | 0,0082            |
| -0,9504                         | -0,9500                         | 0,01             | 0,0000          | 0,0004      | 0,0082            |

Maks. hysteres: 0,0000 bar  
Maks. fejl: -0,0100 bar  
Maks. relativ fejl  
i forhold til måleområdet: 1,0 %

# TRYKLABORATORIET

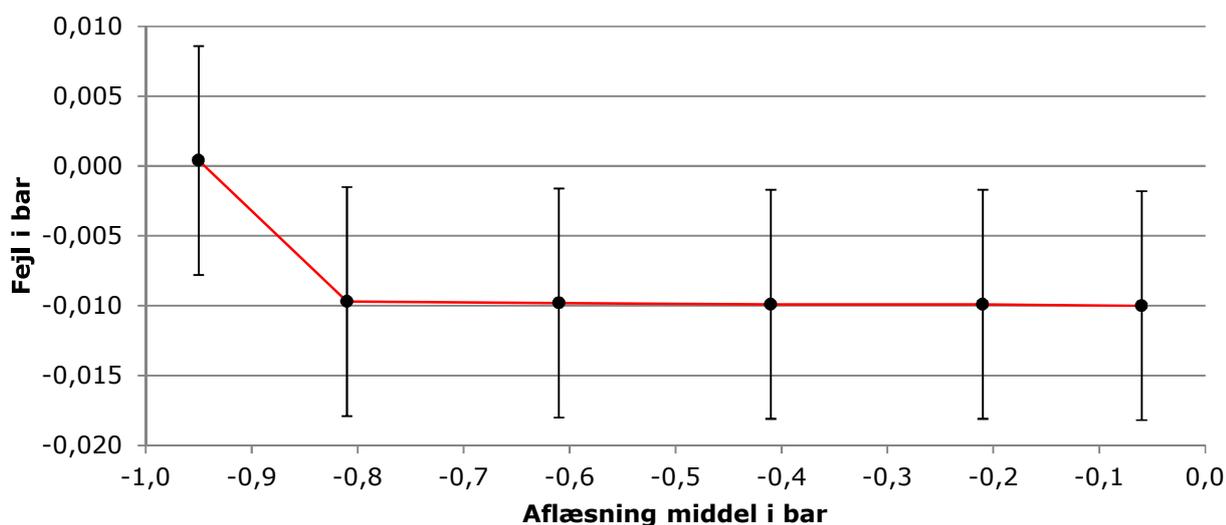
## TEKNOLOGISK INSTITUT

Certifikat nr.: 200-P-24528

Side 4 af 4

### KALIBRERINGSCERTIFIKAT

#### Fejlkurve



**Kun de markerede punkter er målt.**

#### Bemærkninger:

Fejl = aflæsning middel - referenceværdi.

Den beregnede standardusikkerhed inkluderer relevante korttidsbidrag samt den halve hysteresese fra det kalibrerede emne.

Den rapporterede ekspanderede usikkerhed er angivet som standardusikkerheden af målingen multipliceret med dækningsfaktoren  $k=2$ , således at dæknings sandsynligheden svarer til ca. 95 %.

#### Kalibreringsforhold:

|                    |                        |
|--------------------|------------------------|
| Prøvemedium:       | Nitrogen               |
| Rumtemperatur:     | 20,3 °C ± 0,3 °C       |
| Relativ fugtighed: | 62,9 %rh ± 4,2 %rh     |
| Barometerstand:    | 1019,5 mbar ± 2,0 mbar |

#### Sporbarhed:

Dette kalibreringscertifikat er omfattet af DANAK akkreditering og EA's og ILAC's multilaterale aftaler for kalibrering, hvilket sikrer, at målingerne er sporbare til SI enhedssystemet.

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info@teknologisk.dk  
www.teknologisk.dk

# KALIBRERINGS CERTIFIKAT

CERTIFIKATNR.:

**200-P-24529**

Side 1 af 4  
Antal bilag: 0

**Rekvirent:** Teknologisk Institut, Biomasse og bioraffinering  
Max Bjerrum  
Kongsvang Allé 29  
8000 Århus C

**Emne: Vacuummeter, EPA (-D)**

|             |               |            |            |
|-------------|---------------|------------|------------|
| Fabrikat:   | Wika          | Serienr.:  | <b>N/A</b> |
| Kundemærke: | <b>145076</b> | Område:    | 0 - -1 bar |
| Klasse:     | 1,6           | Inddeling: | 0,05 bar   |
| Diameter:   | 60 mm         |            |            |

**Rekvissionsnr.:** TNJ**Periode:** Modtaget: 29-08-2018      Kalibreret: **04-09-2018****Procedure:** D1-2.1**Bemærkninger:**

**Vilkår:** Kalibreringen er udført i henhold til gældende vilkår fastlagt af DANAK, jf. [www.danak.dk](http://www.danak.dk), og i henhold til Teknologisk Instituts almindelige vilkår, som er gældende på tidspunktet for aftaleindgåelsen. Kalibreringsresultater gælder udelukkende for det kalibrerede emne. Kalibreringscertifikatet må kun gengives i uddrag, hvis laboratoriet skriftligt har godkendt uddraget.

**Kalibreret af:** Kenn Øholm, 72 20 34 98, koh@teknologisk.dk

Godkendt og  
digitalt signeret  
05-09-2018 af:

Mette Pedersen  
Kvalitets & måletekniker



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TRYKLABORATORIET  
TEKNOLOGISK INSTITUT

Certifikat nr.: 200-P-24529

Side 2 af 4

KALIBRERINGSCERTIFIKAT  
Målinger

Måleområde: 0 - -1 bar

| Reference<br>Ned 1<br>bar | Aflæsning<br>bar | Reference<br>Op 1<br>bar | Aflæsning<br>bar |
|---------------------------|------------------|--------------------------|------------------|
| -0,0500                   | -0,04            | -0,0500                  | -0,04            |
| -0,2001                   | -0,19            | -0,2001                  | -0,19            |
| -0,4001                   | -0,39            | -0,4001                  | -0,39            |
| -0,6002                   | -0,60            | -0,6002                  | -0,60            |
| -0,8003                   | -0,80            | -0,8003                  | -0,80            |
| -0,9504                   | -0,95            | -0,9504                  | -0,95            |

TRYKLABORATORIET  
TEKNOLOGISK INSTITUT

Certifikat nr.: 200-P-24529

Side 3 af 4

KALIBRERINGSCERTIFIKAT  
Resultater

Måleområde: 0 - -1 bar

| Reference<br>middelværdi<br>bar | Aflæsning<br>middelværdi<br>bar | Opløsning<br>bar | Hysteres<br>bar | Fejl<br>bar | Usikkerhed<br>bar |
|---------------------------------|---------------------------------|------------------|-----------------|-------------|-------------------|
| -0,0500                         | -0,0400                         | 0,01             | 0,0000          | 0,0100      | 0,0082            |
| -0,2001                         | -0,1900                         | 0,01             | 0,0000          | 0,0101      | 0,0082            |
| -0,4001                         | -0,3900                         | 0,01             | 0,0000          | 0,0101      | 0,0082            |
| -0,6002                         | -0,6000                         | 0,01             | 0,0000          | 0,0002      | 0,0082            |
| -0,8003                         | -0,8000                         | 0,01             | 0,0000          | 0,0003      | 0,0082            |
| -0,9504                         | -0,9500                         | 0,01             | 0,0000          | 0,0004      | 0,0082            |

Maks. hysteres: 0,0000 bar  
Maks. fejl: 0,0101 bar  
Maks. relativ fejl  
i forhold til måleområdet: 1,0 %

# TRYKLABORATORIET

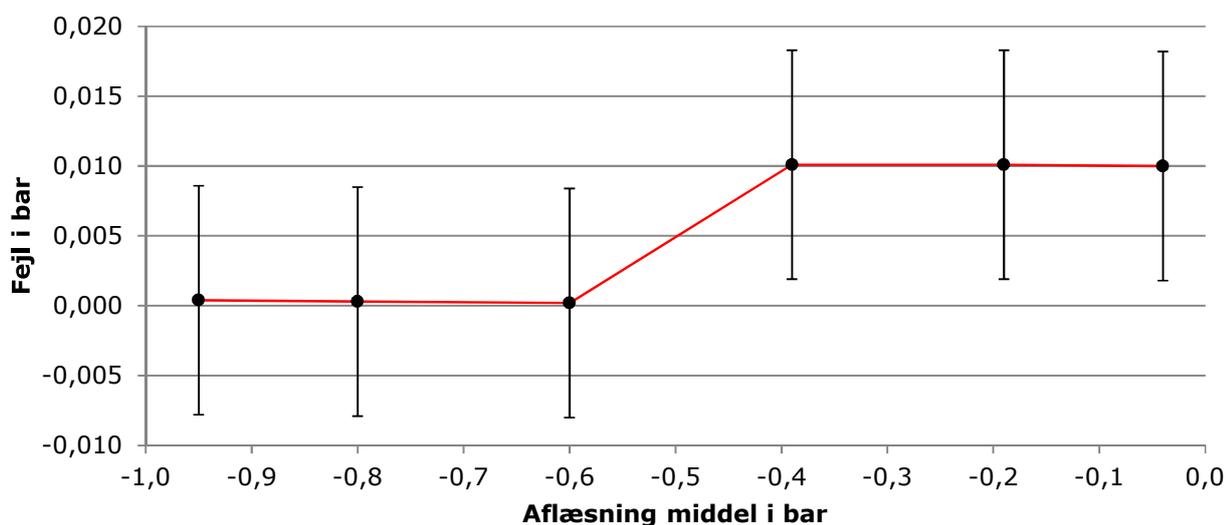
## TEKNOLOGISK INSTITUT

Certifikat nr.: 200-P-24529

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### KALIBRERINGSCERTIFIKAT

#### Fejlkurve



**Kun de markerede punkter er målt.**

#### Bemærkninger:

Fejl = aflæsning middel - referenceværdi.

Den beregnede standardusikkerhed inkluderer relevante korttidsbidrag samt den halve hysteresis fra det kalibrerede emne.

Den rapporterede ekspanderede usikkerhed er angivet som standardusikkerheden af målingen multipliceret med dækningsfaktoren  $k=2$ , således at dæknings sandsynligheden svarer til ca. 95 %.

#### Kalibreringsforhold:

|                    |                        |
|--------------------|------------------------|
| Prøvemedium:       | Nitrogen               |
| Rumtemperatur:     | 20,3 °C ± 0,3 °C       |
| Relativ fugtighed: | 62,9 %rh ± 4,2 %rh     |
| Barometerstand:    | 1019,5 mbar ± 2,0 mbar |

#### Sporbarhed:

Dette kalibreringscertifikat er omfattet af DANAK akkreditering og EA's og ILAC's multilaterale aftaler for kalibrering, hvilket sikrer, at målingerne er sporbare til SI enhedssystemet.

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www.teknologisk.dk

# KALIBRERINGS CERTIFIKAT

CERTIFIKATNR.:

**200-P-24530**

Side 1 af 4  
Antal bilag: 0

**Rekvirent:** Teknologisk Institut, Biomasse og bioraffinering  
Max Bjerrum  
Kongsvang Allé 29  
8000 Århus C

**Emne: Vacuummeter, EPA (-R)**

|             |               |            |            |
|-------------|---------------|------------|------------|
| Fabrikat:   | Wika          | Serienr.:  | <b>N/A</b> |
| Kundemærke: | <b>145077</b> | Område:    | 0 - -1 bar |
| Klasse:     | 1,6           | Inddeling: | 0,05 bar   |
| Diameter:   | 60 mm         |            |            |

**Rekvissionsnr.:** TNJ**Periode:** Modtaget: 29-08-2018      Kalibreret: **04-09-2018****Procedure:** D1-2.1**Bemærkninger:**

**Vilkår:** Kalibreringen er udført i henhold til gældende vilkår fastlagt af DANAK, jf. [www.danak.dk](http://www.danak.dk), og i henhold til Teknologisk Instituts almindelige vilkår, som er gældende på tidspunktet for aftaleindgåelsen. Kalibreringsresultater gælder udelukkende for det kalibrerede emne. Kalibreringscertifikatet må kun gengives i uddrag, hvis laboratoriet skriftligt har godkendt uddraget.

**Kalibreret af:** Kenn Øholm, 72 20 34 98, koh@teknologisk.dk

Godkendt og  
digitalt signeret  
05-09-2018 af:

Mette Pedersen  
Kvalitets & måletekniker



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TRYKLABORATORIET  
TEKNOLOGISK INSTITUT

Certifikat nr.: 200-P-24530

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KALIBRERINGSCERTIFIKAT  
Målinger

Måleområde: 0 - -1 bar

| Reference<br>Ned 1<br>bar | Aflæsning<br>bar | Reference<br>Op 1<br>bar | Aflæsning<br>bar |
|---------------------------|------------------|--------------------------|------------------|
| -0,0500                   | -0,04            | -0,0500                  | -0,04            |
| -0,2001                   | -0,19            | -0,2001                  | -0,19            |
| -0,4001                   | -0,39            | -0,4001                  | -0,39            |
| -0,6002                   | -0,60            | -0,6002                  | -0,60            |
| -0,8003                   | -0,79            | -0,8003                  | -0,79            |
| -0,9504                   | -0,94            | -0,9504                  | -0,94            |

TRYKLABORATORIET  
TEKNOLOGISK INSTITUT

Certifikat nr.: 200-P-24530

Side 3 af 4

KALIBRERINGSCERTIFIKAT  
Resultater

Måleområde: 0 - -1 bar

| Reference<br>middelværdi<br>bar | Aflæsning<br>middelværdi<br>bar | Opløsning<br>bar | Hysteresese<br>bar | Fejl<br>bar | Usikkerhed<br>bar |
|---------------------------------|---------------------------------|------------------|--------------------|-------------|-------------------|
| -0,0500                         | -0,0400                         | 0,01             | 0,0000             | 0,0100      | 0,0082            |
| -0,2001                         | -0,1900                         | 0,01             | 0,0000             | 0,0101      | 0,0082            |
| -0,4001                         | -0,3900                         | 0,01             | 0,0000             | 0,0101      | 0,0082            |
| -0,6002                         | -0,6000                         | 0,01             | 0,0000             | 0,0002      | 0,0082            |
| -0,8003                         | -0,7900                         | 0,01             | 0,0000             | 0,0103      | 0,0082            |
| -0,9504                         | -0,9400                         | 0,01             | 0,0000             | 0,0104      | 0,0082            |

Maks. hysteresese: 0,0000 bar  
Maks. fejl: 0,0104 bar  
Maks. relativ fejl  
i forhold til måleområdet: 1,0 %

# TRYKLABORATORIET

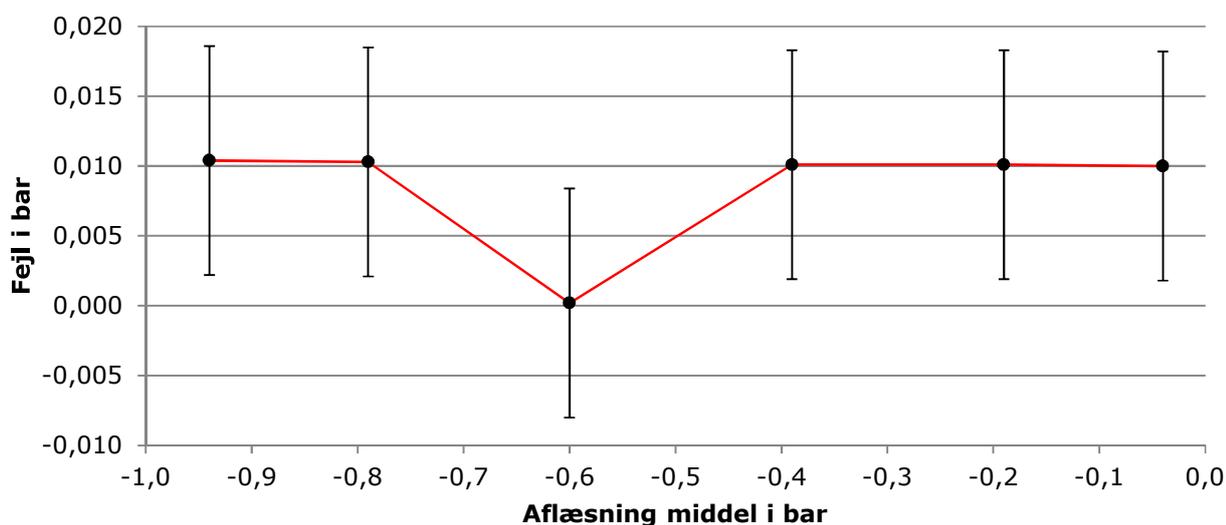
## TEKNOLOGISK INSTITUT

Certifikat nr.: 200-P-24530

Side 4 af 4

### KALIBRERINGSCERTIFIKAT

#### Fejlkurve



**Kun de markerede punkter er målt.**

#### Bemærkninger:

Fejl = aflæsning middel - referenceværdi.

Den beregnede standardusikkerhed inkluderer relevante korttidsbidrag samt den halve hysteresis fra det kalibrerede emne.

Den rapporterede ekspanderede usikkerhed er angivet som standardusikkerheden af målingen multipliceret med dækningsfaktoren  $k=2$ , således at dæknings sandsynligheden svarer til ca. 95 %.

#### Kalibreringsforhold:

|                    |                        |
|--------------------|------------------------|
| Prøvemedium:       | Nitrogen               |
| Rumtemperatur:     | 20,3 °C ± 0,3 °C       |
| Relativ fugtighed: | 62,8 %rh ± 4,2 %rh     |
| Barometerstand:    | 1019,4 mbar ± 2,0 mbar |

#### Sporbarhed:

Dette kalibreringscertifikat er omfattet af DANAK akkreditering og EA's og ILAC's multilaterale aftaler for kalibrering, hvilket sikrer, at målingerne er sporbare til SI enhedssystemet.



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www.teknologisk.dk

# KALIBRERINGS CERTIFIKAT

CERTIFIKATNR.:

**200-P-24531**

Side 1 af 4  
Antal bilag: 0

**Rekvirent:** Teknologisk Institut, Biomasse og bioraffinering  
Max Bjerrum  
Kongsvang Allé 29  
8000 Århus C

**Emne: Manometer, EPA (-H)**

|             |               |            |             |
|-------------|---------------|------------|-------------|
| Fabrikat:   | WIKA          | Serienr.:  | <b>N/A</b>  |
| Kundemærke: | <b>145078</b> | Område:    | 0 - 10 mbar |
| Klasse:     | 1,6           | Inddeling: | 0,2 mbar    |
| Diameter:   | 100 mm.       |            |             |

**Rekvissionsnr.:** TNJ

**Periode:** Modtaget: 29-08-2018      Kalibreret: **04-09-2018**

**Procedure:** D1-2.1

**Bemærkninger:**

**Vilkår:** Kalibreringen er udført i henhold til gældende vilkår fastlagt af DANAK, jf. [www.danak.dk](http://www.danak.dk), og i henhold til Teknologisk Instituts almindelige vilkår, som er gældende på tidspunktet for aftaleindgåelsen. Kalibreringsresultater gælder udelukkende for det kalibrerede emne. Kalibreringscertifikatet må kun gengives i uddrag, hvis laboratoriet skriftligt har godkendt uddraget.

**Kalibreret af:** Kenn Øholm, 72 20 34 98, koh@teknologisk.dk

Godkendt og  
digitalt signeret  
05-09-2018 af:

Mette Pedersen  
Kvalitets & måletekniker



**DANAK**  
CAL Reg.nr. 200

TRYKLABORATORIET  
TEKNOLOGISK INSTITUT

Certifikat nr.: 200-P-24531

Side 2 af 4

KALIBRERINGSCERTIFIKAT  
Målinger

Måleområde: 0 - 10 mbar

| Reference<br>Op 1<br>mbar | Aflæsning<br>mbar | Reference<br>Ned 1<br>mbar | Aflæsning<br>mbar |
|---------------------------|-------------------|----------------------------|-------------------|
| 0,00                      | 0,00              | 0,00                       | 0,00              |
| 2,00                      | 2,20              | 2,00                       | 2,20              |
| 4,00                      | 4,40              | 4,00                       | 4,40              |
| 6,00                      | 6,60              | 6,00                       | 6,60              |
| 8,00                      | 8,76              | 8,00                       | 8,76              |
| 9,15                      | 10,00             | 9,15                       | 10,00             |

TRYKLABORATORIET  
TEKNOLOGISK INSTITUT

Certifikat nr.: 200-P-24531

Side 3 af 4

KALIBRERINGSCERTIFIKAT  
Resultater

Måleområde: 0 - 10 mbar

| Reference<br>middelværdi<br>mbar | Aflæsning<br>middelværdi<br>mbar | Opløsning<br>mbar | Hysterese<br>mbar | Fejl<br>mbar | Usikkerhed<br>mbar |
|----------------------------------|----------------------------------|-------------------|-------------------|--------------|--------------------|
| 0,00                             | 0,00                             | 0,04              | 0,00              | 0,00         | 0,46               |
| 2,00                             | 2,20                             | 0,04              | 0,00              | 0,20         | 0,46               |
| 4,00                             | 4,40                             | 0,04              | 0,00              | 0,40         | 0,46               |
| 6,00                             | 6,60                             | 0,04              | 0,00              | 0,60         | 0,45               |
| 8,00                             | 8,76                             | 0,04              | 0,00              | 0,76         | 0,45               |
| 9,15                             | 10,00                            | 0,04              | 0,00              | 0,85         | 0,45               |

Maks. hysteresse: 0,00 mbar  
Maks. fejl: 0,85 mbar  
Maks. relativ fejl  
i forhold til måleområdet: 8,5 %

# TRYKLABORATORIET

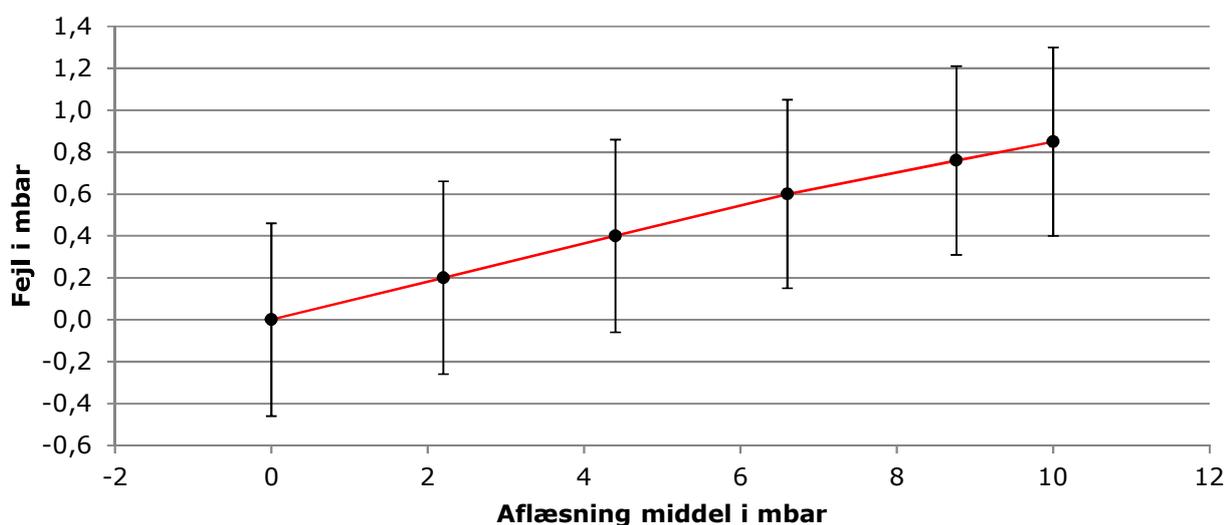
## TEKNOLOGISK INSTITUT

Certifikat nr.: 200-P-24531

Side 4 af 4

### KALIBRERINGSCERTIFIKAT

#### Fejlkurve



**Kun de markerede punkter er målt.**

#### Bemærkninger:

Fejl = aflæsning middel - referenceværdi.

Den beregnede standardusikkerhed inkluderer relevante korttidsbidrag samt den halve hysteres fra det kalibrerede emne.

Den rapporterede ekspanderede usikkerhed er angivet som standardusikkerheden af målingen multipliceret med dækningsfaktoren  $k=2$ , således at dæknings sandsynligheden svarer til ca. 95 %.

#### Kalibreringsforhold:

|                    |                        |
|--------------------|------------------------|
| Prøvemedium:       | Nitrogen               |
| Rumtemperatur:     | 20,3 °C ± 0,3 °C       |
| Relativ fugtighed: | 62,1 %rh ± 4,2 %rh     |
| Barometerstand:    | 1019,1 mbar ± 2,0 mbar |

#### Sporbarhed:

Dette kalibreringscertifikat er omfattet af DANAK akkreditering og EA's og ILAC's multilaterale aftaler for kalibrering, hvilket sikrer, at målingerne er sporbare til SI enhedssystemet.



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info@teknologisk.dk  
www.teknologisk.dk

# KALIBRERINGS CERTIFIKAT

CERTIFIKATNR.:

**200-P-24532**

Side 1 af 4  
Antal bilag: 0

**Rekvirent:** Teknologisk Institut, Biomasse og bioraffinering  
Max Bjerrum  
Kongsvang Allé 29  
8000 Århus C

**Emne: Manometer, EPA (-D)**

|             |               |            |             |
|-------------|---------------|------------|-------------|
| Fabrikat:   | WIKA          | Serienr.:  | <b>N/A</b>  |
| Kundemærke: | <b>145079</b> | Område:    | 0 - 10 mbar |
| Klasse:     | 1,6           | Inddeling: | 0,2 mbar    |
| Diameter:   | 100 mm.       |            |             |

**Rekvissionsnr.:** TNJ

**Periode:** Modtaget: 29-08-2018      Kalibreret: **04-09-2018**

**Procedure:** D1-2.1

**Bemærkninger:**

**Vilkår:** Kalibreringen er udført i henhold til gældende vilkår fastlagt af DANAK, jf. [www.danak.dk](http://www.danak.dk), og i henhold til Teknologisk Instituts almindelige vilkår, som er gældende på tidspunktet for aftaleindgåelsen. Kalibreringsresultater gælder udelukkende for det kalibrerede emne. Kalibreringscertifikatet må kun gengives i uddrag, hvis laboratoriet skriftligt har godkendt uddraget.

**Kalibreret af:** Kenn Øholm, 72 20 34 98, koh@teknologisk.dk

Godkendt og  
digitalt signeret  
05-09-2018 af:

Mette Pedersen  
Kvalitets & måletekniker



**DANAK**  
CAL Reg.nr. 200

TRYKLABORATORIET  
TEKNOLOGISK INSTITUT

Certifikat nr.: 200-P-24532

Side 2 af 4

KALIBRERINGSCERTIFIKAT  
Målinger

Måleområde: 0 - 10 mbar

| Reference<br>Op 1<br>mbar | Aflæsning<br>mbar | Reference<br>Ned 1<br>mbar | Aflæsning<br>mbar |
|---------------------------|-------------------|----------------------------|-------------------|
| 0,00                      | 0,00              | 0,00                       | 0,00              |
| 2,00                      | 2,16              | 2,00                       | 2,16              |
| 4,00                      | 4,24              | 4,00                       | 4,24              |
| 6,00                      | 6,36              | 6,00                       | 6,36              |
| 8,00                      | 8,40              | 8,00                       | 8,40              |
| 9,55                      | 10,00             | 9,55                       | 10,00             |

TRYKLABORATORIET  
TEKNOLOGISK INSTITUT

Certifikat nr.: 200-P-24532

Side 3 af 4

KALIBRERINGSCERTIFIKAT  
Resultater

Måleområde: 0 - 10 mbar

| Reference<br>middelværdi<br>mbar | Aflæsning<br>middelværdi<br>mbar | Opløsning<br>mbar | Hysterese<br>mbar | Fejl<br>mbar | Usikkerhed<br>mbar |
|----------------------------------|----------------------------------|-------------------|-------------------|--------------|--------------------|
| 0,00                             | 0,00                             | 0,04              | 0,00              | 0,00         | 0,46               |
| 2,00                             | 2,16                             | 0,04              | 0,00              | 0,16         | 0,46               |
| 4,00                             | 4,24                             | 0,04              | 0,00              | 0,24         | 0,46               |
| 6,00                             | 6,36                             | 0,04              | 0,00              | 0,36         | 0,45               |
| 8,00                             | 8,40                             | 0,04              | 0,00              | 0,40         | 0,45               |
| 9,55                             | 10,00                            | 0,04              | 0,00              | 0,45         | 0,45               |

Maks. hysterese: 0,00 mbar  
Maks. fejl: 0,45 mbar  
Maks. relativ fejl  
i forhold til måleområdet: 4,5 %

# TRYKLABORATORIET

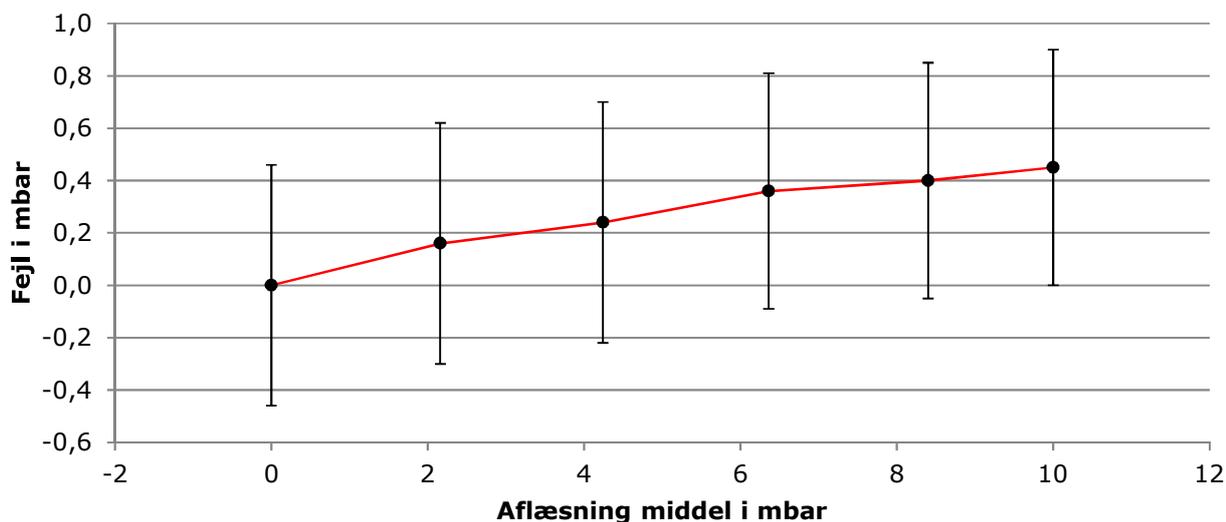
## TEKNOLOGISK INSTITUT

Certifikat nr.: 200-P-24532

Side 4 af 4

### KALIBRERINGSCERTIFIKAT

#### Fejlkurve



**Kun de markerede punkter er målt.**

#### Bemærkninger:

Fejl = aflæsning middel - referenceværdi.

Den beregnede standardusikkerhed inkluderer relevante korttidsbidrag samt den halve hysteresis fra det kalibrerede emne.

Den rapporterede ekspanderede usikkerhed er angivet som standardusikkerheden af målingen multipliceret med dækningsfaktoren  $k=2$ , således at dæknings sandsynligheden svarer til ca. 95 %.

#### Kalibreringsforhold:

|                    |                        |
|--------------------|------------------------|
| Prøvemedium:       | Nitrogen               |
| Rumtemperatur:     | 20,3 °C ± 0,3 °C       |
| Relativ fugtighed: | 62,1 %rh ± 4,2 %rh     |
| Barometerstand:    | 1019,1 mbar ± 2,0 mbar |

#### Sporbarhed:

Dette kalibreringscertifikat er omfattet af DANAK akkreditering og EA's og ILAC's multilaterale aftaler for kalibrering, hvilket sikrer, at målingerne er sporbare til SI enhedssystemet.

## Kalibrering af løse termofølere i EPA stand E

Måleskema til kontrol af termofølere i stand E (EPA)

Dato: 10-09-2018 Udført af: REHV  
Brændeovnsprøvestand: D Emne Id nr.: 145081  
Certifikat nr.: ELAB-37-2018  
Kalibrator ref.: 270-A-0912 (Jofra)

| Display         | Sand temp. | Vist temp. | Fejl |
|-----------------|------------|------------|------|
| Temp. Brænderum | 25         | 25,5       | 0,5  |

28.09.2018

Y:\Labspace\LAB2C\_Labspace\Kalibrering Arbejdskopi\2018\EPA-Certifikater\29-Id-169522-ELAB-39-2018.docx

MXB

**Kontrol af lækage efter pumper i forbindelse med EPA målinger på stand E.**

Dato: 28.09.2018

Int.: MXB

Ref.: 270-A-2406 (TSI)

Id nr.: 169522

Cert nr.: ELAB-39-2018

Kontrol af lækage efter pumpen på "Hel" serie

Startværdi: 1530 Pa

Slutværdi efter 1 minut: 1460 Pa

Kontrol af lækage efter pumpen på "Delt" serien

Startværdi: 1750 Pa

Slutværdi efter 1 minut: 1520 Pa

Kontrol af lækage efter pumpen på "Rum" serien

Startværdi: 1600 Pa

Slutværdi efter 1 minut: 1540 Pa

(Krav er startværdi < 1800Pa og slutværdi >1300Pa ved 1 minuts måletid)

## Calculations PM

ASTM E2780 and E2515

Appendix 14

EN-NS-EPA-Ber 3-44 01-05-2019 KMSA

Manufacturer: Morsø  
Type: 6100B series  
ELAB no.: 2381  
Order number: 859499  
Testdate: 43516,4  
File Name: 3-44 Gld HF emi calc  
Testrun: HF run at valve fully open  
Fil dato og tid (Start): 02-20-19 08:41:07

### Weight of test fuel spacers, dry basis, kg

E2780

$$\text{Equation (1)} \quad M_{Sdb} = (M_{Swb}) * \left( \frac{100}{100 + FM_s} \right)$$

M\_swb            0 kg (wet basis)  
FM\_s            0 % (dry basis)

$$M_{Sdb} = ( 0 ) \times \left( \frac{100}{100 + 0} \right) \text{ kg (dry basis)}$$

$$M_{Sdb} = 0 \text{ kg (dry basis)}$$

### Weight of test fuel crip, excluding nails and spacers, dry basis, kg

E2780

$$\text{Equation (2)} \quad M_{Cdb} = \Sigma(M_{CPnwb}) * \left( \frac{100}{100 + FM_{CPn}} \right)$$

M\_CPnwb        2,307 kg (wet basis)  
FM\_CPn        0 % (dry basis)

$$M_{Cdb} = \Sigma( 2,3 ) \times \left( \frac{100}{100 + 0} \right) \text{ kg (dry basis)}$$

$$M_{Cdb} = 2,307 \text{ kg (dry basis)}$$

### Density of fuel crip, excluding spacers and nails, dry basis, kg/m<sup>3</sup>

E2780

$$\text{Equation (3)} \quad D_{Cdb} = \frac{M_{Cdb}}{V_C}$$

M\_Cdb            2,307 kg (dry basis)  
V\_C            0,02 m<sup>3</sup>

$$D_{Cdb} = \frac{2,307}{0,02} \text{ kg (dry) / m}^3$$

$$D_{Cdb} = 115,35 \text{ kg (dry) / m}^3$$

**Total weight of fuel crip excluding nails, dry basis, kg**

E2780

$$\text{Equation (4)} \quad M_{FTAdb} = M_{Sdb} + M_{Cdb}$$

$$\begin{array}{ll} M_{Sdb} & 0 \text{ kg (dry basis)} \\ M_{Cdb} & 2,307 \text{ kg (dry basis)} \end{array}$$

$$M_{FTAdb} = 0 + 2,307 \text{ kg (dry basis)}$$

$$M_{FTAdb} = 2,307 \text{ kg (dry basis)}$$

**Burn rate, kg (dry/h)**

E2780

$$\text{Equation (5)} \quad BR = \frac{60 * M_{FTAdb}}{\theta}$$

$$\begin{array}{ll} M_{FTAdb} & 2,307 \text{ kg (dry basis)} \\ \theta & 72,73 \text{ min} \end{array}$$

$$BR = \frac{60 \times 2,307}{73}$$

$$BR = 1,90312$$

**Air velocity in tunnel at traverse measurements:**

E2515

$$\text{Equation (9)} \quad V_s = F_p * K_p * C_p * \sqrt{\Delta P_{avg}} * \sqrt{\frac{T_s}{P_s * M_s}}$$

|                  |                |            |           |         |         |
|------------------|----------------|------------|-----------|---------|---------|
| F_p              | 1,00 (Direkt)  |            |           |         |         |
| K_p              | 34,97 -        |            |           |         |         |
| C_p              | 0,99 -         |            |           |         |         |
| $\Delta P_{avg}$ | 2,78 mmVS      | P_Dynamisk | 27,30 Pa  |         |         |
| T_s              | 296,60 K       | T_Kanal    | 23,60 °C  |         |         |
| P_s              | 760,16 mmHg    | P_s        | 101354 Pa | Ps_Tryk | -126 Pa |
| M_s              | 29,00 g/g mole |            |           |         |         |

$$V_s = 1,00 \times 34,97 \times 0,99 \times (2,78)^{0,5} \times \left( \frac{296,60}{760,16 \times 29,00} \right)^{0,5}$$

$$V_s = 6,70 \text{ m/s (V_scent)}$$

**Pitot tube factor for center:**

E2515

$$\text{Equation (1)} \quad F_p = \frac{V_{strav}}{V_{scent}}$$

|         |          |           |
|---------|----------|-----------|
| V_strav | 6,39 m/s | (Average) |
| V_scent | 6,70 m/s | (Average) |

$$F_p = \frac{6,39}{6,70}$$

$$F_p = 0,9540 -$$

**Air velocity in dilution tunnel during test charge**

E2515

$$\text{Equation (9)} \quad V_s = F_p * K_p * C_p * \sqrt{\Delta P_{avg}} * \sqrt{\frac{T_s}{P_s * M_s}}$$

|             |                |            |          |
|-------------|----------------|------------|----------|
| F_p         | 0,9540 -       |            |          |
| K_p         | 34,97 -        |            |          |
| C_p         | 0,99 -         |            |          |
| Delta P_avg | 2,86 mmVS      | P_Dynamisk | 28,04 Pa |
| T_s         | 305,73 K       |            |          |
| P_s         | 760,13 mmHg    |            |          |
| M_s         | 29,00 g/g mole |            |          |

$$V_s = 0,9540 \times 34,97 \times 0,99 \times \left( 2,86 \right)^{0,5} \times \left( \frac{305,73}{760,13 \times 29,00} \right)^{0,5}$$

$$V_s = 6,58 \text{ m/s (V_scent)}$$

**Average gas flow rate in dilution tunnel:**

E2515

$$\text{Equation (3)} \quad Q_{std} = 60 * (1 - B_{ws}) * V_s * A * \left( \frac{T_{std} * P_s}{T_s * P_{std}} \right)$$

|       |                         |         |         |         |        |
|-------|-------------------------|---------|---------|---------|--------|
| B_ws  | 0,02 -                  |         |         |         |        |
| V_s   | 6,57639 m/s             |         |         |         |        |
| A     | 0,017671 m <sup>2</sup> |         |         |         |        |
| T_std | 293 K                   |         |         |         |        |
| P_s   | 760,1318 mmHg           | P_s     | #### Pa | Ps_Tryk | ### Pa |
| T_s   | 305,7267 K              | T_Kanal | 32,7 °C |         |        |
| P_std | 760 mmHg                |         |         |         |        |

$$Q_{std} = 60 \times (1 - 0,02) \times 6,6 \times 0 \times \left( \frac{293 \times 760}{305,73 \times 760} \right)$$

$$Q_{std} = 6,55008 \text{ dscm/min}$$

**Measurements sample train 1 entire charge**

E2515

$$\text{Equation (7}_1\text{)} \quad V_{mc} = V_m - (L_p - L_a) * \theta$$

$$\text{Equation (7)} \quad V_{mc(std)} = K_1 * V_{mc} * Y * \left( \frac{P_{bar} + \frac{\Delta H}{13,6}}{T_m} \right)$$

|         |                       |            |              |
|---------|-----------------------|------------|--------------|
| V_m     | 0,49262 dcm           |            |              |
| K_1     | 0,3855 K/mmHg         |            |              |
| Y       | 0,999 Gasmåler Faktor |            |              |
| P_bar   | 759,9983 mmHg         | P_bar      | 1013,25 mBar |
| Delta_H | 0 mmVS                |            |              |
| T_m     | 273 K                 | T_Gasmåler | 0 °C         |
| L_p     | 0 m3/min              |            |              |
| L_a     | 0 m3/min              |            |              |
| θ       | 72,73333 min          |            |              |

$$V_{mc} = 0,49262 - (0 - 0) \times 73$$

$$V_{mc} = 0,49262 \text{ dscm}$$

$$V_{mc(std)} = 0,3855 \times 0,49262 \times 0,999 \times \left( \frac{760 + \frac{0}{13,6}}{273} \right)$$

$$V_{mc(std)} = 0,52814 \text{ dscm}$$

$$\text{Equation (12)} \quad m_n = m_p + m_f + m_g$$

|     |         |
|-----|---------|
| m_p | 0 mg    |
| m_f | -0,4 mg |
| m_g | 1,6 mg  |

$$m_n = 0 + -0,4 + 1,6$$

$$m_n = 1,2 \text{ mg}$$

$$\text{Equation (13)} \quad C_s = K_2 * \frac{m_n}{V_{m(std)}}$$

|          |               |
|----------|---------------|
| K_2      | 0,001 g/mg    |
| m_n      | 1,2 mg        |
| V_m(std) | 0,528143 dscm |

$$C_s = 0,001 \times \frac{1,2}{0,52814}$$

$$C_s = 0,00227 \text{ g/dscm}$$

$$\text{Equation (15)} \quad E_T = (C_s - C_r) * Q_{std} * \theta$$

|       |                   |
|-------|-------------------|
| c_s   | 0,002272 g/dscm   |
| c_r   | 0,000435 g/dscm   |
| Q_std | 6,550084 dscm/min |
| θ     | 72,73333 min      |

$$E_T = (0 - 0) \times 6,6 \times 73$$

$$E_T = 0,87508 \text{ g}$$

**Measurements sample train 2 first hour of charge**  
 E2515

$$\text{Equation (7)} \quad V_{mc} = V_m - (L_p - L_a) * \theta$$

$$\text{Equation (7)} \quad V_{mc(std)} = K_1 * V_{mc} * Y * \left( \frac{P_{bar} + \frac{\Delta H}{13,6}}{T_m} \right)$$

|         |                        |            |              |
|---------|------------------------|------------|--------------|
| V_m     | 0,40399 dcm            |            |              |
| K_1     | 0,3855 K/mmHg          |            |              |
| Y       | 0,9991 Gasmåler Faktor |            |              |
| P_bar   | 759,9983 mmHg          | P_bar      | 1013,25 mBar |
| Delta_H | 0 mmVS                 |            |              |
| T_m     | 273 K                  | T_Gasmåler | 0 °C         |
| L_p     | 0 m3/min               |            |              |
| L_a     | 0 m3/min               |            |              |
| θ       | 60 min                 |            |              |

$$V_{mc} = 0,40399 - (0 - 0) \times 60$$

$$V_{mc} = 0,40399 \text{ dcm}$$

$$V_{mc(std)} = 0,3855 \times 0,40399 \times 0,9991 \times \left( \frac{760 + \frac{0}{13,6}}{273} \right)$$

$$V_{mc(std)} = 0,43317 \text{ dscm}$$

$$\text{Equation (12)} \quad m_n = m_p + m_f + m_g$$

|     |         |
|-----|---------|
| m_p | 0,1 mg  |
| m_f | -1,6 mg |
| m_g | 2,3 mg  |

$$m_n = 0,1 + -1,6 + 2,3$$

$$m_n = 0,8 \text{ mg}$$

$$\text{Equation (13)} \quad C_s = K_2 * \frac{m_n}{V_{m(std)}}$$

|          |               |
|----------|---------------|
| K_2      | 0,001 g/mg    |
| m_n      | 0,8 mg        |
| V_m(std) | 0,433166 dscm |

$$C_s = 0,001 \times \frac{0,8}{0,43317}$$

$$C_s = 0,00185 \text{ g/dscm}$$

$$\text{Equation (15)} \quad E_T = (C_s - C_r) * Q_{std} * \theta$$

|       |                   |
|-------|-------------------|
| c_s   | 0,001847 g/dscm   |
| c_r   | 0,000435 g/dscm   |
| Q_std | 6,550084 dscm/min |
| θ     | 60 min            |

$$E_T = (0 - 0) \times 6,6 \times 60$$

$$E_T = 0,55476 \text{ g}$$

Measurements sample train 2 from 1 hour and rest of charge  
E2515

$$\text{Equation (7}_1\text{)} \quad V_{mc} = V_m - (L_p - L_a) * \theta$$

$$\text{Equation (7)} \quad V_{mc(std)} = K_1 * V_{mc} * Y * \left( \frac{P_{bar} + \frac{\Delta H}{13,6}}{T_m} \right)$$

|         |                        |            |              |
|---------|------------------------|------------|--------------|
| V_m     | 0,0891 dcm             |            |              |
| K_1     | 0,3855 K/mmHg          |            |              |
| Y       | 0,9991 Gasmåler Faktor |            |              |
| P_bar   | 759,9983 mmHg          | P_bar      | 1013,25 mBar |
| Delta_H | 0 mmVS                 |            |              |
| T_m     | 273 K                  | T_Gasmåler | 0 °C         |
| L_p     | 0 m3/min               |            |              |
| L_a     | 0 m3/min               |            |              |
| θ       | 12,73333 min           |            |              |

$$V_{mc} = 0,0891 - (0 - 0) \times 13$$

$$V_{mc} = 0,0891 \text{ dcm}$$

$$V_{mc(std)} = 0,3855 \times 0,0891 \times 0,9991 \times \left( \frac{760 + \frac{0}{13,6}}{273} \right)$$

$$V_{mc(std)} = 0,09553 \text{ dscm}$$

$$\text{Equation (12)} \quad m_n = m_p + m_f + m_g$$

|     |        |
|-----|--------|
| m_p | 0,1 mg |
| m_f | -1 mg  |
| m_g | 1,2 mg |

$$m_n = 0,1 + -1 + 1,2$$

$$m_n = 0,3 \text{ mg}$$

$$\text{Equation (13)} \quad C_s = K_2 * \frac{m_n}{V_{m(std)}}$$

|          |               |
|----------|---------------|
| K_2      | 0,001 g/mg    |
| m_n      | 0,3 mg        |
| V_m(std) | 0,095535 dscm |

$$C_s = 0,001 \times \frac{0,3}{0,09553}$$

$$C_s = 0,00314 \text{ g/dscm}$$

$$\text{Equation (15)} \quad E_T = (C_s - C_r) * Q_{std} * \theta$$

|       |                   |
|-------|-------------------|
| c_s   | 0,00314 g/dscm    |
| c_r   | 0,000435 g/dscm   |
| Q_std | 6,550084 dscm/min |
| θ     | 12,73333 min      |

$$E_T = (0 - 0) \times 6,6 \times 13$$

$$E_T = 0,2256 \text{ g}$$

**Room blanc**

E2515

$$\text{Equation (8)} \quad V_{mr}(\text{std}) = K_1 * V_{mr} * Y * \left( \frac{P_{\text{bar}} + \frac{\Delta H}{13,6}}{T_m} \right)$$

|         |                   |            |             |
|---------|-------------------|------------|-------------|
| K_1     | 0,3855 K/mmHg     |            |             |
| V_mr    | 0,463574 dcm      |            |             |
| Y       | 1 Gasmåler Faktor |            |             |
| P_bar   | 761,1609 mmHg     | P_bar      | 1014,8 mBar |
| Delta_H | 0 mmVS            |            |             |
| T_m     | 296,0454 K        | T_Gasmåler | 23,0454 °C  |

$$V_{mr}(\text{std}) = 0,3855 \times 0,46357 \times 1 \times \left( \frac{761,2 + \frac{0}{13,6}}{296} \right)$$

$$V_{mr}(\text{std}) = 0,45948 \text{ dscm}$$

$$\text{Equation (14)} \quad C_r = K_2 * \frac{m_r}{V_{mr}(\text{std})}$$

|            |               |
|------------|---------------|
| K_2        | 0,001 g/mg    |
| m_r        | 0,2 mg        |
| V_m_r(std) | 0,459475 dscm |

$$C_r = 0,001 \times \frac{0,2}{0,45948}$$

$$C_r = 0,00044 \text{ g/dscm}$$

**Proportional Rate first 10 minutes**

E2515

$$\text{Equation (16)} \quad PR = \frac{\theta * (V_{mi} * V_s * T_m * T_{si})}{10 * (V_m * V_{si} * T_s * T_{mi})} * 100$$

|          |            |
|----------|------------|
| $\theta$ | 72,73 min  |
| $V_{mi}$ | 67,51048 l |
| $V_s$    | 6,58 m/s   |
| $T_m$    | 299,7693 K |
| $T_{si}$ | 299,7172 K |
| $V_m$    | 492,62 l   |
| $V_{si}$ | 6,86 m/s   |
| $T_s$    | 305,7267 K |
| $T_{mi}$ | 299,0813 K |

$$PR = \frac{72,73}{10} \times \frac{(67,5 \times 6,58 \times 299,8 \times 300)}{(493 \times 6,86 \times 305,7 \times 299)} \times 100$$

$$PR = 93,9607 \text{ -}$$

**Notation and units**  
**E2780**

|              |                                 |  |
|--------------|---------------------------------|--|
| Equation (1) | M_Swb<br>FM_S<br>M_Sdb          | weight of all test fuel spacers, wet basis, kg<br>average fuel moisture of all test fuel spacers, % dry basis<br>weight of all test fuel spacers, dry basis, kg  |
| Equation (2) | M_CPnwb<br>FM_CPn<br>n<br>M_Cdb | weight of each test fuel piece n in fuel crib, excluding nails and spacers, wet basis, kg<br>average fuel moisture of test fuel piece n in fuel crib, % dry basis,<br>individual test fuel pieces that comprise the test fuel crib, as applicable<br>weight of fuel crib, excluding nails and spacers, dry basis, kg |
| Equation (3) | M_Cdb<br>V_C<br>D_Cdb           | weight of fuel crib, excluding nails and spacers, dry basis, kg<br>Volume of fuel crib, m <sup>3</sup><br>density of fuel, crib, excluding spacers and nails, dry basis, kg/m <sup>3</sup>   |
| Equation (4) | M_Sdb<br>M_Cdb<br>M_FTAdb       | weight of all test fuel spacers, dry basis, kg<br>weight of fuel crib, excluding nails and spacers, dry basis, kg<br>total weight of fuel crib excluding nails, dry basis, kg  |
| Equation (5) | M_FTAdb<br>θ<br>BR              | total weight of fuel crib excluding nails, dry basis, kg<br>total length of test rin, min.<br>dry burn rate, kg/h  |

## E2515

|               |                  |                     |   |
|---------------|------------------|---------------------|---|
| Equation (9)  | F_p              | -                   | Adjustment factor for center of tunnel pitot tube placement   |
|               | K_p              | -                   | Pitot Tube Constant 34,97 m/sec   |
|               | C_p              | -                   | Pitot tube coefficient, dimensionless (assigned a value of 0.99)  |
|               | $\Delta P_{avg}$ | mmVC                | Average velocity pressure in dilution tunnel, mm water  |
|               | T_s              | K                   | Absolute average gas temperature in the dilution tunnel   |
|               | P_s              | mm Hg               | Absolute average gas static pressure in dilution tunnel   |
|               | M_s              | g/g mole            | The dilution tunnel dry gas molecular weight (may be assumed to be 29 g/g mole)                                       |
|               | V_s              | m/s                 | Average gas velocity in the dilution tunnel   |
| Equation (1)  | F_p              | -                   | Adjustment factor for center of tunnel pitot tube placement   |
|               | V_strav          | m/s                 | Average gas velocity calculated after the multipoint Pitot traverse   |
|               | V_scent          | m/s                 | Average gas velocity at the center of the dilution tunnel calculated after the Pitot tube traverse                    |
| Equation (3)  | B_ws             | -                   | Water vapor in the gas steam, proportion by volume (assumed to be 0.02 (2.0%))  |
|               | V_s              | m/s                 | Average gas velocity in the dilution tunnel   |
|               | A                | m <sup>2</sup>      | Cross-sectional area of tunnel  |
|               | T_std            | K                   | Standard absolute temperature, 293K   |
|               | P_s              | mm Hg               | Absolute average gas static pressure in dilution tunnel   |
|               | T_s              | K                   | Absolute average gas temperature in the dilution tunnel   |
|               | P_std            | mmHg                | Standard absolute pressure, 760 mm Hg   |
|               | Q_std            | dscm/min            | Average gas flow rate in dilution tunnel  |
| Equation (7)  | V_m              | dcm                 | Volume of gas sample as measured by dry gas meter   |
|               | L_p              | m <sup>3</sup> /min | Leakage rate observed during the post-test leakcheck  |
|               | L_a              | m <sup>3</sup> /min | Maximum acceptable leakage rate for either a oretest og post-test leak-check, equal to 0.0003 m <sup>3</sup> /min     |
|               | $\theta$         | Min                 | Total sampling time   |
|               | V_mc             | -                   | $V_m - (L_p - L_a) * \theta$  |
|               | K_1              | K/mm Hg             | 0.3855 K/mm Hg  |
|               | Y                | -                   | Dry gas meter calibration factor  |
|               | P_Bar            | mm Hg               | Barometric pressure at the sampling site.   |
|               | $\Delta H$       | mmVC                | Average pressure at the outlet of the dry gas meter or the average differential pressure across the orifice meter     |
|               | T_m              | K                   | Absolute average dry gas meter temperature  |
|               | V_mc(std)        | dscm                | Volume of air sample measured by the dry gas meter, corrected to standard conditions                                  |
| Equation (12) | m_p              | mg                  | mass of particulate from probe  |
|               | m_f              | mg                  | mass of particulate from filters  |
|               | m_g              | mg                  | mass of particulate from gaskets  |
|               | m_n              | mg                  | Total amount of particulate matter collected  |
| Equation (13) | K_2              | g/mg                | 0.001   |
|               | m_n              | mg                  | Total amount of particulate matter collected  |
|               | V_m(std)         | dscm                | Volume of gas sample measured by the dry gas meter, corrected to standard conditions                                  |
|               | c_s              | g/dscm              | Concentration of particulate matter in tunnel gas, dry basis, corrected to standard conditions                        |
| Equation (15) | c_s              | g/dscm              | Concentration of particulate matter in tunnel gas, dry basis, corrected to standard conditions                        |
|               | c_r              | g/dscm              | Concentration of particulate matter room air, dry basis, corrected to standard conditions                             |
|               | Q_std            | dscm/min            | Average gas flow rate in dilution tunnel  |
|               | $\theta$         | Min                 | Total sampling time   |
|               | E_T              | g                   | Total particulate emissions   |
| Equation (8)  | K_1              | K/mm Hg             | 0.3855 K/mm Hg  |
|               | V_mr             | dcm                 | Volume of room air sampled as measured by dry gas meter   |
|               | Y                | -                   | Dry gas meter calibration factor  |
|               | P_bar            | mm Hg               | Barometric pressure at the sampling site.   |
|               | $\Delta H$       | mmVC                | Average pressure at the outlet of the dry gas meter or the average differential pressure across the orifice meter     |
|               | T_m              | K                   | Absolute average dry gas meter temperature  |
|               | V_mr(std)        | dscm                | Volume of room air sample measured by the dry gas meter, corrected to standard conditions                             |
| Equation (14) | K_2              | g/mg                | 0.001   |
|               | m_r              | mg                  | mass of particulate from the filter, filter gasket, and probe assembly from the room air blank filter holder assembly |
|               | V_mr(std)        | dscm                | Volume of room air sample measured by the dry gas meter, corrected to standard conditions                             |
| Equation (16) | $\theta$         | Min                 | Total sampling time   |
|               | V_mi             | dcm                 | Volume of gas sample as measured by dry gas neter during each 10-min interval, i, of the test run                     |
|               | V_s              | m/s                 | Average gas velocity in the dilution tunnel   |
|               | T_m              | K                   | Absolute average dry gas meter temperature  |
|               | T_si             | K                   | Absolute average gas temperature in the dilution tunnel during each 10-min interval, i, of the test run               |
|               | V_m              | dcm                 | Volume of gas sample as measured by dry gas meter   |
|               | V_si             | dcm                 | Volume of gas sampled as measured by dry gas meter during each 10-min interval, i, of the test run                    |
|               | T_s              | K                   | Absolute average gas temperature in the dilution tunnel   |
|               | T_mi             | K                   | Absolute average dry gas meter temperature during each 10-min interval, i, of the test run                            |
|               | PR               | -                   | Proportional Rate Variation - Calculated PR for each 10-min interval, i, of the test run                              |

## Calculations PM

ASTM E2780 and E2515

Appendix 15

EN-NS-EPA-Ber 3-44 01-05-2019 KMSA

Manufacturer: Morsø  
Type: 6100 B  
ELAB no.: 2381  
Order number: 859499  
Testdate: 43516,4  
File Name: 3-44 Gld MF ber  
Testrun: MF kørt ved spj konstant 10 mm åben  
Fil dato og tid (Start): 02-20-19 08:41:07

### Weight of test fuel spacers, dry basis, kg

E2780

$$\text{Equation (1)} \quad M_{Sdb} = (M_{Swb}) * \left( \frac{100}{100 + FM_s} \right)$$

M\_swb            0 kg (wet basis)  
FM\_s            0 % (dry basis)

$$M_{sdb} = ( 0 ) \times \left( \frac{100}{100 + 0} \right) \text{ kg (dry basis)}$$

$$M_{sdb} = 0 \text{ kg (dry basis)}$$

### Weight of test fuel crip, excluding nails and spacers, dry basis, kg

E2780

$$\text{Equation (2)} \quad M_{Cdb} = \Sigma(M_{CPnwb}) * \left( \frac{100}{100 + FM_{CPn}} \right)$$

M\_CPnwb        2,695 kg (wet basis)  
FM\_CPn        21,6545 % (dry basis)

$$M_{Cdb} = \Sigma( 2,7 ) \times \left( \frac{100}{100 + 22} \right) \text{ kg (dry basis)}$$

$$M_{Cdb} = 2,21529 \text{ kg (dry basis)}$$

### Density of fuel crip, excluding spacers and nails, dry basis, kg/m<sup>3</sup>

E2780

$$\text{Equation (3)} \quad D_{Cdb} = \frac{M_{Cdb}}{V_C}$$

M\_Cdb            2,21529 kg (dry basis)  
V\_C            0,02 m<sup>3</sup>

$$D_{Cdb} = \frac{2,21529}{0,02} \text{ kg (dry) / m}^3$$

$$D_{Cdb} = 110,765 \text{ kg (dry) / m}^3$$

**Total weight of fuel crip excluding nails, dry basis, kg**

E2780

$$\text{Equation (4)} \quad M_{FTAdb} = M_{Sdb} + M_{Cdb}$$

$$\begin{array}{ll} M_{Sdb} & 0 \text{ kg (dry basis)} \\ M_{Cdb} & 2,21529 \text{ kg (dry basis)} \end{array}$$

$$M_{FTAdb} = 0 + 2,21529 \text{ kg (dry basis)}$$

$$M_{FTAdb} = 2,21529 \text{ kg (dry basis)}$$

**Burn rate, kg (dry/h)**

E2780

$$\text{Equation (5)} \quad BR = \frac{60 * M_{FTAdb}}{\theta}$$

$$\begin{array}{ll} M_{FTAdb} & 2,21529 \text{ kg (dry basis)} \\ \theta & 106,00 \text{ min} \end{array}$$

$$BR = \frac{60 \times 2,21529}{106}$$

$$BR = 1,25394$$

**Air velocity in tunnel at traverse measurements:**

E2515

$$\text{Equation (9)} \quad V_s = F_p * K_p * C_p * \sqrt{\Delta P_{avg}} * \sqrt{\frac{T_s}{P_s * M_s}}$$

|                  |                |            |           |         |         |
|------------------|----------------|------------|-----------|---------|---------|
| F_p              | 1,00 (Direkt)  |            |           |         |         |
| K_p              | 34,97 -        |            |           |         |         |
| C_p              | 0,99 -         |            |           |         |         |
| $\Delta P_{avg}$ | 2,78 mmVS      | P_Dynamisk | 27,30 Pa  |         |         |
| T_s              | 296,63 K       | T_Kanal    | 23,63 °C  |         |         |
| P_s              | 760,49 mmHg    | P_s        | 101399 Pa | Ps_Tryk | -126 Pa |
| M_s              | 29,00 g/g mole |            |           |         |         |

$$V_s = 1,00 \times 34,97 \times 0,99 \times (2,78)^{0,5} \times \left( \frac{296,63}{760,49 \times 29,00} \right)^{0,5}$$

$$V_s = 6,70 \text{ m/s (V_scent)}$$

**Pitot tube factor for center:**

E2515

$$\text{Equation (1)} \quad F_p = \frac{V_{strav}}{V_{scent}}$$

|         |          |           |
|---------|----------|-----------|
| V_strav | 6,39 m/s | (Average) |
| V_scent | 6,70 m/s | (Average) |

$$F_p = \frac{6,39}{6,70}$$

$$F_p = 0,9540 -$$

**Air velocity in dilution tunnel during test charge**

E2515

$$\text{Equation (9)} \quad V_s = F_p * K_p * C_p * \sqrt{\Delta P_{avg}} * \sqrt{\frac{T_s}{P_s * M_s}}$$

|             |                |            |          |
|-------------|----------------|------------|----------|
| F_p         | 0,9540 -       |            |          |
| K_p         | 34,97 -        |            |          |
| C_p         | 0,99 -         |            |          |
| Delta P_avg | 2,86 mmVS      | P_Dynamisk | 28,04 Pa |
| T_s         | 306,21 K       |            |          |
| P_s         | 760,47 mmHg    |            |          |
| M_s         | 29,00 g/g mole |            |          |

$$V_s = 0,9540 \times 34,97 \times 0,99 \times \left( 2,86 \right)^{0,5} \times \left( \frac{306,21}{760,47 \times 29,00} \right)^{0,5}$$

$$V_s = 6,58 \text{ m/s (V_scent)}$$

**Average gas flow rate in dilution tunnel:**

E2515

$$\text{Equation (3)} \quad Q_{std} = 60 * (1 - B_{ws}) * V_s * A * \left( \frac{T_{std} * P_s}{T_s * P_{std}} \right)$$

|       |                         |         |         |         |        |
|-------|-------------------------|---------|---------|---------|--------|
| B_ws  | 0,02 -                  |         |         |         |        |
| V_s   | 6,580075 m/s            |         |         |         |        |
| A     | 0,017671 m <sup>2</sup> |         |         |         |        |
| T_std | 293 K                   |         |         |         |        |
| P_s   | 760,4708 mmHg           | P_s     | #### Pa | Ps_Tryk | ### Pa |
| T_s   | 306,2122 K              | T_Kanal | 33,2 °C |         |        |
| P_std | 760 mmHg                |         |         |         |        |

$$Q_{std} = 60 \times (1 - 0,02) \times 6,6 \times 0 \times \left( \frac{293 \times 760}{306,21 \times 760} \right)$$

$$Q_{std} = 6,54628 \text{ dscm/min}$$

**Measurements sample train 1 entire charge**

E2515

$$\text{Equation (7}_1\text{)} \quad V_{mc} = V_m - (L_p - L_a) * \theta$$

$$\text{Equation (7)} \quad V_{mc(std)} = K_1 * V_{mc} * Y * \left( \frac{P_{bar} + \frac{\Delta H}{13,6}}{T_m} \right)$$

|         |                       |            |              |
|---------|-----------------------|------------|--------------|
| V_m     | 0,70187 dcm           |            |              |
| K_1     | 0,3855 K/mmHg         |            |              |
| Y       | 0,999 Gasmåler Faktor |            |              |
| P_bar   | 759,9983 mmHg         | P_bar      | 1013,25 mBar |
| Delta_H | 0 mmVS                |            |              |
| T_m     | 273 K                 | T_Gasmåler | 0 °C         |
| L_p     | 0 m3/min              |            |              |
| L_a     | 0 m3/min              |            |              |
| θ       | 106 min               |            |              |

$$V_{mc} = 0,70187 - (0 - 0) \times 106$$

$$V_{mc} = 0,70187 \text{ dscm}$$

$$V_{mc(std)} = 0,3855 \times 0,70187 \times 0,999 \times \left( \frac{760 + \frac{0}{13,6}}{273} \right)$$

$$V_{mc(std)} = 0,75248 \text{ dscm}$$

$$\text{Equation (12)} \quad m_n = m_p + m_f + m_g$$

|     |         |
|-----|---------|
| m_p | 0 mg    |
| m_f | -1,3 mg |
| m_g | 2,8 mg  |

$$m_n = 0 + -1,3 + 2,8$$

$$m_n = 1,5 \text{ mg}$$

$$\text{Equation (13)} \quad C_s = K_2 * \frac{m_n}{V_{m(std)}}$$

|          |               |
|----------|---------------|
| K_2      | 0,001 g/mg    |
| m_n      | 1,5 mg        |
| V_m(std) | 0,752483 dscm |

$$C_s = 0,001 \times \frac{1,5}{0,75248}$$

$$C_s = 0,00199 \text{ g/dscm}$$

$$\text{Equation (15)} \quad E_T = (C_s - C_r) * Q_{std} * \theta$$

|       |                   |
|-------|-------------------|
| c_s   | 0,001993 g/dscm   |
| c_r   | 0,000303 g/dscm   |
| Q_std | 6,546281 dscm/min |
| θ     | 106 min           |

$$E_T = (0 - 0) \times 6,5 \times 106$$

$$E_T = 1,1727 \text{ g}$$

**Measurements sample train 2 first hour of charge**  
 E2515

$$\text{Equation (7)} \quad V_{mc} = V_m - (L_p - L_a) * \theta$$

$$\text{Equation (7)} \quad V_{mc(std)} = K_1 * V_{mc} * Y * \left( \frac{P_{bar} + \frac{\Delta H}{13,6}}{T_m} \right)$$

|         |                        |            |              |
|---------|------------------------|------------|--------------|
| V_m     | 0,39236 dcm            |            |              |
| K_1     | 0,3855 K/mmHg          |            |              |
| Y       | 0,9991 Gasmåler Faktor |            |              |
| P_bar   | 759,9983 mmHg          | P_bar      | 1013,25 mBar |
| Delta_H | 0 mmVS                 |            |              |
| T_m     | 273 K                  | T_Gasmåler | 0 °C         |
| L_p     | 0 m3/min               |            |              |
| L_a     | 0 m3/min               |            |              |
| θ       | 60 min                 |            |              |

$$V_{mc} = 0,39236 - (0 - 0) \times 60$$

$$V_{mc} = 0,39236 \text{ dcm}$$

$$V_{mc(std)} = 0,3855 \times 0,39236 \times 0,9991 \times \left( \frac{760 + \frac{0}{13,6}}{273} \right)$$

$$V_{mc(std)} = 0,4207 \text{ dscm}$$

$$\text{Equation (12)} \quad m_n = m_p + m_f + m_g$$

|     |         |
|-----|---------|
| m_p | 0 mg    |
| m_f | -1,5 mg |
| m_g | 2,5 mg  |

$$m_n = 0 + -1,5 + 2,5$$

$$m_n = 1 \text{ mg}$$

$$\text{Equation (13)} \quad C_s = K_2 * \frac{m_n}{V_{m(std)}}$$

|          |               |
|----------|---------------|
| K_2      | 0,001 g/mg    |
| m_n      | 1 mg          |
| V_m(std) | 0,420696 dscm |

$$C_s = 0,001 \times \frac{1}{0,4207}$$

$$C_s = 0,00238 \text{ g/dscm}$$

$$\text{Equation (15)} \quad E_T = (C_s - C_r) * Q_{std} * \theta$$

|       |                   |
|-------|-------------------|
| c_s   | 0,002377 g/dscm   |
| c_r   | 0,000303 g/dscm   |
| Q_std | 6,546281 dscm/min |
| θ     | 60 min            |

$$E_T = (0 - 0) \times 6,5 \times 60$$

$$E_T = 0,81447 \text{ g}$$

Measurements sample train 2 from 1 hour and rest of charge  
E2515

$$\text{Equation (7)} \quad V_{mc} = V_m - (L_p - L_a) * \theta$$

$$\text{Equation (7)} \quad V_{mc(std)} = K_1 * V_{mc} * Y * \left( \frac{P_{bar} + \frac{\Delta H}{13,6}}{T_m} \right)$$

|         |                        |            |              |
|---------|------------------------|------------|--------------|
| V_m     | 0,3124 dcm             |            |              |
| K_1     | 0,3855 K/mmHg          |            |              |
| Y       | 0,9991 Gasmåler Faktor |            |              |
| P_bar   | 759,9983 mmHg          | P_bar      | 1013,25 mBar |
| Delta_H | 0 mmVS                 |            |              |
| T_m     | 273 K                  | T_Gasmåler | 0 °C         |
| L_p     | 0 m3/min               |            |              |
| L_a     | 0 m3/min               |            |              |
| θ       | 46 min                 |            |              |

$$V_{mc} = 0,3124 - (0 - 0) \times 46$$

$$V_{mc} = 0,3124 \text{ dcm}$$

$$V_{mc(std)} = 0,3855 \times 0,3124 \times 0,9991 \times \left( \frac{760 + \frac{0}{13,6}}{273} \right)$$

$$V_{mc(std)} = 0,33496 \text{ dscm}$$

$$\text{Equation (12)} \quad m_n = m_p + m_f + m_g$$

|     |         |
|-----|---------|
| m_p | 0 mg    |
| m_f | -1,1 mg |
| m_g | 1,6 mg  |

$$m_n = 0 + -1,1 + 1,6$$

$$m_n = 0,5 \text{ mg}$$

$$\text{Equation (13)} \quad C_s = K_2 * \frac{m_n}{V_{m(std)}}$$

|          |               |
|----------|---------------|
| K_2      | 0,001 g/mg    |
| m_n      | 0,5 mg        |
| V_m(std) | 0,334961 dscm |

$$C_s = 0,001 \times \frac{0,5}{0,33496}$$

$$C_s = 0,00149 \text{ g/dscm}$$

$$\text{Equation (15)} \quad E_T = (C_s - C_r) * Q_{std} * \theta$$

|       |                   |
|-------|-------------------|
| c_s   | 0,001493 g/dscm   |
| c_r   | 0,000303 g/dscm   |
| Q_std | 6,546281 dscm/min |
| θ     | 46 min            |

$$E_T = (0 - 0) \times 6,5 \times 46$$

$$E_T = 0,35814 \text{ g}$$

**Room blanc**

E2515

$$\text{Equation (8)} \quad V_{mr}(\text{std}) = K_1 * V_{mr} * Y * \left( \frac{P_{\text{bar}} + \frac{\Delta H}{13,6}}{T_m} \right)$$

|         |                   |            |              |
|---------|-------------------|------------|--------------|
| K_1     | 0,3855 K/mmHg     |            |              |
| V_mr    | 0,670281 dcm      |            |              |
| Y       | 1 Gasmåler Faktor |            |              |
| P_bar   | 761,4984 mmHg     | P_bar      | 1015,25 mBar |
| Delta_H | 0 mmVS            |            |              |
| T_m     | 298,4953 K        | T_Gasmåler | 25,4953 °C   |

$$V_{mr}(\text{std}) = 0,3855 \times 0,67028 \times 1 \times \left( \frac{761,5 + \frac{0}{13,6}}{298} \right)$$

$$V_{mr}(\text{std}) = 0,65919 \text{ dscm}$$

$$\text{Equation (14)} \quad C_r = K_2 * \frac{m_r}{V_{mr}(\text{std})}$$

|            |               |
|------------|---------------|
| K_2        | 0,001 g/mg    |
| m_r        | 0,2 mg        |
| V_m_r(std) | 0,659194 dscm |

$$C_r = 0,001 \times \frac{0,2}{0,65919}$$

$$C_r = 0,0003 \text{ g/dscm}$$

**Proportional Rate first 10 minutes**

E2515

$$\text{Equation (16)} \quad PR = \frac{\theta * (V_{mi} * V_s * T_m * T_{si})}{10 * (V_m * V_{si} * T_s * T_{mi})} * 100$$

|          |            |
|----------|------------|
| $\theta$ | 106,00 min |
| $V_{mi}$ | 64,86636 l |
| $V_s$    | 6,58 m/s   |
| $T_m$    | 302,218 K  |
| $T_{si}$ | 316,2825 K |
| $V_m$    | 701,87 l   |
| $V_{si}$ | 7,00 m/s   |
| $T_s$    | 306,2122 K |
| $T_{mi}$ | 301,2925 K |

$$PR = \frac{106,00}{10} \times \frac{(64,9 \times 6,58 \times 302,2 \times 316)}{(702 \times 7,00 \times 306,2 \times 301)} \times 100$$

$$PR = 95,4242 \text{ -}$$

**Notation and units**  
**E2780**

|              |                                 |  |
|--------------|---------------------------------|--|
| Equation (1) | M_Swb<br>FM_S<br>M_Sdb          | weight of all test fuel spacers, wet basis, kg<br>average fuel moisture of all test fuel spacers, % dry basis<br>weight of all test fuel spacers, dry basis, kg  |
| Equation (2) | M_CPnwb<br>FM_CPn<br>n<br>M_Cdb | weight of each test fuel piece n in fuel crib, excluding nails and spacers, wet basis, kg<br>average fuel moisture of test fuel piece n in fuel crib, % dry basis,<br>individual test fuel pieces that comprise the test fuel crib, as applicable<br>weight of fuel crib, excluding nails and spacers, dry basis, kg |
| Equation (3) | M_Cdb<br>V_C<br>D_Cdb           | weight of fuel crib, excluding nails and spacers, dry basis, kg<br>Volume of fuel crib, m <sup>3</sup><br>density of fuel, crib, excluding spacers and nails, dry basis, kg/m <sup>3</sup>   |
| Equation (4) | M_Sdb<br>M_Cdb<br>M_FTAdb       | weight of all test fuel spacers, dry basis, kg<br>weight of fuel crib, excluding nails and spacers, dry basis, kg<br>total weight of fuel crib excluding nails, dry basis, kg  |
| Equation (5) | M_FTAdb<br>θ<br>BR              | total weight of fuel crib excluding nails, dry basis, kg<br>total length of test rin, min.<br>dry burn rate, kg/h  |

## E2515

|               |                  |                     |   |
|---------------|------------------|---------------------|---|
| Equation (9)  | F_p              | -                   | Adjustment factor for center of tunnel pitot tube placement   |
|               | K_p              | -                   | Pitot Tube Constant 34,97 m/sec   |
|               | C_p              | -                   | Pitot tube coefficient, dimensionless (assigned a value of 0.99)  |
|               | $\Delta P_{avg}$ | mmVC                | Average velocity pressure in dilution tunnel, mm water  |
|               | T_s              | K                   | Absolute average gas temperature in the dilution tunnel   |
|               | P_s              | mm Hg               | Absolute average gas static pressure in dilution tunnel   |
|               | M_s              | g/g mole            | The dilution tunnel dry gas molecular weight (may be assumed to be 29 g/g mole)                                       |
|               | V_s              | m/s                 | Average gas velocity in the dilution tunnel   |
| Equation (1)  | F_p              | -                   | Adjustment factor for center of tunnel pitot tube placement   |
|               | V_strav          | m/s                 | Average gas velocity calculated after the multipoint Pitot traverse   |
|               | V_scent          | m/s                 | Average gas velocity at the center of the dilution tunnel calculated after the Pitot tube traverse                    |
| Equation (3)  | B_ws             | -                   | Water vapor in the gas steam, proportion by volume (assumed to be 0.02 (2.0%))  |
|               | V_s              | m/s                 | Average gas velocity in the dilution tunnel   |
|               | A                | m <sup>2</sup>      | Cross-sectional area of tunnel  |
|               | T_std            | K                   | Standard absolute temperature, 293K   |
|               | P_s              | mm Hg               | Absolute average gas static pressure in dilution tunnel   |
|               | T_s              | K                   | Absolute average gas temperature in the dilution tunnel   |
|               | P_std            | mmHg                | Standard absolute pressure, 760 mm Hg   |
|               | Q_std            | dscm/min            | Average gas flow rate in dilution tunnel  |
| Equation (7)  | V_m              | dcm                 | Volume of gas sample as measured by dry gas meter   |
|               | L_p              | m <sup>3</sup> /min | Leakage rate observed during the post-test leakcheck  |
|               | L_a              | m <sup>3</sup> /min | Maximum acceptable leakage rate for either a oretest og post-test leak-check, equal to 0.0003 m <sup>3</sup> /min     |
|               | $\theta$         | Min                 | Total sampling time   |
|               | V_mc             | -                   | $V_m - (L_p - L_a) * \theta$  |
|               | K_1              | K/mm Hg             | 0.3855 K/mm Hg  |
|               | Y                | -                   | Dry gas meter calibration factor  |
|               | P_Bar            | mm Hg               | Barometric pressure at the sampling site.   |
|               | $\Delta H$       | mmVC                | Average pressure at the outlet of the dry gas meter or the average differential pressure across the orifice meter     |
|               | T_m              | K                   | Absolute average dry gas meter temperature  |
|               | V_mc(std)        | dscm                | Volume of air sample measured by the dry gas meter, corrected to standard conditions                                  |
| Equation (12) | m_p              | mg                  | mass of particulate from probe  |
|               | m_f              | mg                  | mass of particulate from filters  |
|               | m_g              | mg                  | mass of particulate from gaskets  |
|               | m_n              | mg                  | Total amount of particulate matter collected  |
| Equation (13) | K_2              | g/mg                | 0.001   |
|               | m_n              | mg                  | Total amount of particulate matter collected  |
|               | V_m(std)         | dscm                | Volume of gas sample measured by the dry gas meter, corrected to standard conditions                                  |
|               | c_s              | g/dscm              | Concentration of particulate matter in tunnel gas, dry basis, corrected to standard conditions                        |
| Equation (15) | c_s              | g/dscm              | Concentration of particulate matter in tunnel gas, dry basis, corrected to standard conditions                        |
|               | c_r              | g/dscm              | Concentration of particulate matter room air, dry basis, corrected to standard conditions                             |
|               | Q_std            | dscm/min            | Average gas flow rate in dilution tunnel  |
|               | $\theta$         | Min                 | Total sampling time   |
|               | E_T              | g                   | Total particulate emissions   |
| Equation (8)  | K_1              | K/mm Hg             | 0.3855 K/mm Hg  |
|               | V_mr             | dcm                 | Volume of room air sampled as measured by dry gas meter   |
|               | Y                | -                   | Dry gas meter calibration factor  |
|               | P_bar            | mm Hg               | Barometric pressure at the sampling site.   |
|               | $\Delta H$       | mmVC                | Average pressure at the outlet of the dry gas meter or the average differential pressure across the orifice meter     |
|               | T_m              | K                   | Absolute average dry gas meter temperature  |
|               | V_mr(std)        | dscm                | Volume of room air sample measured by the dry gas meter, corrected to standard conditions                             |
| Equation (14) | K_2              | g/mg                | 0.001   |
|               | m_r              | mg                  | mass of particulate from the filter, filter gasket, and probe assembly from the room air blank filter holder assembly |
|               | V_mr(std)        | dscm                | Volume of room air sample measured by the dry gas meter, corrected to standard conditions                             |
| Equation (16) | $\theta$         | Min                 | Total sampling time   |
|               | V_mi             | dcm                 | Volume of gas sample as measured by dry gas neter during each 10-min interval, i, of the test run                     |
|               | V_s              | m/s                 | Average gas velocity in the dilution tunnel   |
|               | T_m              | K                   | Absolute average dry gas meter temperature  |
|               | T_si             | K                   | Absolute average gas temperature in the dilution tunnel during each 10-min interval, i, of the test run               |
|               | V_m              | dcm                 | Volume of gas sample as measured by dry gas meter   |
|               | V_si             | dcm                 | Volume of gas sampled as measured by dry gas meter during each 10-min interval, i, of the test run                    |
|               | T_s              | K                   | Absolute average gas temperature in the dilution tunnel   |
|               | T_mi             | K                   | Absolute average dry gas meter temperature during each 10-min interval, i, of the test run                            |
|               | PR               | -                   | Proportional Rate Variation - Calculated PR for each 10-min interval, i, of the test run                              |

## Calculations PM

ASTM E2780 and E2515

Appendix 16

EN-NS-EPA-Ber 3-44 01-05-2019 KMSA

Manufacturer: Morsø  
Type: 6100B  
ELAB no.: 2381  
Order number: 859499  
Testdate: 43517,4  
File Name: 3-44 Dummy HF calc  
Testrun: High Fire run af valve fully open - no emi measurements  
Fil dato og tid (Start): 43517,4

### Weight of test fuel spacers, dry basis, kg

E2780

$$\text{Equation (1)} \quad M_{Sdb} = (M_{Swb}) * \left( \frac{100}{100 + FM_s} \right)$$

M\_swb #N/A kg (wet basis)  
FM\_s #N/A % (dry basis)

$$M_{sdb} = ( \quad \quad \quad ) \times ( 100 / ( 100 + \quad \quad \quad ) ) \text{ kg (dry basis)}$$

$$M_{sbd} = \quad \quad \quad \text{kg (dry basis)}$$

### Weight of test fuel crip, excluding nails and spacers, dry basis, kg

E2780

$$\text{Equation (2)} \quad M_{Cdb} = \Sigma(M_{CPnwb}) * \left( \frac{100}{100 + FM_{CPn}} \right)$$

M\_CPnwb #N/A kg (wet basis)  
FM\_CPn #N/A % (dry basis)

$$M_{Cdb} = \Sigma[ ( \quad \quad \quad ) \times ( 100 / ( 100 + \quad \quad \quad ) ) ] \text{ kg (dry basis)}$$

$$M_{Cdb} = \quad \quad \quad \text{kg (dry basis)}$$

### Density of fuel crip, excluding spacers and nails, dry basis, kg/m3

E2780

$$\text{Equation (3)} \quad D_{Cdb} = \frac{M_{Cdb}}{V_C}$$

M\_Cdb #N/A kg (dry basis)  
V\_C #N/A m3

$$D_{Cdb} = \quad \quad \quad / \quad \quad \quad \text{kg (dry) / m3}$$

$$D_{Cdb} = \quad \quad \quad \text{kg (dry) / m3}$$

**Total weight of fuel crip excluding nails, dry basis, kg**

E2780

$$\text{Equation (4)} \quad M_{FTAdb} = M_{Sdb} + M_{Cdb}$$

M\_Sdb        #N/A    kg (dry basis)  
M\_Cdb        #N/A    kg (dry basis)

M\_FTAdb     =        #N/A    +        #N/A    kg (dry basis)

M\_FTAdb     =        #N/A    kg (dry basis)

**Burn rate, kg (dry/h)**

E2780

$$\text{Equation (5)} \quad BR = \frac{60 * M_{FTAdb}}{\theta}$$

M\_FTAdb     #N/A    kg (dry basis)  
 $\theta$             86,92 min

BR            =         $\frac{60}{87} \times \frac{\#N/A}{87}$

BR            =        #N/A

**Air velocity in tunnel at traverse measurements:**

E2515

$$\text{Equation (9)} \quad V_s = F_p * K_p * C_p * \sqrt{\Delta P_{avg}} * \sqrt{\frac{T_s}{P_s * M_s}}$$

|                  |       |          |            |      |    |         |     |    |
|------------------|-------|----------|------------|------|----|---------|-----|----|
| F_p              | 1,00  | (Direkt) |            |      |    |         |     |    |
| K_p              | 34,97 | -        |            |      |    |         |     |    |
| C_p              | 0,99  | -        |            |      |    |         |     |    |
| $\Delta P_{avg}$ | #N/A  | mmVS     | P_Dynamisk | #N/A | Pa |         |     |    |
| T_s              | #N/A  | K        | T_Kanal    | #N/A | °C |         |     |    |
| P_s              | #N/A  | mmHg     | P_s        | #N/A | Pa | Ps_Tryk | ### | Pa |
| M_s              | 29,00 | g/g mole |            |      |    |         |     |    |

$$V_s = 1,00 \times 34,97 \times 0,99 \times \left( \frac{\#N/A}{\#N/A} \right)^{0,5} \times \left( \frac{\frac{\#N/A}{\#N/A}}{29,00} \right)^{0,5}$$

$$V_s = \#N/A \text{ m/s (V_scent)}$$

**Pitot tube factor for center:**

E2515

$$\text{Equation (1)} \quad F_p = \frac{V_{strav}}{V_{scent}}$$

|         |      |     |           |
|---------|------|-----|-----------|
| V_strav | #N/A | m/s | (Average) |
| V_scent | #N/A | m/s | (Average) |

$$F_p = \frac{\#N/A}{\#N/A}$$

$$F_p = \#N/A -$$

**Air velocity in dilution tunnel during test charge**

E2515

$$\text{Equation (9)} \quad V_s = F_p * K_p * C_p * \sqrt{\Delta P_{avg}} * \sqrt{\frac{T_s}{P_s * M_s}}$$

|             |        |          |            |          |
|-------------|--------|----------|------------|----------|
| F_p         | #N/A   | -        |            |          |
| K_p         | 34,97  | -        |            |          |
| C_p         | 0,99   | -        |            |          |
| Delta P_avg | 2,83   | mmVS     | P_Dynamisk | 27,73 Pa |
| T_s         | 305,48 | K        |            |          |
| P_s         | #N/A   | mmHg     |            |          |
| M_s         | 29,00  | g/g mole |            |          |

$$V_s = \#N/A \times 34,97 \times 0,99 \times \left( 2,83 \right)^{0,5} \times \left( \frac{305,48}{\#N/A \times 29,00} \right)^{0,5}$$

$$V_s = \#N/A \text{ m/s (V_scent)}$$

**Average gas flow rate in dilution tunnel:**

E2515

$$\text{Equation (3)} \quad Q_{std} = 60 * (1 - B_{ws}) * V_s * A * \left( \frac{T_{std} * P_s}{T_s * P_{std}} \right)$$

|       |          |                |         |         |         |        |
|-------|----------|----------------|---------|---------|---------|--------|
| B_ws  | 0,02     | -              |         |         |         |        |
| V_s   | #N/A     | m/s            |         |         |         |        |
| A     | 0,017671 | m <sup>2</sup> |         |         |         |        |
| T_std | 293      | K              |         |         |         |        |
| P_s   | #N/A     | mmHg           | P_s     | #N/A Pa | Ps_Tryk | ### Pa |
| T_s   | 305,4779 | K              | T_Kanal | 32,5 °C |         |        |
| P_std | 760      | mmHg           |         |         |         |        |

$$Q_{std} = 60 \times \left( 1 - 0,02 \right) \times \#N/A \times 0 \times \left( \frac{293 \times \#N/A}{305,48 \times 760} \right)$$

$$Q_{std} = \#N/A \text{ dscm/min}$$

## Measurements sample train 1 entire charge

E2515

$$\text{Equation (7)} \quad V_{mc} = V_m - (L_p - L_a) * \theta$$

$$\text{Equation (7)} \quad V_{mc(std)} = K_1 * V_{mc} * Y * \left( \frac{P_{bar} + \frac{\Delta H}{13,6}}{T_m} \right)$$

|         |          |                 |            |              |
|---------|----------|-----------------|------------|--------------|
| V_m     | #N/A     | dcm             |            |              |
| K_1     | 0,3855   | K/mmHg          |            |              |
| Y       | 0,999    | Gasmåler Faktor |            |              |
| P_bar   | 759,9983 | mmHg            | P_bar      | 1013,25 mBar |
| Delta_H | 0        | mmVS            |            |              |
| T_m     | 273      | K               | T_Gasmåler | 0 °C         |
| L_p     | 0        | m3/min          |            |              |
| L_a     | 0        | m3/min          |            |              |
| θ       | 86,91667 | min             |            |              |

$$V_{mc} = \#N/A - (0 - 0) \times 87$$

$$V_{mc} = \#N/A \text{ dscm}$$

$$V_{mc(std)} = 0,3855 \times \#N/A \times 0,999 \times \left( \frac{760 + \frac{0}{13,6}}{273} \right)$$

$$V_{mc(std)} = \#N/A \text{ dscm}$$

$$\text{Equation (12)} \quad m_n = m_p + m_f + m_g$$

|     |   |    |
|-----|---|----|
| m_p | 0 | mg |
| m_f | 0 | mg |
| m_g | 0 | mg |

$$m_n = 0 + 0 + 0$$

$$m_n = 0 \text{ mg}$$

$$\text{Equation (13)} \quad C_s = K_2 * \frac{m_n}{V_{m(std)}}$$

|          |       |      |
|----------|-------|------|
| K_2      | 0,001 | g/mg |
| m_n      | 0     | mg   |
| V_m(std) | #N/A  | dscm |

$$C_s = 0,001 \times \frac{0}{\#N/A}$$

$$C_s = \#N/A \text{ g/dscm}$$

$$\text{Equation (15)} \quad E_T = (C_s - C_r) * Q_{std} * \theta$$

|       |          |          |
|-------|----------|----------|
| c_s   | #N/A     | g/dscm   |
| c_r   | #N/A     | g/dscm   |
| Q_std | #N/A     | dscm/min |
| θ     | 86,91667 | min      |

$$E_T = (\### - \#N/A) \times \### \times 87$$

$$E_T = \#N/A \text{ g}$$

**Measurements sample train 2 first hour of charge**  
 E2515

$$\text{Equation (7)} \quad V_{mc} = V_m - (L_p - L_a) * \theta$$

$$\text{Equation (7)} \quad V_{mc(std)} = K_1 * V_{mc} * Y * \left( \frac{P_{bar} + \frac{\Delta H}{13,6}}{T_m} \right)$$

|         |          |                 |            |              |
|---------|----------|-----------------|------------|--------------|
| V_m     | #N/A     | dcm             |            |              |
| K_1     | 0,3855   | K/mmHg          |            |              |
| Y       | 0,9991   | Gasmåler Faktor |            |              |
| P_bar   | 759,9983 | mmHg            | P_bar      | 1013,25 mBar |
| Delta_H | 0        | mmVS            |            |              |
| T_m     | 273      | K               | T_Gasmåler | 0 °C         |
| L_p     | 0        | m3/min          |            |              |
| L_a     | 0        | m3/min          |            |              |
| θ       | 60       | min             |            |              |

$$V_{mc} = \#N/A - (0 - 0) \times 60$$

$$V_{mc} = \#N/A \text{ dcm}$$

$$V_{mc(std)} = 0,3855 \times \#N/A \times 0,9991 \times \left( \frac{760 + \frac{0}{13,6}}{273} \right)$$

$$V_{mc(std)} = \#N/A \text{ dscm}$$

$$\text{Equation (12)} \quad m_n = m_p + m_f + m_g$$

|     |   |    |
|-----|---|----|
| m_p | 0 | mg |
| m_f | 0 | mg |
| m_g | 0 | mg |

$$m_n = 0 + 0 + 0$$

$$m_n = 0 \text{ mg}$$

$$\text{Equation (13)} \quad C_s = K_2 * \frac{m_n}{V_{m(std)}}$$

|          |       |      |
|----------|-------|------|
| K_2      | 0,001 | g/mg |
| m_n      | 0     | mg   |
| V_m(std) | #N/A  | dscm |

$$C_s = 0,001 \times \frac{0}{\#N/A}$$

$$C_s = \#N/A \text{ g/dscm}$$

$$\text{Equation (15)} \quad E_T = (C_s - C_r) * Q_{std} * \theta$$

|       |      |          |
|-------|------|----------|
| c_s   | #N/A | g/dscm   |
| c_r   | #N/A | g/dscm   |
| Q_std | #N/A | dscm/min |
| θ     | 60   | min      |

$$E_T = (### - \#N/A) \times ### \times 60$$

$$E_T = \#N/A \text{ g}$$

Measurements sample train 2 from 1 hour and rest of charge  
E2515

$$\text{Equation (7}_1\text{)} \quad V_{mc} = V_m - (L_p - L_a) * \theta$$

$$\text{Equation (7)} \quad V_{mc(std)} = K_1 * V_{mc} * Y * \left( \frac{P_{bar} + \frac{\Delta H}{13,6}}{T_m} \right)$$

|         |          |                 |            |              |
|---------|----------|-----------------|------------|--------------|
| V_m     | #N/A     | dcm             |            |              |
| K_1     | 0,3855   | K/mmHg          |            |              |
| Y       | 0,9991   | Gasmåler Faktor |            |              |
| P_bar   | 759,9983 | mmHg            | P_bar      | 1013,25 mBar |
| Delta_H | 0        | mmVS            |            |              |
| T_m     | 273      | K               | T_Gasmåler | 0 °C         |
| L_p     | 0        | m3/min          |            |              |
| L_a     | 0        | m3/min          |            |              |
| θ       | 26,91667 | min             |            |              |

$$V_{mc} = \#N/A - (0 - 0) \times 27$$

$$V_{mc} = \#N/A \text{ dcm}$$

$$V_{mc(std)} = 0,3855 \times \#N/A \times 0,9991 \times \left( \frac{760 + \frac{0}{13,6}}{273} \right)$$

$$V_{mc(std)} = \#N/A \text{ dscm}$$

$$\text{Equation (12)} \quad m_n = m_p + m_f + m_g$$

|     |   |    |
|-----|---|----|
| m_p | 0 | mg |
| m_f | 0 | mg |
| m_g | 0 | mg |

$$m_n = 0 + 0 + 0$$

$$m_n = 0 \text{ mg}$$

$$\text{Equation (13)} \quad C_s = K_2 * \frac{m_n}{V_{m(std)}}$$

|          |       |      |
|----------|-------|------|
| K_2      | 0,001 | g/mg |
| m_n      | 0     | mg   |
| V_m(std) | #N/A  | dscm |

$$C_s = 0,001 \times \frac{0}{\#N/A}$$

$$C_s = \#N/A \text{ g/dscm}$$

$$\text{Equation (15)} \quad E_T = (C_s - C_r) * Q_{std} * \theta$$

|       |          |          |
|-------|----------|----------|
| c_s   | #N/A     | g/dscm   |
| c_r   | #N/A     | g/dscm   |
| Q_std | #N/A     | dscm/min |
| θ     | 26,91667 | min      |

$$E_T = (\### - \#N/A) \times \### \times 27$$

$$E_T = \#N/A \text{ g}$$

**Room blanc**

E2515

$$\text{Equation (8)} \quad V_{mr}(\text{std}) = K_1 * V_{mr} * Y * \left( \frac{P_{bar} + \frac{\Delta H}{13,6}}{T_m} \right)$$

|         |        |                 |            |      |      |
|---------|--------|-----------------|------------|------|------|
| K_1     | 0,3855 | K/mmHg          |            |      |      |
| V_mr    | #N/A   | dcm             |            |      |      |
| Y       | 1      | Gasmåler Faktor |            |      |      |
| P_bar   | #N/A   | mmHg            | P_bar      | #N/A | mBar |
| Delta_H | 0      | mmVS            |            |      |      |
| T_m     | #N/A   | K               | T_Gasmåler | #N/A | °C   |

$$V_{mr}(\text{std}) = 0,3855 \times \#N/A \times 1 \times \left( \frac{\#N/A + \frac{0}{13,6}}{\#\#\#} \right)$$

$$V_{mr}(\text{std}) = \#N/A \text{ dscm}$$

$$\text{Equation (14)} \quad C_r = K_2 * \frac{m_r}{V_{m_r}(\text{std})}$$

|            |       |      |
|------------|-------|------|
| K_2        | 0,001 | g/mg |
| m_r        | 0     | mg   |
| V_m_r(std) | #N/A  | dscm |

$$C_r = 0,001 \times \frac{0}{\#N/A}$$

$$C_r = \#N/A \text{ g/dscm}$$

**Proportional Rate first 10 minutes**

E2515

$$\text{Equation (16)} \quad PR = \frac{\theta * (V_{mi} * V_s * T_m * T_{si})}{10 * (V_m * V_{si} * T_s * T_{mi})} * 100$$

|          |            |
|----------|------------|
| $\theta$ | 86,92 min  |
| $V_{mi}$ | 3,422309 l |
| $V_s$    | #N/A m/s   |
| $T_m$    | #N/A K     |
| $T_{si}$ | 298,9379 K |
| $V_m$    | #N/A l     |
| $V_{si}$ | #N/A m/s   |
| $T_s$    | 305,4779 K |
| $T_{mi}$ | 298,6851 K |

$$PR = \frac{86,92}{10} \times \frac{(3,42 \times \#N/A \times \#N/A \times 299)}{\#N/A \times \#N/A \times 305,5 \times 299} \times 100$$

$$PR = \#N/A -$$

**Notation and units**  
**E2780**

|              |                                 |  |
|--------------|---------------------------------|--|
| Equation (1) | M_Swb<br>FM_S<br>M_Sdb          | weight of all test fuel spacers, wet basis, kg<br>average fuel moisture of all test fuel spacers, % dry basis<br>weight of all test fuel spacers, dry basis, kg  |
| Equation (2) | M_CPnwb<br>FM_CPn<br>n<br>M_Cdb | weight of each test fuel piece n in fuel crib, excluding nails and spacers, wet basis, kg<br>average fuel moisture of test fuel piece n in fuel crib, % dry basis,<br>individual test fuel pieces that comprise the test fuel crib, as applicable<br>weight of fuel crib, excluding nails and spacers, dry basis, kg |
| Equation (3) | M_Cdb<br>V_C<br>D_Cdb           | weight of fuel crib, excluding nails and spacers, dry basis, kg<br>Volume of fuel crib, m <sup>3</sup><br>density of fuel, crib, excluding spacers and nails, dry basis, kg/m <sup>3</sup>   |
| Equation (4) | M_Sdb<br>M_Cdb<br>M_FTAdb       | weight of all test fuel spacers, dry basis, kg<br>weight of fuel crib, excluding nails and spacers, dry basis, kg<br>total weight of fuel crib excluding nails, dry basis, kg  |
| Equation (5) | M_FTAdb<br>θ<br>BR              | total weight of fuel crib excluding nails, dry basis, kg<br>total length of test rin, min.<br>dry burn rate, kg/h  |

## E2515

|               |                  |                     |   |
|---------------|------------------|---------------------|---|
| Equation (9)  | F_p              | -                   | Adjustment factor for center of tunnel pitot tube placement   |
|               | K_p              | -                   | Pitot Tube Constant 34,97 m/sec   |
|               | C_p              | -                   | Pitot tube coefficient, dimensionless (assigned a value of 0.99)  |
|               | $\Delta P_{avg}$ | mmVC                | Average velocity pressure in dilution tunnel, mm water  |
|               | T_s              | K                   | Absolute average gas temperature in the dilution tunnel   |
|               | P_s              | mm Hg               | Absolute average gas static pressure in dilution tunnel   |
|               | M_s              | g/g mole            | The dilution tunnel dry gas molecular weight (may be assumed to be 29 g/g mole)                                       |
|               | V_s              | m/s                 | Average gas velocity in the dilution tunnel   |
| Equation (1)  | F_p              | -                   | Adjustment factor for center of tunnel pitot tube placement   |
|               | V_strav          | m/s                 | Average gas velocity calculated after the multipoint Pitot traverse   |
|               | V_scent          | m/s                 | Average gas velocity at the center of the dilution tunnel calculated after the Pitot tube traverse                    |
| Equation (3)  | B_ws             | -                   | Water vapor in the gas steam, proportion by volume (assumed to be 0.02 (2.0%))  |
|               | V_s              | m/s                 | Average gas velocity in the dilution tunnel   |
|               | A                | m <sup>2</sup>      | Cross-sectional area of tunnel  |
|               | T_std            | K                   | Standard absolute temperature, 293K   |
|               | P_s              | mm Hg               | Absolute average gas static pressure in dilution tunnel   |
|               | T_s              | K                   | Absolute average gas temperature in the dilution tunnel   |
|               | P_std            | mmHg                | Standard absolute pressure, 760 mm Hg   |
|               | Q_std            | dscm/min            | Average gas flow rate in dilution tunnel  |
| Equation (7)  | V_m              | dcm                 | Volume of gas sample as measured by dry gas meter   |
|               | L_p              | m <sup>3</sup> /min | Leakage rate observed during the post-test leakcheck  |
|               | L_a              | m <sup>3</sup> /min | Maximum acceptable leakage rate for either a oretest og post-test leak-check, equal to 0.0003 m <sup>3</sup> /min     |
|               | $\theta$         | Min                 | Total sampling time   |
|               | V_mc             | -                   | $V_m - (L_p - L_a) * \theta$  |
|               | K_1              | K/mm Hg             | 0.3855 K/mm Hg  |
|               | Y                | -                   | Dry gas meter calibration factor  |
|               | P_Bar            | mm Hg               | Barometric pressure at the sampling site.   |
|               | $\Delta H$       | mmVC                | Average pressure at the outlet of the dry gas meter or the average differential pressure across the orifice meter     |
|               | T_m              | K                   | Absolute average dry gas meter temperature  |
|               | V_mc(std)        | dscm                | Volume of air sample measured by the dry gas meter, corrected to standard conditions                                  |
| Equation (12) | m_p              | mg                  | mass of particulate from probe  |
|               | m_f              | mg                  | mass of particulate from filters  |
|               | m_g              | mg                  | mass of particulate from gaskets  |
|               | m_n              | mg                  | Total amount of particulate matter collected  |
| Equation (13) | K_2              | g/mg                | 0.001   |
|               | m_n              | mg                  | Total amount of particulate matter collected  |
|               | V_m(std)         | dscm                | Volume of gas sample measured by the dry gas meter, corrected to standard conditions                                  |
|               | c_s              | g/dscm              | Concentration of particulate matter in tunnel gas, dry basis, corrected to standard conditions                        |
| Equation (15) | c_s              | g/dscm              | Concentration of particulate matter in tunnel gas, dry basis, corrected to standard conditions                        |
|               | c_r              | g/dscm              | Concentration of particulate matter room air, dry basis, corrected to standard conditions                             |
|               | Q_std            | dscm/min            | Average gas flow rate in dilution tunnel  |
|               | $\theta$         | Min                 | Total sampling time   |
|               | E_T              | g                   | Total particulate emissions   |
| Equation (8)  | K_1              | K/mm Hg             | 0.3855 K/mm Hg  |
|               | V_mr             | dcm                 | Volume of room air sampled as measured by dry gas meter   |
|               | Y                | -                   | Dry gas meter calibration factor  |
|               | P_bar            | mm Hg               | Barometric pressure at the sampling site.   |
|               | $\Delta H$       | mmVC                | Average pressure at the outlet of the dry gas meter or the average differential pressure across the orifice meter     |
|               | T_m              | K                   | Absolute average dry gas meter temperature  |
|               | V_mr(std)        | dscm                | Volume of room air sample measured by the dry gas meter, corrected to standard conditions                             |
| Equation (14) | K_2              | g/mg                | 0.001   |
|               | m_r              | mg                  | mass of particulate from the filter, filter gasket, and probe assembly from the room air blank filter holder assembly |
|               | V_mr(std)        | dscm                | Volume of room air sample measured by the dry gas meter, corrected to standard conditions                             |
| Equation (16) | $\theta$         | Min                 | Total sampling time   |
|               | V_mi             | dcm                 | Volume of gas sample as measured by dry gas neter during each 10-min interval, i, of the test run                     |
|               | V_s              | m/s                 | Average gas velocity in the dilution tunnel   |
|               | T_m              | K                   | Absolute average dry gas meter temperature  |
|               | T_si             | K                   | Absolute average gas temperature in the dilution tunnel during each 10-min interval, i, of the test run               |
|               | V_m              | dcm                 | Volume of gas sample as measured by dry gas meter   |
|               | V_si             | dcm                 | Volume of gas sampled as measured by dry gas meter during each 10-min interval, i, of the test run                    |
|               | T_s              | K                   | Absolute average gas temperature in the dilution tunnel   |
|               | T_mi             | K                   | Absolute average dry gas meter temperature during each 10-min interval, i, of the test run                            |
|               | PR               | -                   | Proportional Rate Variation - Calculated PR for each 10-min interval, i, of the test run                              |

## Calculations PM

ASTM E2780 and E2515

Appendix 17

EN-NS-EPA-Ber 3-44 01-05-2019 KMSA

Manufacturer: Morsø  
Type: 6100 B  
ELAB no.: 2381  
Order number: 859499  
Testdate: 43517,4  
File Name: 3-44 Gld LF calc  
Testrun: Air valve at 8 mm after 2 min at fully open and another 5½ min at 10 mm open  
Fil dato og tid (Start): 02-21-19 08:45:40

### Weight of test fuel spacers, dry basis, kg

E2780

$$\text{Equation (1)} \quad M_{Sdb} = (M_{Swb}) * \left( \frac{100}{100 + FM_s} \right)$$

M\_swb 0 kg (wet basis)  
FM\_s 0 % (dry basis)

$$M_{Sdb} = ( 0 ) \times \left( \frac{100}{100 + 0} \right) \text{ kg (dry basis)}$$

$$M_{Sdb} = 0 \text{ kg (dry basis)}$$

### Weight of test fuel crip, excluding nails and spacers, dry basis, kg

E2780

$$\text{Equation (2)} \quad M_{Cdb} = \Sigma(M_{CPnwb}) * \left( \frac{100}{100 + FM_{CPn}} \right)$$

M\_CPnwb 2,806 kg (wet basis)  
FM\_CPn 21,50668 % (dry basis)

$$M_{Cdb} = \Sigma[( 2,8 ) \times \left( \frac{100}{100 + 22} \right)] \text{ kg (dry basis)}$$

$$M_{Cdb} = 2,30934 \text{ kg (dry basis)}$$

### Density of fuel crip, excluding spacers and nails, dry basis, kg/m<sup>3</sup>

E2780

$$\text{Equation (3)} \quad D_{Cdb} = \frac{M_{Cdb}}{V_C}$$

M\_Cdb 2,309338 kg (dry basis)  
V\_C 0,02 m<sup>3</sup>

$$D_{Cdb} = \frac{2,30934}{0,02} \text{ kg (dry) / m}^3$$

$$D_{Cdb} = 115,467 \text{ kg (dry) / m}^3$$

**Total weight of fuel crip excluding nails, dry basis, kg**

E2780

$$\text{Equation (4)} \quad M_{FTAdb} = M_{Sdb} + M_{Cdb}$$

$$\begin{array}{ll} M_{Sdb} & 0 \text{ kg (dry basis)} \\ M_{Cdb} & 2,309338 \text{ kg (dry basis)} \end{array}$$

$$M_{FTAdb} = 0 + 2,30934 \text{ kg (dry basis)}$$

$$M_{FTAdb} = 2,30934 \text{ kg (dry basis)}$$

**Burn rate, kg (dry/h)**

E2780

$$\text{Equation (5)} \quad BR = \frac{60 * M_{FTAdb}}{\theta}$$

$$\begin{array}{ll} M_{FTAdb} & 2,309338 \text{ kg (dry basis)} \\ \theta & 146,17 \text{ min} \end{array}$$

$$BR = \frac{60 \times 2,30934}{146}$$

$$BR = 0,94796$$

**Air velocity in tunnel at traverse measurements:**

E2515

$$\text{Equation (9)} \quad V_s = F_p * K_p * C_p * \sqrt{\Delta P_{avg}} * \sqrt{\frac{T_s}{P_s * M_s}}$$

|                  |                |            |           |         |         |
|------------------|----------------|------------|-----------|---------|---------|
| F_p              | 1,00 (Direkt)  |            |           |         |         |
| K_p              | 34,97 -        |            |           |         |         |
| C_p              | 0,99 -         |            |           |         |         |
| $\Delta P_{avg}$ | 2,80 mmVS      | P_Dynamisk | 27,50 Pa  |         |         |
| T_s              | 296,90 K       | T_Kanal    | 23,90 °C  |         |         |
| P_s              | 761,88 mmHg    | P_s        | 101584 Pa | Ps_Tryk | -126 Pa |
| M_s              | 29,00 g/g mole |            |           |         |         |

$$V_s = 1,00 \times 34,97 \times 0,99 \times (2,80)^{0,5} \times \left( \frac{296,90}{761,88 \times 29,00} \right)^{0,5}$$

$$V_s = 6,72 \text{ m/s (V_scent)}$$

**Pitot tube factor for center:**

E2515

$$\text{Equation (1)} \quad F_p = \frac{V_{strav}}{V_{scent}}$$

|         |          |           |
|---------|----------|-----------|
| V_strav | 6,37 m/s | (Average) |
| V_scent | 6,72 m/s | (Average) |

$$F_p = \frac{6,37}{6,72}$$

$$F_p = 0,9475 -$$

**Air velocity in dilution tunnel during test charge**

E2515

$$\text{Equation (9)} \quad V_s = F_p * K_p * C_p * \sqrt{\Delta P_{avg}} * \sqrt{\frac{T_s}{P_s * M_s}}$$

|             |                |            |          |
|-------------|----------------|------------|----------|
| F_p         | 0,9475 -       |            |          |
| K_p         | 34,97 -        |            |          |
| C_p         | 0,99 -         |            |          |
| Delta P_avg | 2,84 mmVS      | P_Dynamisk | 27,86 Pa |
| T_s         | 304,12 K       |            |          |
| P_s         | 761,86 mmHg    |            |          |
| M_s         | 29,00 g/g mole |            |          |

$$V_s = 0,9475 \times 34,97 \times 0,99 \times (2,84)^{0,5} \times \left( \frac{304,12}{761,86 \times 29,00} \right)^{0,5}$$

$$V_s = 6,49 \text{ m/s (V_scent)}$$

**Average gas flow rate in dilution tunnel:**

E2515

$$\text{Equation (3)} \quad Q_{std} = 60 * (1 - B_{ws}) * V_s * A * \left( \frac{T_{std} * P_s}{T_s * P_{std}} \right)$$

|       |                         |         |         |         |        |
|-------|-------------------------|---------|---------|---------|--------|
| B_ws  | 0,02 -                  |         |         |         |        |
| V_s   | 6,486504 m/s            |         |         |         |        |
| A     | 0,017671 m <sup>2</sup> |         |         |         |        |
| T_std | 293 K                   |         |         |         |        |
| P_s   | 761,8647 mmHg           | P_s     | #### Pa | Ps_Tryk | ### Pa |
| T_s   | 304,1221 K              | T_Kanal | 31,1 °C |         |        |
| P_std | 760 mmHg                |         |         |         |        |

$$Q_{std} = 60 \times (1 - 0,02) \times 6,5 \times 0 \times \left( \frac{293 \times 762}{304,12 \times 760} \right)$$

$$Q_{std} = 6,50945 \text{ dscm/min}$$

## Measurements sample train 1 entire charge

E2515

$$\text{Equation (7)} \quad V_{mc} = V_m - (L_p - L_a) * \theta$$

$$\text{Equation (7)} \quad V_{mc(std)} = K_1 * V_{mc} * Y * \left( \frac{P_{bar} + \frac{\Delta H}{13,6}}{T_m} \right)$$

|         |                       |            |              |
|---------|-----------------------|------------|--------------|
| V_m     | 0,96972 dcm           |            |              |
| K_1     | 0,3855 K/mmHg         |            |              |
| Y       | 0,999 Gasmåler Faktor |            |              |
| P_bar   | 759,9983 mmHg         | P_bar      | 1013,25 mBar |
| Delta_H | 0 mmVS                |            |              |
| T_m     | 273 K                 | T_Gasmåler | 0 °C         |
| L_p     | 0 m3/min              |            |              |
| L_a     | 0 m3/min              |            |              |
| θ       | 146,1667 min          |            |              |

$$V_{mc} = 0,96972 - (0 - 0) \times 146$$

$$V_{mc} = 0,96972 \text{ dscm}$$

$$V_{mc(std)} = 0,3855 \times 0,96972 \times 0,999 \times \left( \frac{760 + \frac{0}{13,6}}{273} \right)$$

$$V_{mc(std)} = 1,03965 \text{ dscm}$$

$$\text{Equation (12)} \quad m_n = m_p + m_f + m_g$$

|     |        |
|-----|--------|
| m_p | 0 mg   |
| m_f | 1,6 mg |
| m_g | 0,4 mg |

$$m_n = 0 + 1,6 + 0,4$$

$$m_n = 2 \text{ mg}$$

$$\text{Equation (13)} \quad C_s = K_2 * \frac{m_n}{V_{m(std)}}$$

|          |               |
|----------|---------------|
| K_2      | 0,001 g/mg    |
| m_n      | 2 mg          |
| V_m(std) | 1,039648 dscm |

$$C_s = 0,001 \times \frac{2}{1,03965}$$

$$C_s = 0,00192 \text{ g/dscm}$$

$$\text{Equation (15)} \quad E_T = (C_s - C_r) * Q_{std} * \theta$$

|       |                  |
|-------|------------------|
| c_s   | 0,001924 g/dscm  |
| c_r   | 0,000109 g/dscm  |
| Q_std | 6,50945 dscm/min |
| θ     | 146,1667 min     |

$$E_T = (0 - 0) \times 6,5 \times 146$$

$$E_T = 1,72622 \text{ g}$$

**Measurements sample train 2 first hour of charge**  
 E2515

$$\text{Equation (7)} \quad V_{mc} = V_m - (L_p - L_a) * \theta$$

$$\text{Equation (7)} \quad V_{mc(std)} = K_1 * V_{mc} * Y * \left( \frac{P_{bar} + \frac{\Delta H}{13,6}}{T_m} \right)$$

|         |                        |            |              |
|---------|------------------------|------------|--------------|
| V_m     | 0,41522 dcm            |            |              |
| K_1     | 0,3855 K/mmHg          |            |              |
| Y       | 0,9991 Gasmåler Faktor |            |              |
| P_bar   | 759,9983 mmHg          | P_bar      | 1013,25 mBar |
| Delta_H | 0 mmVS                 |            |              |
| T_m     | 273 K                  | T_Gasmåler | 0 °C         |
| L_p     | 0 m3/min               |            |              |
| L_a     | 0 m3/min               |            |              |
| θ       | 60 min                 |            |              |

$$V_{mc} = 0,41522 - (0 - 0) \times 60$$

$$V_{mc} = 0,41522 \text{ dcm}$$

$$V_{mc(std)} = 0,3855 \times 0,41522 \times 0,9991 \times \left( \frac{760 + \frac{0}{13,6}}{273} \right)$$

$$V_{mc(std)} = 0,44521 \text{ dscm}$$

$$\text{Equation (12)} \quad m_n = m_p + m_f + m_g$$

|     |         |
|-----|---------|
| m_p | 0,1 mg  |
| m_f | 1,9 mg  |
| m_g | -0,2 mg |

$$m_n = 0,1 + 1,9 + -0,2$$

$$m_n = 1,8 \text{ mg}$$

$$\text{Equation (13)} \quad C_s = K_2 * \frac{m_n}{V_{m(std)}}$$

|          |               |
|----------|---------------|
| K_2      | 0,001 g/mg    |
| m_n      | 1,8 mg        |
| V_m(std) | 0,445207 dscm |

$$C_s = 0,001 \times \frac{1,8}{0,44521}$$

$$C_s = 0,00404 \text{ g/dscm}$$

$$\text{Equation (15)} \quad E_T = (C_s - C_r) * Q_{std} * \theta$$

|       |                  |
|-------|------------------|
| c_s   | 0,004043 g/dscm  |
| c_r   | 0,000109 g/dscm  |
| Q_std | 6,50945 dscm/min |
| θ     | 60 min           |

$$E_T = (0 - 0) \times 6,5 \times 60$$

$$E_T = 1,53634 \text{ g}$$

**Measurements sample train 2 from 1 hour and rest of charge**  
E2515

$$\text{Equation (7}_1\text{)} \quad V_{mc} = V_m - (L_p - L_a) * \theta$$

$$\text{Equation (7)} \quad V_{mc(std)} = K_1 * V_{mc} * Y * \left( \frac{P_{bar} + \frac{\Delta H}{13,6}}{T_m} \right)$$

|         |                        |            |              |
|---------|------------------------|------------|--------------|
| V_m     | 0,55766 dcm            |            |              |
| K_1     | 0,3855 K/mmHg          |            |              |
| Y       | 0,9991 Gasmåler Faktor |            |              |
| P_bar   | 759,9983 mmHg          | P_bar      | 1013,25 mBar |
| Delta_H | 0 mmVS                 |            |              |
| T_m     | 273 K                  | T_Gasmåler | 0 °C         |
| L_p     | 0 m3/min               |            |              |
| L_a     | 0 m3/min               |            |              |
| θ       | 86,16667 min           |            |              |

$$V_{mc} = 0,55766 - (0 - 0) \times 86$$

$$V_{mc} = 0,55766 \text{ dcm}$$

$$V_{mc(std)} = 0,3855 \times 0,55766 \times 0,9991 \times \left( \frac{760 + \frac{0}{13,6}}{273} \right)$$

$$V_{mc(std)} = 0,59793 \text{ dscm}$$

$$\text{Equation (12)} \quad m_n = m_p + m_f + m_g$$

|     |        |
|-----|--------|
| m_p | 0 mg   |
| m_f | 0 mg   |
| m_g | 0,1 mg |

$$m_n = 0 + 0 + 0,1$$

$$m_n = 0,1 \text{ mg}$$

$$\text{Equation (13)} \quad C_s = K_2 * \frac{m_n}{V_{m(std)}}$$

|          |               |
|----------|---------------|
| K_2      | 0,001 g/mg    |
| m_n      | 0,1 mg        |
| V_m(std) | 0,597933 dscm |

$$C_s = 0,001 \times \frac{0,1}{0,59793}$$

$$C_s = 0,00017 \text{ g/dscm}$$

$$\text{Equation (15)} \quad E_T = (C_s - C_r) * Q_{std} * \theta$$

|       |                  |
|-------|------------------|
| c_s   | 0,000167 g/dscm  |
| c_r   | 0,000109 g/dscm  |
| Q_std | 6,50945 dscm/min |
| θ     | 86,16667 min     |

$$E_T = (0 - 0) \times 6,5 \times 86$$

$$E_T = 0,03241 \text{ g}$$

**Room blanc**

E2515

$$\text{Equation (8)} \quad V_{mr(std)} = K_1 * V_{mr} * Y * \left( \frac{P_{bar} + \frac{\Delta H}{13,6}}{T_m} \right)$$

|         |                   |            |             |
|---------|-------------------|------------|-------------|
| K_1     | 0,3855 K/mmHg     |            |             |
| V_mr    | 0,925627 dcm      |            |             |
| Y       | 1 Gasmåler Faktor |            |             |
| P_bar   | 762,886 mmHg      | P_bar      | 1017,1 mBar |
| Delta_H | 0 mmVS            |            |             |
| T_m     | 297,9563 K        | T_Gasmåler | 24,9563 °C  |

$$V_{mr(std)} = 0,3855 \times 0,92563 \times 1 \times \left( \frac{762,9 + \frac{0}{13,6}}{298} \right)$$

$$V_{mr(std)} = 0,91362 \text{ dscm}$$

$$\text{Equation (14)} \quad C_r = K_2 * \frac{m_r}{V_{mr(std)}}$$

|            |               |
|------------|---------------|
| K_2        | 0,001 g/mg    |
| m_r        | 0,1 mg        |
| V_m_r(std) | 0,913624 dscm |

$$C_r = 0,001 \times \frac{0,1}{0,91362}$$

$$C_r = 0,00011 \text{ g/dscm}$$

**Proportional Rate first 10 minutes**

E2515

$$\text{Equation (16)} \quad PR = \frac{\theta * (V_{mi} * V_s * T_m * T_{si})}{10 * (V_m * V_{si} * T_s * T_{mi})} * 100$$

|          |            |
|----------|------------|
| $\theta$ | 146,17 min |
| $V_{mi}$ | 63,64054 l |
| $V_s$    | 6,49 m/s   |
| $T_m$    | 301,7455 K |
| $T_{si}$ | 309,7652 K |
| $V_m$    | 969,72 l   |
| $V_{si}$ | 6,85 m/s   |
| $T_s$    | 304,1221 K |
| $T_{mi}$ | 300,5081 K |

$$PR = \frac{146,17}{10} \times \left( \frac{63,6}{970} \times \frac{6,49}{6,85} \times \frac{301,7}{304,1} \times \frac{310}{301} \right) \times 100$$

$$PR = 92,8419 \text{ -}$$

**Notation and units**  
**E2780**

|              |                                 |  |
|--------------|---------------------------------|--|
| Equation (1) | M_Swb<br>FM_S<br>M_Sdb          | weight of all test fuel spacers, wet basis, kg<br>average fuel moisture of all test fuel spacers, % dry basis<br>weight of all test fuel spacers, dry basis, kg  |
| Equation (2) | M_CPnwb<br>FM_CPn<br>n<br>M_Cdb | weight of each test fuel piece n in fuel crib, excluding nails and spacers, wet basis, kg<br>average fuel moisture of test fuel piece n in fuel crib, % dry basis,<br>individual test fuel pieces that comprise the test fuel crib, as applicable<br>weight of fuel crib, excluding nails and spacers, dry basis, kg |
| Equation (3) | M_Cdb<br>V_C<br>D_Cdb           | weight of fuel crib, excluding nails and spacers, dry basis, kg<br>Volume of fuel crib, m <sup>3</sup><br>density of fuel, crib, excluding spacers and nails, dry basis, kg/m <sup>3</sup>   |
| Equation (4) | M_Sdb<br>M_Cdb<br>M_FTAdb       | weight of all test fuel spacers, dry basis, kg<br>weight of fuel crib, excluding nails and spacers, dry basis, kg<br>total weight of fuel crib excluding nails, dry basis, kg  |
| Equation (5) | M_FTAdb<br>θ<br>BR              | total weight of fuel crib excluding nails, dry basis, kg<br>total length of test rin, min.<br>dry burn rate, kg/h  |

## E2515

|               |                  |                     |   |
|---------------|------------------|---------------------|---|
| Equation (9)  | F_p              | -                   | Adjustment factor for center of tunnel pitot tube placement   |
|               | K_p              | -                   | Pitot Tube Constant 34,97 m/sec   |
|               | C_p              | -                   | Pitot tube coefficient, dimensionless (assigned a value of 0.99)  |
|               | $\Delta P_{avg}$ | mmVC                | Average velocity pressure in dilution tunnel, mm water  |
|               | T_s              | K                   | Absolute average gas temperature in the dilution tunnel   |
|               | P_s              | mm Hg               | Absolute average gas static pressure in dilution tunnel   |
|               | M_s              | g/g mole            | The dilution tunnel dry gas molecular weight (may be assumed to be 29 g/g mole)                                       |
|               | V_s              | m/s                 | Average gas velocity in the dilution tunnel   |
| Equation (1)  | F_p              | -                   | Adjustment factor for center of tunnel pitot tube placement   |
|               | V_strav          | m/s                 | Average gas velocity calculated after the multipoint Pitot traverse   |
|               | V_scent          | m/s                 | Average gas velocity at the center of the dilution tunnel calculated after the Pitot tube traverse                    |
| Equation (3)  | B_ws             | -                   | Water vapor in the gas steam, proportion by volume (assumed to be 0.02 (2.0%))  |
|               | V_s              | m/s                 | Average gas velocity in the dilution tunnel   |
|               | A                | m <sup>2</sup>      | Cross-sectional area of tunnel  |
|               | T_std            | K                   | Standard absolute temperature, 293K   |
|               | P_s              | mm Hg               | Absolute average gas static pressure in dilution tunnel   |
|               | T_s              | K                   | Absolute average gas temperature in the dilution tunnel   |
|               | P_std            | mmHg                | Standard absolute pressure, 760 mm Hg   |
|               | Q_std            | dscm/min            | Average gas flow rate in dilution tunnel  |
| Equation (7)  | V_m              | dcm                 | Volume of gas sample as measured by dry gas meter   |
|               | L_p              | m <sup>3</sup> /min | Leakage rate observed during the post-test leakcheck  |
|               | L_a              | m <sup>3</sup> /min | Maximum acceptable leakage rate for either a oretest og post-test leak-check, equal to 0.0003 m <sup>3</sup> /min     |
|               | $\theta$         | Min                 | Total sampling time   |
|               | V_mc             | -                   | $V_m - (L_p - L_a) * \theta$  |
|               | K_1              | K/mm Hg             | 0.3855 K/mm Hg  |
|               | Y                | -                   | Dry gas meter calibration factor  |
|               | P_Bar            | mm Hg               | Barometric pressure at the sampling site.   |
|               | $\Delta H$       | mmVC                | Average pressure at the outlet of the dry gas meter or the average differential pressure across the orifice meter     |
|               | T_m              | K                   | Absolute average dry gas meter temperature  |
|               | V_mc(std)        | dscm                | Volume of air sample measured by the dry gas meter, corrected to standard conditions                                  |
| Equation (12) | m_p              | mg                  | mass of particulate from probe  |
|               | m_f              | mg                  | mass of particulate from filters  |
|               | m_g              | mg                  | mass of particulate from gaskets  |
|               | m_n              | mg                  | Total amount of particulate matter collected  |
| Equation (13) | K_2              | g/mg                | 0.001   |
|               | m_n              | mg                  | Total amount of particulate matter collected  |
|               | V_m(std)         | dscm                | Volume of gas sample measured by the dry gas meter, corrected to standard conditions                                  |
|               | c_s              | g/dscm              | Concentration of particulate matter in tunnel gas, dry basis, corrected to standard conditions                        |
| Equation (15) | c_s              | g/dscm              | Concentration of particulate matter in tunnel gas, dry basis, corrected to standard conditions                        |
|               | c_r              | g/dscm              | Concentration of particulate matter room air, dry basis, corrected to standard conditions                             |
|               | Q_std            | dscm/min            | Average gas flow rate in dilution tunnel  |
|               | $\theta$         | Min                 | Total sampling time   |
|               | E_T              | g                   | Total particulate emissions   |
| Equation (8)  | K_1              | K/mm Hg             | 0.3855 K/mm Hg  |
|               | V_mr             | dcm                 | Volume of room air sampled as measured by dry gas meter   |
|               | Y                | -                   | Dry gas meter calibration factor  |
|               | P_bar            | mm Hg               | Barometric pressure at the sampling site.   |
|               | $\Delta H$       | mmVC                | Average pressure at the outlet of the dry gas meter or the average differential pressure across the orifice meter     |
|               | T_m              | K                   | Absolute average dry gas meter temperature  |
|               | V_mr(std)        | dscm                | Volume of room air sample measured by the dry gas meter, corrected to standard conditions                             |
| Equation (14) | K_2              | g/mg                | 0.001   |
|               | m_r              | mg                  | mass of particulate from the filter, filter gasket, and probe assembly from the room air blank filter holder assembly |
|               | V_mr(std)        | dscm                | Volume of room air sample measured by the dry gas meter, corrected to standard conditions                             |
| Equation (16) | $\theta$         | Min                 | Total sampling time   |
|               | V_mi             | dcm                 | Volume of gas sample as measured by dry gas neter during each 10-min interval, i, of the test run                     |
|               | V_s              | m/s                 | Average gas velocity in the dilution tunnel   |
|               | T_m              | K                   | Absolute average dry gas meter temperature  |
|               | T_si             | K                   | Absolute average gas temperature in the dilution tunnel during each 10-min interval, i, of the test run               |
|               | V_m              | dcm                 | Volume of gas sample as measured by dry gas meter   |
|               | V_si             | dcm                 | Volume of gas sampled as measured by dry gas meter during each 10-min interval, i, of the test run                    |
|               | T_s              | K                   | Absolute average gas temperature in the dilution tunnel   |
|               | T_mi             | K                   | Absolute average dry gas meter temperature during each 10-min interval, i, of the test run                            |
|               | PR               | -                   | Proportional Rate Variation - Calculated PR for each 10-min interval, i, of the test run                              |

| Datotid             | Scantid  | Rum - [°C]          | Filter-1-H - [°C]      |                            |   |
|---------------------|----------|---------------------|------------------------|----------------------------|---|
|                     |          |                     | 1                      | 2                          | 3 |
| Datotid             | Scantime | Ambient temperature | Main train filter temp | Split train 1H filter temp |   |
| 20-02-2019 11:05:39 | 3,066    | 23,214594           | 26,582395              | 26,476657                  |   |
| 20-02-2019 11:06:09 | 3,066    | 23,204046           | 26,690639              | 26,49249                   |   |
| 20-02-2019 11:06:39 | 3,066    | 23,290998           | 26,825128              | 26,609872                  |   |
| 20-02-2019 11:07:09 | 3,065    | 23,29101            | 26,859439              | 26,661354                  |   |
| 20-02-2019 11:07:39 | 3,067    | 23,272527           | 26,8911                | 26,685117                  |   |
| 20-02-2019 11:08:09 | 3,066    | 23,301557           | 26,951803              | 26,664016                  |   |
| 20-02-2019 11:08:39 | 3,066    | 23,401672           | 26,997821              | 26,764202                  |   |
| 20-02-2019 11:09:09 | 3,067    | 23,338369           | 27,001793              | 26,748354                  |   |
| 20-02-2019 11:09:39 | 3,066    | 23,44128            | 26,993887              | 26,777383                  |   |
| 20-02-2019 11:10:09 | 3,067    | 23,417532           | 26,996523              | 26,774747                  |   |
| 20-02-2019 11:10:39 | 3,067    | 23,514907           | 27,204694              | 26,905237                  |   |
| 20-02-2019 11:11:09 | 3,066    | 23,520279           | 27,202118              | 27,076749                  |   |
| 20-02-2019 11:11:39 | 3,067    | 23,57834            | 27,318155              | 27,14138                   |   |
| 20-02-2019 11:12:09 | 3,066    | 23,559869           | 27,328689              | 27,236326                  |   |
| 20-02-2019 11:12:39 | 3,065    | 23,689085           | 27,436742              | 27,271902                  |   |
| 20-02-2019 11:13:09 | 3,067    | 23,654596           | 27,547262              | 27,464208                  |   |
| 20-02-2019 11:13:39 | 3,066    | 23,712608           | 27,59996               | 27,482639                  |   |
| 20-02-2019 11:14:09 | 3,066    | 23,720592           | 27,651403              | 27,547245                  |   |
| 20-02-2019 11:14:39 | 3,067    | 23,628347           | 27,626392              | 27,57887                   |   |
| 20-02-2019 11:15:09 | 3,067    | 23,47005            | 27,652738              | 27,589426                  |   |
| 20-02-2019 11:15:39 | 3,067    | 23,628137           | 27,772436              | 27,713113                  |   |
| 20-02-2019 11:16:09 | 3,066    | 23,646577           | 27,858018              | 27,703874                  |   |
| 20-02-2019 11:16:39 | 3,067    | 23,583294           | 27,85144               | 27,715738                  |   |
| 20-02-2019 11:17:09 | 3,066    | 23,572837           | 27,818571              | 27,739484                  |   |
| 20-02-2019 11:17:39 | 3,064    | 23,575386           | 27,919889              | 27,743398                  |   |
| 20-02-2019 11:18:09 | 3,065    | 23,849527           | 28,002742              | 27,840759                  |   |
| 20-02-2019 11:18:39 | 3,066    | 23,820531           | 28,026437              | 27,853937                  |   |
| 20-02-2019 11:19:09 | 3,066    | 23,90488            | 28,04224               | 27,896055                  |   |
| 20-02-2019 11:19:39 | 3,066    | 23,63599            | 28,069917              | 27,906629                  |   |
| 20-02-2019 11:20:09 | 3,066    | 23,836256           | 28,171117              | 28,077648                  |   |
| 20-02-2019 11:20:39 | 3,067    | 23,997036           | 28,24743               | 28,103967                  |   |
| 20-02-2019 11:21:09 | 3,066    | 24,118255           | 28,27111               | 28,217121                  |   |
| 20-02-2019 11:21:39 | 3,066    | 23,904779           | 28,310564              | 28,282911                  |   |
| 20-02-2019 11:22:09 | 3,066    | 24,126154           | 28,411848              | 28,324985                  |   |
| 20-02-2019 11:22:39 | 3,066    | 24,170854           | 28,513044              | 28,390691                  |   |
| 20-02-2019 11:23:09 | 3,066    | 24,033855           | 28,513044              | 28,474872                  |   |
| 20-02-2019 11:23:39 | 3,066    | 23,89418            | 29,175262              | 28,8157                    |   |
| 20-02-2019 11:24:09 | 3,067    | 24,033855           | 29,883783              | 29,765115                  |   |
| 20-02-2019 11:24:39 | 3,068    | 24,107637           | 30,242864              | 30,165805                  |   |
| 20-02-2019 11:25:09 | 3,065    | 24,16024            | 30,689344              | 30,67465                   |   |
| 20-02-2019 11:25:39 | 3,066    | 24,023241           | 31,038692              | 31,08896                   |   |
| 20-02-2019 11:26:09 | 3,067    | 23,986356           | 31,524997              | 31,718252                  |   |
| 20-02-2019 11:26:39 | 3,066    | 24,033794           | 31,692199              | 31,903478                  |   |

|                     |       |           |           |           |
|---------------------|-------|-----------|-----------|-----------|
| 20-02-2019 11:27:09 | 3,066 | 24,215482 | 31,608537 | 31,705156 |
| 20-02-2019 11:27:39 | 3,066 | 24,170719 | 31,447837 | 31,401054 |
| 20-02-2019 11:28:09 | 3,066 | 24,223405 | 31,294914 | 31,317301 |
| 20-02-2019 11:28:39 | 3,067 | 24,144376 | 31,17465  | 31,16871  |
| 20-02-2019 11:29:09 | 3,066 | 24,326084 | 31,135376 | 31,099431 |
| 20-02-2019 11:29:39 | 3,066 | 24,37869  | 31,09087  | 30,990893 |
| 20-02-2019 11:30:09 | 3,066 | 24,333976 | 30,982338 | 30,871953 |
| 20-02-2019 11:30:39 | 3,066 | 24,178575 | 30,952274 | 30,734643 |
| 20-02-2019 11:31:09 | 3,065 | 24,141677 | 30,889474 | 30,721555 |
| 20-02-2019 11:31:39 | 3,067 | 24,344438 | 30,952205 | 30,716277 |
| 20-02-2019 11:32:09 | 3,066 | 24,357593 | 30,923427 | 30,674432 |
| 20-02-2019 11:32:39 | 3,067 | 24,283899 | 30,837103 | 30,593335 |
| 20-02-2019 11:33:09 | 3,067 | 24,328659 | 30,789981 | 30,598565 |
| 20-02-2019 11:33:40 | 3,066 | 24,383909 | 30,878913 | 30,648242 |
| 20-02-2019 11:34:10 | 3,066 | 24,318063 | 30,868457 | 30,593299 |
| 20-02-2019 11:34:40 | 3,066 | 24,328622 | 30,87107  | 30,614815 |
| 20-02-2019 11:35:10 | 3,065 | 24,162666 | 30,874998 | 30,63312  |
| 20-02-2019 11:35:40 | 3,067 | 24,362829 | 30,899835 | 30,703755 |
| 20-02-2019 11:36:10 | 3,068 | 24,391792 | 30,915544 | 30,727309 |
| 20-02-2019 11:36:40 | 3,068 | 24,252208 | 30,948259 | 30,67236  |
| 20-02-2019 11:37:10 | 3,067 | 24,29433  | 30,905075 | 30,766564 |
| 20-02-2019 11:37:40 | 3,067 | 24,252195 | 30,988786 | 30,800576 |
| 20-02-2019 11:38:10 | 3,066 | 24,299606 | 30,973106 | 30,79271  |
| 20-02-2019 11:38:40 | 3,067 | 24,399681 | 30,973106 | 30,824097 |
| 20-02-2019 11:39:10 | 3,066 | 24,491827 | 31,067266 | 30,84243  |
| 20-02-2019 11:39:40 | 3,066 | 24,544475 | 31,017564 | 30,886881 |
| 20-02-2019 11:40:10 | 3,065 | 24,428625 | 31,030655 | 30,86859  |
| 20-02-2019 11:40:40 | 3,066 | 24,415474 | 31,056812 | 30,860724 |
| 20-02-2019 11:41:10 | 3,067 | 24,426006 | 31,101291 | 30,886912 |
| 20-02-2019 11:41:40 | 3,067 | 24,415462 | 31,059433 | 30,894749 |
| 20-02-2019 11:42:10 | 3,066 | 24,215326 | 31,077753 | 30,934595 |
| 20-02-2019 11:42:40 | 3,067 | 24,394432 | 31,149711 | 30,989553 |
| 20-02-2019 11:43:10 | 3,065 | 24,555006 | 31,072521 | 30,981695 |
| 20-02-2019 11:43:40 | 3,066 | 24,20743  | 31,075136 | 30,994781 |
| 20-02-2019 11:44:10 | 3,066 | 24,236415 | 31,094776 | 30,997408 |
| 20-02-2019 11:44:40 | 3,066 | 24,420808 | 31,173267 | 31,096823 |
| 20-02-2019 11:45:10 | 3,067 | 24,457628 | 31,130104 | 31,07851  |
| 20-02-2019 11:45:40 | 3,067 | 24,315445 | 31,127489 | 31,057583 |
| 20-02-2019 11:46:10 | 3,065 | 24,381328 | 31,230833 | 31,109953 |
| 20-02-2019 11:46:40 | 3,066 | 24,481359 | 31,237373 | 31,098164 |
| 20-02-2019 11:47:10 | 3,066 | 24,431339 | 31,245201 | 31,099459 |
| 20-02-2019 11:47:40 | 3,066 | 24,536644 | 31,190292 | 31,112547 |
| 20-02-2019 11:48:10 | 3,067 | 24,634119 | 31,300184 | 31,217207 |
| 20-02-2019 11:48:40 | 3,067 | 24,486646 | 31,247856 | 31,170099 |
| 20-02-2019 11:49:10 | 3,067 | 24,641948 | 31,203397 | 31,109968 |
| 20-02-2019 11:49:40 | 3,067 | 24,692045 | 31,302864 | 31,198971 |
| 20-02-2019 11:50:10 | 3,066 | 24,621008 | 31,266246 | 31,196337 |
| 20-02-2019 11:50:40 | 3,066 | 24,494596 | 31,263603 | 31,185863 |

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| 20-02-2019 11:51:10 | 3,066 | 24,589397 | 31,31722  | 31,209421   |
| 20-02-2019 11:51:40 | 3,065 | 24,705263 | 31,363063 | 31,282677   |
| 20-02-2019 11:52:10 | 3,067 | 24,576259 | 31,343399 | 31,235603   |
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| 20-02-2019 11:54:10 | 3,065 | 24,634225 | 31,40752  | 31,41148    |
| 20-02-2019 11:54:40 | 3,066 | 24,697376 | 31,399662 | 31,372261   |
| 20-02-2019 11:55:10 | 3,066 | 24,742263 | 31,514806 | 31,471719   |
| 20-02-2019 11:55:40 | 3,067 | 24,800142 | 31,512197 | 31,453416   |
| 20-02-2019 11:56:10 | 3,065 | 24,655344 | 31,428499 | 31,411544   |
| 20-02-2019 11:56:40 | 3,066 | 24,663328 | 31,504373 | 31,453451   |
| 20-02-2019 11:57:10 | 3,067 | 24,666046 | 31,548874 | 31,500566   |
| 20-02-2019 11:57:40 | 3,067 | 24,697584 | 31,527931 | 31,456121   |
| 20-02-2019 11:58:10 | 3,067 | 24,644891 | 31,501762 | 31,429922   |
| 20-02-2019 11:58:40 | 3,066 | 24,660863 | 31,601217 | 31,511119   |
| 20-02-2019 11:59:10 | 3,067 | 24,689809 | 31,577695 | 31,526786   |
| 20-02-2019 11:59:40 | 3,066 | 24,613409 | 31,514928 | 31,500602   |
| 20-02-2019 12:00:10 | 3,066 | 24,716161 | 31,585592 | 31,560814   |
| 20-02-2019 12:00:40 | 3,066 | 24,729383 | 31,622238 | 31,623592   |
| 20-02-2019 12:01:10 | 3,066 | 24,763603 | 31,624849 | 31,618345   |
| 20-02-2019 12:01:40 | 3,067 | 24,852928 | 31,585565 | 31,571254   |
| 20-02-2019 12:02:10 | 3,066 | 24,863617 | 31,641891 | 31,624954   |
| 20-02-2019 12:02:40 | 3,067 | 24,824207 | 31,70593  | 31,634161   |
| 20-02-2019 12:03:10 | 3,066 | 24,863634 | 31,682403 | 31,618461   |
| 20-02-2019 12:03:40 | 3,067 | 24,800489 | 31,657571 | 31,615825   |
| 20-02-2019 12:04:10 | 3,066 | 24,858528 | 31,729578 | 31,67869    |
| 20-02-2019 12:04:40 | 3,067 | 24,90588  | 31,75048  | 31,69788767 |
| 20-02-2019 12:05:10 | 3,066 | 24,719003 | 31,733406 | 31,72800217 |
| 20-02-2019 12:05:40 | 3,066 | 24,579708 | 31,793659 |             |
| 20-02-2019 12:06:10 | 3,067 | 24,669229 | 31,776716 |             |
| 20-02-2019 12:06:40 | 3,066 | 24,713947 | 31,750597 |             |
| 20-02-2019 12:07:10 | 3,067 | 24,666463 | 31,693033 |             |
| 20-02-2019 12:07:40 | 3,067 | 24,861438 | 31,795154 |             |
| 20-02-2019 12:08:10 | 3,067 | 24,924556 | 31,789909 |             |
| 20-02-2019 12:08:40 | 3,066 | 24,845575 | 31,799005 |             |
| 20-02-2019 12:09:10 | 3,065 | 25,032381 | 31,776859 |             |
| 20-02-2019 12:09:40 | 3,066 | 25,203415 | 31,889307 |             |
| 20-02-2019 12:10:10 | 3,067 | 24,83789  | 31,881456 |             |
| 20-02-2019 12:10:40 | 3,067 | 24,82467  | 31,823955 |             |
| 20-02-2019 12:11:10 | 3,067 | 24,914255 | 31,882858 |             |
| 20-02-2019 12:11:40 | 3,067 | 24,872242 | 31,884229 |             |
| 20-02-2019 12:12:10 | 3,066 | 24,906427 | 31,860727 |             |
| 20-02-2019 12:12:40 | 3,066 | 24,658968 | 31,808391 |             |
| 20-02-2019 12:13:10 | 3,066 | 24,782951 | 31,918342 |             |
| 20-02-2019 12:13:40 | 3,066 | 24,964456 | 31,866119 |             |
| 20-02-2019 12:14:10 | 3,066 | 24,77767  | 31,896129 |             |
| 20-02-2019 12:14:40 | 3,066 | 24,980074 | 31,842498 |             |

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|---------------------|-------|-----------|-----------|
| 20-02-2019 12:15:10 | 3,066 | 25,077701 | 31,942457 |
| 20-02-2019 12:15:40 | 3,066 | 25,067196 | 31,931566 |
| 20-02-2019 12:16:10 | 3,067 | 25,011919 | 31,930215 |
| 20-02-2019 12:16:40 | 3,066 | 24,780443 | 31,941285 |
| 20-02-2019 12:17:10 | 3,067 | 24,951658 | 31,944981 |
| 20-02-2019 12:17:40 | 3,066 | 24,999002 | 31,946639 |

| Filter-3-D2 - [°C]           | Filter-4-R - [°C]      | Køler-1-H - [°C]                    | Køler-2-D - [°C]                     | Gasm-H - [°C]                        |
|------------------------------|------------------------|-------------------------------------|--------------------------------------|--------------------------------------|
| 4                            | 5                      | 6                                   | 7                                    | 8                                    |
| Split train rem. filter temp | Room blank filter temp | Main train dryer outlet temperature | Split train dryer outlet temperature | Main train dry gas meter temperature |
|                              | 23,031497              | 18,912717                           | 21,185112                            | 25,682593                            |
|                              | 23,04733               | 18,416829                           | 20,550635                            | 25,989935                            |
|                              | 23,115882              | 18,245977                           | 20,17054                             | 26,113272                            |
|                              | 23,160783              | 18,067153                           | 19,819458                            | 26,131628                            |
|                              | 23,152868              | 17,957694                           | 19,540028                            | 26,14477                             |
|                              | 23,118545              | 17,880252                           | 19,305693                            | 26,123763                            |
|                              | 23,233279              | 17,829429                           | 19,168408                            | 26,161755                            |
|                              | 23,21878               | 17,786683                           | 18,993878                            | 26,147297                            |
|                              | 23,258369              | 17,687862                           | 18,855242                            | 26,110556                            |
|                              | 23,263669              | 17,65578                            | 18,713929                            | 26,110556                            |
|                              | 23,304465              | 17,717151                           | 18,596499                            | 26,157765                            |
|                              | 23,326934              | 17,647702                           | 18,51113                             | 26,115744                            |
|                              | 23,30581               | 17,655709                           | 18,393704                            | 26,134125                            |
|                              | 23,361242              | 17,588899                           | 18,35635                             | 26,063235                            |
|                              | 23,355939              | 17,647674                           | 18,230883                            | 26,084227                            |
|                              | 23,468028              | 17,658319                           | 18,225499                            | 26,084202                            |
|                              | 23,502349              | 17,634269                           | 18,193468                            | 26,076332                            |
|                              | 23,489139              | 17,647617                           | 18,095988                            | 26,080241                            |
|                              | 23,508939              | 17,618228                           | 18,073288                            | 26,060538                            |
|                              | 23,482553              | 17,620897                           | 18,035885                            | 26,05267                             |
|                              | 23,568229              | 17,6716                             | 18,046532                            | 26,077568                            |
|                              | 23,547124              | 17,711669                           | 17,958369                            | 26,092026                            |
|                              | 23,573508              | 17,711669                           | 17,934325                            | 26,077578                            |
|                              | 23,590667              | 17,679616                           | 17,926325                            | 26,044732                            |
|                              | 23,573478              | 17,749053                           | 17,871539                            | 26,082802                            |
|                              | 23,628852              | 17,74101                            | 17,886204                            | 26,078848                            |
|                              | 23,602447              | 17,770391                           | 17,84347                             | 26,089341                            |
|                              | 23,620921              | 17,757047                           | 17,827427                            | 26,073603                            |
|                              | 23,599828              | 17,759717                           | 17,807375                            | 26,067025                            |
|                              | 23,694741              | 17,778358                           | 17,859455                            | 26,081421                            |
|                              | 23,681539              | 17,783696                           | 17,808686                            | 26,11557                             |
|                              | 23,692105              | 17,756984                           | 17,803349                            | 26,081421                            |
|                              | 23,715821              | 17,687516                           | 17,819365                            | 26,076178                            |
|                              | 23,696037              | 17,722238                           | 17,739195                            | 26,111615                            |
|                              | 23,750062              | 17,767629                           | 17,741845                            | 26,152291                            |
|                              | 23,816003              | 17,711534                           | 17,733834                            | 26,12604                             |
|                              | 23,808097              | 17,724879                           | 17,696402                            | 26,131283                            |
|                              | 23,816003              | 17,730241                           | 17,667002                            | 26,136528                            |
|                              | 23,818635              | 17,730241                           | 17,634932                            | 26,149668                            |
|                              | 23,891092              | 17,815667                           | 17,673659                            | 26,208704                            |
|                              | 23,876609              | 17,791652                           | 17,610829                            | 26,199507                            |
|                              | 23,879245              | 17,796991                           | 17,562727                            | 26,17326                             |
|                              | 23,873975              | 17,759578                           | 17,498543                            | 26,162768                            |

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|-----------|-----------|-----------|-----------|
| 23,913474 | 17,786287 | 17,519926 | 26,202128 |
| 23,922704 | 17,794284 | 17,507882 | 26,237545 |
| 23,88449  | 17,786277 | 17,474457 | 26,249377 |
| 23,895026 | 17,778272 | 17,447718 | 26,259861 |
| 23,931922 | 17,775575 | 17,466442 | 26,286103 |
| 23,979348 | 17,807618 | 17,486483 | 26,304469 |
| 23,985948 | 17,78894  | 17,502541 | 26,321522 |
| 23,937183 | 17,802282 | 17,47445  | 26,320219 |
| 23,975391 | 17,767545 | 17,46242  | 26,320225 |
| 24,01624  | 17,837001 | 17,473109 | 26,37007  |
| 24,005704 | 17,820966 | 17,470436 | 26,388443 |
| 24,003066 | 17,780915 | 17,471774 | 26,409436 |
| 24,041286 | 17,756877 | 17,499859 | 26,370076 |
| 24,090047 | 17,820979 | 17,513243 | 26,417298 |
| 24,042604 | 17,853023 | 17,454398 | 26,419943 |
| 23,995149 | 17,861026 | 17,466444 | 26,464539 |
| 24,020185 | 17,850347 | 17,51323  | 26,47896  |
| 24,063682 | 17,866384 | 17,49185  | 26,511776 |
| 24,066316 | 17,850373 | 17,478491 | 26,475037 |
| 24,022834 | 17,89042  | 17,485169 | 26,526196 |
| 24,113765 | 17,85304  | 17,560038 | 26,530163 |
| 24,097957 | 17,93583  | 17,465144 | 26,561625 |
| 24,116414 | 17,909129 | 17,470486 | 26,559002 |
| 24,126943 | 17,898456 | 17,459801 | 26,545903 |
| 24,153323 | 18,002631 | 17,489228 | 26,656065 |
| 24,182304 | 17,9519   | 17,521334 | 26,614121 |
| 24,177041 | 17,965236 | 17,513295 | 26,629841 |
| 24,142768 | 17,970571 | 17,443785 | 26,648205 |
| 24,190242 | 18,002649 | 17,50533  | 26,721657 |
| 24,208667 | 17,922546 | 17,526699 | 26,698077 |
| 24,169158 | 17,911876 | 17,467879 | 26,724299 |
| 24,229808 | 17,943944 | 17,50804  | 26,785954 |
| 24,211349 | 17,914575 | 17,521418 | 26,758412 |
| 24,208717 | 17,914575 | 17,51338  | 26,761053 |
| 24,224538 | 17,909259 | 17,513401 | 26,775486 |
| 24,266738 | 17,933337 | 17,52146  | 26,830563 |
| 24,24038  | 17,970708 | 17,51879  | 26,852862 |
| 24,248277 | 17,962705 | 17,545525 | 26,842362 |
| 24,295762 | 18,008123 | 17,564284 | 26,901396 |
| 24,274684 | 18,053537 | 17,553612 | 26,921072 |
| 24,264133 | 18,037511 | 17,484084 | 26,934163 |
| 24,279947 | 18,042844 | 17,470726 | 26,923689 |
| 24,362992 | 18,072286 | 17,532275 | 26,97354  |
| 24,337968 | 18,064283 | 17,48684  | 26,989273 |
| 24,308995 | 18,034921 | 17,49218  | 26,973544 |
| 24,389409 | 18,05368  | 17,583167 | 27,044361 |
| 24,370967 | 18,05368  | 17,59385  | 27,033894 |
| 24,345943 | 18,040319 | 17,604561 | 27,04963  |

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|           | 24,363088 | 18,05103  | 17,643353 | 27,098122 |
|           | 24,413182 | 18,056443 | 17,676814 | 27,096861 |
|           | 24,388156 | 18,067109 | 17,663462 | 27,111288 |
|           | 24,385526 | 18,061776 | 17,687519 | 27,107367 |
|           | 24,433006 | 18,139264 | 17,71698  | 27,158511 |
|           | 24,413278 | 18,155292 | 17,684931 | 27,19126  |
|           | 24,430373 | 18,139266 | 17,679594 | 27,199141 |
|           | 24,398776 | 18,14729  | 17,663571 | 27,227955 |
|           | 24,468684 | 18,20342  | 17,711745 | 27,25161  |
|           | 24,492362 | 18,214107 | 17,698395 | 27,264716 |
|           | 24,483146 | 18,187423 | 17,679711 | 27,283066 |
|           | 24,512183 | 18,224845 | 17,711834 | 27,334185 |
|           | 24,521434 | 18,270238 | 17,741267 | 27,359095 |
|           | 24,47536  | 18,25691  | 17,70788  | 27,353859 |
|           | 24,45164  | 18,270238 | 17,711901 | 27,359112 |
|           | 24,550517 | 18,302385 | 17,778803 | 27,406338 |
|           | 24,542627 | 18,254352 | 17,776133 | 27,374926 |
|           | 24,517579 | 18,198314 | 17,744074 | 27,414225 |
|           | 24,588762 | 18,241084 | 17,769541 | 27,435217 |
|           | 24,605933 | 18,273172 | 17,760228 | 27,458838 |
|           | 24,571691 | 18,2865   | 17,728163 | 27,4693   |
|           | 24,56508  | 18,25715  | 17,733513 | 27,479802 |
|           | 24,617847 | 18,281257 | 17,757662 | 27,533553 |
|           | 24,621848 | 18,297309 | 17,736298 | 27,561053 |
|           | 24,612628 | 18,283979 | 17,72163  | 27,568917 |
|           | 24,620551 | 18,26798  | 17,739048 | 27,578127 |
|           | 24,690421 | 18,305457 | 17,768521 | 27,618779 |
|           | 24,666728 | 18,302791 | 17,784563 | 27,603066 |
|           | 24,615359 | 18,340133 | 17,67541  | 27,630581 |
| 28,742881 | 24,673419 | 18,404302 | 17,699166 | 27,685643 |
| 29,16727  | 24,674773 | 18,380302 | 17,725918 | 27,70529  |
| 29,374732 | 24,677404 | 18,369641 | 17,768685 | 27,694834 |
| 29,532193 | 24,681331 | 18,353622 | 17,80345  | 27,684399 |
| 29,744937 | 24,730207 | 18,420497 | 17,886416 | 27,744694 |
| 29,815774 | 24,759155 | 18,396487 | 17,891755 | 27,723759 |
| 29,925901 | 24,674911 | 18,465823 | 17,855713 | 27,787888 |
| 29,969255 | 24,774987 | 18,449899 | 17,850441 | 27,781424 |
| 30,112245 | 24,7751   | 18,508661 | 17,795739 | 27,825974 |
| 30,172527 | 24,761928 | 18,554004 | 17,78773  | 27,839037 |
| 30,194804 | 24,735608 | 18,559333 | 17,78105  | 27,836451 |
| 30,286653 | 24,781783 | 18,594135 | 17,873364 | 27,8928   |
| 30,337794 | 24,780538 | 18,602191 | 17,884093 | 27,888926 |
| 30,350908 | 24,796312 | 18,570173 | 17,916146 | 27,878451 |
| 30,366561 | 24,75549  | 18,59151  | 17,88144  | 27,909884 |
| 30,474257 | 24,814925 | 18,645032 | 17,908314 | 27,96233  |
| 30,489928 | 24,817554 | 18,562377 | 17,945729 | 27,933564 |
| 30,527887 | 24,824107 | 18,530359 | 17,924353 | 27,955809 |
| 30,544873 | 24,816192 | 18,485038 | 17,937737 | 27,951914 |

|           |           |           |           |           |
|-----------|-----------|-----------|-----------|-----------|
| 30,668182 | 24,867723 | 18,530559 | 17,985993 | 28,033142 |
| 30,657718 | 24,878261 | 18,498563 | 17,95928  | 28,014836 |
| 30,690893 | 24,834821 | 18,522567 | 17,932566 | 28,044924 |
| 30,734682 | 24,859868 | 18,530624 | 17,958043 | 28,050251 |
| 30,770983 | 24,870557 | 18,528081 | 17,980843 | 28,093462 |
| 30,805911 | 24,888978 | 18,45609  | 18,002217 | 28,080401 |

| Gas-D - [°C]                                | Gas-R - [°C]                               | Flow-H - [ln/min]                            | Flow-D - [ln/min]                             | NS-Røgttemp - [°C]             |
|---|--|--|---|--------------------------------|
|   | 9  | 10   | 12  | 13                             |
| Split train<br>dry gas meter<br>temperature | Room blank<br>dry gas meter<br>temperature | Main train<br>flow rate<br>Flow-H - [ln/min] | Split train<br>flow rate<br>Flow-D - [ln/min] | EPA<br>Flue gas<br>temperature |
| 25,434187                                   | 21,834449                                  | 6,684661                                     | 6,840445                                      | 79,09478                       |
| 25,618184                                   | 21,876798                                  | 6,644834                                     | 6,825359                                      | 150,734116                     |
| 25,698233                                   | 21,946899                                  | 6,610975                                     | 6,846077                                      | 164,758041                     |
| 25,699547                                   | 21,932328                                  | 6,799044                                     | 6,852983                                      | 118,796753                     |
| 25,715323                                   | 21,945552                                  | 6,777991                                     | 6,877857                                      | 111,683502                     |
| 25,712696                                   | 21,950866                                  | 6,753988                                     | 6,888384                                      | 115,818069                     |
| 25,763869                                   | 21,961393                                  | 6,712619                                     | 6,892876                                      | 120,663696                     |
| 25,749409                                   | 21,971967                                  | 6,701356                                     | 6,885233                                      | 125,682373                     |
| 25,752036                                   | 21,921666                                  | 6,68627                                      | 6,911583                                      | 127,989166                     |
| 25,778305                                   | 21,91373                                   | 6,810509                                     | 6,926332                                      | 128,71579                      |
| 25,774319                                   | 21,991779                                  | 6,900889                                     | 6,790427                                      | 130,457169                     |
| 25,787436                                   | 21,991758                                  | 6,829886                                     | 6,798138                                      | 126,475098                     |
| 25,780877                                   | 21,990428                                  | 6,814532                                     | 6,811414                                      | 126,843315                     |
| 25,780877                                   | 21,942771                                  | 6,800787                                     | 6,794115                                      | 129,85466                      |
| 25,755898                                   | 21,983821                                  | 6,7914                                       | 6,786069                                      | 132,36586                      |
| 25,792645                                   | 22,010266                                  | 6,768537                                     | 6,788551                                      | 134,013031                     |
| 25,808415                                   | 21,970548                                  | 6,753988                                     | 6,774269                                      | 136,983688                     |
| 25,800511                                   | 22,04333                                   | 6,719995                                     | 6,775744                                      | 140,329803                     |
| 25,76241                                    | 22,011565                                  | 6,746411                                     | 6,801759                                      | 143,949463                     |
| 25,767683                                   | 22,022145                                  | 6,712284                                     | 6,783119                                      | 144,230804                     |
| 25,805752                                   | 22,048597                                  | 6,72737                                      | 6,786472                                      | 146,942078                     |
| 25,803101                                   | 22,079034                                  | 6,76143                                      | 6,794048                                      | 147,602295                     |
| 25,774205                                   | 22,06446                                   | 6,719056                                     | 6,789154                                      | 148,883957                     |
| 25,796515                                   | 22,075046                                  | 6,720397                                     | 6,801692                                      | 150,327408                     |
| 25,799155                                   | 22,129277                                  | 6,705043                                     | 6,787075                                      | 153,696182                     |
| 25,829338                                   | 22,116048                                  | 6,701221                                     | 6,68865                                       | 153,472366                     |
| 25,795197                                   | 22,145152                                  | 6,69331                                      | 6,695958                                      | 153,957336                     |
| 25,805695                                   | 22,131908                                  | 6,700618                                     | 6,699779                                      | 151,864426                     |
| 25,81226                                    | 22,13984                                   | 6,708597                                     | 6,673497                                      | 154,008545                     |
| 25,837189                                   | 22,17159                                   | 6,689622                                     | 6,693477                                      | 153,606155                     |
| 25,852936                                   | 22,174236                                  | 6,674872                                     | 6,696025                                      | 153,648758                     |
| 25,845061                                   | 22,179523                                  | 6,708597                                     | 6,688449                                      | 153,598236                     |
| 25,852936                                   | 22,179523                                  | 6,686136                                     | 6,677252                                      | 153,029419                     |
| 25,872624                                   | 22,248317                                  | 6,693712                                     | 6,703668                                      | 151,890564                     |
| 25,915947                                   | 22,293266                                  | 6,674805                                     | 6,706551                                      | 151,658356                     |
| 25,913325                                   | 22,264169                                  | 6,655964                                     | 6,66049                                       | 179,576859                     |
| 25,915947                                   | 22,28267                                   | 6,620362                                     | 6,631659                                      | 247,243698                     |
| 25,939585                                   | 22,287982                                  | 6,599577                                     | 6,595721                                      | 220,17067                      |
| 25,9107                                     | 22,295909                                  | 6,609768                                     | 6,601554                                      | 226,478882                     |
| 25,965836                                   | 22,389787                                  | 6,588112                                     | 6,607186                                      | 237,863602                     |
| 25,971085                                   | 22,420203                                  | 6,542922                                     | 6,616774                                      | 270,300323                     |
| 25,960593                                   | 22,3964                                    | 6,591867                                     | 6,647281                                      | 286,353943                     |
| 25,952696                                   | 22,404351                                  | 6,592135                                     | 6,639436                                      | 247,838654                     |

|           |           |          |          |            |
|-----------|-----------|----------|----------|------------|
| 25,992093 | 22,414916 | 6,564176 | 6,631659 | 228,704468 |
| 26,018355 | 22,445325 | 6,588112 | 6,639369 | 211,870941 |
| 26,028853 | 22,451938 | 6,603198 | 6,635481 | 208,152557 |
| 26,047238 | 22,459865 | 6,55432  | 6,658747 | 204,39418  |
| 26,066925 | 22,471772 | 6,561829 | 6,647013 | 197,787888 |
| 26,083994 | 22,50217  | 6,697534 | 6,647013 | 195,913269 |
| 26,11549  | 22,516717 | 6,719794 | 6,718217 | 192,29689  |
| 26,118119 | 22,568286 | 6,700618 | 6,734175 | 190,657089 |
| 26,143055 | 22,552417 | 6,704976 | 6,723112 | 188,161652 |
| 26,173254 | 22,634381 | 6,719794 | 6,733236 | 188,66394  |
| 26,181124 | 22,63174  | 6,734209 | 6,688516 | 188,521912 |
| 26,223133 | 22,639665 | 6,72737  | 6,734912 | 188,260727 |
| 26,229697 | 22,637033 | 6,712553 | 6,722173 | 187,673813 |
| 26,272993 | 22,68991  | 6,697534 | 6,720095 | 187,926331 |
| 26,233614 | 22,729547 | 6,697601 | 6,737326 | 188,274719 |
| 26,259867 | 22,711044 | 6,701221 | 6,692136 | 186,934738 |
| 26,297947 | 22,732211 | 6,694718 | 6,703468 | 187,296539 |
| 26,328129 | 22,742782 | 6,716173 | 6,731024 | 187,225647 |
| 26,335993 | 22,777154 | 6,716173 | 6,740879 | 187,209    |
| 26,329449 | 22,787723 | 6,700685 | 6,739069 | 185,883514 |
| 26,418663 | 22,819452 | 6,679565 | 6,740947 | 186,687546 |
| 26,427857 | 22,882867 | 6,697668 | 6,7034   | 186,709    |
| 26,430476 | 22,885507 | 6,696931 | 6,741215 | 186,361969 |
| 26,446228 | 22,851165 | 6,680772 | 6,729482 | 186,353531 |
| 26,532832 | 22,941034 | 6,701289 | 6,710843 | 186,611893 |
| 26,522324 | 22,946311 | 6,682381 | 6,703333 | 185,558609 |
| 26,538073 | 22,935756 | 6,688549 | 6,726398 | 184,556259 |
| 26,538073 | 22,96745  | 6,689957 | 6,740812 | 183,945206 |
| 26,577456 | 23,04411  | 6,678426 | 6,737259 | 183,162674 |
| 26,619427 | 22,98862  | 6,693712 | 6,740544 | 183,925797 |
| 26,627291 | 23,020339 | 6,693645 | 6,735181 | 184,234024 |
| 26,639134 | 23,0864   | 6,686136 | 6,744634 | 183,588104 |
| 26,669295 | 23,099612 | 6,704909 | 6,710776 | 184,520798 |
| 26,695517 | 23,107553 | 6,689891 | 6,742489 | 183,32814  |
| 26,707329 | 23,099626 | 6,68627  | 6,750601 | 183,440063 |
| 26,762419 | 23,110213 | 6,686203 | 6,748456 | 182,705734 |
| 26,803078 | 23,152503 | 6,674872 | 6,722173 | 183,09169  |
| 26,805699 | 23,152503 | 6,682582 | 6,711848 | 182,684311 |
| 26,854222 | 23,178949 | 6,687544 | 6,737125 | 182,957672 |
| 26,856892 | 23,2331   | 6,692506 | 6,718217 | 182,777496 |
| 26,868679 | 23,260833 | 6,674872 | 6,734041 | 184,018356 |
| 26,871298 | 23,252895 | 6,757608 | 6,744567 | 182,761414 |
| 26,908038 | 23,305751 | 6,738567 | 6,748456 | 182,359406 |
| 26,947396 | 23,334819 | 6,702361 | 6,737259 | 182,423721 |
| 26,947396 | 23,345367 | 6,722945 | 6,743025 | 182,696579 |
| 26,981491 | 23,371825 | 6,719927 | 6,742221 | 182,420441 |
| 26,984106 | 23,369189 | 6,708664 | 6,733437 | 182,433823 |
| 27,02084  | 23,395614 | 6,716173 | 6,736119 | 182,248901 |

|           |           |          |          |            |
|-----------|-----------|----------|----------|------------|
| 27,07326  | 23,408841 | 6,712419 | 6,725794 | 182,019669 |
| 27,07329  | 23,451078 | 6,698339 | 6,707289 | 182,024506 |
| 27,103474 | 23,466937 | 6,697467 | 6,706686 | 181,932083 |
| 27,128361 | 23,459048 | 6,715369 | 6,733236 | 180,519806 |
| 27,137593 | 23,514516 | 6,685466 | 6,748389 | 181,280853 |
| 27,183417 | 23,522443 | 6,701154 | 6,744567 | 181,699997 |
| 27,204417 | 23,527755 | 6,704909 | 6,711312 | 181,836304 |
| 27,209647 | 23,564681 | 6,695321 | 6,710843 | 181,280258 |
| 27,280449 | 23,612252 | 6,690829 | 6,748389 | 181,071228 |
| 27,280449 | 23,609616 | 6,704976 | 6,72566  | 182,191422 |
| 27,280493 | 23,636041 | 6,701087 | 6,744567 | 181,216568 |
| 27,348627 | 23,658517 | 6,689957 | 6,730085 | 180,604324 |
| 27,356495 | 23,665115 | 6,696796 | 6,729549 | 182,214935 |
| 27,355221 | 23,688886 | 6,691701 | 6,732297 | 180,649902 |
| 27,37226  | 23,691537 | 6,686136 | 6,740679 | 181,339828 |
| 27,432562 | 23,733838 | 6,692506 | 6,733303 | 180,473648 |
| 27,424691 | 23,720639 | 6,687745 | 6,729414 | 181,603317 |
| 27,424734 | 23,74179  | 6,682314 | 6,699444 | 180,381302 |
| 27,478468 | 23,76558  | 6,694919 | 6,720296 | 180,826141 |
| 27,490265 | 23,760329 | 6,683454 | 6,714463 | 181,236816 |
| 27,498137 | 23,797263 | 6,670983 | 6,741014 | 181,578598 |
| 27,521748 | 23,823686 | 6,659652 | 6,728476 | 180,855042 |
| 27,566304 | 23,85143  | 6,669039 | 6,748255 | 181,482117 |
| 27,561095 | 23,868591 | 6,659652 | 6,740947 | 180,752777 |
| 27,575514 | 23,894979 | 6,669843 | 6,728207 | 181,368881 |
| 27,622683 | 23,908208 | 6,671922 | 6,729348 | 180,382828 |
| 27,64497  | 23,926751 | 6,678626 | 6,733102 | 179,975479 |
| 27,64761  | 23,90829  | 6,692438 | 8,056083 | 179,62178  |
| 27,656807 | 23,971605 | 6,666357 | 6,651304 | 180,530823 |
| 27,693541 | 24,016509 | 6,675341 | 6,635682 | 178,393951 |
| 27,684399 | 24,01917  | 6,673129 | 6,661697 | 179,34787  |
| 27,721018 | 24,003345 | 6,546677 | 6,645404 | 179,184418 |
| 27,728924 | 24,045587 | 6,640744 | 6,64299  | 178,418716 |
| 27,783976 | 24,056236 | 6,616406 | 6,650298 | 178,028976 |
| 27,77875  | 24,040414 | 6,637191 | 6,635145 | 178,149567 |
| 27,794493 | 24,103713 | 6,629346 | 6,640509 | 178,074539 |
| 27,827261 | 24,099839 | 6,632296 | 6,638028 | 178,48671  |
| 27,857386 | 24,140744 | 6,702026 | 6,797401 | 178,325714 |
| 27,844319 | 24,185521 | 6,668838 | 6,695622 | 177,856918 |
| 27,845644 | 24,197414 | 6,703434 | 6,710708 | 176,648636 |
| 27,896794 | 24,213332 | 6,674805 | 6,729616 | 177,059174 |
| 27,899435 | 24,235778 | 6,697467 | 6,718217 | 177,335144 |
| 27,922972 | 24,190982 | 6,693645 | 6,699713 | 177,564301 |
| 27,925656 | 24,259563 | 6,693645 | 6,710574 | 177,242813 |
| 27,951914 | 24,288642 | 6,677084 | 6,69636  | 176,268356 |
| 27,975451 | 24,241243 | 6,693846 | 6,710708 | 176,844284 |
| 27,995093 | 24,254403 | 6,689824 | 6,727068 | 176,323303 |
| 28,006899 | 24,3019   | 6,701021 | 6,702461 | 175,883987 |

|           |           |          |          |            |
|-----------|-----------|----------|----------|------------|
| 28,038407 | 24,341535 | 6,683856 | 6,682213 | 175,744278 |
| 28,064553 | 24,320459 | 6,677286 | 6,684962 | 176,447205 |
| 28,095963 | 24,337609 | 6,690829 | 6,809335 | 176,113785 |
| 28,103903 | 24,373275 | 7,542869 | 6,838836 | 176,904083 |
| 28,117056 | 24,418111 | 7,353862 | 6,838903 | 175,576584 |
| 28,145811 | 24,378616 | 7,390403 | 6,636956 | 176,821701 |

| Ovf-Top - [°C]          | Ovf-Bag - [°C]           | Ovf-Side-1 - [°C]              | Ovf-Side-2 - [°C]             | Ovf-Bund - [°C]            | Kanal-EPA - [°C]     |
|-------------------------|--------------------------|--------------------------------|-------------------------------|----------------------------|----------------------|
| 27                      | 28                       | 29                             | 30                            | 31                         | 36                   |
| Surface temperature Top | Surface temperature Rear | Surface temperature Right side | Surface temperature Left side | Surface temperature Bottom | EPA Duct temperature |
| 23,116671               | 21,491557                | 21,303959                      | 22,735384                     | 23,179595                  | 23,660356            |
| 23,156548               | 21,507491                | 21,301302                      | 22,756408                     | 23,171681                  | 25,971475            |
| 23,265506               | 21,504836                | 21,325226                      | 22,743258                     | 23,184854                  | 28,870619            |
| 23,512606               | 21,486245                | 21,370388                      | 22,753784                     | 23,182225                  | 28,567562            |
| 23,877827               | 21,503477                | 21,383612                      | 22,80233                      | 23,180869                  | 27,7811              |
| 24,405976               | 21,549794                | 21,41131                       | 22,898014                     | 23,203113                  | 27,174975            |
| 25,036094               | 21,568234                | 21,46302                       | 22,993769                     | 23,207028                  | 26,8793              |
| 25,746899               | 21,576199                | 21,529442                      | 23,104099                     | 23,191225                  | 26,670781            |
| 26,560569               | 21,594815                | 21,561321                      | 23,248523                     | 23,220202                  | 26,560825            |
| 27,521849               | 21,626706                | 21,641035                      | 23,3982                       | 23,228088                  | 26,411981            |
| 28,580142               | 21,682541                | 21,736691                      | 23,595113                     | 23,199139                  | 26,312081            |
| 29,737738               | 21,694456                | 21,894724                      | 23,788002                     | 23,201697                  | 26,313419            |
| 30,95213                | 21,744955                | 22,027534                      | 24,087161                     | 23,193783                  | 26,291963            |
| 32,333367               | 21,818961                | 22,287386                      | 24,3885                       | 23,261831                  | 26,339569            |
| 33,760339               | 21,910445                | 22,514204                      | 24,722713                     | 23,290629                  | 26,455563            |
| 35,214543               | 21,950291                | 22,774353                      | 25,055711                     | 23,277459                  | 26,548756            |
| 36,748132               | 22,014077                | 23,01586                       | 25,472464                     | 23,306408                  | 26,694919            |
| 38,415822               | 22,096438                | 23,352825                      | 25,875945                     | 23,26168                   | 26,918856            |
| 40,135957               | 22,168177                | 23,663172                      | 26,336899                     | 23,277459                  | 26,968475            |
| 41,877042               | 22,255835                | 24,005236                      | 26,849995                     | 23,29589                   | 26,951712            |
| 43,7548                 | 22,387053                | 24,429115                      | 27,433219                     | 23,357623                  | 27,032169            |
| 45,67146                | 22,543581                | 24,823771                      | 28,041081                     | 23,386497                  | 27,006688            |
| 47,62576                | 22,644503                | 25,303169                      | 28,655247                     | 23,391758                  | 27,0382              |
| 49,630345               | 22,7957                  | 25,817894                      | 29,344543                     | 23,470299                  | 27,08245             |
| 51,686696               | 22,908488                | 26,274317                      | 30,071412                     | 23,500549                  | 27,1676              |
| 53,850457               | 23,057164                | 26,829748                      | 30,84083                      | 23,542635                  | 27,304381            |
| 56,006257               | 23,21642                 | 27,416624                      | 31,627903                     | 23,584743                  | 27,389531            |
| 58,192948               | 23,379454                | 28,070311                      | 32,484526                     | 23,643837                  | 27,537719            |
| 60,44706                | 23,562313                | 28,749985                      | 33,404146                     | 23,701614                  | 27,6517              |
| 62,735402               | 23,750677                | 29,436029                      | 34,32964                      | 23,775282                  | 27,834069            |
| 65,055424               | 23,920435                | 30,116348                      | 35,321818                     | 23,85948                   | 28,113656            |
| 67,353246               | 24,113974                | 30,889618                      | 36,27795                      | 23,90923                   | 28,35905             |
| 69,624158               | 24,322018                | 31,693905                      | 37,345929                     | 24,049737                  | 28,509231            |
| 72,00359                | 24,580378                | 32,49498                       | 38,397412                     | 24,125938                  | 28,611144            |
| 74,371983               | 24,874264                | 33,321545                      | 39,557605                     | 24,266514                  | 28,713056            |
| 76,721219               | 25,075657                | 34,212124                      | 40,651008                     | 24,366436                  | 28,574938            |
| 79,078351               | 25,343232                | 35,115047                      | 41,766604                     | 24,568856                  | 33,012138            |
| 81,526028               | 25,626635                | 36,103752                      | 42,932691                     | 24,758132                  | 38,442306            |
| 83,899937               | 25,886132                | 36,992069                      | 43,9869                       | 24,865887                  | 40,7521              |
| 86,243993               | 26,121745                | 37,866562                      | 45,032471                     | 25,039314                  | 42,59255             |
| 88,606824               | 26,45987                 | 38,799938                      | 46,094587                     | 25,319841                  | 44,275437            |
| 91,023511               | 26,785311                | 39,657379                      | 47,148714                     | 25,574638                  | 47,15245             |
| 93,42149                | 27,09478                 | 40,550766                      | 48,207169                     | 25,858249                  | 48,024738            |

|            |           |           |           |           |           |
|------------|-----------|-----------|-----------|-----------|-----------|
| 95,808713  | 27,404129 | 41,440849 | 49,344358 | 26,118163 | 45,670025 |
| 98,206044  | 27,679062 | 42,379845 | 50,57809  | 26,309766 | 43,279787 |
| 100,598149 | 27,914275 | 43,250362 | 51,785164 | 26,661416 | 41,279763 |
| 103,065236 | 28,258728 | 44,172073 | 53,121595 | 26,850143 | 39,681338 |
| 105,492719 | 28,578085 | 45,081444 | 54,363626 | 27,160555 | 38,360506 |
| 107,949422 | 28,914704 | 45,99823  | 55,584557 | 27,591808 | 37,161025 |
| 110,358678 | 29,249941 | 46,975487 | 56,772802 | 27,809357 | 36,289413 |
| 112,71642  | 29,542843 | 47,855995 | 58,036927 | 28,026886 | 35,585412 |
| 115,112225 | 29,889475 | 48,877136 | 59,282215 | 28,424965 | 35,108706 |
| 117,461903 | 30,254618 | 49,886089 | 60,461939 | 28,798101 | 34,642056 |
| 119,701062 | 30,628952 | 50,814125 | 61,706213 | 29,324267 | 34,3504   |
| 121,940335 | 30,995016 | 51,859211 | 62,953484 | 29,772596 | 34,071487 |
| 124,177487 | 31,329592 | 52,889671 | 64,163579 | 30,128294 | 33,84285  |
| 126,419682 | 31,729502 | 53,96706  | 65,402201 | 30,594816 | 33,700713 |
| 128,562634 | 32,098055 | 55,019592 | 66,601316 | 30,945011 | 33,600144 |
| 130,668683 | 32,421744 | 56,092236 | 67,830617 | 31,331673 | 33,512981 |
| 132,737698 | 32,77429  | 57,161713 | 69,011317 | 31,477947 | 33,470737 |
| 134,819531 | 33,152789 | 58,273041 | 70,1979   | 31,76608  | 33,418444 |
| 136,820157 | 33,558695 | 59,438015 | 71,314404 | 32,316719 | 33,407044 |
| 138,738507 | 33,922579 | 60,495636 | 72,480506 | 32,730224 | 33,417775 |
| 140,649564 | 34,250964 | 61,661182 | 73,591935 | 33,118831 | 33,367488 |
| 142,525311 | 34,610777 | 62,77475  | 74,749116 | 33,350885 | 33,396987 |
| 144,34306  | 34,953368 | 63,856949 | 75,856669 | 33,651839 | 33,370169 |
| 146,158032 | 35,342726 | 65,024796 | 76,928298 | 33,915952 | 33,391625 |
| 147,869733 | 35,728247 | 66,123093 | 78,087967 | 34,40563  | 33,354075 |
| 149,546994 | 36,071833 | 67,307487 | 79,077483 | 34,543648 | 33,294406 |
| 151,182858 | 36,396975 | 68,558601 | 80,219747 | 34,86129  | 33,23205  |
| 152,790524 | 36,719382 | 69,644737 | 81,257857 | 35,204892 | 33,2173   |
| 154,368436 | 37,075621 | 70,811646 | 82,368555 | 35,646926 | 33,264231 |
| 155,909543 | 37,465487 | 71,978218 | 83,34173  | 35,865124 | 33,239425 |
| 157,421368 | 37,847819 | 73,010056 | 84,367706 | 36,309771 | 33,142881 |
| 158,883221 | 38,211699 | 74,088173 | 85,376105 | 36,829594 | 33,057056 |
| 160,369809 | 38,502184 | 75,18689  | 86,415315 | 37,227106 | 33,106    |
| 161,819669 | 38,7965   | 76,333229 | 87,39493  | 37,030937 | 33,197187 |
| 163,266873 | 39,158202 | 77,41481  | 88,458407 | 37,714742 | 33,2696   |
| 164,659085 | 39,479842 | 78,454536 | 89,442471 | 38,200161 | 33,319212 |
| 165,968945 | 39,783068 | 79,561348 | 90,421754 | 37,938015 | 33,366144 |
| 167,287259 | 40,138499 | 80,573067 | 91,347791 | 38,739841 | 33,311169 |
| 168,571118 | 40,483382 | 81,554077 | 92,184793 | 39,131477 | 33,272281 |
| 169,908261 | 40,845812 | 82,732971 | 93,128731 | 39,333126 | 33,305131 |
| 171,115231 | 41,135645 | 83,786491 | 94,02505  | 39,447182 | 33,355419 |
| 172,276944 | 41,430643 | 84,799057 | 94,829731 | 39,579402 | 33,353406 |
| 173,457593 | 41,715121 | 85,675255 | 95,673014 | 40,286784 | 33,278312 |
| 174,606366 | 42,03604  | 86,750206 | 96,531944 | 40,501779 | 33,28435  |
| 175,786908 | 42,403323 | 87,628967 | 97,339566 | 41,160168 | 33,264231 |
| 176,879666 | 42,724032 | 88,485176 | 98,132529 | 41,65311  | 33,254175 |
| 177,983365 | 42,989954 | 89,27977  | 98,951493 | 42,069577 | 33,2059   |
| 179,038907 | 43,27146  | 90,170082 | 99,765623 | 42,390251 | 33,348712 |

|            |           |            |            |           |           |
|------------|-----------|------------|------------|-----------|-----------|
| 180,125363 | 43,538527 | 91,09417   | 100,558276 | 42,82324  | 33,490856 |
| 181,204724 | 43,861075 | 91,944557  | 101,366177 | 43,132921 | 33,496887 |
| 182,243085 | 44,156687 | 92,754333  | 102,086355 | 43,493238 | 33,519013 |
| 183,215878 | 44,411898 | 93,50882   | 102,845346 | 43,880655 | 33,562594 |
| 184,167249 | 44,651427 | 94,310081  | 103,555864 | 44,154368 | 33,597463 |
| 185,129239 | 44,945452 | 94,992508  | 104,303778 | 44,683452 | 33,5579   |
| 186,068234 | 45,232626 | 95,932266  | 105,023443 | 44,514013 | 33,553881 |
| 186,937878 | 45,431662 | 96,593277  | 105,683354 | 44,806816 | 33,565275 |
| 187,784756 | 45,665808 | 97,395607  | 106,361567 | 44,473898 | 33,502925 |
| 188,594128 | 45,847895 | 97,954826  | 106,947502 | 45,072569 | 33,466044 |
| 189,488797 | 46,185633 | 98,594116  | 107,625873 | 45,808728 | 33,363462 |
| 190,305997 | 46,442839 | 99,135292  | 108,283959 | 46,348412 | 33,3467   |
| 191,101895 | 46,710596 | 99,71312   | 108,903941 | 46,81224  | 33,396987 |
| 191,860272 | 46,962721 | 100,259979 | 109,454668 | 47,19863  | 33,486162 |
| 192,662732 | 47,192671 | 100,835457 | 109,947594 | 47,655699 | 33,537119 |
| 193,431271 | 47,43001  | 101,602737 | 110,502196 | 47,60524  | 33,594775 |
| 194,158566 | 47,629889 | 102,134407 | 111,071239 | 47,468476 | 33,627631 |
| 194,868527 | 47,837721 | 102,710487 | 111,589118 | 48,135253 | 33,700713 |
| 195,543591 | 48,019514 | 103,390602 | 112,076237 | 48,480108 | 33,734906 |
| 196,271756 | 48,242487 | 103,745956 | 112,625108 | 48,898014 | 33,781169 |
| 196,917142 | 48,426619 | 104,293716 | 113,091618 | 48,531024 | 33,763738 |
| 197,543851 | 48,610941 | 104,860077 | 113,530129 | 49,145842 | 33,746306 |
| 198,173199 | 48,800444 | 105,27063  | 113,968775 | 49,446724 | 33,681938 |
| 198,803601 | 49,016901 | 105,626503 | 114,452516 | 49,64588  | 33,674563 |
| 199,412488 | 49,252829 | 106,061684 | 114,926016 | 50,307528 | 33,661156 |
| 199,998807 | 49,407107 | 106,637573 | 115,341602 | 50,127409 | 33,700713 |
| 200,523511 | 49,544604 | 107,045937 | 115,783318 | 49,731544 | 33,632325 |
| 201,099072 | 49,71065  | 107,389336 | 116,170852 | 50,394668 | 33,638356 |
| 201,639325 | 49,858145 | 107,914635 | 116,625402 | 50,002575 | 33,683281 |
| 202,179852 | 50,000597 | 108,182526 | 117,036101 | 51,15968  | 33,689312 |
| 202,661557 | 50,161379 | 108,476662 | 117,408425 | 50,340165 | 33,644394 |
| 203,127164 | 50,303992 | 108,697975 | 117,765306 | 51,657864 | 33,645062 |
| 203,675305 | 50,539595 | 109,127289 | 118,098704 | 52,128758 | 33,751669 |
| 204,138058 | 50,69493  | 109,585495 | 118,486494 | 51,932004 | 33,826094 |
| 204,58215  | 50,803801 | 109,82518  | 118,750418 | 52,132221 | 33,831456 |
| 204,999478 | 50,954146 | 110,116997 | 119,076524 | 51,341476 | 33,831456 |
| 205,420529 | 51,128855 | 110,372177 | 119,44004  | 51,717537 | 33,817375 |
| 205,841504 | 51,354113 | 110,613037 | 119,826881 | 52,806781 | 33,841513 |
| 206,2319   | 51,456339 | 111,086082 | 120,031344 | 52,321596 | 33,819387 |
| 206,600964 | 51,606623 | 111,15905  | 120,339556 | 53,447832 | 33,7282   |
| 206,996289 | 51,798006 | 111,583755 | 120,714896 | 54,300173 | 33,725519 |
| 207,353223 | 51,940421 | 111,685417 | 120,953188 | 54,867743 | 33,659144 |
| 207,685971 | 52,134554 | 111,849602 | 121,263971 | 55,548946 | 33,6511   |
| 207,974683 | 52,308062 | 112,034798 | 121,463541 | 56,02788  | 33,655794 |
| 208,281766 | 52,448889 | 112,609787 | 121,684934 | 55,279855 | 33,650425 |
| 208,583783 | 52,479891 | 112,656685 | 121,897459 | 56,485998 | 33,659813 |
| 208,86427  | 52,664874 | 112,762207 | 122,173335 | 57,110224 | 33,6873   |
| 209,088803 | 52,812468 | 113,164139 | 122,352273 | 56,941299 | 33,757031 |

|            |           |            |            |           |           |
|------------|-----------|------------|------------|-----------|-----------|
| 209,359799 | 52,88082  | 113,445877 | 122,57902  | 56,975757 | 33,726862 |
| 209,601514 | 52,971289 | 113,742065 | 122,783816 | 57,063954 | 33,716806 |
| 209,831158 | 53,091505 | 113,610023 | 123,049489 | 58,276404 | 33,748988 |
| 210,071637 | 53,277869 | 113,646591 | 123,189569 | 58,813475 | 33,738256 |
| 210,249203 | 53,436945 | 114,073463 | 123,417839 | 58,553879 | 33,631656 |
| 210,477338 | 53,471648 | 114,199883 | 123,651207 | 57,834971 | 33,681269 |

| Røgræk - [Pa]            | Pd Kanal - [Pa]             | Ps Kanal - [Pa]            | Vægt - [Kg]                  | CO-Lav - [10 <sup>1</sup> ] | CO-Høj - [%]        |    |
|--------------------------|-----------------------------|----------------------------|------------------------------|-----------------------------|---------------------|----|
|                          | 38                          | 39                         | 40                           | 43                          | 44                  | 45 |
| Flue<br>draft<br>Pascals | Duct<br>dynamic<br>pressure | Duct<br>static<br>pressure | Platform<br>scale<br>reading | CO<br>low<br>range          | CO<br>high<br>range |    |
| 8,711378                 | 28,574617                   | 129,229439                 | 9,991569                     | 0,06275                     | 0,021883            |    |
| 13,937563                | 28,894497                   | 129,318006                 | 5,645953                     | 4,151574                    | 0,060704            |    |
| 10,439078                | 27,452136                   | 127,982839                 | 0,251918                     | 7,699456                    | 0,085425            |    |
| 9,349834                 | 28,11883                    | 129,719913                 | 1,033422                     | 22,442124                   | 0,801712            |    |
| 9,735395                 | 28,246034                   | 128,374539                 | 1,012168                     | 22,441587                   | 1,254524            |    |
| 10,543132                | 28,260951                   | 129,549606                 | 0,989506                     | 22,441454                   | 2,000401            |    |
| 11,261969                | 28,374072                   | 129,13238                  | 0,961949                     | 22,441185                   | 2,715341            |    |
| 11,130839                | 28,064133                   | 126,991699                 | 0,934326                     | 22,441051                   | 2,388163            |    |
| 11,257031                | 27,859857                   | 127,790402                 | 0,908714                     | 22,440918                   | 1,631184            |    |
| 11,395656                | 28,495478                   | 129,680734                 | 0,885851                     | 22,440783                   | 1,098136            |    |
| 11,708157                | 28,192171                   | 132,507722                 | 0,864798                     | 22,440649                   | 0,518343            |    |
| 11,4774                  | 28,289128                   | 132,27101                  | 0,845689                     | 15,176459                   | 0,189516            |    |
| 11,331111                | 29,072253                   | 132,575842                 | 0,825441                     | 4,207224                    | 0,066256            |    |
| 11,859724                | 27,406971                   | 129,105122                 | 0,805126                     | 4,975721                    | 0,076615            |    |
| 12,312383                | 27,8582                     | 129,348661                 | 0,785883                     | 5,360036                    | 0,07227             |    |
| 11,922735                | 27,481139                   | 131,058462                 | 0,766506                     | 8,242543                    | 0,092585            |    |
| 11,689083                | 27,951016                   | 128,146336                 | 0,745454                     | 5,28776                     | 0,077359            |    |
| 12,255163                | 28,707209                   | 130,237629                 | 0,723596                     | 6,943966                    | 0,072974            |    |
| 12,671547                | 28,577517                   | 130,440273                 | 0,701739                     | 15,090906                   | 0,149126            |    |
| 12,782583                | 29,712019                   | 134,062567                 | 0,677736                     | 17,048825                   | 0,184346            |    |
| 12,862625                | 28,873366                   | 130,481151                 | 0,657488                     | 18,610764                   | 0,201745            |    |
| 12,800976                | 28,415505                   | 129,474676                 | 0,636636                     | 20,50432                    | 0,244689            |    |
| 12,955097                | 28,232778                   | 129,658604                 | 0,61565                      | 10,620044                   | 0,136857            |    |
| 13,093041                | 28,25805                    | 129,190276                 | 0,595401                     | 6,79244                     | 0,080477            |    |
| 13,159629                | 28,806239                   | 128,967184                 | 0,574349                     | 11,229776                   | 0,12688             |    |
| 13,242053                | 27,169547                   | 126,836728                 | 0,554234                     | 13,461385                   | 0,152264            |    |
| 12,726043                | 27,424789                   | 128,039037                 | 0,536668                     | 11,992775                   | 0,136354            |    |
| 12,345934                | 28,423794                   | 129,340136                 | 0,518565                     | 10,029759                   | 0,12163             |    |
| 12,639872                | 28,835247                   | 129,374203                 | 0,500194                     | 4,951181                    | 0,067684            |    |
| 12,682787                | 27,702819                   | 129,212405                 | 0,483701                     | 4,951048                    | 0,067282            |    |
| 12,917461                | 27,620363                   | 129,742043                 | 0,467274                     | 3,051594                    | 0,041274            |    |
| 12,942665                | 27,561112                   | 129,392936                 | 0,450646                     | 2,368781                    | 0,037714            |    |
| 12,274407                | 28,277525                   | 130,247836                 | 0,437706                     | 2,917768                    | 0,034958            |    |
| 12,515382                | 28,69768                    | 129,832308                 | 0,423961                     | 3,606612                    | 0,057003            |    |
| 12,932107                | 28,118                      | 128,497157                 | 0,409345                     | 3,417941                    | 0,054046            |    |
| 15,449493                | 28,2825                     | 131,748183                 | 0,292213                     | 4,482386                    | 0,063178            |    |
| 17,286695                | 28,771851                   | 131,499548                 | 1,723072                     | 5,348906                    | 0,078264            |    |
| 15,628649                | 28,510808                   | 131,169158                 | 2,253284                     | 7,876328                    | 0,092465            |    |
| 16,75774                 | 27,492742                   | 129,442323                 | 2,039                        | 10,504991                   | 0,12515             |    |
| 17,098172                | 28,262194                   | 128,549942                 | 1,953649                     | 13,383341                   | 0,162663            |    |
| 19,223184                | 28,24562                    | 130,149062                 | 1,975841                     | 19,459316                   | 0,193941            |    |
| 19,462966                | 28,483462                   | 129,738646                 | 1,962029                     | 4,270249                    | 0,065109            |    |
| 17,267961                | 27,540394                   | 126,846935                 | 1,75787                      | 4,009701                    | 0,052317            |    |

|           |           |            |          |           |          |
|-----------|-----------|------------|----------|-----------|----------|
| 17,315986 | 26,708373 | 127,965821 | 1,63048  | 3,646975  | 0,058411 |
| 16,296567 | 27,355592 | 127,374874 | 1,471846 | 6,397396  | 0,074583 |
| 16,250245 | 26,938338 | 126,53869  | 1,403389 | 15,578475 | 0,17266  |
| 16,125585 | 27,247446 | 128,149733 | 1,960286 | 22,441051 | 0,372273 |
| 15,92974  | 28,341337 | 128,04926  | 1,93273  | 22,440649 | 0,561689 |
| 15,514888 | 28,560943 | 127,442994 | 1,909867 | 22,440649 | 0,515407 |
| 15,948984 | 28,322693 | 130,443686 | 1,883316 | 19,709269 | 0,238132 |
| 15,7201   | 27,965103 | 127,941977 | 1,864878 | 14,138429 | 0,155583 |
| 14,930244 | 27,656412 | 127,306755 | 1,845703 | 14,616879 | 0,165962 |
| 14,986613 | 27,590529 | 127,567311 | 1,825588 | 17,643405 | 0,184165 |
| 15,352592 | 28,018142 | 127,919831 | 1,804535 | 16,641176 | 0,185372 |
| 14,901634 | 28,476416 | 128,289385 | 1,785427 | 16,244121 | 0,187786 |
| 15,11553  | 26,2559   | 127,742714 | 1,762429 | 14,763581 | 0,167611 |
| 15,446769 | 28,465227 | 129,444022 | 1,74312  | 15,207435 | 0,178815 |
| 15,071593 | 27,961789 | 128,159957 | 1,723877 | 14,831836 | 0,164474 |
| 15,432292 | 28,067451 | 127,759748 | 1,706848 | 15,233048 | 0,172197 |
| 15,148058 | 28,207915 | 128,558467 | 1,683515 | 14,282984 | 0,156629 |
| 14,911341 | 28,483044 | 127,305056 | 1,664406 | 12,367036 | 0,151259 |
| 15,327387 | 27,639838 | 129,098312 | 1,642348 | 12,88786  | 0,141845 |
| 15,073297 | 27,78652  | 129,142587 | 1,623038 | 10,685483 | 0,121771 |
| 14,836069 | 27,866489 | 127,533259 | 1,604734 | 10,296608 | 0,12688  |
| 15,626775 | 27,937756 | 129,064244 | 1,584419 | 10,545621 | 0,128187 |
| 15,241213 | 28,276285 | 129,101725 | 1,563567 | 12,759397 | 0,139471 |
| 15,052519 | 27,491498 | 128,58401  | 1,546202 | 13,411904 | 0,157071 |
| 14,665768 | 28,502106 | 129,4849   | 1,526892 | 14,009564 | 0,148945 |
| 14,75245  | 27,972978 | 129,428702 | 1,507784 | 13,152564 | 0,160712 |
| 14,781062 | 27,895906 | 129,476375 | 1,487535 | 12,911326 | 0,146974 |
| 14,682797 | 27,88265  | 129,088088 | 1,468091 | 9,804749  | 0,11811  |
| 15,059331 | 27,634867 | 128,362617 | 1,451799 | 8,863401  | 0,104714 |
| 14,846456 | 27,766215 | 128,561864 | 1,431751 | 8,138351  | 0,093531 |
| 14,724863 | 27,804334 | 129,140889 | 1,414184 | 7,221945  | 0,093531 |
| 14,711067 | 27,722707 | 128,17699  | 1,395813 | 7,460634  | 0,093712 |
| 14,974522 | 28,934277 | 129,105122 | 1,378448 | 7,154092  | 0,090493 |
| 14,445739 | 27,651441 | 127,958995 | 1,360077 | 6,034     | 0,091821 |
| 14,922921 | 28,517023 | 129,358868 | 1,341974 | 5,515455  | 0,054911 |
| 14,747853 | 27,780718 | 129,713103 | 1,324542 | 6,77541   | 0,078385 |
| 14,755685 | 27,978363 | 128,910987 | 1,306104 | 6,397396  | 0,086571 |
| 15,156063 | 27,075905 | 127,158593 | 1,290616 | 6,293741  | 0,082749 |
| 14,918323 | 27,946458 | 129,997504 | 1,270636 | 6,569574  | 0,081864 |
| 14,628812 | 28,2999   | 130,370455 | 1,254142 | 7,024155  | 0,077982 |
| 14,661169 | 28,213303 | 129,362281 | 1,236576 | 6,96797   | 0,085203 |
| 14,678369 | 27,722707 | 129,326515 | 1,219211 | 7,343166  | 0,098157 |
| 14,625066 | 28,372415 | 129,885093 | 1,203723 | 8,472515  | 0,100088 |
| 14,736953 | 28,925575 | 128,19912  | 1,184412 | 7,466668  | 0,09341  |
| 14,597988 | 28,839387 | 134,85446  | 1,169059 | 7,285371  | 0,094416 |
| 15,025953 | 28,467301 | 127,77848  | 1,152431 | 6,931361  | 0,093169 |
| 14,833514 | 28,156949 | 127,267575 | 1,134932 | 7,307364  | 0,090976 |
| 14,345091 | 26,959883 | 129,253284 | 1,11931  | 7,813839  | 0,097292 |

|           |           |            |          |          |          |
|-----------|-----------|------------|----------|----------|----------|
| 14,31052  | 27,754612 | 128,893953 | 1,101878 | 8,259975 | 0,100048 |
| 14,63341  | 28,358324 | 128,900763 | 1,085518 | 8,101741 | 0,099303 |
| 14,633921 | 28,056261 | 129,042114 | 1,069024 | 8,53031  | 0,106102 |
| 14,568697 | 27,677543 | 128,601027 | 1,05186  | 7,731371 | 0,094758 |
| 14,498363 | 28,078224 | 127,173913 | 1,038853 | 7,808207 | 0,091399 |
| 14,632729 | 27,863175 | 128,592519 | 1,020549 | 8,051991 | 0,097493 |
| 14,337428 | 28,64547  | 130,046891 | 1,003921 | 7,266062 | 0,087617 |
| 14,623704 | 27,941487 | 129,541097 | 0,988433 | 8,005059 | 0,093812 |
| 14,26982  | 27,91041  | 128,80029  | 0,971939 | 7,66486  | 0,09703  |
| 14,603438 | 26,683927 | 129,362281 | 0,956519 | 7,451649 | 0,108476 |
| 14,46362  | 28,260537 | 128,258731 | 0,94264  | 7,796944 | 0,102079 |
| 14,486271 | 28,111785 | 130,111597 | 0,927152 | 7,434887 | 0,088864 |
| 14,251427 | 28,476416 | 129,58196  | 0,910457 | 6,656065 | 0,094677 |
| 14,28191  | 28,10764  | 129,602407 | 0,894902 | 6,294545 | 0,069937 |
| 14,524077 | 28,377386 | 128,614664 | 0,87747  | 6,359314 | 0,06877  |
| 14,621659 | 28,045076 | 129,527477 | 0,860306 | 6,693478 | 0,092344 |
| 14,692674 | 28,9032   | 130,287016 | 0,847499 | 5,69179  | 0,081543 |
| 14,382899 | 28,161507 | 128,5227   | 0,831811 | 5,801881 | 0,078586 |
| 14,737975 | 27,496886 | 128,207645 | 0,815585 | 5,399059 | 0,07398  |
| 14,50279  | 28,515779 | 128,89735  | 0,802444 | 5,709223 | 0,081201 |
| 14,598158 | 28,213716 | 128,948452 | 0,786822 | 5,438616 | 0,069736 |
| 14,710216 | 27,78859  | 128,478425 | 0,768517 | 6,293473 | 0,092042 |
| 14,692505 | 27,916624 | 129,125553 | 0,754907 | 6,275504 | 0,086571 |
| 14,686034 | 28,130846 | 128,887143 | 0,739218 | 6,155891 | 0,091278 |
| 14,509261 | 28,052117 | 130,501582 | 0,727552 | 6,504404 | 0,086953 |
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CO2 - [%]

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CO2 - [%]

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| Datotid           | Scantid  | Rum - [°C]          | Filter-1-H - [°C]      |                            | Filter-2-D1 - [°C] |
|-------------------|----------|---------------------|------------------------|----------------------------|--------------------|
|                   |          |                     | 1                      | 2                          | 3                  |
| Datotid           | Scantime | Ambient temperature | Main train filter temp | Split train 1H filter temp |                    |
| 02-20-19 12:18:10 | 3,066    | 24,80944            | 29,11396               | 28,671287                  |                    |
| 02-20-19 12:18:40 | 3,066    | 24,617717           | 29,804515              | 29,485853                  |                    |
| 02-20-19 12:19:10 | 3,066    | 24,815055           | 30,349701              | 30,167688                  |                    |
| 02-20-19 12:19:40 | 3,066    | 24,967622           | 30,73463               | 30,675819                  |                    |
| 02-20-19 12:20:10 | 3,067    | 25,188303           | 31,061544              | 31,076057                  |                    |
| 02-20-19 12:20:40 | 3,067    | 24,991497           | 31,626556              | 31,690633                  |                    |
| 02-20-19 12:21:10 | 3,066    | 25,288564           | 31,85186               | 31,82284                   |                    |
| 02-20-19 12:21:40 | 3,065    | 25,485649           | 31,90018               | 31,920197                  |                    |
| 02-20-19 12:22:10 | 3,068    | 24,930812           | 31,817094              | 31,857668                  |                    |
| 02-20-19 12:22:40 | 3,067    | 25,15728            | 31,769071              | 31,782226                  |                    |
| 02-20-19 12:23:10 | 3,068    | 25,286123           | 31,655508              | 31,646438                  |                    |
| 02-20-19 12:23:40 | 3,067    | 25,175733           | 31,590181              | 31,534095                  |                    |
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| 02-20-19 12:30:10 | 3,067    | 25,102375           | 31,52779               | 31,360622                  |                    |
| 02-20-19 12:30:40 | 3,065    | 25,357746           | 31,59346               | 31,440685                  |                    |
| 02-20-19 12:31:10 | 3,066    | 25,244669           | 31,555526              | 31,431499                  |                    |
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| 02-20-19 12:33:40 | 3,067    | 25,121189           | 31,645761              | 31,404195                  |                    |
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| 02-20-19 12:36:11 | 3,067    | 24,90315            | 31,679971              | 31,422727                  |                    |
| 02-20-19 12:36:41 | 3,067    | 24,826864           | 31,67214               | 31,425338                  |                    |
| 02-20-19 12:37:11 | 3,066    | 25,000469           | 31,640794              | 31,414894                  |                    |
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| 02-20-19 12:39:11 | 3,066    | 24,871816           | 31,617506              | 31,438657                  |                    |

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| 02-20-19 13:01:41 | 3,066 | 25,176162 | 31,677032 | 31,432932 |
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| 02-20-19 13:03:11 | 3,067 | 25,387041 | 31,800369 | 31,446516 |

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| 02-20-19 13:38:11 | 3,066 | 25,368452 | 31,546911 |
| 02-20-19 13:38:41 | 3,066 | 25,218662 | 31,573038 |
| 02-20-19 13:39:11 | 3,066 | 25,168716 | 31,528612 |
| 02-20-19 13:39:41 | 3,067 | 25,234418 | 31,573038 |
| 02-20-19 13:40:11 | 3,065 | 25,302765 | 31,573038 |
| 02-20-19 13:40:41 | 3,067 | 25,447301 | 31,557354 |
| 02-20-19 13:41:11 | 3,066 | 25,336834 | 31,537693 |
| 02-20-19 13:41:41 | 3,066 | 25,352583 | 31,533807 |
| 02-20-19 13:42:11 | 3,066 | 25,515865 | 31,619083 |
| 02-20-19 13:42:41 | 3,068 | 25,539627 | 31,565584 |
| 02-20-19 13:43:11 | 3,065 | 25,366218 | 31,604789 |
| 02-20-19 13:43:41 | 3,067 | 25,353069 | 31,576049 |
| 02-20-19 13:44:11 | 3,067 | 25,150703 | 31,560363 |
| 02-20-19 13:44:41 | 3,066 | 25,295257 | 31,581274 |
| 02-20-19 13:45:12 | 3,067 | 25,416147 | 31,570829 |
| 02-20-19 13:45:42 | 3,066 | 25,33469  | 31,562976 |
| 02-20-19 13:46:12 | 3,066 | 25,263628 | 31,556362 |
| 02-20-19 13:46:42 | 3,067 | 25,139801 | 31,513038 |
| 02-20-19 13:47:12 | 3,066 | 25,413324 | 31,527591 |
| 02-20-19 13:47:42 | 3,067 | 25,242971 | 31,601192 |
| 02-20-19 13:48:12 | 3,066 | 25,358621 | 31,582899 |
| 02-20-19 13:48:42 | 3,067 | 25,48484  | 31,599949 |
| 02-20-19 13:49:12 | 3,065 | 25,511112 | 31,59473  |
| 02-20-19 13:49:42 | 3,066 | 25,616176 | 31,568601 |
| 02-20-19 13:50:12 | 3,067 | 25,52688  | 31,55816  |
| 02-20-19 13:50:42 | 3,065 | 25,490089 | 31,560772 |
| 02-20-19 13:51:12 | 3,066 | 25,466346 | 31,556768 |

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| 02-20-19 13:51:42 | 3,066 | 25,539856 | 31,550216 |
| 02-20-19 13:52:12 | 3,065 | 25,450294 | 31,516042 |
| 02-20-19 13:52:42 | 3,066 | 25,468889 | 31,556713 |
| 02-20-19 13:53:12 | 3,066 | 25,60334  | 31,606805 |
| 02-20-19 13:53:42 | 3,067 | 25,535162 | 31,595148 |
| 02-20-19 13:54:12 | 3,067 | 25,424802 | 31,595148 |
| 02-20-19 13:54:42 | 3,066 | 25,527263 | 31,595148 |
| 02-20-19 13:55:12 | 3,067 | 25,47735  | 31,55072  |
| 02-20-19 13:55:42 | 3,065 | 25,456352 | 31,561163 |
| 02-20-19 13:56:12 | 3,066 | 25,243476 | 31,55594  |
| 02-20-19 13:56:42 | 3,067 | 25,29079  | 31,52981  |
| 02-20-19 13:57:12 | 3,066 | 25,164617 | 31,532421 |
| 02-20-19 13:57:42 | 3,066 | 25,235351 | 31,483892 |
| 02-20-19 13:58:12 | 3,066 | 25,285131 | 31,469413 |
| 02-20-19 13:58:42 | 3,066 | 25,25097  | 31,47986  |
| 02-20-19 13:59:12 | 3,066 | 25,398145 | 31,448501 |
| 02-20-19 13:59:42 | 3,067 | 25,668701 | 31,477251 |
| 02-20-19 14:00:12 | 3,066 | 25,729194 | 31,464281 |
| 02-20-19 14:00:42 | 3,066 | 25,813123 | 31,435424 |
| 02-20-19 14:01:12 | 3,066 | 25,516464 | 31,482559 |
| 02-20-19 14:01:42 | 3,066 | 25,645265 | 31,455204 |
| 02-20-19 14:02:12 | 3,066 | 25,474935 | 31,523502 |
| 02-20-19 14:02:42 | 3,066 | 25,130739 | 31,523618 |
| 02-20-19 14:03:12 | 3,067 | 25,538179 | 31,527624 |
| 02-20-19 14:03:42 | 3,065 | 25,333238 | 31,477968 |
| 02-20-19 14:04:12 | 3,066 | 25,430469 | 31,464889 |

| Filter-3-D2 - [°C]                 | Filter-4-R - [°C]         | Køler-1-H - [°C]                          | Køler-2-D - [°C]                           | Gasm-H - [°C]                              |
|------------------------------------|---------------------------|---|--|--|
| 4                                  | 5                         | 6   | 7  | 8  |
| Split train remain.<br>filter temp | Room blank<br>filter temp | Main train<br>dryer outlet<br>temperature | Split train<br>dryer outlet<br>temperature | Main train<br>dry gas meter<br>temperature |
|                                    | 24,879728                 | 18,362716                                 | 18,031636                                  | 28,096138                                  |
|                                    | 24,92864                  | 18,410958                                 | 18,066531                                  | 28,140744                                  |
|                                    | 24,878654                 | 18,41629                                  | 18,079897                                  | 28,156416                                  |
|                                    | 24,915475                 | 18,41629                                  | 18,071867                                  | 28,164277                                  |
|                                    | 24,882545                 | 18,458953                                 | 18,098614                                  | 28,148619                                  |
|                                    | 24,963031                 | 18,528531                                 | 18,149542                                  | 28,195841                                  |
|                                    | 24,936723                 | 18,557862                                 | 18,125508                                  | 28,21937                                   |
|                                    | 24,936723                 | 18,565854                                 | 18,096136                                  | 28,211533                                  |
|                                    | 24,903815                 | 18,629838                                 | 18,06678                                   | 28,256014                                  |
|                                    | 24,972427                 | 18,718028                                 | 18,085644                                  | 28,288849                                  |
|                                    | 24,994819                 | 18,715383                                 | 18,021569                                  | 28,303231                                  |
|                                    | 24,976423                 | 18,742038                                 | 18,00289                                   | 28,303231                                  |
|                                    | 24,940864                 | 18,704728                                 | 17,984229                                  | 28,322894                                  |
|                                    | 24,954005                 | 18,654073                                 | 18,008271                                  | 28,318962                                  |
|                                    | 24,979137                 | 18,702188                                 | 18,036415                                  | 28,355648                                  |
|                                    | 25,010822                 | 18,720954                                 | 18,080565                                  | 28,355742                                  |
|                                    | 25,009513                 | 18,747609                                 | 18,064558                                  | 28,380581                                  |
|                                    | 24,991058                 | 18,763612                                 | 18,029866                                  | 28,410651                                  |
|                                    | 24,96738                  | 18,768939                                 | 18,040539                                  | 28,428944                                  |
|                                    | 24,96738                  | 18,750274                                 | 18,085947                                  | 28,428944                                  |
|                                    | 25,030744                 | 18,830438                                 | 18,134198                                  | 28,45917                                   |
|                                    | 25,02423                  | 18,809161                                 | 18,11553                                   | 28,470936                                  |
|                                    | 25,009698                 | 18,809161                                 | 18,134276                                  | 28,4945                                    |
|                                    | 24,991302                 | 18,763843                                 | 18,128916                                  | 28,504963                                  |
|                                    | 25,007102                 | 18,74521                                  | 18,185023                                  | 28,512841                                  |
|                                    | 25,074434                 | 18,804071                                 | 18,246626                                  | 28,539099                                  |
|                                    | 25,099395                 | 18,769429                                 | 18,251959                                  | 28,522139                                  |
|                                    | 25,059926                 | 18,76144                                  | 18,26801                                   | 28,557444                                  |
|                                    | 24,994159                 | 18,809396                                 | 18,201283                                  | 28,557444                                  |
|                                    | 25,010003                 | 18,81746                                  | 18,198666                                  | 28,592751                                  |
|                                    | 25,082578                 | 18,817653                                 | 18,222845                                  | 28,583756                                  |
|                                    | 25,054906                 | 18,833654                                 | 18,169497                                  | 28,641282                                  |
|                                    | 25,049651                 | 18,820316                                 | 18,145464                                  | 28,643889                                  |
|                                    | 25,09962                  | 18,780351                                 | 18,1775                                    | 28,620387                                  |
|                                    | 25,104909                 | 18,75373                                  | 18,169533                                  | 28,609972                                  |
|                                    | 25,115691                 | 18,849906                                 | 18,191096                                  | 28,668917                                  |
|                                    | 25,105142                 | 18,815269                                 | 18,177784                                  | 28,701613                                  |
|                                    | 25,044639                 | 18,817931                                 | 18,159087                                  | 28,685938                                  |
|                                    | 25,065683                 | 18,775277                                 | 18,13772                                   | 28,688546                                  |
|                                    | 25,144811                 | 18,794141                                 | 18,148573                                  | 28,703087                                  |
|                                    | 25,112025                 | 18,839523                                 | 18,119284                                  | 28,71489                                   |
|                                    | 25,100141                 | 18,818221                                 | 18,132676                                  | 28,738444                                  |
|                                    | 25,134322                 | 18,754237                                 | 18,167378                                  | 28,714947                                  |

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| 25,073844 | 18,796893 | 18,143345 | 28,717553 |
| 25,142484 | 18,839761 | 18,183617 | 28,76083  |
| 25,180652 | 18,829162 | 18,20102  | 28,784398 |
| 25,168781 | 18,861139 | 18,221077 | 28,796175 |
| 25,174058 | 18,879773 | 18,183684 | 28,770068 |
| 25,147763 | 18,87445  | 18,202382 | 28,790932 |
| 25,2123   | 18,887885 | 18,24119  | 28,792345 |
| 25,242694 | 18,92006  | 18,290778 | 28,830407 |
| 25,176954 | 18,976012 | 18,229386 | 28,846053 |
| 25,176954 | 18,922721 | 18,258751 | 28,819949 |
| 25,171701 | 18,93337  | 18,221362 | 28,819949 |
| 25,221961 | 18,970922 | 18,269637 | 28,863228 |
| 25,20355  | 18,978959 | 18,24037  | 28,882899 |
| 25,158845 | 19,024257 | 18,157584 | 28,903786 |
| 25,193019 | 18,95498  | 18,157584 | 28,872466 |
| 25,187762 | 18,952317 | 18,117543 | 28,888113 |
| 25,195892 | 19,021772 | 18,09235  | 28,937865 |
| 25,266944 | 19,019227 | 18,18194  | 28,944527 |
| 25,232774 | 19,075191 | 18,163243 | 28,969338 |
| 25,216991 | 19,053876 | 18,176606 | 28,964119 |
| 25,219617 | 19,048553 | 18,18194  | 28,94324  |
| 25,216991 | 19,029899 | 18,184607 | 28,964119 |
| 25,251359 | 19,056718 | 18,230185 | 28,979985 |
| 25,254102 | 19,094148 | 18,243672 | 29,019247 |
| 25,014816 | 19,054181 | 18,270367 | 28,980093 |
| 25,290899 | 19,03555  | 18,265032 | 29,008797 |
| 25,301427 | 19,051519 | 18,214308 | 29,000975 |
| 25,261964 | 18,995578 | 18,17026  | 29,024491 |
| 25,322763 | 19,003898 | 18,211954 | 29,035227 |
| 25,335918 | 18,977256 | 18,19595  | 29,05871  |
| 25,304353 | 18,955938 | 18,158556 | 29,079565 |
| 25,288598 | 18,939967 | 18,153222 | 29,071743 |
| 25,287267 | 18,905309 | 18,165242 | 29,073079 |
| 25,297818 | 18,929385 | 18,148003 | 29,083655 |
| 25,325723 | 18,974914 | 18,105502 | 29,126877 |
| 25,325723 | 18,932298 | 18,126845 | 29,100788 |
| 25,288907 | 18,948272 | 18,084132 | 29,126877 |
| 25,304687 | 18,96693  | 18,097475 | 29,116429 |
| 25,316514 | 18,934962 | 18,120192 | 29,10994  |
| 25,360227 | 18,996585 | 18,18594  | 29,155898 |
| 25,357598 | 19,012555 | 18,156573 | 29,15329  |
| 25,323413 | 18,996585 | 18,116532 | 29,16895  |
| 25,339193 | 18,985913 | 18,100502 | 29,15329  |
| 25,308942 | 18,975267 | 18,091177 | 29,185944 |
| 25,336473 | 18,900657 | 18,117916 | 29,166428 |
| 25,363027 | 18,908872 | 18,155466 | 29,197905 |
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| 25,352676 | 18,906343 | 18,106202 | 29,216248 |

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|           | 25,355302 | 18,869046 | 18,119542 | 29,208426 |
|           | 25,347373 | 18,869046 | 18,099526 | 29,221518 |
|           | 25,344699 | 18,815723 | 18,094241 | 29,203297 |
|           | 25,381946 | 18,869392 | 18,122584 | 29,2792   |
|           | 25,329377 | 18,87738  | 18,085207 | 29,271382 |
|           | 25,366164 | 18,848067 | 18,103884 | 29,276596 |
|           | 25,381946 | 18,773437 | 18,122584 | 29,229643 |
|           | 25,346416 | 18,805442 | 18,094563 | 29,246636 |
|           | 25,351693 | 18,768161 | 18,111992 | 29,279339 |
|           | 25,378007 | 18,789518 | 18,154749 | 29,267643 |
|           | 25,388789 | 18,853709 | 18,156308 | 29,343464 |
|           | 25,440095 | 18,81647  | 18,187037 | 29,284789 |
|           | 25,408563 | 18,848447 | 18,171008 | 29,323916 |
|           | 25,426969 | 18,827121 | 18,179036 | 29,305657 |
|           | 25,424289 | 18,797807 | 18,153691 | 29,30048  |
|           | 25,384834 | 18,821798 | 18,121682 | 29,339659 |
|           | 25,395337 | 18,821798 | 18,105652 | 29,316189 |
|           | 25,390086 | 18,81647  | 18,148384 | 29,30053  |
|           | 25,354766 | 18,917871 | 18,115132 | 29,356732 |
|           | 25,454803 | 18,896692 | 18,186013 | 29,346398 |
|           | 25,458875 | 18,864806 | 18,219462 | 29,368616 |
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|           | 25,460101 | 18,851495 | 18,187457 | 29,367369 |
|           | 25,456147 | 18,819493 | 18,127419 | 29,389569 |
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|           | 25,390458 | 18,872794 | 18,079346 | 29,389569 |
| 28,744207 | 25,41674  | 18,811506 | 18,130087 | 29,345232 |
| 29,158639 | 25,453981 | 18,939794 | 18,166439 | 29,426363 |
| 29,284709 | 25,472381 | 18,902499 | 18,206501 | 29,423758 |
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| 29,529996 | 25,438123 | 18,915837 | 18,205227 | 29,423853 |
| 29,600862 | 25,443372 | 18,873191 | 18,194558 | 29,444712 |
| 29,687444 | 25,390811 | 18,86254  | 18,173193 | 29,460339 |
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| 29,938491 | 25,488527 | 18,905564 | 18,209578 | 29,502346 |
| 29,938453 | 25,487189 | 18,870906 | 18,237605 | 29,501076 |
| 29,95275  | 25,475293 | 18,870906 | 18,245663 | 29,507672 |
| 29,960611 | 25,454267 | 18,870906 | 18,245663 | 29,489417 |
| 29,997337 | 25,462169 | 18,865581 | 18,234993 | 29,481606 |
| 30,04189  | 25,42011  | 18,897554 | 18,189602 | 29,515484 |
| 30,06025  | 25,42011  | 18,900214 | 18,149563 | 29,494625 |
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| 30,165443 | 25,467698 | 18,879152 | 18,21118  | 29,507876 |
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| 30,3175   | 25,499341 | 18,855317 | 18,25409  | 29,534125 |
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| 30,382991 | 25,444137 | 18,881965 | 18,240754 | 29,549775 |
| 30,398719 | 25,452037 | 18,884628 | 18,256756 | 29,539357 |
| 30,417041 | 25,438886 | 18,911275 | 18,240754 | 29,549775 |
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| 30,498643 | 25,508901 | 18,986236 | 18,295813 | 29,580077 |
| 30,509137 | 25,515496 | 18,967645 | 18,323922 | 29,563212 |
| 30,535327 | 25,518121 | 18,991626 | 18,299895 | 29,584069 |
| 30,543178 | 25,523372 | 19,018266 | 18,318562 | 29,581467 |
| 30,577216 | 25,528621 | 19,020929 | 18,321228 | 29,584069 |
| 30,61128  | 25,533872 | 19,044906 | 18,318562 | 29,594485 |
| 30,637464 | 25,50497  | 19,071544 | 18,302561 | 29,604922 |
| 30,653159 | 25,518121 | 19,06356  | 18,334587 | 29,599715 |
| 30,650544 | 25,525996 | 19,012944 | 18,331919 | 29,576256 |
| 30,664935 | 25,498376 | 18,991626 | 18,326588 | 29,569748 |
| 30,68983  | 25,489251 | 18,975747 | 18,341385 | 29,609009 |
| 30,766137 | 25,531661 | 18,994716 | 18,383049 | 29,639222 |
| 30,726878 | 25,563182 | 18,949414 | 18,399075 | 29,607932 |
| 30,747802 | 25,552682 | 18,922773 | 18,407071 | 29,61837  |
| 30,797546 | 25,526412 | 18,978721 | 18,385716 | 29,623577 |
| 30,779239 | 25,542161 | 18,946754 | 18,40174  | 29,633994 |
| 30,844663 | 25,518512 | 19,010684 | 18,372385 | 29,647036 |
| 30,831586 | 25,521159 | 19,008023 | 18,388409 | 29,628785 |
| 30,849893 | 25,565808 | 18,965411 | 18,40174  | 29,61056  |
| 30,840722 | 25,54609  | 18,952077 | 18,391074 | 29,619709 |
| 30,838159 | 25,572458 | 18,936197 | 18,437909 | 29,628945 |
| 30,962804 | 25,58456  | 19,035032 | 18,442126 | 29,685208 |
| 30,913112 | 25,629268 | 19,00846  | 18,511584 | 29,652676 |
| 30,939279 | 25,613523 | 19,048408 | 18,52491  | 29,652676 |
| 30,941892 | 25,616143 | 19,019107 | 18,527577 | 29,647469 |
| 30,928823 | 25,621396 | 19,040424 | 18,535597 | 29,637032 |
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| 30,947149 | 25,589877 | 19,032438 | 18,532931 | 29,631823 |
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| 30,979831 | 25,588533 | 19,048408 | 18,458218 | 29,667023 |
| 30,952235 | 25,577977 | 19,072383 | 18,423571 | 29,671021 |
| 30,964118 | 25,613553 | 19,096479 | 18,425    | 29,675017 |
| 31,01292  | 25,692687 | 19,123367 | 18,463929 | 29,688256 |
| 31,015535 | 25,671668 | 19,136697 | 18,461262 | 29,706505 |
| 31,015588 | 25,663839 | 19,171384 | 18,471991 | 29,679156 |
| 31,028659 | 25,645446 | 19,171384 | 18,482655 | 29,684388 |
| 31,018203 | 25,640199 | 19,192666 | 18,490677 | 29,673949 |
| 31,020818 | 25,632322 | 19,190007 | 18,504004 | 29,684388 |
| 31,03127  | 25,637571 | 19,221955 | 18,504004 | 29,689595 |
| 31,037809 | 25,630975 | 19,211314 | 18,496006 | 29,706549 |

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| 31,028627 | 25,646747 | 19,205995 | 18,502705 | 29,684424 |
| 31,025891 | 25,633546 | 19,216636 | 18,52273  | 29,700125 |
| 31,063972 | 25,653375 | 19,222076 | 18,508143 | 29,732762 |
| 31,091834 | 25,70362  | 19,272929 | 18,579104 | 29,756441 |
| 31,102344 | 25,724679 | 19,2863   | 18,613848 | 29,736927 |
| 31,094482 | 25,708913 | 19,302285 | 18,608517 | 29,744738 |
| 31,104959 | 25,727304 | 19,288985 | 18,576487 | 29,760378 |
| 31,073569 | 25,724679 | 19,288985 | 18,573822 | 29,760378 |
| 31,078799 | 25,693168 | 19,291646 | 18,560494 | 29,747366 |
| 31,076184 | 25,677402 | 19,296968 | 18,573822 | 29,77602  |
| 31,055253 | 25,674773 | 19,275661 | 18,549809 | 29,744738 |
| 31,052638 | 25,669526 | 19,259677 | 18,547144 | 29,768189 |
| 31,047294 | 25,653711 | 19,257016 | 18,561856 | 29,76178  |
| 31,039394 | 25,649751 | 19,257016 | 18,555203 | 29,763104 |
| 31,042007 | 25,644477 | 19,273002 | 18,54987  | 29,776116 |
| 31,023708 | 25,662873 | 19,283641 | 18,555203 | 29,75527  |
| 31,028939 | 25,657623 | 19,291646 | 18,555203 | 29,776116 |
| 31,027692 | 25,707589 | 19,273061 | 18,637957 | 29,757946 |
| 31,005389 | 25,702283 | 19,26502  | 18,61122  | 29,760476 |
| 31,046012 | 25,676051 | 19,342267 | 18,616612 | 29,783995 |
| 31,017299 | 25,722114 | 19,315707 | 18,676657 | 29,777516 |
| 31,072553 | 25,723653 | 19,3745   | 18,694195 | 29,803738 |
| 31,102725 | 25,696166 | 19,414476 | 18,678246 | 29,811606 |
| 31,08446  | 25,701484 | 19,403913 | 18,734314 | 29,810341 |
| 31,037364 | 25,780273 | 19,393251 | 18,739645 | 29,792097 |
| 31,037364 | 25,767131 | 19,369291 | 18,768975 | 29,802512 |

| Gas-D - [°C]                                | Gas-R - [°C]                               | Flow-H - [ln/min]                            | Flow-D - [ln/min]                             | NS-Røgttemp - [°C]             |
|---|--|--|---|--------------------------------|
| 9   | 10   | 12   | 13  | 24                             |
| Split train<br>dry gas meter<br>temperature | Room blank<br>dry gas meter<br>temperature | Main train<br>flow rate<br>Flow-H - [ln/min] | Split train<br>flow rate<br>Flow-D - [ln/min] | EPA<br>Flue gas<br>temperature |
| 28,135439                                   | 24,383962                                  | 7,355069                                     | 6,623278                                      | 213,735382                     |
| 28,156479                                   | 24,449933                                  | 7,282254                                     | 6,474031                                      | 266,417786                     |
| 28,166924                                   | 24,455196                                  | 7,280578                                     | 6,472891                                      | 232,305313                     |
| 28,169537                                   | 24,431516                                  | 6,753652                                     | 6,755697                                      | 245,470612                     |
| 28,187922                                   | 24,47635                                   | 6,738634                                     | 6,718151                                      | 274,195557                     |
| 28,253405                                   | 24,513354                                  | 6,736824                                     | 6,714329                                      | 304,385406                     |
| 28,258624                                   | 24,510722                                  | 6,734879                                     | 6,69931                                       | 323,055267                     |
| 28,258624                                   | 24,505462                                  | 6,440541                                     | 6,741751                                      | 236,14119                      |
| 28,277012                                   | 24,568729                                  | 6,075133                                     | 6,746914                                      | 208,438568                     |
| 28,33856                                    | 24,600438                                  | 6,079759                                     | 6,72566                                       | 196,21405                      |
| 28,334652                                   | 24,611013                                  | 6,086866                                     | 6,748121                                      | 187,230026                     |
| 28,339873                                   | 24,637336                                  | 6,092296                                     | 6,739472                                      | 184,336548                     |
| 28,369992                                   | 24,624223                                  | 6,098532                                     | 6,740879                                      | 181,513199                     |
| 28,360873                                   | 24,611106                                  | 6,105304                                     | 6,755764                                      | 178,999695                     |
| 28,401446                                   | 24,636182                                  | 6,099739                                     | 6,755697                                      | 177,146423                     |
| 28,397599                                   | 24,661256                                  | 6,093972                                     | 6,752009                                      | 177,317749                     |
| 28,406758                                   | 24,663884                                  | 6,085793                                     | 6,748121                                      | 174,956375                     |
| 28,443406                                   | 24,691594                                  | 6,689891                                     | 6,749194                                      | 174,399338                     |
| 28,462996                                   | 24,687673                                  | 6,704708                                     | 6,744902                                      | 173,277878                     |
| 28,478678                                   | 24,700845                                  | 6,709401                                     | 6,757776                                      | 172,87085                      |
| 28,493184                                   | 24,724639                                  | 6,843966                                     | 6,751808                                      | 172,466599                     |
| 28,51801                                    | 24,732562                                  | 6,866694                                     | 6,736991                                      | 171,289917                     |
| 28,539009                                   | 24,772145                                  | 6,870583                                     | 6,732164                                      | 171,226334                     |
| 28,520718                                   | 24,803718                                  | 6,846916                                     | 6,755764                                      | 170,06459                      |
| 28,545555                                   | 24,765598                                  | 6,677956                                     | 6,768838                                      | 168,440231                     |
| 28,578341                                   | 24,803889                                  | 6,749831                                     | 6,766693                                      | 167,899582                     |
| 28,581                                      | 24,805227                                  | 6,742053                                     | 6,752948                                      | 167,596802                     |
| 28,596732                                   | 24,796079                                  | 6,730924                                     | 6,746176                                      | 166,232559                     |
| 28,573223                                   | 24,869758                                  | 6,721604                                     | 6,725191                                      | 165,295258                     |
| 28,587632                                   | 24,846112                                  | 6,712016                                     | 6,751071                                      | 164,76976                      |
| 28,612559                                   | 24,880449                                  | 6,723481                                     | 6,740611                                      | 164,159744                     |
| 28,62834                                    | 24,930539                                  | 6,755798                                     | 6,755697                                      | 163,502167                     |
| 28,646603                                   | 24,898973                                  | 6,731192                                     | 6,769643                                      | 162,05513                      |
| 28,670107                                   | 24,872665                                  | 6,708463                                     | 6,754557                                      | 162,148727                     |
| 28,671435                                   | 24,876634                                  | 6,704775                                     | 6,736253                                      | 160,275818                     |
| 28,708159                                   | 24,941232                                  | 6,70853                                      | 6,746512                                      | 159,665421                     |
| 28,730437                                   | 24,951875                                  | 6,727303                                     | 6,706954                                      | 158,931244                     |
| 28,704327                                   | 24,983438                                  | 6,726029                                     | 6,752814                                      | 158,567001                     |
| 28,714762                                   | 24,917663                                  | 6,751708                                     | 6,754356                                      | 158,334793                     |
| 28,748866                                   | 24,934888                                  | 6,723347                                     | 6,740679                                      | 156,674759                     |
| 28,717553                                   | 24,98097                                   | 6,723481                                     | 6,741818                                      | 156,169067                     |
| 28,769879                                   | 24,996871                                  | 6,7385                                       | 6,748121                                      | 155,895737                     |
| 28,785551                                   | 24,952148                                  | 6,727102                                     | 6,725995                                      | 155,266541                     |

|           |           |          |          |            |
|-----------|-----------|----------|----------|------------|
| 28,741164 | 24,994245 | 6,720531 | 6,752009 | 154,645355 |
| 28,766138 | 25,046998 | 6,725359 | 6,721302 | 154,242493 |
| 28,827563 | 25,01818  | 6,741986 | 6,754423 | 154,376831 |
| 28,845887 | 25,033988 | 6,735482 | 6,754423 | 154,001129 |
| 28,830214 | 25,052407 | 6,747954 | 6,748188 | 153,672043 |
| 28,851101 | 25,026105 | 6,723347 | 6,763206 | 152,830109 |
| 28,85117  | 25,03143  | 6,716039 | 6,71567  | 152,354477 |
| 28,895766 | 25,084247 | 6,718319 | 6,736522 | 152,708282 |
| 28,864449 | 25,123706 | 6,719727 | 6,739204 | 152,604492 |
| 28,869664 | 25,092153 | 6,7092   | 6,721771 | 151,178497 |
| 28,877486 | 25,065854 | 6,730924 | 6,725593 | 150,851059 |
| 28,915528 | 25,100192 | 6,712284 | 6,759318 | 150,917618 |
| 28,940428 | 25,108236 | 6,730387 | 6,718016 | 151,141998 |
| 28,924788 | 25,163455 | 6,701021 | 6,752211 | 151,799637 |
| 28,932608 | 25,121373 | 6,70216  | 6,763877 | 150,906433 |
| 28,932608 | 25,126653 | 6,723213 | 6,714262 | 150,736099 |
| 28,939259 | 25,166202 | 6,702965 | 6,744232 | 150,501877 |
| 29,012503 | 25,168994 | 6,726364 | 6,724252 | 150,076889 |
| 28,995552 | 25,211089 | 6,709468 | 6,765754 | 150,047501 |
| 28,985123 | 25,213716 | 6,714229 | 6,736857 | 149,830734 |
| 28,972065 | 25,216367 | 6,720397 | 6,744366 | 149,873291 |
| 28,964241 | 25,179544 | 6,727169 | 6,740611 | 149,902542 |
| 29,008797 | 25,206046 | 6,721939 | 6,745104 | 150,236298 |
| 29,032406 | 25,224561 | 6,726967 | 6,742489 | 150,392914 |
| 29,042857 | 25,219306 | 6,712218 | 6,714731 | 149,851486 |
| 29,027192 | 25,200917 | 6,674604 | 6,714262 | 149,481674 |
| 29,014132 | 25,227208 | 6,697332 | 6,740679 | 149,561478 |
| 29,042878 | 25,240386 | 6,708396 | 6,736857 | 150,33313  |
| 29,090142 | 25,293262 | 6,694986 | 6,740679 | 149,61853  |
| 29,103173 | 25,287988 | 6,683119 | 6,724721 | 149,674194 |
| 29,105805 | 25,29589  | 6,682046 | 6,730689 | 149,398682 |
| 29,092747 | 25,282731 | 6,704708 | 6,763139 | 148,858673 |
| 29,107113 | 25,2867   | 6,703903 | 6,737326 | 149,576904 |
| 29,121617 | 25,328942 | 6,68218  | 6,719023 | 149,100739 |
| 29,142666 | 25,343536 | 6,692036 | 6,740879 | 148,9758   |
| 29,142666 | 25,322503 | 6,70739  | 6,75382  | 148,48584  |
| 29,121792 | 25,351417 | 6,689756 | 6,748724 | 148,568298 |
| 29,132218 | 25,304122 | 6,704775 | 6,744232 | 149,467331 |
| 29,136155 | 25,313342 | 6,719727 | 6,721838 | 148,765076 |
| 29,197777 | 25,380683 | 6,693712 | 6,706753 | 148,664017 |
| 29,17951  | 25,378057 | 6,704708 | 6,733839 | 147,658936 |
| 29,166479 | 25,399089 | 6,704708 | 6,734242 | 146,974136 |
| 29,174298 | 25,38856  | 6,701087 | 6,751942 | 147,719574 |
| 29,201714 | 25,379399 | 6,722006 | 6,753149 | 147,560074 |
| 29,213566 | 25,401847 | 6,708396 | 6,76971  | 147,392593 |
| 29,23457  | 25,420385 | 6,699679 | 6,740209 | 146,768036 |
| 29,252911 | 25,420459 | 6,680973 | 6,738466 | 147,686417 |
| 29,221617 | 25,465141 | 6,704708 | 6,766961 | 146,682892 |

|           |           |          |          |            |
|-----------|-----------|----------|----------|------------|
| 29,229432 | 25,467767 | 6,68741  | 6,744433 | 145,776611 |
| 29,239905 | 25,425761 | 6,709602 | 6,785869 | 145,981064 |
| 29,245226 | 25,433751 | 6,734075 | 6,760592 | 145,500305 |
| 29,287182 | 25,465518 | 6,723414 | 6,748121 | 145,198929 |
| 29,268917 | 25,507545 | 6,750971 | 6,763206 | 144,965302 |
| 29,281971 | 25,481271 | 6,727303 | 6,757977 | 144,569672 |
| 29,292389 | 25,470769 | 6,716039 | 6,746311 | 144,686218 |
| 29,251986 | 25,531245 | 6,709334 | 6,723783 | 143,455719 |
| 29,288641 | 25,555036 | 6,715838 | 6,728476 | 143,522049 |
| 29,297787 | 25,540601 | 6,699947 | 6,759318 | 142,92511  |
| 29,322724 | 25,574882 | 6,717715 | 6,742355 | 142,146729 |
| 29,318848 | 25,557855 | 6,715569 | 6,733035 | 142,319122 |
| 29,324059 | 25,573604 | 6,723347 | 6,725526 | 142,921219 |
| 29,311007 | 25,5815   | 6,720464 | 6,760927 | 142,573318 |
| 29,32021  | 25,543472 | 6,711748 | 6,751942 | 141,906174 |
| 29,35027  | 25,568496 | 6,717983 | 6,738265 | 142,24295  |
| 29,329405 | 25,607915 | 6,697332 | 6,751942 | 143,256271 |
| 29,332013 | 25,555371 | 6,697467 | 6,763139 | 142,483047 |
| 29,346428 | 25,618486 | 6,69512  | 6,740611 | 142,228455 |
| 29,354346 | 25,608087 | 6,701021 | 6,760524 | 141,759125 |
| 29,363549 | 25,621286 | 6,731057 | 6,751876 | 141,270981 |
| 29,355732 | 25,639655 | 6,743997 | 6,761799 | 141,054749 |
| 29,390982 | 25,63977  | 6,724755 | 6,763005 | 140,779114 |
| 29,415839 | 25,663446 | 6,724017 | 6,78198  | 141,117096 |
| 29,41063  | 25,650321 | 6,725426 | 6,741818 | 140,881226 |
| 29,39758  | 25,634549 | 6,722945 | 6,757641 | 141,310623 |
| 29,387164 | 25,666064 | 6,727102 | 6,755161 | 140,343338 |
| 29,392371 | 25,62668  | 6,738567 | 6,709032 | 140,833481 |
| 29,431721 | 25,697835 | 6,715905 | 6,597196 | 139,79187  |
| 29,410859 | 25,687341 | 6,716039 | 6,76676  | 139,802353 |
| 29,430449 | 25,695268 | 6,729046 | 6,778292 | 139,181335 |
| 29,442309 | 25,70588  | 6,731795 | 6,763139 | 138,976151 |
| 29,442309 | 25,734771 | 6,727035 | 6,766827 | 139,103256 |
| 29,444912 | 25,713756 | 6,710139 | 6,757709 | 139,320358 |
| 29,447518 | 25,724248 | 6,723347 | 6,748054 | 138,907318 |
| 29,439679 | 25,747888 | 6,730991 | 6,766156 | 138,682281 |
| 29,454054 | 25,729551 | 6,715905 | 6,764614 | 138,386932 |
| 29,492079 | 25,795396 | 6,720799 | 6,759519 | 138,599731 |
| 29,501227 | 25,774438 | 6,734813 | 6,736991 | 139,372864 |
| 29,520897 | 25,782434 | 6,725291 | 6,759519 | 138,790344 |
| 29,49483  | 25,798198 | 6,712486 | 6,755697 | 138,162994 |
| 29,489624 | 25,785058 | 6,710943 | 6,729348 | 137,795166 |
| 29,49483  | 25,798198 | 6,723347 | 6,741684 | 138,327087 |
| 29,500039 | 25,771939 | 6,71624  | 6,748255 | 137,853363 |
| 29,505274 | 25,779811 | 6,710876 | 6,736857 | 137,568893 |
| 29,539303 | 25,803596 | 6,704708 | 6,740611 | 138,007828 |
| 29,566792 | 25,828664 | 6,712284 | 6,747987 | 137,32106  |
| 29,526465 | 25,844518 | 6,718184 | 6,748121 | 137,860809 |

|           |           |          |          |            |
|-----------|-----------|----------|----------|------------|
| 29,573443 | 25,830098 | 6,704104 | 6,747249 | 138,093689 |
| 29,570841 | 25,830098 | 6,704306 | 6,733169 | 135,885101 |
| 29,536942 | 25,840617 | 6,723347 | 6,763274 | 136,863464 |
| 29,536942 | 25,835337 | 6,712351 | 6,732432 | 136,318695 |
| 29,54217  | 25,819604 | 6,704708 | 6,748121 | 136,593689 |
| 29,549986 | 25,822231 | 6,734813 | 6,748523 | 136,157486 |
| 29,534336 | 25,824851 | 6,704574 | 6,733035 | 136,162277 |
| 29,538332 | 25,835458 | 6,698339 | 6,721838 | 136,26004  |
| 29,584158 | 25,886905 | 6,719794 | 6,743093 | 135,163101 |
| 29,594698 | 25,896177 | 6,700953 | 6,699378 | 135,86348  |
| 29,576447 | 25,888284 | 6,727169 | 6,718284 | 135,77626  |
| 29,579075 | 25,901424 | 6,689756 | 6,707088 | 135,784195 |
| 29,631199 | 25,872546 | 6,689756 | 6,72566  | 135,591248 |
| 29,605137 | 25,883039 | 6,702831 | 6,729281 | 135,149887 |
| 29,589491 | 25,890908 | 6,712284 | 6,72157  | 134,312439 |
| 29,594698 | 25,911914 | 6,696864 | 6,722777 | 135,286087 |
| 29,581679 | 25,896177 | 6,713894 | 6,710574 | 135,561981 |
| 29,598637 | 25,875201 | 6,705513 | 6,714128 | 135,749329 |
| 29,58837  | 25,930516 | 6,722409 | 6,732968 | 134,539093 |
| 29,634207 | 25,930711 | 6,715101 | 6,718151 | 133,98439  |
| 29,644652 | 25,909728 | 6,712016 | 6,703065 | 134,385834 |
| 29,629004 | 25,925466 | 6,703635 | 6,721838 | 134,65535  |
| 29,615984 | 25,962234 | 6,701087 | 6,721704 | 134,412323 |
| 29,644652 | 25,907079 | 6,693645 | 6,725593 | 133,37851  |
| 29,613356 | 25,935981 | 6,70853  | 6,710508 | 133,906525 |
| 29,608151 | 25,956962 | 6,716709 | 6,710508 | 133,627731 |
| 29,610754 | 25,941226 | 6,727839 | 6,705747 | 133,384567 |
| 29,604277 | 25,949151 | 6,719458 | 6,716609 | 133,160156 |
| 29,644812 | 25,9388   | 6,705781 | 6,7327   | 133,044006 |
| 29,663256 | 26,013803 | 6,697266 | 6,675039 | 132,320953 |
| 29,671124 | 25,965274 | 6,716039 | 6,707758 | 131,669373 |
| 29,647665 | 25,999416 | 6,707792 | 6,699243 | 130,815002 |
| 29,655501 | 25,957406 | 6,704708 | 6,706686 | 130,32872  |
| 29,660708 | 25,954782 | 6,715972 | 6,667999 | 129,415588 |
| 29,645064 | 25,941646 | 6,715972 | 6,6916   | 129,009674 |
| 29,663309 | 25,965274 | 6,716039 | 6,687845 | 128,49614  |
| 29,632044 | 25,983657 | 6,693645 | 6,704137 | 127,46434  |
| 29,641188 | 25,986337 | 6,701691 | 6,699914 | 127,616974 |
| 29,659537 | 26,008783 | 6,719659 | 6,652377 | 126,953934 |
| 29,692196 | 26,006194 | 6,710742 | 6,692203 | 126,135986 |
| 29,697571 | 26,024745 | 6,704775 | 6,691868 | 126,648491 |
| 29,684554 | 26,032636 | 6,697332 | 6,681677 | 125,500801 |
| 29,695027 | 26,047092 | 6,706049 | 6,680671 | 124,524544 |
| 29,687191 | 26,026092 | 6,712218 | 6,687845 | 124,424728 |
| 29,661135 | 26,031335 | 6,698473 | 6,671687 | 123,526611 |
| 29,671572 | 26,020847 | 6,693578 | 6,646678 | 122,951752 |
| 29,687191 | 26,033956 | 6,689824 | 6,654053 | 122,513519 |
| 29,685927 | 26,039262 | 6,699881 | 6,670144 | 122,083275 |

|           |           |          |          |            |
|-----------|-----------|----------|----------|------------|
| 29,684649 | 26,045852 | 6,686069 | 6,676849 | 121,744934 |
| 29,709502 | 26,06171  | 6,6974   | 6,670815 | 120,871803 |
| 29,705668 | 26,080144 | 6,702093 | 6,658009 | 120,625397 |
| 29,734492 | 26,098695 | 6,697266 | 6,658009 | 120,973984 |
| 29,750172 | 26,110528 | 6,716039 | 6,649359 | 120,591179 |
| 29,760607 | 26,107906 | 6,685264 | 6,636956 | 120,178345 |
| 29,729346 | 26,110528 | 6,681309 | 6,646678 | 120,716751 |
| 29,726744 | 26,107906 | 6,701021 | 6,653249 | 119,435448 |
| 29,73976  | 26,089532 | 6,702026 | 6,657942 | 119,495682 |
| 29,729346 | 26,113151 | 6,680772 | 6,638967 | 119,01384  |
| 29,713704 | 26,102662 | 6,670447 | 6,654121 | 118,838409 |
| 29,726744 | 26,102662 | 6,697467 | 6,654053 | 118,066208 |
| 29,738558 | 26,10538  | 6,676682 | 6,642856 | 116,989731 |
| 29,775084 | 26,117282 | 6,689891 | 6,644398 | 117,437012 |
| 29,756842 | 26,127792 | 6,682314 | 6,609466 | 115,954338 |
| 29,7438   | 26,135658 | 6,687142 | 6,642185 | 115,836754 |
| 29,764649 | 26,140897 | 6,685331 | 6,633871 | 115,562332 |
| 29,758177 | 26,129113 | 6,684259 | 6,639302 | 115,468239 |
| 29,777687 | 26,130414 | 6,685599 | 6,625021 | 114,71846  |
| 29,750368 | 26,189481 | 6,670782 | 6,638967 | 113,825424 |
| 29,792097 | 26,154069 | 6,65583  | 6,616573 | 113,235535 |
| 29,798741 | 26,176522 | 6,659585 | 6,638296 | 112,531067 |
| 29,766217 | 26,227712 | 6,686069 | 6,622339 | 112,540222 |
| 29,7871   | 26,22644  | 6,676347 | 6,619992 | 112,382263 |
| 29,802742 | 26,187097 | 6,663272 | 6,619992 | 112,126595 |
| 29,815777 | 26,155591 | 6,693645 | 6,638967 | 111,022369 |

| Ovf-Top - [°C]          | Ovf-Bag - [°C]           | Ovf-Side-1 - [°C]              | Ovf-Side-2 - [°C]             | Ovf-Bund - [°C]            |
|-------------------------|--------------------------|--------------------------------|-------------------------------|----------------------------|
| 27                      | 28                       | 29                             | 30                            | 31                         |
| Surface temperature Top | Surface temperature Rear | Surface temperature Right side | Surface temperature Left side | Surface temperature Bottom |
| 210,653546              | 53,593081                | 114,332886                     | 123,817061                    | 58,713223                  |
| 211,083661              | 53,800097                | 114,30677                      | 123,959803                    | 59,94292                   |
| 211,507031              | 53,922976                | 114,458183                     | 124,051923                    | 60,493628                  |
| 211,847211              | 54,068854                | 114,698265                     | 123,881672                    | 61,111793                  |
| 212,074139              | 54,159262                | 114,925476                     | 123,810116                    | 60,277345                  |
| 212,397198              | 54,252345                | 115,063881                     | 123,79833                     | 60,765242                  |
| 212,788434              | 54,320856                | 114,831245                     | 123,59456                     | 60,268229                  |
| 213,267331              | 54,438246                | 114,76828                      | 123,699431                    | 60,293645                  |
| 213,761121              | 54,568781                | 114,722458                     | 123,922513                    | 61,613024                  |
| 214,289609              | 54,626883                | 114,671402                     | 124,031419                    | 60,987004                  |
| 214,916623              | 54,713343                | 114,837151                     | 124,194853                    | 61,661304                  |
| 215,530133              | 54,8231                  | 114,642303                     | 124,430958                    | 62,714546                  |
| 216,133038              | 54,945826                | 114,465874                     | 124,638566                    | 63,484048                  |
| 216,706509              | 55,058215                | 114,741394                     | 124,848776                    | 62,781844                  |
| 217,304959              | 55,0502                  | 114,709778                     | 125,077145                    | 62,896606                  |
| 217,884839              | 55,119948                | 114,660088                     | 125,279693                    | 63,923948                  |
| 218,447339              | 55,211638                | 114,533249                     | 125,466624                    | 64,50687                   |
| 218,985745              | 55,380885                | 114,307213                     | 125,515844                    | 64,945524                  |
| 219,542401              | 55,57448                 | 114,181511                     | 125,76501                     | 65,571638                  |
| 220,038052              | 55,670107                | 114,053528                     | 125,933933                    | 66,023102                  |
| 220,577466              | 55,772066                | 113,884926                     | 126,081871                    | 66,362048                  |
| 221,058331              | 55,892214                | 113,7034                       | 126,248147                    | 66,59784                   |
| 221,585278              | 56,000449                | 113,870178                     | 126,47405                     | 65,428288                  |
| 222,08595               | 56,165846                | 113,810127                     | 126,619619                    | 66,601496                  |
| 222,537152              | 56,32979                 | 113,644142                     | 126,91842                     | 67,126542                  |
| 222,981656              | 56,396845                | 113,657082                     | 127,121104                    | 67,026962                  |
| 223,456479              | 56,529696                | 113,759995                     | 127,368008                    | 67,075264                  |
| 223,86636               | 56,640803                | 113,754753                     | 127,656718                    | 67,133929                  |
| 224,276089              | 56,758284                | 113,855202                     | 127,937587                    | 67,094238                  |
| 224,687024              | 56,858839                | 113,750549                     | 128,278239                    | 67,248275                  |
| 225,092404              | 56,983893                | 113,824745                     | 128,538294                    | 67,220125                  |
| 225,475461              | 57,094992                | 113,832565                     | 128,824592                    | 67,288941                  |
| 225,807843              | 57,199492                | 113,925194                     | 129,001486                    | 66,356791                  |
| 226,166791              | 57,205859                | 114,187561                     | 129,311191                    | 66,127063                  |
| 226,516232              | 57,312823                | 114,200447                     | 129,585754                    | 66,791305                  |
| 226,852383              | 57,435439                | 114,307381                     | 129,920329                    | 66,709626                  |
| 227,136807              | 57,484518                | 114,270821                     | 130,141745                    | 66,839668                  |
| 227,447675              | 57,58763                 | 114,252342                     | 130,459322                    | 66,825302                  |
| 227,673596              | 57,685767                | 114,53968                      | 130,725093                    | 66,593248                  |
| 227,964383              | 57,730723                | 114,646591                     | 130,966009                    | 66,479687                  |
| 228,204724              | 57,814562                | 114,811066                     | 131,207001                    | 66,418416                  |
| 228,423917              | 57,890662                | 114,894615                     | 131,401119                    | 66,285671                  |
| 228,629712              | 57,956408                | 114,868355                     | 131,600395                    | 66,177065                  |

|            |           |            |            |           |
|------------|-----------|------------|------------|-----------|
| 228,810361 | 58,075171 | 114,912773 | 131,782899 | 65,995986 |
| 229,013364 | 58,187281 | 115,066765 | 132,052637 | 65,805875 |
| 229,192502 | 58,296923 | 115,0196   | 132,197271 | 65,963954 |
| 229,338528 | 58,428442 | 114,988113 | 132,440963 | 66,143544 |
| 229,4819   | 58,505839 | 114,967148 | 132,53085  | 66,130666 |
| 229,580151 | 58,567786 | 115,006325 | 132,747395 | 65,977632 |
| 229,695584 | 58,618044 | 115,093773 | 132,783832 | 65,932979 |
| 229,797528 | 58,70946  | 115,08963  | 132,843647 | 65,955796 |
| 229,887738 | 58,871954 | 115,099968 | 132,998748 | 66,102243 |
| 229,935498 | 58,923533 | 115,308975 | 133,099102 | 66,0103   |
| 229,962048 | 58,920954 | 115,24884  | 133,193046 | 65,928666 |
| 229,993909 | 58,990626 | 115,290688 | 133,24262  | 65,859819 |
| 230,052014 | 59,053591 | 115,328278 | 133,335026 | 65,70921  |
| 230,070462 | 59,147639 | 115,232742 | 133,366155 | 65,629903 |
| 230,067761 | 59,186285 | 115,190865 | 133,443057 | 65,639956 |
| 230,041226 | 59,199179 | 115,303223 | 133,503068 | 65,453749 |
| 229,99606  | 59,224986 | 115,358116 | 133,550047 | 63,7519   |
| 230,018338 | 59,22732  | 115,289917 | 133,560303 | 64,300451 |
| 229,987714 | 59,287882 | 115,170906 | 133,642469 | 64,450924 |
| 229,979596 | 59,369009 | 115,221725 | 133,664443 | 64,465947 |
| 229,958356 | 59,369009 | 115,130241 | 133,654006 | 64,361307 |
| 229,884    | 59,423228 | 115,245216 | 133,661834 | 63,986208 |
| 229,852017 | 59,436003 | 115,096153 | 133,602954 | 63,89937  |
| 229,834454 | 59,531226 | 115,281456 | 133,624913 | 63,728191 |
| 229,80383  | 59,515631 | 115,278702 | 133,640402 | 63,559485 |
| 229,758664 | 59,544005 | 115,310074 | 133,572534 | 63,056633 |
| 229,705563 | 59,544005 | 115,440765 | 133,580377 | 63,041334 |
| 229,628537 | 59,54143  | 115,45121  | 133,603844 | 62,969848 |
| 229,587262 | 59,465193 | 115,460266 | 133,55421  | 61,308683 |
| 229,584317 | 59,446833 | 115,144989 | 133,609982 | 62,161319 |
| 229,537747 | 59,48157  | 115,440254 | 133,538103 | 62,272349 |
| 229,476636 | 59,499648 | 115,414108 | 133,616422 | 62,259573 |
| 229,420865 | 59,497065 | 115,552643 | 133,558991 | 62,068064 |
| 229,41293  | 59,486727 | 115,714722 | 133,598143 | 61,971022 |
| 229,365018 | 59,481448 | 115,610039 | 133,603241 | 61,407655 |
| 229,396451 | 59,540442 | 115,67762  | 133,644625 | 61,602767 |
| 229,377881 | 59,535288 | 115,675011 | 133,657686 | 61,56189  |
| 229,367245 | 59,543017 | 115,750839 | 133,717727 | 61,531251 |
| 229,324765 | 59,493987 | 115,62796  | 133,600255 | 60,560466 |
| 229,335355 | 59,455294 | 115,638405 | 133,696823 | 61,066346 |
| 229,335248 | 59,522177 | 115,669617 | 133,696642 | 61,271726 |
| 229,378781 | 59,58779  | 115,491615 | 133,781281 | 61,44013  |
| 229,390637 | 59,586382 | 115,62484  | 133,80597  | 61,479697 |
| 229,406583 | 59,705096 | 115,509834 | 133,800752 | 61,586966 |
| 229,398618 | 59,663798 | 115,679756 | 133,756381 | 61,581864 |
| 229,419858 | 59,705096 | 115,556885 | 133,798143 | 61,64315  |
| 229,435666 | 59,730711 | 115,848145 | 133,921964 | 61,613451 |
| 229,432874 | 59,73062  | 115,828461 | 133,938856 | 61,120419 |

|            |           |            |            |           |
|------------|-----------|------------|------------|-----------|
| 229,453946 | 59,755026 | 115,97213  | 134,036646 | 60,857216 |
| 229,448575 | 59,629794 | 116,000832 | 134,116188 | 59,675242 |
| 229,46449  | 59,547205 | 115,736748 | 134,152731 | 60,178762 |
| 229,455212 | 59,556219 | 116,071365 | 134,227114 | 58,722777 |
| 229,465741 | 59,517393 | 116,042473 | 134,24393  | 59,864104 |
| 229,4763   | 59,556036 | 116,03196  | 134,322205 | 60,068521 |
| 229,485455 | 59,610094 | 116,24102  | 134,331254 | 60,129792 |
| 229,503857 | 59,613837 | 116,149384 | 134,30106  | 60,191059 |
| 229,490567 | 59,637057 | 116,204292 | 134,274954 | 60,203827 |
| 229,471967 | 59,627982 | 116,182045 | 134,276235 | 60,527066 |
| 229,428067 | 59,671729 | 116,243347 | 134,303518 | 60,507647 |
| 229,381543 | 59,590411 | 116,194931 | 134,208171 | 60,465451 |
| 229,299222 | 59,592993 | 116,278603 | 134,208171 | 60,401579 |
| 229,281705 | 59,600546 | 116,432716 | 134,117937 | 60,315881 |
| 229,243054 | 59,535918 | 116,68502  | 134,10738  | 59,53114  |
| 229,150067 | 59,53076  | 116,637924 | 134,102146 | 60,01168  |
| 229,078305 | 59,497099 | 116,86277  | 134,021082 | 59,340496 |
| 228,993268 | 59,45574  | 116,900597 | 134,003994 | 59,580681 |
| 228,924161 | 59,476393 | 116,633797 | 133,962248 | 59,728949 |
| 228,828549 | 59,502196 | 116,657341 | 133,852603 | 59,820953 |
| 228,734006 | 59,473635 | 116,87429  | 133,775445 | 59,54608  |
| 228,636884 | 59,509653 | 116,543297 | 133,736187 | 59,827211 |
| 228,525281 | 59,503157 | 116,43734  | 133,708723 | 60,040597 |
| 228,437482 | 59,558501 | 116,413628 | 133,672014 | 60,311191 |
| 228,296674 | 59,607535 | 116,502563 | 133,687684 | 60,362302 |
| 228,15849  | 59,555926 | 116,737953 | 133,575415 | 59,968748 |
| 228,041577 | 59,52236  | 116,549637 | 133,486704 | 59,932946 |
| 227,91264  | 59,521048 | 116,592758 | 133,315722 | 59,918883 |
| 227,798154 | 59,48733  | 116,663193 | 133,254248 | 60,106649 |
| 227,659802 | 59,47431  | 116,435516 | 133,12367  | 59,692467 |
| 227,510907 | 59,480677 | 116,162163 | 133,063539 | 59,895517 |
| 227,371335 | 59,480601 | 116,047066 | 132,883432 | 60,198283 |
| 227,225156 | 59,485777 | 115,942474 | 132,76866  | 60,384852 |
| 227,063    | 59,483176 | 115,939865 | 132,685182 | 60,499826 |
| 226,922101 | 59,447058 | 115,803902 | 132,567786 | 60,512617 |
| 226,738644 | 59,369639 | 115,806511 | 132,421719 | 60,377167 |
| 226,552411 | 59,335974 | 115,893997 | 132,349884 | 60,180333 |
| 226,440396 | 59,402724 | 115,675331 | 132,30387  | 60,504486 |
| 226,27287  | 59,327879 | 115,944595 | 132,176066 | 60,105822 |
| 226,092038 | 59,258189 | 115,97599  | 132,040466 | 59,469367 |
| 225,919202 | 59,232378 | 116,083183 | 131,933551 | 59,748001 |
| 225,725034 | 59,193678 | 116,057037 | 131,803184 | 59,643202 |
| 225,573453 | 59,170454 | 115,824341 | 131,737971 | 59,89881  |
| 225,37663  | 59,160117 | 115,944595 | 131,586776 | 59,89881  |
| 225,236874 | 59,143256 | 115,605972 | 131,500614 | 60,122288 |
| 225,098248 | 59,13782  | 115,608284 | 131,427316 | 60,357136 |
| 224,939877 | 59,120932 | 115,672234 | 131,351666 | 60,524468 |
| 224,77757  | 59,069312 | 115,614731 | 131,192659 | 60,626669 |

|            |           |            |            |           |
|------------|-----------|------------|------------|-----------|
| 224,623257 | 59,056422 | 115,397797 | 131,140521 | 60,774868 |
| 224,405087 | 59,020274 | 115,426537 | 131,046697 | 60,695666 |
| 224,248105 | 58,929945 | 115,335052 | 130,911172 | 60,596014 |
| 224,053876 | 58,904139 | 115,225288 | 130,817348 | 60,652221 |
| 223,888852 | 58,837019 | 115,102448 | 130,770459 | 60,350727 |
| 223,726453 | 58,845969 | 115,050087 | 130,702576 | 60,747847 |
| 223,609006 | 58,895975 | 115,218338 | 130,596732 | 60,85873  |
| 223,459897 | 58,857218 | 115,347641 | 130,540673 | 60,616015 |
| 223,289517 | 58,751387 | 115,413002 | 130,457301 | 59,614183 |
| 223,15112  | 58,692004 | 115,311066 | 130,389538 | 60,304253 |
| 222,986096 | 58,694579 | 115,439133 | 130,413006 | 60,53423  |
| 222,844968 | 58,686835 | 115,611656 | 130,389538 | 59,701081 |
| 222,685239 | 58,666186 | 115,601196 | 130,402569 | 60,314495 |
| 222,54147  | 58,58874  | 115,525391 | 130,32443  | 59,200039 |
| 222,406918 | 58,580885 | 115,4011   | 130,27086  | 59,960258 |
| 222,293744 | 58,605376 | 115,580139 | 130,281236 | 60,45087  |
| 222,179044 | 58,614287 | 115,481941 | 130,234226 | 60,618175 |
| 222,08833  | 58,632155 | 115,182549 | 130,232778 | 60,988583 |
| 221,955182 | 58,616686 | 115,477875 | 130,214514 | 60,383028 |
| 221,822034 | 58,487608 | 115,294914 | 130,110329 | 60,142798 |
| 221,720822 | 58,495341 | 115,122429 | 130,144188 | 61,152074 |
| 221,585034 | 58,487608 | 115,274017 | 130,172858 | 61,394758 |
| 221,47308  | 58,481066 | 115,137985 | 130,102396 | 61,492915 |
| 221,342511 | 58,524878 | 115,229424 | 130,072368 | 61,523429 |
| 221,279904 | 58,477091 | 115,141838 | 130,1049   | 61,726464 |
| 221,174527 | 58,493811 | 115,035912 | 130,188212 | 62,026515 |
| 221,078442 | 58,492316 | 115,080154 | 130,161984 | 62,07879  |
| 220,985242 | 58,489714 | 114,905106 | 130,172406 | 62,413305 |
| 220,865353 | 58,518134 | 114,748306 | 130,227107 | 62,576698 |
| 220,724164 | 58,520712 | 115,072327 | 130,201061 | 62,660972 |
| 220,620251 | 58,515528 | 115,082764 | 130,167203 | 62,847333 |
| 220,45773  | 58,487139 | 115,379387 | 130,236187 | 62,969825 |
| 220,355023 | 58,46115  | 115,4524   | 130,286786 | 62,063132 |
| 220,233685 | 58,374598 | 115,173943 | 130,268507 | 62,735921 |
| 220,100308 | 58,409293 | 114,976509 | 130,334806 | 63,025605 |
| 219,948361 | 58,440218 | 115,040497 | 130,343871 | 63,150692 |
| 219,791119 | 58,419562 | 115,354103 | 130,328261 | 63,262995 |
| 219,609906 | 58,404082 | 115,351494 | 130,296996 | 63,377874 |
| 219,447339 | 58,39892  | 115,08754  | 130,291763 | 63,538668 |
| 219,246106 | 58,397585 | 115,067909 | 130,26439  | 63,810467 |
| 219,060635 | 58,459395 | 114,913574 | 130,189991 | 63,909877 |
| 218,864636 | 58,504481 | 114,938316 | 130,13259  | 64,098621 |
| 218,644574 | 58,574015 | 114,736938 | 130,116769 | 64,301294 |
| 218,412625 | 58,592093 | 114,627213 | 130,041224 | 64,574327 |
| 218,186032 | 58,586909 | 114,862358 | 129,986523 | 64,112447 |
| 217,884732 | 58,574015 | 115,013916 | 129,947476 | 63,87767  |
| 217,607419 | 58,550784 | 115,000832 | 129,900572 | 63,744962 |
| 217,319424 | 58,499148 | 114,59066  | 129,804199 | 64,194126 |

|            |           |            |            |           |
|------------|-----------|------------|------------|-----------|
| 217,015378 | 58,512068 | 114,501808 | 129,629703 | 64,29107  |
| 216,70332  | 58,481066 | 114,183151 | 129,512532 | 64,589622 |
| 216,348538 | 58,504305 | 114,283661 | 129,354943 | 64,717141 |
| 216,025571 | 58,515749 | 114,000084 | 129,150358 | 64,730925 |
| 215,699948 | 58,504034 | 113,75322  | 128,956316 | 65,096956 |
| 215,32771  | 58,519476 | 113,477745 | 128,735021 | 65,283193 |
| 214,95535  | 58,51684  | 113,223122 | 128,511117 | 65,352002 |
| 214,536267 | 58,452235 | 113,020782 | 128,265163 | 65,474445 |
| 214,1172   | 58,392836 | 112,819839 | 128,015333 | 65,834101 |
| 213,692776 | 58,395441 | 112,616287 | 127,757766 | 65,923379 |
| 213,262952 | 58,333464 | 112,561485 | 127,505448 | 65,948885 |
| 212,822354 | 58,263747 | 112,41404  | 127,251818 | 65,938613 |
| 212,372342 | 58,219763 | 112,314758 | 127,016331 | 66,16794  |
| 211,908932 | 58,153872 | 112,232552 | 126,760182 | 66,184489 |
| 211,417493 | 58,063513 | 112,381279 | 126,47681  | 64,898876 |
| 210,950009 | 57,97571  | 112,222122 | 126,172671 | 64,756009 |
| 210,453076 | 57,965392 | 111,692574 | 125,954369 | 65,666732 |
| 209,956082 | 57,952471 | 111,50222  | 125,58798  | 65,880983 |
| 209,453671 | 57,906008 | 111,137131 | 125,364543 | 66,255896 |
| 208,959271 | 57,882761 | 110,868607 | 125,006072 | 66,421679 |
| 208,427319 | 57,80271  | 110,806053 | 124,780101 | 65,827416 |
| 207,911404 | 57,758807 | 110,435913 | 124,478888 | 66,600189 |
| 207,415433 | 57,696772 | 110,128342 | 124,224383 | 66,705948 |
| 206,90321  | 57,642329 | 110,120316 | 123,971009 | 66,963206 |
| 206,370969 | 57,57384  | 110,025169 | 123,741275 | 67,354585 |
| 205,80798  | 57,52862  | 109,926109 | 123,46745  | 66,90961  |

| Kanal-EPA - [°C]           | Røgtræk - [Pa]           | Pd Kanal - [Pa]             | Ps Kanal - [Pa]            | Vægt - [Kg]                  |
|----------------------------|--------------------------|-----------------------------|----------------------------|------------------------------|
| 36                         | 38                       | 39                          | 40                         | 43                           |
| EPA<br>Duct<br>temperature | Flue<br>draft<br>Pascals | Duct<br>dynamic<br>pressure | Duct<br>static<br>pressure | Platform<br>scale<br>reading |
| 33,659144                  | 17,097321                | 27,764558                   | 128,444357                 | 0,750214                     |
| 38,973319                  | 17,343064                | 28,244377                   | 130,990342                 | 10,002699                    |
| 44,607325                  | 16,033112                | 28,270483                   | 129,336738                 | 10,002498                    |
| 48,146763                  | 17,495483                | 28,972396                   | 130,561193                 | 2,497806                     |
| 50,583262                  | 18,621683                | 27,2201                     | 128,992727                 | 2,63418                      |
| 53,696956                  | 20,549313                | 28,731658                   | 131,548936                 | 2,312889                     |
| 55,957794                  | 20,933169                | 27,98292                    | 129,612614                 | 2,142522                     |
| 54,887719                  | 16,734069                | 27,858617                   | 127,397004                 | 2,421707                     |
| 50,99225                   | 15,831477                | 27,327002                   | 129,496822                 | 2,424389                     |
| 47,521206                  | 15,726231                | 27,20891                    | 130,424954                 | 2,392676                     |
| 44,659619                  | 15,201873                | 27,970077                   | 128,738981                 | 2,370014                     |
| 42,227812                  | 15,021866                | 27,909996                   | 128,32004                  | 2,346681                     |
| 40,459763                  | 15,09816                 | 27,668015                   | 127,543467                 | 2,329249                     |
| 39,171106                  | 14,97912                 | 27,729339                   | 128,682784                 | 2,307257                     |
| 38,122488                  | 14,970265                | 27,664283                   | 127,737618                 | 2,288819                     |
| 37,19455                   | 15,167983                | 27,507659                   | 127,441295                 | 2,265419                     |
| 36,5395                    | 15,037533                | 28,593678                   | 128,493744                 | 2,248792                     |
| 36,022562                  | 14,63324                 | 27,925327                   | 128,578898                 | 2,228744                     |
| 35,567312                  | 14,799964                | 28,418823                   | 127,776782                 | 2,206686                     |
| 35,229394                  | 14,545705                | 27,457107                   | 128,316627                 | 2,186304                     |
| 35,089931                  | 14,923092                | 28,274211                   | 128,534622                 | 2,169006                     |
| 34,924325                  | 14,511645                | 27,922426                   | 129,222629                 | 2,145204                     |
| 34,721175                  | 14,424282                | 28,395617                   | 128,708327                 | 2,122341                     |
| 34,503937                  | 14,576871                | 27,590942                   | 128,405193                 | 2,102159                     |
| 34,3504                    | 14,393288                | 28,907344                   | 128,61976                  | 2,082044                     |
| 34,344369                  | 14,362633                | 28,22946                    | 128,812213                 | 2,062667                     |
| 34,242456                  | 14,433479                | 27,08212                    | 128,59763                  | 2,044632                     |
| 34,182113                  | 13,621993                | 27,681688                   | 128,609552                 | 2,026194                     |
| 34,133837                  | 14,317843                | 27,794805                   | 128,93653                  | 2,007756                     |
| 34,082881                  | 14,42326                 | 27,950603                   | 129,246473                 | 1,98972                      |
| 33,995719                  | 13,738312                | 28,285814                   | 128,061182                 | 1,971282                     |
| 33,8918                    | 14,178878                | 27,859444                   | 129,307783                 | 1,955593                     |
| 33,857606                  | 14,031909                | 28,034303                   | 128,609552                 | 1,935344                     |
| 33,682613                  | 14,164743                | 28,36537                    | 128,165068                 | 1,921801                     |
| 33,575331                  | 13,967366                | 28,003225                   | 127,77167                  | 1,904302                     |
| 33,596787                  | 13,735417                | 27,607516                   | 128,703215                 | 1,888747                     |
| 33,5103                    | 13,618928                | 27,849085                   | 128,144637                 | 1,872454                     |
| 33,492194                  | 13,695226                | 28,460256                   | 126,203204                 | 1,85757                      |
| 33,411738                  | 13,685349                | 27,697431                   | 127,667784                 | 1,840271                     |
| 33,397656                  | 13,609903                | 27,976706                   | 128,640207                 | 1,82646                      |
| 33,388944                  | 13,354963                | 28,057505                   | 129,811877                 | 1,811978                     |
| 33,323906                  | 13,554043                | 28,524481                   | 129,949815                 | 1,795417                     |
| 33,155619                  | 13,590659                | 28,466888                   | 129,266904                 | 1,782611                     |

|           |           |           |            |          |
|-----------|-----------|-----------|------------|----------|
| 33,148912 | 13,459015 | 28,217861 | 129,740344 | 1,767123 |
| 33,194506 | 13,231665 | 27,939    | 128,767921 | 1,750495 |
| 33,156287 | 13,464637 | 29,239658 | 129,333325 | 1,736751 |
| 33,057056 | 13,260105 | 27,247029 | 129,266904 | 1,721262 |
| 33,054375 | 13,50057  | 28,195899 | 128,429038 | 1,705439 |
| 33,00275  | 13,191644 | 28,06372  | 129,195388 | 1,69384  |
| 33,00275  | 13,066474 | 29,404985 | 136,782256 | 1,677145 |
| 32,97325  | 13,049785 | 27,049385 | 128,778145 | 1,662529 |
| 32,987331 | 12,913885 | 27,597161 | 127,907909 | 1,648717 |
| 32,893462 | 12,901624 | 28,306115 | 127,13305  | 1,633095 |
| 32,902181 | 13,29689  | 28,327664 | 129,399746 | 1,618412 |
| 32,915587 | 12,870628 | 26,823147 | 127,574121 | 1,604667 |
| 32,926313 | 13,275774 | 27,820081 | 128,296196 | 1,589045 |
| 32,918938 | 13,121481 | 27,900464 | 128,759412 | 1,574563 |
| 32,9062   | 12,993075 | 27,932372 | 129,793145 | 1,559946 |
| 32,951794 | 12,970594 | 28,231947 | 129,050623 | 1,54238  |
| 32,890781 | 12,751418 | 27,735554 | 127,77167  | 1,528702 |
| 32,819038 | 13,441134 | 27,577686 | 127,587742 | 1,514086 |
| 32,712431 | 13,236434 | 28,218274 | 128,505666 | 1,499469 |
| 32,648069 | 12,737794 | 27,731823 | 128,682784 | 1,485725 |
| 32,653431 | 13,079757 | 27,578513 | 128,362617 | 1,470103 |
| 32,597781 | 12,775941 | 27,847841 | 128,040751 | 1,454682 |
| 32,633987 | 13,036671 | 28,013585 | 127,981141 | 1,441742 |
| 32,616556 | 13,018789 | 27,329903 | 128,033941 | 1,424308 |
| 32,760706 | 12,92853  | 28,13126  | 127,645654 | 1,412441 |
| 32,8586   | 12,897025 | 29,535093 | 135,53056  | 1,396752 |
| 32,882062 | 13,00721  | 27,642738 | 128,989314 | 1,379186 |
| 32,803619 | 12,825158 | 27,78652  | 126,995097 | 1,366581 |
| 32,757356 | 12,930403 | 28,511635 | 129,358868 | 1,349551 |
| 32,695    | 12,936364 | 27,566083 | 129,191974 | 1,335471 |
| 32,636    | 12,506185 | 27,645226 | 127,887478 | 1,32072  |
| 32,588394 | 13,033605 | 27,177419 | 127,655862 | 1,306104 |
| 32,636669 | 12,144808 | 28,212473 | 128,403479 | 1,290817 |
| 32,658794 | 12,553699 | 28,477243 | 129,217517 | 1,273384 |
| 32,646056 | 12,868585 | 27,872291 | 127,388495 | 1,26145  |
| 32,634656 | 12,910309 | 28,135817 | 128,333661 | 1,247706 |
| 32,406025 | 12,663203 | 28,197969 | 127,589457 | 1,232955 |
| 32,397312 | 12,573114 | 27,922013 | 128,119078 | 1,217601 |
| 32,3953   | 12,571411 | 27,694531 | 128,968883 | 1,203723 |
| 32,4134   | 12,390892 | 28,459429 | 127,214791 | 1,191654 |
| 32,487825 | 12,731323 | 28,425864 | 128,241697 | 1,175294 |
| 32,610525 | 12,351383 | 27,790247 | 128,44777  | 1,163427 |
| 32,619238 | 13,159118 | 27,261533 | 127,366349 | 1,148676 |
| 32,571638 | 12,89975  | 28,011928 | 128,614664 | 1,134999 |
| 32,535431 | 12,655709 | 28,127115 | 128,973995 | 1,119377 |
| 32,552863 | 12,546206 | 27,501444 | 129,459341 | 1,105699 |
| 32,513975 | 12,629142 | 28,07905  | 127,751239 | 1,093698 |
| 32,533419 | 12,32686  | 28,359155 | 127,43277  | 1,078209 |

|           |           |           |            |          |
|-----------|-----------|-----------|------------|----------|
| 32,499225 | 12,557446 | 27,621193 | 128,02713  | 1,063728 |
| 32,409381 | 12,869777 | 27,745913 | 129,120457 | 1,051726 |
| 32,252488 | 12,307275 | 27,559868 | 129,185164 | 1,042541 |
| 32,248469 | 12,522535 | 28,156949 | 130,581624 | 1,029734 |
| 32,196838 | 12,578053 | 27,984994 | 128,59763  | 1,018672 |
| 32,193488 | 12,375055 | 28,347552 | 128,222964 | 1,00667  |
| 32,240419 | 12,268106 | 28,97364  | 134,735254 | 0,993998 |
| 32,204888 | 11,94317  | 28,466057 | 128,934831 | 0,983003 |
| 32,145212 | 12,320899 | 28,007783 | 129,147699 | 0,969191 |
| 32,141188 | 12,184658 | 27,278937 | 128,870109 | 0,960072 |
| 32,12845  | 12,291436 | 27,978363 | 128,853075 | 0,945456 |
| 32,103644 | 12,586227 | 29,080129 | 134,050645 | 0,934527 |
| 32,047325 | 12,223658 | 28,205014 | 127,96752  | 0,923397 |
| 32,078837 | 11,998179 | 28,322276 | 129,781223 | 0,912334 |
| 32,137837 | 12,377268 | 28,306532 | 130,646347 | 0,900467 |
| 32,086212 | 12,399067 | 27,602545 | 127,843203 | 0,887594 |
| 32,060731 | 12,118411 | 27,585558 | 128,963771 | 0,876665 |
| 32,085544 | 11,983704 | 26,780057 | 127,614999 | 0,863859 |
| 32,063412 | 12,355639 | 27,729753 | 127,848314 | 0,854674 |
| 32,092919 | 11,979616 | 28,693122 | 130,178018 | 0,842002 |
| 32,082187 | 12,272023 | 27,937756 | 130,670191 | 0,829933 |
| 32,0024   | 12,356492 | 28,573373 | 131,550634 | 0,819004 |
| 31,960831 | 11,939935 | 27,508072 | 127,769971 | 0,806131 |
| 31,868306 | 12,133397 | 27,695361 | 128,645319 | 0,796946 |
| 31,868975 | 12,290415 | 28,553485 | 130,55097  | 0,78414  |
| 31,862944 | 12,130673 | 28,385258 | 129,152811 | 0,773144 |
| 31,863613 | 12,107342 | 28,967425 | 129,038701 | 0,761947 |
| 31,875013 | 12,170524 | 27,005047 | 125,917105 | 0,748471 |
| 31,796569 | 12,433978 | 27,15173  | 127,664387 | 0,739151 |
| 31,877694 | 11,887994 | 28,084852 | 128,391573 | 0,728424 |
| 31,945412 | 11,574812 | 28,055018 | 127,616698 | 0,717226 |
| 31,973569 | 11,927845 | 27,668428 | 127,570724 | 0,707103 |
| 31,993013 | 11,965653 | 27,411116 | 127,506002 | 0,695369 |
| 31,926638 | 12,11773  | 27,486114 | 129,031891 | 0,685111 |
| 31,901831 | 11,593886 | 27,92657  | 128,119078 | 0,673311 |
| 31,966194 | 11,87982  | 28,36827  | 128,231489 | 0,662114 |
| 32,022519 | 11,897871 | 28,39603  | 128,58401  | 0,650246 |
| 31,944744 | 12,041095 | 28,028915 | 131,279854 | 0,639318 |
| 31,885737 | 12,017253 | 27,799776 | 128,529511 | 0,62745  |
| 31,813331 | 11,991708 | 28,322693 | 128,268954 | 0,617393 |
| 31,804612 | 11,626583 | 29,482884 | 133,46481  | 0,60566  |
| 31,798581 | 11,603252 | 27,373823 | 128,422212 | 0,597212 |
| 31,775781 | 11,726889 | 28,416749 | 129,517253 | 0,587423 |
| 31,67655  | 11,490854 | 28,606108 | 128,756015 | 0,575354 |
| 31,668506 | 11,900256 | 27,764558 | 129,156208 | 0,566169 |
| 31,685269 | 11,736256 | 27,837899 | 127,451503 | 0,554234 |
| 31,734212 | 11,740683 | 28,600723 | 129,331627 | 0,543037 |
| 31,781819 | 11,644465 | 27,190266 | 127,528147 | 0,531103 |

|           |           |           |            |          |
|-----------|-----------|-----------|------------|----------|
| 31,808638 | 11,545691 | 27,838312 | 129,215819 | 0,521314 |
| 31,805281 | 11,933293 | 27,902538 | 129,943005 | 0,510251 |
| 31,783156 | 12,197772 | 28,21496  | 130,327878 | 0,50006  |
| 31,748294 | 11,569873 | 27,894666 | 128,686181 | 0,490137 |
| 31,737562 | 11,463946 | 27,535419 | 128,873522 | 0,483634 |
| 31,74695  | 11,877265 | 28,474759 | 128,914384 | 0,470023 |
| 31,680575 | 11,84031  | 27,783619 | 127,943675 | 0,457082 |
| 31,645038 | 11,774745 | 27,270235 | 127,843203 | 0,447964 |
| 31,600787 | 12,273215 | 28,695609 | 127,851712 | 0,437639 |
| 31,580006 | 11,761802 | 27,62202  | 128,405193 | 0,429526 |
| 31,603469 | 11,304886 | 27,812209 | 128,558467 | 0,417525 |
| 31,601456 | 11,72672  | 29,584398 | 134,944725 | 0,407468 |
| 31,545138 | 11,475868 | 27,618706 | 129,86636  | 0,398416 |
| 31,569944 | 11,663197 | 27,74674  | 128,59763  | 0,385678 |
| 31,563244 | 11,431419 | 28,854304 | 129,740344 | 0,377431 |
| 31,583356 | 11,314422 | 28,07698  | 128,383048 | 0,366301 |
| 31,582013 | 11,219564 | 27,962206 | 128,498856 | 0,355372 |
| 31,681244 | 11,550799 | 28,451554 | 128,132715 | 0,346521 |
| 31,701362 | 11,748178 | 28,333465 | 128,803688 | 0,333448 |
| 31,716112 | 11,532067 | 27,720637 | 127,652465 | 0,324262 |
| 31,583356 | 11,792455 | 28,280843 | 129,372489 | 0,315211 |
| 31,504237 | 11,638504 | 28,408463 | 129,69437  | 0,303142 |
| 31,597438 | 11,387141 | 28,264682 | 129,883394 | 0,297711 |
| 31,662475 | 11,508905 | 28,11883  | 129,033605 | 0,283095 |
| 31,605481 | 11,680057 | 28,317305 | 126,191282 | 0,275921 |
| 31,551175 | 11,129135 | 27,946045 | 129,079579 | 0,26754  |
| 31,587381 | 11,379306 | 28,830272 | 129,358868 | 0,257483 |
| 31,614869 | 11,262139 | 28,773922 | 129,83742  | 0,24823  |
| 31,673869 | 11,106656 | 27,955987 | 127,742714 | 0,241794 |
| 31,651075 | 11,223822 | 27,515117 | 128,175292 | 0,231937 |
| 31,667162 | 11,330261 | 28,265926 | 132,405551 | 0,223489 |
| 31,713425 | 11,330089 | 27,2375   | 128,698103 | 0,216181 |
| 31,665825 | 11,362277 | 27,831267 | 127,427659 | 0,207867 |
| 31,653756 | 10,962411 | 27,530448 | 129,573451 | 0,201431 |
| 31,531056 | 10,625217 | 27,997424 | 128,89735  | 0,193184 |
| 31,520331 | 10,926137 | 28,001151 | 128,718534 | 0,187686 |
| 31,502231 | 10,816293 | 27,869803 | 128,175292 | 0,180378 |
| 31,434513 | 10,861764 | 29,64821  | 129,249886 | 0,176824 |
| 31,407019 | 11,005837 | 28,422137 | 129,156208 | 0,168712 |
| 31,356062 | 10,476544 | 28,800442 | 128,32685  | 0,161269 |
| 31,248119 | 10,354269 | 27,670498 | 128,188913 | 0,158454 |
| 31,275606 | 10,634583 | 27,917455 | 129,391222 | 0,152151 |
| 31,296394 | 10,789726 | 27,687903 | 128,268954 | 0,146519 |
| 31,34735  | 10,606824 | 28,259294 | 128,738981 | 0,140284 |
| 31,314494 | 10,540236 | 28,499205 | 130,230803 | 0,132841 |
| 31,324556 | 10,643098 | 28,454871 | 128,119078 | 0,125599 |
| 31,378194 | 11,007882 | 28,166482 | 128,331962 | 0,126404 |
| 31,397638 | 10,43993  | 28,193411 | 127,184136 | 0,118358 |

|           |           |           |            |          |
|-----------|-----------|-----------|------------|----------|
| 31,425794 | 10,545856 | 27,540394 | 128,657241 | 0,110849 |
| 31,400319 | 10,549944 | 28,146177 | 127,626922 | 0,105351 |
| 31,424456 | 10,713603 | 28,143276 | 129,135777 | 0,098177 |
| 31,329244 | 10,20372  | 27,922013 | 128,694706 | 0,096299 |
| 31,284325 | 10,50805  | 27,984164 | 128,168466 | 0,092478 |
| 31,23605  | 10,34405  | 28,135817 | 129,51384  | 0,085237 |
| 31,244769 | 9,987609  | 28,045489 | 129,21412  | 0,080611 |
| 31,187775 | 10,234714 | 27,703646 | 129,835706 | 0,074375 |
| 31,153581 | 10,280185 | 28,230704 | 130,167795 | 0,069614 |
| 31,122069 | 10,145817 | 27,837068 | 129,263507 | 0,065056 |
| 31,091231 | 10,126062 | 27,257805 | 129,573451 | 0,060362 |
| 31,053681 | 10,140369 | 27,446747 | 129,350359 | 0,05587  |
| 31,032225 | 10,136792 | 28,055018 | 128,570373 | 0,051512 |
| 31,018819 | 9,678003  | 28,965768 | 128,32685  | 0,048763 |
| 30,985962 | 9,77252   | 28,113029 | 128,728758 | 0,041254 |
| 30,912213 | 9,765708  | 28,846019 | 129,275429 | 0,038504 |
| 30,900144 | 9,764686  | 27,87146  | 128,566976 | 0,03589  |
| 30,926963 | 9,720918  | 28,11883  | 128,939927 | 0,030325 |
| 30,765375 | 9,685155  | 28,038861 | 129,93448  | 0,028113 |
| 30,789513 | 9,628275  | 28,24562  | 129,799955 | 0,024894 |
| 30,688944 | 9,658588  | 27,641495 | 129,140889 | 0,019329 |
| 30,649387 | 9,592683  | 28,091897 | 128,568674 | 0,015574 |
| 30,703694 | 9,269452  | 28,073666 | 129,273715 | 0,012691 |
| 30,745262 | 9,634917  | 27,889278 | 127,940262 | 0,008401 |
| 30,615194 | 9,546871  | 28,296173 | 128,096949 | 0,005584 |
| 30,5991   | 9,542274  | 29,271562 | 130,525427 | 0,001092 |

| CO-Lav - [100ppm]  | CO-Høj - [%]        | CO2 - [%] |
|--------------------|---------------------|-----------|
| 44                 | 45                  | 46        |
| CO<br>low<br>range | CO<br>high<br>range | CO2 - [%] |
| 3,46769            | 0,056018            | 9,385433  |
| 7,896308           | 0,099605            | 4,53227   |
| 13,764841          | 0,14629             | 3,452671  |
| 20,573512          | 0,216569            | 2,829263  |
| 22,441051          | 0,317221            | 3,288137  |
| 19,695591          | 0,213512            | 4,12462   |
| 22,346113          | 0,218782            | 5,351856  |
| 20,900034          | 0,245534            | 8,091014  |
| 22,440649          | 1,269469            | 13,166241 |
| 22,440515          | 1,177245            | 13,112335 |
| 22,440515          | 1,011906            | 12,465059 |
| 22,440649          | 0,955607            | 11,204164 |
| 22,440246          | 0,591921            | 10,91358  |
| 22,44038           | 0,388988            | 10,793431 |
| 22,439979          | 0,333232            | 10,73148  |
| 22,440113          | 0,397979            | 10,759908 |
| 22,440246          | 0,43505             | 10,849617 |
| 22,440113          | 0,478135            | 10,992965 |
| 22,439979          | 0,480569            | 11,282744 |
| 22,439979          | 0,46488             | 11,689319 |
| 22,439979          | 0,523734            | 12,098712 |
| 22,439979          | 0,480629            | 12,321846 |
| 22,439844          | 0,453012            | 12,336596 |
| 22,439844          | 0,43676             | 12,331501 |
| 22,439844          | 0,371831            | 12,288322 |
| 22,43971           | 0,289343            | 12,102333 |
| 21,891932          | 0,235477            | 11,946512 |
| 21,102919          | 0,223851            | 11,75288  |
| 15,980894          | 0,17789             | 11,577618 |
| 12,133577          | 0,140176            | 11,426627 |
| 10,647265          | 0,123782            | 11,32847  |
| 10,423595          | 0,116843            | 11,127595 |
| 10,168681          | 0,102582            | 11,01442  |
| 9,972635           | 0,111332            | 10,95515  |
| 11,103056          | 0,131949            | 10,801611 |
| 9,696801           | 0,118653            | 10,739258 |
| 11,057464          | 0,12509             | 10,565467 |
| 10,852568          | 0,113162            | 10,373712 |
| 11,871285          | 0,123038            | 10,245651 |
| 12,02603           | 0,13221             | 10,198719 |
| 12,398816          | 0,142468            | 10,181689 |
| 12,440251          | 0,150735            | 10,172303 |
| 13,384146          | 0,163749            | 10,144679 |

|           |          |           |
|-----------|----------|-----------|
| 11,979634 | 0,146773 | 10,12376  |
| 12,933586 | 0,147537 | 10,153931 |
| 12,433949 | 0,143394 | 10,100293 |
| 12,411421 | 0,137239 | 10,046521 |
| 13,283171 | 0,151359 | 10,077497 |
| 11,314926 | 0,131929 | 10,162111 |
| 10,81663  | 0,125311 | 10,178873 |
| 10,467176 | 0,113725 | 10,142668 |
| 10,971241 | 0,125231 | 10,241361 |
| 10,258391 | 0,120343 | 10,399056 |
| 10,446526 | 0,109099 | 10,390876 |
| 8,437919  | 0,113484 | 10,320611 |
| 11,251365 | 0,135167 | 10,48957  |
| 9,02445   | 0,111915 | 10,509416 |
| 8,769401  | 0,097493 | 10,523094 |
| 8,364971  | 0,106504 | 10,498823 |
| 8,52213   | 0,100711 | 10,650753 |
| 7,722789  | 0,095944 | 10,604221 |
| 8,41633   | 0,10922  | 10,595102 |
| 8,092354  | 0,092987 | 10,659736 |
| 7,173402  | 0,083654 | 10,760041 |
| 8,675401  | 0,10218  | 10,892661 |
| 7,895638  | 0,094154 | 10,884884 |
| 6,72499   | 0,087838 | 10,943484 |
| 7,7716    | 0,098157 | 10,976605 |
| 7,024557  | 0,088281 | 11,1166   |
| 6,126659  | 0,086229 | 11,044189 |
| 6,598136  | 0,091962 | 11,155354 |
| 6,608059  | 0,080778 | 11,110029 |
| 6,378623  | 0,08456  | 11,147977 |
| 6,479194  | 0,087878 | 11,2047   |
| 6,633671  | 0,085203 | 11,178015 |
| 5,789679  | 0,072652 | 11,018845 |
| 6,294009  | 0,08279  | 11,193704 |
| 6,256865  | 0,091801 | 11,081467 |
| 5,588269  | 0,078023 | 11,112979 |
| 5,591352  | 0,083011 | 11,060011 |
| 6,696294  | 0,106082 | 11,256595 |
| 5,9872    | 0,074261 | 11,113784 |
| 5,251554  | 0,062977 | 11,053978 |
| 5,143876  | 0,075086 | 11,063096 |
| 4,828082  | 0,075629 | 11,049016 |
| 5,6761    | 0,078244 | 11,084551 |
| 7,754837  | 0,09166  | 11,129205 |
| 6,387474  | 0,079008 | 11,09957  |
| 8,085784  | 0,100249 | 11,149051 |
| 9,22881   | 0,108918 | 11,180563 |
| 5,780963  | 0,071103 | 10,922296 |

|           |          |           |
|-----------|----------|-----------|
| 4,582019  | 0,057044 | 10,663491 |
| 4,449801  | 0,084218 | 10,423595 |
| 4,854365  | 0,071103 | 10,118261 |
| 5,725581  | 0,064989 | 9,998649  |
| 6,832668  | 0,090433 | 9,889094  |
| 7,815851  | 0,104191 | 9,895665  |
| 7,931172  | 0,096648 | 9,731533  |
| 7,846826  | 0,110829 | 9,776589  |
| 10,16734  | 0,128248 | 9,760095  |
| 8,975908  | 0,106565 | 9,685404  |
| 10,137571 | 0,124647 | 9,713832  |
| 11,239699 | 0,131647 | 9,865359  |
| 8,278614  | 0,09876  | 9,980279  |
| 10,521619 | 0,118492 | 9,703373  |
| 8,935009  | 0,110406 | 9,913096  |
| 10,7469   | 0,124647 | 9,948766  |
| 9,791205  | 0,110225 | 9,889764  |
| 9,175976  | 0,10922  | 10,04223  |
| 10,796917 | 0,130501 | 9,698545  |
| 10,406834 | 0,117044 | 9,868711  |
| 12,012755 | 0,145606 | 9,950911  |
| 11,623746 | 0,120403 | 9,686074  |
| 11,068727 | 0,133417 | 9,863884  |
| 11,829448 | 0,128288 | 9,641152  |
| 13,81097  | 0,153471 | 9,782756  |
| 11,451836 | 0,135046 | 9,82741   |
| 9,603204  | 0,126719 | 9,81923   |
| 10,709084 | 0,131023 | 9,853022  |
| 10,152859 | 0,127343 | 10,017825 |
| 12,431134 | 0,146029 | 9,794289  |
| 12,022276 | 0,147115 | 9,871528  |
| 11,658611 | 0,139592 | 9,890971  |
| 10,371835 | 0,125552 | 9,973574  |
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| Datotid             | Scantid | Rum - [°C]          | NS-Røgttemp - [°C]       |                         |    |
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| 21-02-2019 13:33:14 | 3,067 | 24,76057  | 169,250015 | 201,782544 |
| 21-02-2019 13:33:44 | 3,067 | 24,773756 | 168,728195 | 202,015271 |
| 21-02-2019 13:34:14 | 3,066 | 24,655162 | 169,290924 | 202,230344 |
| 21-02-2019 13:34:44 | 3,066 | 24,678848 | 168,049301 | 202,41232  |
| 21-02-2019 13:35:14 | 3,068 | 24,702535 | 167,666702 | 202,591626 |
| 21-02-2019 13:35:44 | 3,066 | 24,760686 | 170,104538 | 202,778973 |
| 21-02-2019 13:36:14 | 3,066 | 24,789798 | 169,980118 | 202,938199 |
| 21-02-2019 13:36:44 | 3,067 | 24,652736 | 171,340012 | 203,145444 |

| Ovf-Bag - [°C]           | Ovf-Side-1 - [°C]              | Ovf-Side-2 - [°C]             | Ovf-Bund - [°C]            | Kanal-EPA - [°C]     |
|--------------------------|--------------------------------|-------------------------------|----------------------------|----------------------|
| 28                       | 29                             | 30                            | 31                         | 36                   |
| Surface temperature Rear | Surface temperature Right side | Surface temperature Left side | Surface temperature Bottom | EPA Duct temperature |
| 22,333884                | 22,13818                       | 23,452455                     | 23,93904                   | 23,774338            |
| 22,342976                | 22,130053                      | 23,487699                     | 23,992862                  | 24,269813            |
| 22,346857                | 22,125952                      | 23,515165                     | 23,975658                  | 25,515556            |
| 22,377299                | 22,139088                      | 23,532113                     | 24,006996                  | 26,589656            |
| 22,37328                 | 22,166929                      | 23,558301                     | 24,006928                  | 26,932269            |
| 22,365292                | 22,19614                       | 23,558301                     | 24,017438                  | 26,726431            |
| 22,362639                | 22,220041                      | 23,587173                     | 23,970089                  | 26,270506            |
| 22,378586                | 22,19614                       | 23,663302                     | 24,001646                  | 25,9574              |
| 22,383894                | 22,209431                      | 23,721046                     | 23,980624                  | 25,698594            |
| 22,378586                | 22,267849                      | 23,773542                     | 23,962206                  | 25,60875             |
| 22,39984                 | 22,307665                      | 23,841791                     | 23,972716                  | 25,554444            |
| 22,407801                | 22,366102                      | 23,946768                     | 23,975342                  | 25,604056            |
| 22,423748                | 22,408569                      | 24,077974                     | 23,959577                  | 25,750219            |
| 22,440897                | 22,529257                      | 24,222197                     | 23,972652                  | 25,807881            |
| 22,507058                | 22,621962                      | 24,402996                     | 23,968586                  | 25,984219            |
| 22,506989                | 22,748014                      | 24,598378                     | 23,981751                  | 26,106244            |
| 22,541506                | 22,862137                      | 24,834393                     | 23,994888                  | 26,314763            |
| 22,574667                | 23,027966                      | 25,083397                     | 23,993479                  | 26,520594            |
| 22,636965                | 23,208235                      | 25,400415                     | 24,041881                  | 26,744531            |
| 22,683401                | 23,397913                      | 25,723991                     | 24,030004                  | 27,027475            |
| 22,736508                | 23,633984                      | 26,069761                     | 24,069467                  | 27,329187            |
| 22,809506                | 23,873943                      | 26,547616                     | 24,0681                    | 27,541737            |
| 22,878159                | 24,246061                      | 27,021073                     | 24,104774                  | 27,67315             |
| 22,96311                 | 24,566765                      | 27,50505                      | 24,117935                  | 27,787131            |
| 23,061339                | 24,91913                       | 28,096001                     | 24,154742                  | 27,974869            |
| 23,17812                 | 25,337591                      | 28,691845                     | 24,181042                  | 27,964137            |
| 23,292263                | 25,814112                      | 29,30041                      | 24,183666                  | 27,898431            |
| 23,414322                | 26,286427                      | 30,009028                     | 24,186229                  | 27,8924              |
| 23,560122                | 26,765039                      | 30,762714                     | 24,263557                  | 27,921225            |
| 23,690127                | 27,322859                      | 31,527655                     | 24,348968                  | 27,870275            |
| 23,854306                | 27,963346                      | 32,333524                     | 24,396152                  | 27,839431            |
| 24,042481                | 28,612776                      | 33,185697                     | 24,417121                  | 27,809256            |
| 24,18038                 | 29,235586                      | 34,095804                     | 24,490741                  | 27,724781            |
| 24,376583                | 29,931833                      | 34,992111                     | 24,514381                  | 27,661081            |
| 24,548916                | 30,603931                      | 35,962929                     | 24,601149                  | 27,610125            |
| 24,739758                | 31,312454                      | 36,932873                     | 24,653722                  | 27,612813            |
| 24,927918                | 32,041557                      | 37,87864                      | 24,714172                  | 27,748244            |
| 25,166411                | 32,772793                      | 38,911566                     | 24,808801                  | 28,070075            |
| 25,388922                | 33,541611                      | 39,999098                     | 24,961139                  | 28,496494            |
| 25,678519                | 34,368603                      | 41,108454                     | 25,085561                  | 28,823688            |
| 25,936516                | 35,248936                      | 42,200236                     | 25,249671                  | 29,089863            |
| 26,182688                | 36,051411                      | 43,265387                     | 25,370523                  | 29,205856            |
| 26,436766                | 36,874271                      | 44,39398                      | 25,499233                  | 29,191775            |

|           |           |           |           |           |
|-----------|-----------|-----------|-----------|-----------|
| 26,674897 | 37,733162 | 45,555021 | 25,585899 | 29,034212 |
| 26,883883 | 38,638485 | 46,660999 | 25,753986 | 28,886713 |
| 27,108679 | 39,488213 | 47,755816 | 26,003408 | 28,757306 |
| 27,394255 | 40,332104 | 48,939559 | 26,126796 | 28,593713 |
| 27,687672 | 41,164944 | 50,073604 | 26,326292 | 28,627906 |
| 28,007241 | 42,127384 | 51,184822 | 26,469214 | 28,593713 |
| 28,279133 | 42,987469 | 52,337437 | 26,728761 | 28,625894 |
| 28,590666 | 43,849598 | 53,426609 | 27,049838 | 28,813631 |
| 28,918068 | 44,698307 | 54,488378 | 27,275379 | 29,044269 |
| 29,1794   | 45,569878 | 55,567386 | 27,440558 | 29,199819 |
| 29,448573 | 46,357712 | 56,548709 | 27,752504 | 29,299725 |
| 29,725607 | 47,204838 | 57,567838 | 28,127259 | 29,948744 |
| 30,068434 | 48,155224 | 58,502181 | 28,437667 | 34,261231 |
| 30,41619  | 48,958241 | 59,345366 | 28,764886 | 37,586781 |
| 30,678423 | 49,701393 | 60,206314 | 29,046286 | 40,41685  |
| 30,977347 | 50,45306  | 61,050223 | 29,456863 | 43,327388 |
| 31,25659  | 51,181271 | 61,868564 | 29,888527 | 45,997213 |
| 31,541048 | 51,839256 | 62,658665 | 30,299114 | 48,164194 |
| 31,845152 | 52,516342 | 63,396278 | 30,687294 | 47,6191   |
| 32,10673  | 53,183872 | 64,17805  | 31,094802 | 46,841344 |
| 32,335696 | 53,851425 | 64,870786 | 31,470968 | 46,711938 |
| 32,583044 | 54,461853 | 65,609221 | 31,792156 | 46,848719 |
| 32,832812 | 55,043499 | 66,439058 | 31,97597  | 45,009606 |
| 33,100996 | 55,711594 | 67,231833 | 32,518673 | 43,598263 |
| 33,39284  | 56,336926 | 68,140374 | 33,178561 | 41,296525 |
| 33,667479 | 56,909126 | 69,029649 | 33,667322 | 39,322637 |
| 33,975951 | 57,58548  | 69,880451 | 34,114103 | 37,761775 |
| 34,222895 | 58,176727 | 70,66775  | 34,638866 | 36,60185  |
| 34,467181 | 58,8246   | 71,433392 | 34,98774  | 35,714144 |
| 34,729773 | 59,495548 | 72,148133 | 35,440553 | 34,9431   |
| 35,002665 | 60,175133 | 72,82069  | 35,879909 | 34,408731 |
| 35,258452 | 60,774723 | 73,475489 | 36,438808 | 34,030588 |
| 35,554678 | 61,417847 | 74,132678 | 36,879226 | 33,684619 |
| 35,813052 | 62,061043 | 74,706155 | 37,301334 | 33,462694 |
| 36,083205 | 62,666756 | 75,232607 | 37,719451 | 33,209925 |
| 36,327052 | 63,249191 | 75,705663 | 38,150352 | 33,01415  |
| 36,547274 | 63,867615 | 76,188883 | 38,544794 | 32,9176   |
| 36,78179  | 64,460075 | 76,678431 | 39,025847 | 32,8586   |
| 37,041006 | 65,121864 | 77,11949  | 39,475385 | 32,865975 |
| 37,298746 | 65,737129 | 77,571928 | 39,889929 | 32,855244 |
| 37,555434 | 66,339691 | 77,971271 | 40,288907 | 32,76205  |
| 37,793723 | 66,924187 | 78,324834 | 40,641149 | 32,631306 |
| 37,987479 | 67,526634 | 78,663156 | 40,94668  | 32,468381 |
| 38,183791 | 68,131599 | 78,973486 | 41,337523 | 32,63265  |
| 38,419215 | 68,68354  | 79,296418 | 41,743562 | 32,670863 |
| 38,646452 | 69,356239 | 79,591116 | 42,017415 | 32,752662 |
| 38,863581 | 69,919868 | 79,865876 | 42,040694 | 32,849213 |
| 39,059771 | 70,555519 | 80,110118 | 42,674198 | 32,997387 |

|           |            |            |           |           |
|-----------|------------|------------|-----------|-----------|
| 39,305582 | 71,134537  | 80,382359  | 42,989522 | 33,087231 |
| 39,509528 | 71,775284  | 80,616428  | 43,371939 | 33,126787 |
| 39,706877 | 72,408218  | 80,902635  | 43,768431 | 33,178413 |
| 39,928545 | 73,235031  | 81,246975  | 43,651777 | 33,289044 |
| 40,110133 | 73,817802  | 81,626079  | 43,957723 | 33,300438 |
| 40,285204 | 74,54084   | 82,040866  | 44,554063 | 33,405706 |
| 40,496809 | 75,140381  | 82,430315  | 44,910192 | 33,397656 |
| 40,674429 | 75,92778   | 82,819727  | 45,170763 | 33,458    |
| 40,841566 | 76,728065  | 83,229529  | 45,477705 | 33,418444 |
| 41,084074 | 77,517784  | 83,710397  | 45,713513 | 33,433194 |
| 41,287505 | 78,302536  | 84,206603  | 46,173323 | 33,424475 |
| 41,530241 | 79,08757   | 84,715832  | 46,462007 | 33,437888 |
| 41,681612 | 79,937019  | 85,301533  | 46,78151  | 33,441913 |
| 41,879939 | 80,781433  | 85,872039  | 47,124145 | 33,447275 |
| 42,07165  | 81,551277  | 86,469338  | 47,382952 | 33,441237 |
| 42,290579 | 82,429291  | 87,111234  | 47,745924 | 33,461356 |
| 42,516005 | 83,325401  | 87,757036  | 48,022511 | 33,450625 |
| 42,727076 | 84,198586  | 88,452638  | 48,379966 | 33,458669 |
| 42,927836 | 85,113327  | 89,089942  | 48,647579 | 33,505606 |
| 43,123354 | 85,976723  | 89,750328  | 48,976868 | 33,5693   |
| 43,342276 | 86,925407  | 90,426166  | 49,342061 | 33,605506 |
| 43,563784 | 87,729919  | 91,188912  | 49,434646 | 33,580025 |
| 43,756575 | 88,642998  | 91,936561  | 49,830569 | 33,604838 |
| 44,014346 | 89,527817  | 92,662606  | 50,162093 | 33,604838 |
| 44,249667 | 90,49913   | 93,434567  | 50,473961 | 33,635006 |
| 44,467055 | 91,300743  | 94,193     | 50,850237 | 33,717475 |
| 44,717005 | 92,171036  | 94,915968  | 51,030043 | 33,705406 |
| 44,969508 | 93,041618  | 95,608494  | 51,363916 | 33,726862 |
| 45,169913 | 93,858231  | 96,247532  | 51,769604 | 33,775137 |
| 45,362463 | 94,685455  | 96,981382  | 52,039156 | 33,835475 |
| 45,569289 | 95,560783  | 97,755062  | 52,309897 | 33,894481 |
| 45,78628  | 96,394859  | 98,523743  | 52,495733 | 33,905206 |
| 46,040892 | 97,243446  | 99,276     | 52,598115 | 33,862969 |
| 46,246329 | 97,898407  | 100,036461 | 52,941895 | 33,938731 |
| 46,462157 | 98,708992  | 100,702466 | 53,18816  | 33,896494 |
| 46,698721 | 99,403297  | 101,442966 | 53,398468 | 33,826094 |
| 46,896246 | 100,15741  | 102,109415 | 53,819025 | 33,7805   |
| 47,091177 | 100,82888  | 102,755572 | 54,203584 | 33,734237 |
| 47,345766 | 101,49395  | 103,437766 | 54,472591 | 33,829444 |
| 47,594897 | 102,117599 | 104,099502 | 54,775969 | 33,860956 |
| 47,849242 | 102,771355 | 104,725593 | 55,2025   | 33,917944 |
| 48,075198 | 103,493004 | 105,277594 | 55,563693 | 33,935381 |
| 48,301119 | 104,072083 | 105,876039 | 55,924807 | 33,852238 |
| 48,482859 | 104,78904  | 106,474665 | 55,917133 | 33,7919   |
| 48,625624 | 105,285378 | 107,042615 | 56,372921 | 33,876375 |
| 48,838354 | 105,805077 | 107,600355 | 56,576239 | 33,841513 |
| 49,070265 | 106,474236 | 108,185038 | 56,872906 | 33,891125 |
| 49,260981 | 106,982666 | 108,723918 | 56,625863 | 33,89515  |

|           |            |            |           |           |
|-----------|------------|------------|-----------|-----------|
| 49,421839 | 107,49778  | 109,297727 | 56,200858 | 33,984325 |
| 49,572321 | 107,950592 | 109,856304 | 56,636094 | 34,009131 |
| 49,761679 | 108,541496 | 110,389301 | 57,081481 | 34,014494 |
| 49,887389 | 109,007446 | 110,885002 | 57,040332 | 34,023212 |
| 50,090819 | 109,414864 | 111,3743   | 57,774554 | 33,968231 |
| 50,316145 | 109,845787 | 111,875317 | 58,183731 | 33,940744 |
| 50,487284 | 110,205376 | 112,277443 | 58,559721 | 33,888444 |
| 50,668757 | 110,606712 | 112,754427 | 58,871702 | 33,795919 |
| 50,865786 | 111,000359 | 113,149027 | 59,250124 | 33,765075 |
| 51,01871  | 111,373199 | 113,512747 | 59,671915 | 33,668531 |
| 51,227164 | 111,745941 | 113,95119  | 60,093363 | 33,689312 |
| 51,403063 | 112,247803 | 114,34447  | 60,084254 | 33,704062 |
| 51,567557 | 112,564781 | 114,670983 | 60,637451 | 33,699369 |
| 51,720419 | 112,901443 | 114,993726 | 61,069224 | 33,651769 |
| 51,906931 | 113,201607 | 115,316514 | 61,391103 | 33,634338 |
| 52,057173 | 113,439178 | 115,636775 | 61,79721  | 33,628969 |
| 52,217554 | 113,758781 | 115,973687 | 62,040749 | 33,694681 |
| 52,348055 | 114,08757  | 116,242136 | 62,352171 | 33,714794 |
| 52,489153 | 114,269043 | 116,545755 | 62,511707 | 33,618913 |
| 52,68854  | 114,485863 | 116,737007 | 62,86659  | 33,630312 |
| 52,78176  | 114,653046 | 117,026532 | 63,088696 | 33,576675 |
| 52,944857 | 114,9039   | 117,19716  | 63,481782 | 33,512306 |
| 53,112856 | 115,12178  | 117,438612 | 63,884687 | 33,452638 |
| 53,257563 | 115,311028 | 117,667252 | 64,354093 | 33,53175  |
| 53,355921 | 115,446953 | 117,881933 | 64,650062 | 33,563263 |
| 53,487914 | 115,609009 | 118,07593  | 64,968991 | 33,581369 |
| 53,612135 | 115,776306 | 118,293244 | 65,379706 | 33,48415  |
| 53,685839 | 115,849457 | 118,480786 | 65,666588 | 33,399669 |
| 53,822806 | 116,027046 | 118,678516 | 65,999166 | 33,375531 |
| 53,960959 | 116,157532 | 118,92928  | 66,172457 | 33,429169 |
| 54,059275 | 116,22551  | 119,128571 | 66,424942 | 33,535106 |
| 54,149813 | 116,262123 | 119,283883 | 66,756448 | 33,5874   |
| 54,235201 | 116,489647 | 119,44179  | 67,026751 | 33,714125 |
| 54,323088 | 116,585014 | 119,646261 | 67,317311 | 33,769769 |
| 54,418658 | 116,626732 | 119,885647 | 67,524878 | 33,844194 |

| Røgræk - [Pa]            | Pd Kanal - [Pa]             | Ps Kanal - [Pa]            | Vægt - [Kg]                  | CO-Lav - [100ppm]  |
|--------------------------|-----------------------------|----------------------------|------------------------------|--------------------|
| 38                       | 39                          | 40                         | 43                           | 44                 |
| Flue<br>draft<br>Pascals | Duct<br>dynamic<br>pressure | Duct<br>static<br>pressure | Platform<br>scale<br>reading | CO<br>low<br>range |
| 3,136078                 | 27,629065                   | 126,465475                 | 10,002498                    | 0,020109           |
| 6,880646                 | 28,013585                   | 128,570373                 | 10,002498                    | 4,840285           |
| 6,91164                  | 27,437219                   | 127,470235                 | 10,002364                    | 4,387045           |
| 8,486923                 | 28,312747                   | 128,830945                 | 10,00223                     | 2,646894           |
| 8,949117                 | 27,210154                   | 126,114653                 | 0,870363                     | 3,42545            |
| 5,734355                 | 27,34482                    | 126,453553                 | 1,046228                     | 11,061621          |
| 6,285276                 | 27,079219                   | 125,814917                 | 1,037042                     | 14,97116           |
| 6,838412                 | 27,880162                   | 127,884065                 | 1,026986                     | 15,167475          |
| 7,994583                 | 28,00737                    | 127,613285                 | 1,013039                     | 16,836955          |
| 9,334336                 | 28,026014                   | 126,736239                 | 0,996613                     | 22,441855          |
| 9,627083                 | 28,43498                    | 131,230467                 | 0,978309                     | 22,441319          |
| 10,273543                | 27,308354                   | 126,889512                 | 0,960139                     | 22,441185          |
| 10,824127                | 26,753123                   | 124,777788                 | 0,940025                     | 22,441051          |
| 10,754644                | 27,408628                   | 126,152118                 | 0,917966                     | 22,440918          |
| 11,654512                | 28,24355                    | 127,037673                 | 0,892153                     | 22,441051          |
| 12,035306                | 28,317305                   | 127,453217                 | 0,866608                     | 22,440515          |
| 12,456798                | 27,671329                   | 125,995432                 | 0,837308                     | 22,440649          |
| 13,129655                | 27,322444                   | 127,638844                 | 0,805126                     | 22,440649          |
| 12,534797                | 27,527964                   | 127,827867                 | 0,774753                     | 22,440515          |
| 12,551656                | 27,467052                   | 126,143593                 | 0,746526                     | 22,440515          |
| 12,677508                | 26,755194                   | 126,286659                 | 0,721852                     | 22,44038           |
| 12,07175                 | 27,604619                   | 126,678343                 | 0,695302                     | 22,440113          |
| 12,450156                | 26,811548                   | 125,355114                 | 0,670427                     | 22,440515          |
| 12,445559                | 27,253248                   | 126,441631                 | 0,647498                     | 22,440246          |
| 12,513508                | 26,912649                   | 126,824806                 | 0,628523                     | 14,984435          |
| 12,648216                | 27,593016                   | 126,637465                 | 0,60747                      | 9,018951           |
| 12,46327                 | 27,503101                   | 126,175962                 | 0,587222                     | 5,096004           |
| 12,318514                | 27,538319                   | 125,82684                  | 0,570728                     | 16,193703          |
| 12,162349                | 27,402                      | 126,760083                 | 0,552357                     | 8,541306           |
| 12,488815                | 27,631135                   | 125,384054                 | 0,531103                     | 7,647025           |
| 12,511635                | 28,650445                   | 130,537349                 | 0,514944                     | 9,665155           |
| 12,255333                | 28,106814                   | 130,481151                 | 0,499457                     | 6,59532            |
| 12,264188                | 28,029328                   | 129,442323                 | 0,485444                     | 6,536184           |
| 11,797905                | 29,096703                   | 130,227405                 | 0,471699                     | 7,522451           |
| 13,090146                | 28,873779                   | 135,935865                 | 0,455339                     | 5,78646            |
| 12,546887                | 28,304875                   | 130,542461                 | 0,441461                     | 4,087342           |
| 12,657582                | 27,706547                   | 130,985246                 | 0,42671                      | 4,570755           |
| 12,208842                | 28,176837                   | 132,504325                 | 0,410351                     | 5,68428            |
| 11,878458                | 28,966595                   | 131,215148                 | 0,399489                     | 3,962768           |
| 12,156218                | 28,679035                   | 132,136469                 | 0,387488                     | 5,575261           |
| 11,812891                | 29,025432                   | 130,986945                 | 0,376693                     | 6,984061           |
| 12,081456                | 28,338436                   | 129,488297                 | 0,365496                     | 11,214489          |
| 12,340142                | 28,841875                   | 131,189605                 | 0,354567                     | 17,172594          |

|           |           |            |          |           |
|-----------|-----------|------------|----------|-----------|
| 12,096444 | 28,342164 | 130,278491 | 0,343639 | 12,270621 |
| 12,037179 | 27,683345 | 131,213449 | 0,332576 | 13,944663 |
| 12,144639 | 29,353606 | 132,010454 | 0,322317 | 10,961317 |
| 12,024746 | 27,738455 | 129,920859 | 0,312394 | 10,800136 |
| 11,866707 | 28,779723 | 131,417808 | 0,303946 | 11,070471 |
| 11,722973 | 28,683176 | 130,438575 | 0,296772 | 12,64944  |
| 11,808804 | 27,937343 | 131,511471 | 0,287788 | 14,519259 |
| 11,484893 | 29,16259  | 132,771692 | 0,280413 | 17,662177 |
| 11,339116 | 28,587877 | 131,206623 | 0,273976 | 20,096673 |
| 11,433292 | 28,347139 | 131,935524 | 0,266668 | 20,261206 |
| 11,671202 | 28,170622 | 130,101374 | 0,260232 | 22,392776 |
| 13,847304 | 28,703068 | 134,023404 | 0,004579 | 22,440649 |
| 12,880846 | 29,180403 | 132,964128 | 3,179277 | 12,6072   |
| 13,92973  | 28,567989 | 133,750925 | 2,093778 | 17,754704 |
| 14,840836 | 28,87958  | 134,008068 | 2,087408 | 18,215185 |
| 16,055251 | 29,150156 | 132,255675 | 2,052544 | 14,941659 |
| 17,577568 | 28,945876 | 132,260786 | 2,020696 | 12,778036 |
| 17,560198 | 28,002395 | 130,014522 | 2,019824 | 7,67532   |
| 17,737139 | 28,659974 | 131,59491  | 1,898066 | 13,056149 |
| 17,384959 | 27,890935 | 133,156565 | 1,951838 | 15,275019 |
| 18,498893 | 29,179577 | 131,380343 | 1,799037 | 14,349093 |
| 16,407092 | 28,062476 | 130,617391 | 1,30892  | 6,682347  |
| 17,545382 | 27,960545 | 130,593546 | 1,551632 | 9,733812  |
| 15,061716 | 27,798119 | 129,665415 | 1,95385  | 13,528297 |
| 14,668152 | 27,811379 | 131,116374 | 1,940909 | 22,441051 |
| 14,269309 | 28,307776 | 129,701181 | 1,926494 | 22,440783 |
| 13,836064 | 27,850328 | 128,72536  | 1,913621 | 22,44038  |
| 13,648563 | 27,565253 | 129,144286 | 1,898938 | 22,44038  |
| 13,775777 | 27,722707 | 131,10615  | 1,887339 | 22,44038  |
| 13,549105 | 28,263438 | 127,945374 | 1,875069 | 22,440515 |
| 13,226215 | 28,56053  | 130,648045 | 1,862129 | 22,44038  |
| 13,347981 | 28,814941 | 131,763518 | 1,84939  | 22,440515 |
| 13,135445 | 29,701659 | 137,390269 | 1,837456 | 22,44038  |
| 13,544847 | 27,881819 | 129,665415 | 1,825521 | 22,440113 |
| 13,497674 | 28,835247 | 130,624201 | 1,812782 | 22,440246 |
| 13,559323 | 28,15985  | 129,440609 | 1,800914 | 22,439979 |
| 12,955608 | 28,524481 | 130,234216 | 1,788109 | 22,440246 |
| 13,430917 | 28,664945 | 130,155873 | 1,772419 | 22,440113 |
| 13,549957 | 28,236092 | 130,101374 | 1,760552 | 22,439844 |
| 13,391577 | 28,270897 | 130,525427 | 1,746874 | 22,440246 |
| 13,490862 | 27,524233 | 127,64394  | 1,733733 | 22,440246 |
| 13,751425 | 26,54843  | 125,305727 | 1,717441 | 22,440113 |
| 13,671555 | 27,384596 | 126,582982 | 1,700947 | 22,440113 |
| 13,543145 | 27,518018 | 126,978079 | 1,683515 | 22,439979 |
| 14,10565  | 28,115516 | 130,281904 | 1,665345 | 22,439979 |
| 14,008068 | 27,09538  | 125,472621 | 1,644158 | 14,480371 |
| 14,123191 | 27,641081 | 126,000544 | 1,625653 | 10,888772 |
| 14,699658 | 27,459181 | 127,00532  | 1,604734 | 10,691115 |

|           |           |            |          |           |
|-----------|-----------|------------|----------|-----------|
| 14,572444 | 27,116511 | 125,81152  | 1,578116 | 14,694656 |
| 14,724691 | 26,940408 | 125,48794  | 1,560818 | 22,440783 |
| 14,509091 | 26,966928 | 127,20117  | 1,537821 | 22,440515 |
| 14,074484 | 27,695774 | 128,19231  | 1,514153 | 22,440113 |
| 14,552859 | 28,051704 | 126,155516 | 1,495849 | 22,440113 |
| 14,450849 | 27,875191 | 125,951157 | 1,471913 | 22,44038  |
| 14,398396 | 28,22946  | 126,72092  | 1,449922 | 21,225616 |
| 14,592538 | 27,301726 | 126,014164 | 1,427124 | 15,366606 |
| 14,43416  | 26,140709 | 125,612257 | 1,408753 | 9,750842  |
| 14,589984 | 26,543873 | 123,747468 | 1,390315 | 8,487803  |
| 14,591006 | 27,296755 | 125,770642 | 1,371073 | 6,833339  |
| 14,384772 | 27,371336 | 125,995432 | 1,351897 | 6,264509  |
| 14,693357 | 26,703401 | 125,18822  | 1,331716 | 5,85391   |
| 14,631027 | 29,244629 | 129,822085 | 1,313613 | 5,851363  |
| 14,380855 | 27,685415 | 125,171186 | 1,293365 | 5,444249  |
| 14,885626 | 26,689311 | 124,665393 | 1,274256 | 5,332011  |
| 14,37166  | 27,010022 | 126,099318 | 1,256824 | 5,947509  |
| 14,238314 | 27,727265 | 126,024388 | 1,236576 | 6,158305  |
| 14,891756 | 27,380038 | 125,518595 | 1,220216 | 6,077178  |
| 14,391243 | 27,210984 | 125,699109 | 1,203656 | 6,49904   |
| 14,49751  | 27,314986 | 125,394278 | 1,184547 | 7,234684  |
| 14,322101 | 27,475338 | 125,571395 | 1,16812  | 7,481686  |
| 14,325508 | 27,589285 | 125,637816 | 1,149749 | 7,055131  |
| 14,560693 | 27,464982 | 125,029835 | 1,134999 | 7,59969   |
| 14,682627 | 27,890522 | 124,862941 | 1,115622 | 7,644075  |
| 14,241208 | 26,935024 | 125,464096 | 1,098257 | 7,56268   |
| 14,130344 | 26,990547 | 125,620782 | 1,082769 | 7,659228  |
| 14,444548 | 27,694948 | 128,851376 | 1,065404 | 8,106703  |
| 14,099859 | 27,387083 | 125,646325 | 1,048172 | 8,088198  |
| 14,275779 | 28,122144 | 127,587742 | 1,033422 | 8,3348    |
| 14,274248 | 27,227971 | 125,866003 | 1,016728 | 8,522533  |
| 14,38903  | 26,949524 | 125,61567  | 0,999362 | 8,889283  |
| 13,898905 | 27,623264 | 125,189919 | 0,984746 | 8,084979  |
| 14,405378 | 27,353518 | 124,997482 | 0,969191 | 9,370414  |
| 14,482013 | 26,86541  | 126,322409 | 0,954641 | 8,124674  |
| 14,564268 | 26,938338 | 125,537327 | 0,939958 | 8,10107   |
| 14,098667 | 27,474511 | 125,511784 | 0,92333  | 8,20674   |
| 14,537361 | 27,805995 | 126,276435 | 0,906836 | 7,397341  |
| 14,115017 | 28,02187  | 126,407563 | 0,89222  | 7,281483  |
| 14,515733 | 27,111123 | 125,186505 | 0,876665 | 7,70777   |
| 14,449146 | 27,252417 | 126,589792 | 0,862921 | 8,247504  |
| 14,399928 | 27,257388 | 126,220238 | 0,846561 | 7,372667  |
| 14,127618 | 27,751711 | 126,603413 | 0,832749 | 6,592101  |
| 14,062904 | 27,07176  | 125,14223  | 0,817194 | 7,028177  |
| 14,469412 | 27,481139 | 127,395305 | 0,802511 | 9,541118  |
| 14,19659  | 27,72105  | 125,169487 | 0,787626 | 3,976714  |
| 14,297408 | 26,852154 | 126,605111 | 0,774686 | 3,147606  |
| 14,110759 | 27,675886 | 125,610558 | 0,758394 | 3,304229  |

|           |           |            |          |           |
|-----------|-----------|------------|----------|-----------|
| 13,891071 | 27,116094 | 126,99851  | 0,74485  | 3,627799  |
| 13,804389 | 26,368604 | 125,077524 | 0,732916 | 4,2323    |
| 14,396012 | 26,813618 | 124,941284 | 0,718165 | 4,765595  |
| 13,998019 | 27,272722 | 125,802995 | 0,704622 | 6,039765  |
| 14,030889 | 27,659726 | 125,613972 | 0,693425 | 7,047756  |
| 13,879832 | 27,665114 | 126,812883 | 0,68149  | 6,609802  |
| 14,12234  | 27,540807 | 125,772341 | 0,666807 | 7,380445  |
| 13,774415 | 27,934855 | 125,629291 | 0,655677 | 7,311117  |
| 14,016582 | 27,450065 | 126,233859 | 0,644882 | 6,532027  |
| 13,740867 | 27,886377 | 126,112939 | 0,631205 | 7,065054  |
| 13,455099 | 27,705307 | 125,894959 | 0,620142 | 7,059154  |
| 13,612968 | 27,768702 | 127,267575 | 0,60928  | 5,855251  |
| 13,53463  | 26,580338 | 125,407898 | 0,597144 | 5,8755    |
| 13,956297 | 27,392885 | 126,421184 | 0,58635  | 5,720754  |
| 13,797747 | 27,728922 | 125,90858  | 0,572538 | 6,132828  |
| 13,476046 | 27,230872 | 125,154152 | 0,562414 | 6,078787  |
| 13,766411 | 26,884058 | 125,421535 | 0,548804 | 5,910766  |
| 13,807965 | 28,027258 | 126,070378 | 0,536668 | 5,856592  |
| 13,587422 | 27,99618  | 125,9767   | 0,522186 | 5,37586   |
| 13,754832 | 27,107396 | 125,418122 | 0,510318 | 6,759989  |
| 13,749552 | 27,118995 | 127,075138 | 0,500127 | 5,32839   |
| 13,507552 | 27,712348 | 126,710696 | 0,488327 | 5,261342  |
| 13,559323 | 26,86417  | 125,523706 | 0,477331 | 6,422606  |
| 13,947951 | 27,792317 | 126,061853 | 0,464592 | 5,193894  |
| 13,697099 | 27,380451 | 125,666756 | 0,450579 | 4,945281  |
| 13,62012  | 26,502026 | 124,656884 | 0,441461 | 5,97768   |
| 13,721451 | 27,44219  | 125,33127  | 0,429459 | 4,877028  |
| 13,579248 | 28,006953 | 126,445028 | 0,420207 | 5,106061  |
| 13,641751 | 27,500614 | 125,395976 | 0,405724 | 6,075032  |
| 13,533607 | 27,322027 | 125,707634 | 0,392047 | 5,069588  |
| 13,54655  | 27,795218 | 124,665393 | 0,381185 | 3,437519  |
| 13,82789  | 27,261119 | 125,012801 | 0,366434 | 6,712652  |
| 14,092707 | 27,259876 | 125,917105 | 0,351014 | 8,987976  |
| 13,831295 | 26,285317 | 122,887456 | 0,336263 | 9,186704  |
| 13,850369 | 26,543459 | 124,357148 | 0,322384 | 10,565467 |

CO-Høj - [%]

CO2 - [%]

45

46

CO

high

range

CO2 - [%]

|          |           |
|----------|-----------|
| 0,018283 | 0,091045  |
| 0,078304 | 0,985728  |
| 0,066859 | 2,002836  |
| 0,025665 | 2,049232  |
| 0,057385 | 3,725286  |
| 0,128509 | 7,060629  |
| 0,172821 | 8,417402  |
| 0,176562 | 8,220954  |
| 0,183984 | 8,983685  |
| 0,306741 | 11,153208 |
| 0,431369 | 12,293284 |
| 0,341981 | 12,220069 |
| 0,351556 | 11,996797 |
| 0,456291 | 11,759852 |
| 0,298555 | 11,517677 |
| 0,537291 | 13,037376 |
| 0,661154 | 13,231009 |
| 0,57937  | 13,318975 |
| 1,039986 | 13,917844 |
| 0,930585 | 13,573354 |
| 1,017377 | 13,929644 |
| 0,72204  | 13,563699 |
| 0,513234 | 13,312136 |
| 0,326695 | 12,556377 |
| 0,192352 | 11,79284  |
| 0,116119 | 11,112845 |
| 0,056701 | 10,770233 |
| 0,178795 | 11,225485 |
| 0,121731 | 10,819311 |
| 0,097674 | 10,629699 |
| 0,113745 | 10,900841 |
| 0,092947 | 10,130464 |
| 0,072873 | 9,353517  |
| 0,092766 | 9,029679  |
| 0,090312 | 9,146207  |
| 0,055354 | 9,557075  |
| 0,062474 | 10,1837   |
| 0,09339  | 9,90599   |
| 0,074764 | 9,77109   |
| 0,078867 | 9,17772   |
| 0,093712 | 8,605135  |
| 0,117225 | 8,095304  |
| 0,205607 | 7,728689  |

|          |           |
|----------|-----------|
| 0,148121 | 7,831138  |
| 0,15333  | 7,934525  |
| 0,140377 | 8,003584  |
| 0,133638 | 7,781523  |
| 0,12507  | 7,52406   |
| 0,144581 | 7,159189  |
| 0,165801 | 6,792976  |
| 0,183984 | 6,499174  |
| 0,228537 | 6,293473  |
| 0,229744 | 6,09917   |
| 0,252151 | 5,908219  |
| 0,257421 | 5,77171   |
| 0,151158 | 2,479542  |
| 0,186639 | 2,087719  |
| 0,196596 | 2,51481   |
| 0,168235 | 2,806734  |
| 0,136173 | 3,349419  |
| 0,106766 | 4,731936  |
| 0,155462 | 6,82422   |
| 0,181731 | 6,411207  |
| 0,148583 | 6,04647   |
| 0,096266 | 6,325655  |
| 0,113383 | 9,959091  |
| 0,161818 | 7,174744  |
| 0,30294  | 9,47702   |
| 0,458765 | 6,528005  |
| 0,510237 | 5,68723   |
| 0,511786 | 5,415418  |
| 0,492838 | 5,309885  |
| 0,490284 | 5,279178  |
| 0,467515 | 5,210521  |
| 0,466066 | 5,297549  |
| 0,453897 | 5,343006  |
| 0,449331 | 5,444249  |
| 0,436317 | 5,708685  |
| 0,408479 | 6,090855  |
| 0,414111 | 6,23018   |
| 0,408037 | 6,4391    |
| 0,360667 | 6,76495   |
| 0,383638 | 6,957108  |
| 0,403651 | 7,157848  |
| 0,394198 | 7,20277   |
| 0,423122 | 7,340888  |
| 0,37877  | 8,36524   |
| 0,243341 | 9,247851  |
| 0,177286 | 10,11786  |
| 0,139854 | 10,772781 |
| 0,117748 | 11,297494 |

|          |           |
|----------|-----------|
| 0,168235 | 11,819793 |
| 0,256074 | 12,188959 |
| 0,250965 | 12,362745 |
| 0,289423 | 12,347056 |
| 0,29073  | 12,39761  |
| 0,278823 | 12,438375 |
| 0,241752 | 12,172062 |
| 0,187102 | 12,002296 |
| 0,124064 | 11,858277 |
| 0,109642 | 11,579092 |
| 0,102803 | 11,515398 |
| 0,09172  | 11,423006 |
| 0,068086 | 11,333699 |
| 0,083614 | 11,257936 |
| 0,093772 | 11,277111 |
| 0,083574 | 11,122634 |
| 0,079632 | 10,991088 |
| 0,077379 | 10,841705 |
| 0,093028 | 10,72142  |
| 0,058974 | 10,508075 |
| 0,084298 | 10,398654 |
| 0,093309 | 10,282394 |
| 0,090634 | 10,225537 |
| 0,096347 | 10,205825 |
| 0,094416 | 10,159563 |
| 0,088462 | 10,060466 |
| 0,10757  | 10,022384 |
| 0,096186 | 9,878634  |
| 0,109662 | 9,95708   |
| 0,104432 | 9,811989  |
| 0,105398 | 9,821644  |
| 0,102381 | 9,67709   |
| 0,107791 | 9,621306  |
| 0,114449 | 9,582955  |
| 0,103185 | 9,488686  |
| 0,100671 | 9,458114  |
| 0,115415 | 9,50813   |
| 0,098961 | 9,439206  |
| 0,10041  | 9,54085   |
| 0,074885 | 9,394685  |
| 0,102582 | 9,453151  |
| 0,089065 | 9,55198   |
| 0,10222  | 9,664754  |
| 0,073497 | 9,518187  |
| 0,119478 | 9,564316  |
| 0,074    | 9,650003  |
| 0,053644 | 9,653891  |
| 0,062394 | 9,616076  |

|          |           |
|----------|-----------|
| 0,057949 | 9,32737   |
| 0,065049 | 9,093509  |
| 0,07229  | 9,003665  |
| 0,070279 | 8,921599  |
| 0,087617 | 8,756527  |
| 0,103889 | 8,704499  |
| 0,092927 | 8,505235  |
| 0,092786 | 8,401445  |
| 0,078224 | 8,402786  |
| 0,093048 | 8,309992  |
| 0,091338 | 8,421827  |
| 0,084721 | 8,43041   |
| 0,081804 | 8,438188  |
| 0,072813 | 8,38817   |
| 0,085867 | 8,474259  |
| 0,08824  | 8,463397  |
| 0,074483 | 8,518644  |
| 0,081643 | 8,626859  |
| 0,073457 | 8,711339  |
| 0,091861 | 8,76806   |
| 0,078063 | 8,643353  |
| 0,071103 | 8,589044  |
| 0,082769 | 8,693771  |
| 0,077238 | 8,651934  |
| 0,070399 | 8,559677  |
| 0,090654 | 8,664539  |
| 0,082367 | 8,741241  |
| 0,079511 | 8,800511  |
| 0,074261 | 8,916235  |
| 0,076836 | 8,987439  |
| 0,060523 | 9,064544  |
| 0,078646 | 9,570082  |
| 0,112941 | 10,35561  |
| 0,110748 | 10,727454 |
| 0,127403 | 10,898964 |

| Datotid             | Scantid  | Rum - [°C]          | Filter-1-H - [°C]      |                            | Filter-2-D1 - [°C] |
|---------------------|----------|---------------------|------------------------|----------------------------|--------------------|
|                     |          |                     | 1                      | 2                          | 3                  |
| Datotid             | Scantime | Ambient temperature | Main train filter temp | Split train 1H filter temp |                    |
| 21-02-2019 13:36:44 | 3,067    | 24,652736           | 28,268229              | 27,683325                  |                    |
| 21-02-2019 13:37:14 | 3,067    | 24,692222           | 28,244576              | 27,688581                  |                    |
| 21-02-2019 13:37:44 | 3,066    | 24,694852           | 28,234051              | 27,683325                  |                    |
| 21-02-2019 13:38:14 | 3,065    | 24,784702           | 28,353985              | 27,786236                  |                    |
| 21-02-2019 13:38:44 | 3,066    | 24,884733           | 28,373726              | 27,794193                  |                    |
| 21-02-2019 13:39:14 | 3,066    | 24,863506           | 28,808205              | 28,369764                  |                    |
| 21-02-2019 13:39:44 | 3,066    | 24,837154           | 29,195158              | 28,779428                  |                    |
| 21-02-2019 13:40:14 | 3,066    | 24,829435           | 29,537434              | 29,015749                  |                    |
| 21-02-2019 13:40:44 | 3,066    | 24,842657           | 29,641043              | 29,249287                  |                    |
| 21-02-2019 13:41:14 | 3,065    | 24,884733           | 29,735348              | 29,322714                  |                    |
| 21-02-2019 13:41:44 | 3,066    | 25,032449           | 29,87849               | 29,442362                  |                    |
| 21-02-2019 13:42:14 | 3,068    | 24,840255           | 29,89537               | 29,430458                  |                    |
| 21-02-2019 13:42:44 | 3,066    | 24,83237            | 29,937279              | 29,451435                  |                    |
| 21-02-2019 13:43:14 | 3,067    | 25,001188           | 30,033266              | 29,611687                  |                    |
| 21-02-2019 13:43:44 | 3,066    | 24,958871           | 30,01869               | 29,569633                  |                    |
| 21-02-2019 13:44:14 | 3,067    | 25,066686           | 29,966326              | 29,603693                  |                    |
| 21-02-2019 13:44:44 | 3,065    | 24,872125           | 30,068508              | 29,628622                  |                    |
| 21-02-2019 13:45:14 | 3,067    | 25,022318           | 30,098862              | 29,742861                  |                    |
| 21-02-2019 13:45:44 | 3,067    | 25,137952           | 30,105339              | 29,755907                  |                    |
| 21-02-2019 13:46:14 | 3,067    | 25,258855           | 30,128899              | 29,787361                  |                    |
| 21-02-2019 13:46:44 | 3,066    | 24,974905           | 30,144611              | 29,813555                  |                    |
| 21-02-2019 13:47:14 | 3,066    | 24,961864           | 30,204903              | 29,855547                  |                    |
| 21-02-2019 13:47:44 | 3,066    | 25,038286           | 30,273119              | 29,936911                  |                    |
| 21-02-2019 13:48:14 | 3,067    | 25,014642           | 30,265276              | 29,934296                  |                    |
| 21-02-2019 13:48:44 | 3,065    | 24,956764           | 30,275736              | 29,923809                  |                    |
| 21-02-2019 13:49:14 | 3,066    | 24,996223           | 30,299284              | 29,931683                  |                    |
| 21-02-2019 13:49:44 | 3,067    | 25,0097             | 30,374176              | 30,021008                  |                    |
| 21-02-2019 13:50:14 | 3,066    | 25,030687           | 30,385906              | 30,010502                  |                    |
| 21-02-2019 13:50:44 | 3,066    | 25,078025           | 30,385906              | 30,026222                  |                    |
| 21-02-2019 13:51:15 | 3,066    | 25,283048           | 30,370224              | 30,065477                  |                    |
| 21-02-2019 13:51:44 | 3,067    | 25,101665           | 30,422544              | 30,034067                  |                    |
| 21-02-2019 13:52:15 | 3,065    | 25,151914           | 30,480352              | 30,127295                  |                    |
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| 21-02-2019 15:58:16 | 3,067 | 24,647918 | 29,672869 |
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| 21-02-2019 15:59:16 | 3,067 | 24,768945 | 29,678102 |
| 21-02-2019 15:59:46 | 3,067 | 24,708437 | 29,672869 |
| 21-02-2019 16:00:16 | 3,066 | 24,621599 | 29,675484 |
| 21-02-2019 16:00:46 | 3,065 | 24,647918 | 29,662373 |
| 21-02-2019 16:01:16 | 3,066 | 24,629398 | 29,632189 |
| 21-02-2019 16:01:46 | 3,066 | 24,847564 | 29,599216 |
| 21-02-2019 16:02:16 | 3,066 | 24,726451 | 29,576817 |
| 21-02-2019 16:02:46 | 3,068 | 24,713281 | 29,568937 |

| Filter-3-D2 - [°C]           | Filter-4-R - [°C]      | Køler-1-H - [°C]                    | Køler-2-D - [°C]                     | Gasm-H - [°C]                        |
|------------------------------|------------------------|-------------------------------------|--------------------------------------|--------------------------------------|
| 4                            | 5                      | 6                                   | 7                                    | 8                                    |
| Split train rem. filter temp | Room blank filter temp | Main train dryer outlet temperature | Split train dryer outlet temperature | Main train dry gas meter temperature |
|                              | 24,920524              | 21,437886                           | 23,428854                            | 26,473853                            |
|                              | 24,936292              | 21,421998                           | 23,43413                             | 26,473853                            |
|                              | 24,94155               | 21,398143                           | 23,428854                            | 26,465966                            |
|                              | 24,981254              | 21,456664                           | 23,458083                            | 26,512049                            |
|                              | 24,99051               | 21,106744                           | 23,204598                            | 26,783497                            |
|                              | 25,044397              | 19,581931                           | 21,723088                            | 27,541909                            |
|                              | 25,070697              | 19,001514                           | 20,969935                            | 27,71855                             |
|                              | 25,058965              | 18,759111                           | 20,408352                            | 27,780125                            |
|                              | 25,1104                | 18,570012                           | 20,114819                            | 27,79209                             |
|                              | 25,102517              | 18,468667                           | 19,800959                            | 27,784224                            |
|                              | 25,176439              | 18,410257                           | 19,537714                            | 27,79624                             |
|                              | 25,123811              | 18,348909                           | 19,335387                            | 27,800215                            |
|                              | 25,136974              | 18,242185                           | 19,148915                            | 27,789738                            |
|                              | 25,20827               | 18,223787                           | 19,063898                            | 27,801754                            |
|                              | 25,1977                | 18,154391                           | 18,938679                            | 27,774327                            |
|                              | 25,234521              | 18,084983                           | 18,858704                            | 27,729845                            |
|                              | 25,210897              | 18,111716                           | 18,685404                            | 27,742987                            |
|                              | 25,305776              | 18,058593                           | 18,624335                            | 27,749762                            |
|                              | 25,300525              | 18,069261                           | 18,538948                            | 27,724923                            |
|                              | 25,295272              | 18,023896                           | 18,461571                            | 27,711827                            |
|                              | 25,305776              | 17,997199                           | 18,317469                            | 27,688277                            |
|                              | 25,308507              | 18,021333                           | 18,266854                            | 27,711941                            |
|                              | 25,337615              | 17,989482                           | 18,259041                            | 27,735688                            |
|                              | 25,332366              | 17,957448                           | 18,20298                             | 27,688589                            |
|                              | 25,321836              | 17,930747                           | 18,14958                             | 27,67549                             |
|                              | 25,306079              | 17,914716                           | 18,048098                            | 27,644093                            |
|                              | 25,372087              | 17,957744                           | 18,117842                            | 27,698044                            |
|                              | 25,351056              | 17,96041                            | 18,067126                            | 27,701977                            |
|                              | 25,351056              | 17,933709                           | 18,075133                            | 27,675812                            |
|                              | 25,379962              | 17,88833                            | 18,067126                            | 27,639187                            |
|                              | 25,366836              | 17,96041                            | 18,005682                            | 27,654875                            |
|                              | 25,411769              | 17,931316                           | 18,078076                            | 27,678715                            |
|                              | 25,445966              | 17,923345                           | 18,086136                            | 27,665661                            |
|                              | 25,435466              | 17,910005                           | 18,051402                            | 27,673504                            |
|                              | 25,396035              | 17,958074                           | 18,022026                            | 27,681372                            |
|                              | 25,41969               | 17,920676                           | 18,019358                            | 27,639491                            |
|                              | 25,410428              | 17,904668                           | 18,038102                            | 27,630391                            |
|                              | 25,425037              | 17,920785                           | 18,036868                            | 27,634432                            |
|                              | 25,441043              | 17,945047                           | 17,979618                            | 27,676457                            |
|                              | 25,438417              | 17,950381                           | 17,912848                            | 27,665997                            |
|                              | 25,435765              | 17,974414                           | 17,923525                            | 27,652905                            |
|                              | 25,427892              | 17,961051                           | 17,910181                            | 27,64506                             |
|                              | 25,44234               | 17,926347                           | 17,908863                            | 27,612383                            |

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| 25,439733 | 17,915744 | 17,864872 | 27,646525 |
| 25,471519 | 18,001403 | 17,87175  | 27,678091 |
| 25,465005 | 17,974759 | 17,867773 | 27,700354 |
| 25,46763  | 17,985431 | 17,865107 | 27,700354 |
| 25,493907 | 17,953393 | 17,926545 | 27,661091 |
| 25,480735 | 17,95873  | 17,914528 | 27,676833 |
| 25,467561 | 17,969402 | 17,962674 | 27,697819 |
| 25,485963 | 17,929361 | 17,989386 | 27,684723 |
| 25,573072 | 17,98845  | 18,033747 | 27,716393 |
| 25,520526 | 18,044513 | 18,028387 | 27,713778 |
| 25,573072 | 17,98845  | 18,081801 | 27,708546 |
| 25,520526 | 18,025817 | 18,031056 | 27,708546 |
| 25,524385 | 18,017816 | 18,001723 | 27,737408 |
| 25,457376 | 18,03918  | 17,92562  | 27,740023 |
| 25,50872  | 18,049922 | 17,910984 | 27,757096 |
| 25,539249 | 18,116931 | 17,924576 | 27,813538 |
| 25,528751 | 18,127597 | 17,895192 | 27,797856 |
| 25,560273 | 18,066213 | 17,953959 | 27,779538 |
| 25,568149 | 18,071544 | 17,964634 | 27,771695 |
| 25,523402 | 18,092904 | 17,955363 | 27,813641 |
| 25,536554 | 18,047517 | 17,998085 | 27,800553 |
| 25,558992 | 18,074315 | 17,994164 | 27,804554 |
| 25,585508 | 18,122577 | 17,995692 | 27,864899 |
| 25,547485 | 18,168018 | 17,965006 | 27,876673 |
| 25,555358 | 18,178682 | 17,973013 | 27,876673 |
| 25,586904 | 18,186679 | 17,999724 | 27,868834 |
| 25,552655 | 18,168018 | 17,985104 | 27,897688 |
| 25,531635 | 18,221391 | 17,953055 | 27,923844 |
| 25,536884 | 18,184015 | 17,953055 | 27,926455 |
| 25,597585 | 18,21894  | 17,985295 | 27,937119 |
| 25,61614  | 18,280444 | 17,992102 | 28,007813 |
| 25,647657 | 18,21108  | 18,037489 | 27,96074  |
| 25,61614  | 18,272447 | 18,032153 | 27,973803 |
| 25,617393 | 18,235101 | 18,016167 | 27,996115 |
| 25,60554  | 18,229743 | 17,98548  | 28,015738 |
| 25,600291 | 18,229743 | 17,980143 | 28,000065 |
| 25,638549 | 18,208543 | 18,013644 | 28,02763  |
| 25,674298 | 18,30218  | 17,979124 | 28,044798 |
| 25,632259 | 18,312843 | 17,901654 | 28,094475 |
| 25,609931 | 18,323529 | 17,865591 | 28,085341 |
| 25,601995 | 18,312843 | 17,850941 | 28,120709 |
| 25,658452 | 18,26481  | 17,895041 | 28,112875 |
| 25,592767 | 18,296849 | 17,854977 | 28,125933 |
| 25,663699 | 18,240792 | 17,841605 | 28,141629 |
| 25,658666 | 18,326366 | 17,865788 | 28,170527 |
| 25,745576 | 18,302552 | 17,950119 | 28,183739 |
| 25,679931 | 18,377258 | 17,939446 | 28,18113  |
| 25,703569 | 18,297219 | 17,968827 | 28,19941  |

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| 25,639144 | 18,350579 | 17,998259 | 28,223053 |           |
| 25,622041 | 18,34525  | 18,012967 | 28,212584 |           |
| 25,648307 | 18,289224 | 18,069048 | 28,238722 |           |
| 25,673673 | 18,409602 | 18,072009 | 28,279509 |           |
| 25,690816 | 18,414994 | 18,060034 | 28,296523 |           |
| 25,661926 | 18,43101  | 18,084072 | 28,306965 |           |
| 25,684232 | 18,433677 | 18,104103 | 28,310913 |           |
| 25,715678 | 18,393651 | 18,121504 | 28,316189 |           |
| 25,703855 | 18,390987 | 18,037409 | 28,343659 |           |
| 25,664443 | 18,398982 | 17,970621 | 28,346268 |           |
| 25,70123  | 18,33763  | 17,967953 | 28,343659 |           |
| 25,732967 | 18,348499 | 17,994812 | 28,369938 |           |
| 25,793618 | 18,367387 | 18,009703 | 28,422335 |           |
| 25,727977 | 18,394061 | 17,990998 | 28,430167 |           |
| 25,75027  | 18,332713 | 18,019066 | 28,410599 |           |
| 25,742341 | 18,330022 | 18,001728 | 28,427678 |           |
| 25,662217 | 18,359391 | 17,941643 | 28,45641  |           |
| 25,68061  | 18,311364 | 17,976385 | 28,453801 |           |
| 25,751762 | 18,306215 | 18,013913 | 28,461787 |           |
| 25,741502 | 18,367782 | 17,9914   | 28,511567 |           |
| 25,749374 | 18,386462 | 17,999432 | 28,529854 |           |
| 25,804517 | 18,287742 | 18,028807 | 28,511567 |           |
| 25,72173  | 18,349124 | 17,986119 | 28,545636 |           |
| 25,775546 | 18,290408 | 18,003489 | 28,558684 |           |
| 25,717775 | 18,325111 | 17,963435 | 28,569146 |           |
| 25,704631 | 18,314424 | 17,944729 | 28,584803 |           |
| 25,71396  | 18,327867 | 17,975535 | 28,609707 |           |
| 25,778674 | 18,378871 | 18,015873 | 28,642582 |           |
| 25,802312 | 18,330871 | 18,050585 | 28,624293 |           |
| 25,785205 | 18,317519 | 18,0199   | 28,628239 |           |
| 25,77856  | 18,32818  | 17,974554 | 28,634854 |           |
| 29,634272 | 25,752299 | 18,378871 | 17,923796 | 28,632243 |
| 29,654046 | 25,744426 | 18,384227 | 17,918459 | 28,67923  |
| 30,057193 | 25,757571 | 18,365545 | 17,95051  | 28,692295 |
| 29,599046 | 25,781209 | 18,368211 | 17,987898 | 28,650505 |
| 30,346349 | 25,753698 | 18,41629  | 17,951872 | 28,684508 |
| 29,949033 | 25,788131 | 18,459232 | 17,969473 | 28,743464 |
| 28,8      | 25,807954 | 18,429992 | 17,981573 | 28,755284 |
| 28,369466 | 25,772447 | 18,429992 | 17,962927 | 28,787978 |
| 28,668668 | 25,742225 | 18,419309 | 17,91354  | 28,789318 |
| 28,820863 | 25,726459 | 18,40332  | 17,881487 | 28,8076   |
| 28,928414 | 25,729081 | 18,379308 | 17,889494 | 28,804993 |
| 28,993998 | 25,69757  | 18,371312 | 17,868117 | 28,810208 |
| 29,041205 | 25,684426 | 18,323287 | 17,873478 | 28,818032 |
| 29,075286 | 25,702819 | 18,296605 | 17,886824 | 28,804993 |
| 29,056926 | 25,744849 | 18,269923 | 17,921547 | 28,815422 |
| 29,185559 | 25,709529 | 18,350061 | 17,901591 | 28,855967 |
| 29,260606 | 25,749215 | 18,371686 | 17,948607 | 28,887505 |

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| 29,29859  | 25,754462 | 18,401075 | 17,97939  | 28,900662 |
| 29,316888 | 25,771516 | 18,361072 | 17,95938  | 28,907215 |
| 29,353566 | 25,74788  | 18,419755 | 17,919321 | 28,912455 |
| 29,361445 | 25,771516 | 18,371734 | 17,95938  | 28,920275 |
| 29,374537 | 25,795152 | 18,339727 | 17,962048 | 28,902001 |
| 29,392888 | 25,761024 | 18,326398 | 17,98609  | 28,91767  |
| 29,400742 | 25,753152 | 18,326398 | 17,980753 | 28,91506  |
| 29,426944 | 25,73476  | 18,289031 | 18,002127 | 28,930706 |
| 29,463641 | 25,742633 | 18,291696 | 17,978085 | 28,928101 |
| 29,525292 | 25,728269 | 18,329095 | 17,899311 | 28,959471 |
| 29,526612 | 25,745374 | 18,323827 | 17,919426 | 28,976515 |
| 29,580455 | 25,741559 | 18,356002 | 17,903584 | 29,015837 |
| 29,634272 | 25,729881 | 18,404121 | 17,909018 | 29,047261 |
| 29,62122  | 25,79297  | 18,345508 | 17,973191 | 29,019875 |
| 29,663136 | 25,735177 | 18,412187 | 17,935803 | 29,074667 |
| 29,65265  | 25,798215 | 18,353503 | 17,994564 | 29,07206  |
| 29,650029 | 25,774581 | 18,353503 | 18,002594 | 29,059025 |
| 29,644799 | 25,785073 | 18,345508 | 18,03731  | 29,07206  |
| 29,670987 | 25,737823 | 18,358834 | 17,981221 | 29,100758 |
| 29,697175 | 25,743072 | 18,366855 | 18,005263 | 29,092938 |
| 29,668372 | 25,727304 | 18,334821 | 18,0106   | 29,074667 |
| 29,699794 | 25,695792 | 18,342843 | 18,002594 | 29,077299 |
| 29,687995 | 25,697068 | 18,321494 | 18,002594 | 29,1047   |
| 29,6997   | 25,70362  | 18,316163 | 18,017296 | 29,10998  |
| 29,737752 | 25,714217 | 18,350936 | 18,041447 | 29,125737 |
| 29,77455  | 25,720931 | 18,423104 | 18,025538 | 29,153225 |
| 29,799514 | 25,702596 | 18,441817 | 18,068314 | 29,179371 |
| 29,854655 | 25,717183 | 18,471254 | 18,08042  | 29,21204  |
| 29,878272 | 25,732995 | 18,460668 | 18,101855 | 29,231648 |
| 29,849479 | 25,704108 | 18,433995 | 18,123223 | 29,229042 |
| 29,873044 | 25,706733 | 18,449983 | 18,09385  | 29,231648 |
| 29,870404 | 25,68834  | 18,458003 | 18,075148 | 29,229042 |
| 29,870404 | 25,690963 | 18,420646 | 18,077816 | 29,229042 |
| 29,841607 | 25,740869 | 18,356633 | 18,136561 | 29,215989 |
| 29,857323 | 25,722476 | 18,375314 | 18,131224 | 29,226435 |
| 29,854712 | 25,725126 | 18,37798  | 18,139227 | 29,189904 |
| 29,893966 | 25,719854 | 18,388641 | 18,120552 | 29,238186 |
| 29,90825  | 25,681686 | 18,455339 | 18,069861 | 29,234375 |
| 29,88597  | 25,721095 | 18,407321 | 18,08856  | 29,242194 |
| 29,896434 | 25,686958 | 18,452647 | 18,077889 | 29,276091 |
| 29,878125 | 25,723718 | 18,41265  | 18,1206   | 29,257828 |
| 29,905667 | 25,739522 | 18,426036 | 18,142029 | 29,268345 |
| 29,918767 | 25,721154 | 18,455373 | 18,147364 | 29,28398  |
| 29,964865 | 25,74768  | 18,484945 | 18,199629 | 29,284106 |
| 29,980777 | 25,757066 | 18,503795 | 18,249174 | 29,305117 |
| 29,978167 | 25,722932 | 18,493137 | 18,249174 | 29,323382 |
| 29,954606 | 25,717685 | 18,519807 | 18,217144 | 29,305117 |
| 29,949376 | 25,709815 | 18,519807 | 18,179751 | 29,310355 |

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| 29,957223 | 25,673026 | 18,554467 | 18,15841  | 29,312958 |
| 29,967706 | 25,673026 | 18,554467 | 18,091641 | 29,312958 |
| 29,978167 | 25,654634 | 18,527799 | 18,070273 | 29,325985 |
| 29,979449 | 25,658559 | 18,514453 | 18,040896 | 29,345587 |
| 29,996432 | 25,661184 | 18,55713  | 17,996846 | 29,372994 |
| 29,981957 | 25,648002 | 18,551803 | 17,998219 | 29,380869 |
| 29,962291 | 25,663747 | 18,495801 | 18,006249 | 29,357399 |
| 29,957064 | 25,668994 | 18,48512  | 18,024929 | 29,380869 |
| 29,959678 | 25,637479 | 18,469131 | 18,030264 | 29,373057 |
| 29,972775 | 25,57969  | 18,527799 | 18,000887 | 29,388686 |
| 29,943986 | 25,605962 | 18,482455 | 18,089039 | 29,404341 |
| 29,93876  | 25,619107 | 18,490447 | 18,086371 | 29,393895 |
| 29,912583 | 25,603337 | 18,525136 | 18,075674 | 29,401734 |
| 29,930888 | 25,605962 | 18,554467 | 18,081009 | 29,404341 |
| 29,930888 | 25,611211 | 18,559797 | 18,081009 | 29,414757 |
| 29,957064 | 25,590188 | 18,594453 | 18,094374 | 29,433016 |
| 29,972775 | 25,590188 | 18,591788 | 18,102377 | 29,43562  |
| 29,949216 | 25,595462 | 18,554467 | 18,113076 | 29,430415 |
| 29,967547 | 25,574441 | 18,570453 | 18,086371 | 29,448643 |
| 29,923039 | 25,582315 | 18,57314  | 18,139777 | 29,474711 |
| 29,967547 | 25,540271 | 18,559797 | 18,126416 | 29,472109 |
| 29,959678 | 25,540271 | 18,615789 | 18,097042 | 29,48255  |
| 29,933503 | 25,545545 | 18,610461 | 18,123747 | 29,490364 |
| 29,912583 | 25,54292  | 18,586459 | 18,142445 | 29,479947 |
| 29,902095 | 25,584939 | 18,538457 | 18,158451 | 29,474711 |
| 29,88115  | 25,57969  | 18,514453 | 18,179816 | 29,49297  |
| 29,899482 | 25,527145 | 18,562461 | 18,153115 | 29,506016 |
| 29,883765 | 25,513997 | 18,559797 | 18,155783 | 29,498179 |
| 29,836665 | 25,584939 | 18,530463 | 18,195845 | 29,513827 |
| 29,868073 | 25,537646 | 18,586459 | 18,091708 | 29,51643  |
| 29,857585 | 25,558667 | 18,567786 | 18,075674 | 29,50078  |
| 29,862845 | 25,571817 | 18,570453 | 18,115742 | 29,537289 |
| 29,873303 | 25,545545 | 18,645114 | 18,102377 | 29,534686 |
| 29,862845 | 25,561296 | 18,63446  | 18,123747 | 29,53208  |
| 29,807866 | 25,595462 | 18,607797 | 18,163786 | 29,534686 |
| 29,805226 | 25,548169 | 18,655793 | 18,099711 | 29,53208  |
| 29,760733 | 25,569194 | 18,60247  | 18,129082 | 29,524247 |
| 29,745013 | 25,550796 | 18,64245  | 18,129082 | 29,534686 |
| 29,772477 | 25,503497 | 18,709113 | 18,099711 | 29,551644 |
| 29,779046 | 25,511373 | 18,695771 | 18,131749 | 29,573771 |
| 29,747628 | 25,500869 | 18,68778  | 18,145113 | 29,568562 |
| 29,695256 | 25,556043 | 18,663783 | 18,187819 | 29,539894 |
| 29,71098  | 25,537646 | 18,685117 | 18,161118 | 29,550311 |
| 29,763346 | 25,490371 | 18,746421 | 18,065003 | 29,576373 |
| 29,713595 | 25,529773 | 18,735769 | 18,078341 | 29,57898  |
| 29,726676 | 25,537646 | 18,738433 | 18,081009 | 29,581606 |
| 29,692639 | 25,54292  | 18,711776 | 18,105048 | 29,571165 |
| 29,71621  | 25,492995 | 18,749084 | 18,083678 | 29,57898  |

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| 29,687407 | 25,503497 | 18,706449 | 18,099711 | 29,594626 |
| 29,650727 | 25,513997 | 18,685117 | 18,155783 | 29,594626 |
| 29,635028 | 25,516647 | 18,68778  | 18,171812 | 29,605065 |
| 29,655984 | 25,477222 | 18,709113 | 18,171812 | 29,607666 |
| 29,650727 | 25,511373 | 18,698434 | 18,190512 | 29,618084 |
| 29,663834 | 25,477222 | 18,741096 | 18,20118  | 29,631127 |
| 29,690024 | 25,48772  | 18,751748 | 18,21185  | 29,641539 |
| 29,682174 | 25,511373 | 18,765086 | 18,249239 | 29,644143 |
| 29,642724 | 25,502052 | 18,77563  | 18,269162 | 29,637547 |
| 29,583669 | 25,550506 | 18,730207 | 18,303744 | 29,607504 |
| 29,592574 | 25,480695 | 18,743348 | 18,286246 | 29,617812 |
| 29,570239 | 25,441228 | 18,764617 | 18,272852 | 29,615141 |
| 29,533551 | 25,478006 | 18,721984 | 18,323571 | 29,609934 |
| 29,538808 | 25,493781 | 18,735299 | 18,304879 | 29,607304 |
| 29,507355 | 25,485881 | 18,772632 | 18,320904 | 29,604702 |
| 29,533551 | 25,417573 | 18,823249 | 18,270186 | 29,641203 |
| 29,486411 | 25,47013  | 18,78062  | 18,256825 | 29,635992 |
| 29,468066 | 25,48326  | 18,732637 | 18,259493 | 29,628157 |
| 29,444484 | 25,475381 | 18,721984 | 18,267517 | 29,615141 |
| 29,457574 | 25,449104 | 18,737964 | 18,251492 | 29,659424 |
| 29,517901 | 25,416265 | 18,772632 | 18,235463 | 29,655486 |
| 29,473401 | 25,454416 | 18,732637 | 18,266148 | 29,635933 |
| 29,481278 | 25,476724 | 18,708644 | 18,292839 | 29,643742 |
| 29,508807 | 25,449166 | 18,737964 | 18,255453 | 29,67107  |
| 29,495766 | 25,492542 | 18,748641 | 18,262049 | 29,660595 |
| 29,439132 | 25,479123 | 18,681752 | 18,23655  | 29,640908 |
| 29,407534 | 25,471132 | 18,676316 | 18,245819 | 29,623888 |
| 29,365439 | 25,446035 | 18,668204 | 18,200295 | 29,625115 |
| 29,344495 | 25,438161 | 18,65755  | 18,221657 | 29,622486 |
| 29,341851 | 25,414506 | 18,652198 | 18,200295 | 29,62772  |
| 29,33138  | 25,393476 | 18,668204 | 18,154925 | 29,62772  |
| 29,313023 | 25,364568 | 18,673532 | 18,154925 | 29,656384 |
| 29,32614  | 25,385598 | 18,686874 | 18,146895 | 29,643341 |
| 29,34973  | 25,369821 | 18,72951  | 18,136225 | 29,664194 |
| 29,318286 | 25,377723 | 18,697528 | 18,165594 | 29,664194 |
| 29,310406 | 25,385598 | 18,700189 | 18,154925 | 29,682442 |
| 29,305169 | 25,406629 | 18,734863 | 18,170929 | 29,679839 |
| 29,320903 | 25,388223 | 18,77217  | 18,149588 | 29,674609 |
| 29,32614  | 25,340911 | 18,806812 | 18,128222 | 29,711102 |
| 29,289435 | 25,361942 | 18,780156 | 18,14156  | 29,674609 |
| 29,302609 | 25,360664 | 18,780156 | 18,136225 | 29,699351 |
| 29,289435 | 25,327722 | 18,782714 | 18,118721 | 29,69529  |
| 29,207932 | 25,302495 | 18,750507 | 18,07448  | 29,636471 |
| 29,207932 | 25,249919 | 18,82248  | 18,055779 | 29,657324 |
| 29,172465 | 25,274831 | 18,779763 | 18,055706 | 29,679446 |
| 29,142228 | 25,27477  | 18,769056 | 18,023604 | 29,622055 |
| 29,194663 | 25,235351 | 18,814372 | 17,983549 | 29,666363 |
| 29,13437  | 25,261638 | 18,745063 | 18,028939 | 29,661135 |

|           |           |           |           |           |
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| 29,173686 | 25,24323  | 18,782394 | 17,98622  | 29,679383 |
| 29,142228 | 25,293178 | 18,723758 | 18,028939 | 29,650719 |
| 29,15535  | 25,269517 | 18,755738 | 18,004923 | 29,681986 |
| 29,181567 | 25,258989 | 18,782394 | 17,98622  | 29,702837 |
| 29,15535  | 25,261638 | 18,798372 | 17,991557 | 29,679383 |
| 29,173686 | 25,25636  | 18,761066 | 17,975521 | 29,702837 |
| 29,13955  | 25,233949 | 18,769008 | 17,944769 | 29,667633 |
| 29,107886 | 25,196969 | 18,774179 | 17,888516 | 29,687029 |
| 29,085477 | 25,181052 | 18,766004 | 17,872307 | 29,654271 |
| 29,044816 | 25,157325 | 18,736652 | 17,850895 | 29,638583 |

| Gas-D - [°C]                                | Gas-R - [°C]                               | Gas-Disp - [°C] | Flow-H - [ln/min]                            | Flow-D - [ln/min]                             |
|---|--|-----------------|--|---|
| 9   | 10   | 11              | 12   | 13  |
| Split train<br>dry gas meter<br>temperature | Room blank<br>dry gas meter<br>temperature | Gas-Disp - [°C] | Main train<br>flow rate<br>Flow-H - [ln/min] | Split train<br>flow rate<br>Flow-D - [ln/min] |
| 26,350632                                   | 23,270009                                  | 24,473603       | 0,000899                                     | 0,001401                                      |
| 26,355879                                   | 23,222484                                  | 24,513097       | 0,000966                                     | 0,001267                                      |
| 26,376873                                   | 23,21457                                   | 24,602645       | 6,674671                                     | 6,756569                                      |
| 26,378344                                   | 23,278062                                  | 24,547467       | 6,783166                                     | 6,737393                                      |
| 26,652455                                   | 23,280736                                  | 24,59357        | 6,787712                                     | 6,733706                                      |
| 27,23304                                    | 23,315135                                  | 24,67133        | 6,719927                                     | 6,707021                                      |
| 27,339125                                   | 23,296685                                  | 24,731908       | 6,721671                                     | 6,730487                                      |
| 27,375861                                   | 23,331052                                  | 24,57006        | 6,723548                                     | 6,737862                                      |
| 27,417935                                   | 23,325986                                  | 24,590012       | 6,703166                                     | 6,749261                                      |
| 27,386521                                   | 23,312801                                  | 24,671655       | 6,690024                                     | 6,756569                                      |
| 27,412909                                   | 23,351274                                  | 24,607327       | 6,704909                                     | 6,795993                                      |
| 27,402506                                   | 23,355313                                  | 24,513938       | 6,671989                                     | 6,794249                                      |
| 27,402506                                   | 23,334192                                  | 24,463897       | 6,674805                                     | 6,828444                                      |
| 27,448521                                   | 23,326448                                  | 24,548362       | 6,670916                                     | 6,819861                                      |
| 27,449938                                   | 23,323924                                  | 24,616944       | 6,674671                                     | 6,820331                                      |
| 27,426373                                   | 23,297527                                  | 24,706446       | 6,670983                                     | 6,830254                                      |
| 27,417216                                   | 23,327907                                  | 24,468173       | 6,665553                                     | 6,835618                                      |
| 27,448897                                   | 23,342677                                  | 24,61719        | 6,660054                                     | 6,828176                                      |
| 27,447604                                   | 23,337423                                  | 24,735715       | 6,667027                                     | 6,844937                                      |
| 27,431912                                   | 23,303115                                  | 24,727801       | 6,702965                                     | 6,756904                                      |
| 27,416191                                   | 23,347993                                  | 24,551415       | 6,712351                                     | 6,744366                                      |
| 27,424151                                   | 23,326989                                  | 24,591018       | 6,701021                                     | 6,759921                                      |
| 27,440049                                   | 23,382619                                  | 24,622813       | 6,696864                                     | 6,737393                                      |
| 27,416508                                   | 23,395805                                  | 24,54645        | 6,693243                                     | 6,743964                                      |
| 27,398175                                   | 23,385257                                  | 24,517484       | 6,674737                                     | 6,776347                                      |
| 27,377222                                   | 23,374685                                  | 24,493779       | 6,689957                                     | 6,759988                                      |
| 27,436432                                   | 23,390815                                  | 24,536187       | 6,685666                                     | 6,776817                                      |
| 27,398472                                   | 23,414588                                  | 24,565194       | 6,686002                                     | 6,768973                                      |
| 27,377547                                   | 23,41195                                   | 24,596787       | 6,682381                                     | 6,759921                                      |
| 27,385392                                   | 23,388196                                  | 24,723164       | 6,689689                                     | 6,764882                                      |
| 27,369675                                   | 23,417249                                  | 24,596787       | 6,682247                                     | 6,790159                                      |
| 27,405295                                   | 23,453132                                  | 24,593108       | 6,672458                                     | 6,793914                                      |
| 27,43022                                    | 23,47298                                   | 24,655043       | 6,674671                                     | 6,784862                                      |
| 27,414524                                   | 23,443952                                  | 24,80247        | 6,678559                                     | 6,79673                                       |
| 27,396193                                   | 23,483548                                  | 24,581315       | 6,70216                                      | 6,774739                                      |
| 27,370009                                   | 23,470342                                  | 24,626084       | 6,716106                                     | 6,77494                                       |
| 27,397547                                   | 23,467775                                  | 24,613002       | 6,685935                                     | 6,786271                                      |
| 27,371516                                   | 23,492974                                  | 24,663157       | 6,696461                                     | 6,812889                                      |
| 27,414843                                   | 23,489143                                  | 24,655391       | 6,674737                                     | 6,80605                                       |
| 27,42533                                    | 23,504983                                  | 24,605363       | 6,675408                                     | 6,786338                                      |
| 27,404377                                   | 23,489143                                  | 24,823849       | 6,815873                                     | 6,707088                                      |
| 27,37558                                    | 23,531369                                  | 24,642215       | 6,814331                                     | 6,677118                                      |
| 27,389998                                   | 23,523483                                  | 24,586974       | 6,783757                                     | 6,715804                                      |

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| 27,422861 | 23,524959 | 24,643737 | 6,832634 | 6,718016 |
| 27,429554 | 23,617431 | 24,601718 | 6,832634 | 6,712586 |
| 27,44137  | 23,613506 | 24,518801 | 6,812252 | 6,699981 |
| 27,443987 | 23,618777 | 24,589907 | 6,815537 | 6,686437 |
| 27,475397 | 23,581853 | 24,916297 | 6,820767 | 6,704875 |
| 27,462344 | 23,618823 | 24,741353 | 6,813727 | 6,680872 |
| 27,47814  | 23,666394 | 24,672992 | 6,811313 | 6,699579 |
| 27,488625 | 23,629449 | 24,717753 | 6,795088 | 6,675441 |
| 27,533339 | 23,679803 | 24,756123 | 6,730521 | 6,688381 |
| 27,501931 | 23,721988 | 24,795594 | 6,702629 | 6,703333 |
| 27,520237 | 23,674531 | 24,713996 | 6,71624  | 6,705479 |
| 27,499318 | 23,703542 | 24,463858 | 6,723481 | 6,703468 |
| 27,550459 | 23,703679 | 24,50875  | 6,722006 | 6,680269 |
| 27,546542 | 23,748523 | 24,686511 | 6,690695 | 6,718284 |
| 27,564925 | 23,776263 | 24,446944 | 6,713961 | 6,695824 |
| 27,583407 | 23,825208 | 24,501092 | 6,704775 | 6,723514 |
| 27,588663 | 23,848943 | 24,561656 | 6,712419 | 6,695757 |
| 27,62529  | 23,804109 | 24,75384  | 6,709133 | 6,722039 |
| 27,622677 | 23,81994  | 24,508986 | 6,707591 | 6,710909 |
| 27,646367 | 23,885982 | 24,663188 | 6,708597 | 6,689991 |
| 27,643753 | 23,851714 | 24,850074 | 6,704708 | 6,71453  |
| 27,677817 | 23,837281 | 24,673772 | 6,693645 | 6,681409 |
| 27,705454 | 23,88224  | 24,68442  | 6,689824 | 6,700048 |
| 27,696305 | 23,936317 | 24,556746 | 6,689957 | 6,706819 |
| 27,696305 | 23,954751 | 24,733155 | 6,706451 | 6,715066 |
| 27,709401 | 23,931047 | 24,883183 | 6,697332 | 6,71453  |
| 27,735697 | 24,002347 | 24,674092 | 6,692237 | 6,71634  |
| 27,777542 | 24,015536 | 24,584555 | 6,681577 | 6,695153 |
| 27,785405 | 23,997079 | 24,716197 | 6,693645 | 6,713524 |
| 27,809094 | 24,063115 | 24,774272 | 6,678492 | 6,722173 |
| 27,856266 | 24,086925 | 24,736172 | 6,686002 | 6,68456  |
| 27,848427 | 24,065837 | 24,512357 | 6,703032 | 6,688113 |
| 27,858879 | 24,094825 | 24,559764 | 6,682851 | 6,710843 |
| 27,892987 | 24,101545 | 24,784985 | 6,689891 | 6,703601 |
| 27,913941 | 24,113424 | 24,7508   | 6,672793 | 6,715402 |
| 27,911326 | 24,123979 | 24,632346 | 6,693377 | 6,715134 |
| 27,925787 | 24,124055 | 24,694295 | 6,686873 | 6,725191 |
| 27,956021 | 24,15845  | 24,762866 | 6,706786 | 6,738131 |
| 27,95341  | 24,192722 | 24,628608 | 6,6974   | 6,722039 |
| 27,954745 | 24,22305  | 24,651021 | 6,719727 | 6,740812 |
| 27,991452 | 24,271905 | 24,731431 | 6,702764 | 6,737125 |
| 28,024165 | 24,229745 | 24,709071 | 6,705781 | 6,729348 |
| 28,034636 | 24,290353 | 24,882794 | 6,689287 | 6,713927 |
| 28,031998 | 24,261354 | 24,798585 | 6,695188 | 6,729549 |
| 28,049117 | 24,347099 | 24,705245 | 6,716911 | 6,742623 |
| 28,108078 | 24,338006 | 24,784329 | 6,711212 | 6,725995 |
| 28,100245 | 24,364345 | 24,729056 | 6,716039 | 6,707289 |
| 28,113305 | 24,319558 | 24,773787 | 6,689824 | 6,734108 |

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| 28,135643 | 24,382938 | 24,742356 | 6,689824 | 6,729482 |
| 28,144814 | 24,396095 | 24,633128 | 6,689891 | 6,744634 |
| 28,155283 | 24,353969 | 24,556765 | 6,716039 | 6,740879 |
| 28,203856 | 24,41608  | 24,549056 | 6,688147 | 6,763474 |
| 28,18952  | 24,446393 | 24,682053 | 6,689488 | 6,752009 |
| 28,199965 | 24,472726 | 24,637315 | 6,686069 | 6,759519 |
| 28,21436  | 24,48986  | 24,765004 | 6,691231 | 6,740679 |
| 28,24577  | 24,462299 | 24,903249 | 6,693109 | 6,733102 |
| 28,265467 | 24,507104 | 24,883591 | 6,70853  | 6,743293 |
| 28,275914 | 24,554504 | 24,93096  | 6,704775 | 6,742019 |
| 28,291602 | 24,541326 | 24,880961 | 6,694382 | 6,740812 |
| 28,326989 | 24,563827 | 24,935027 | 6,685935 | 6,751942 |
| 28,359791 | 24,575811 | 25,035109 | 6,690762 | 6,734242 |
| 28,325806 | 24,620572 | 25,098254 | 6,708597 | 6,733035 |
| 28,353276 | 24,598222 | 25,091683 | 6,670782 | 6,74383  |
| 28,376902 | 24,607551 | 24,966874 | 6,68218  | 6,721838 |
| 28,378218 | 24,654939 | 24,760312 | 6,672928 | 6,733102 |
| 28,375609 | 24,633876 | 24,726098 | 6,682716 | 6,728342 |
| 28,437144 | 24,669547 | 24,740685 | 6,692841 | 6,733169 |
| 28,449036 | 24,705222 | 24,651288 | 6,688214 | 6,746512 |
| 28,467307 | 24,723626 | 24,77765  | 6,700886 | 6,706954 |
| 28,488209 | 24,673619 | 24,859237 | 6,684728 | 6,740746 |
| 28,515782 | 24,763274 | 24,885714 | 6,674737 | 6,707758 |
| 28,537995 | 24,736959 | 25,037028 | 6,693645 | 6,722039 |
| 28,517094 | 24,779075 | 24,894963 | 6,693645 | 6,734912 |
| 28,511876 | 24,78696  | 24,729134 | 6,698339 | 6,721972 |
| 28,53023  | 24,80677  | 24,666007 | 6,693645 | 6,695622 |
| 28,57222  | 24,797754 | 24,620135 | 6,703836 | 6,733303 |
| 28,614018 | 24,787212 | 24,770175 | 6,688549 | 6,734175 |
| 28,620572 | 24,792527 | 24,996558 | 6,682247 | 6,72566  |
| 28,640288 | 24,805803 | 24,721659 | 6,693578 | 6,747852 |
| 28,632435 | 24,866313 | 24,695334 | 6,685935 | 6,720028 |
| 28,653334 | 24,871595 | 24,674292 | 6,685935 | 6,721838 |
| 28,67162  | 24,858428 | 24,769044 | 6,715972 | 6,739404 |
| 28,674227 | 24,858428 | 24,713769 | 6,6622   | 6,749328 |
| 28,662501 | 24,918988 | 24,794085 | 6,678426 | 6,711111 |
| 28,725329 | 24,92706  | 24,899522 | 6,676548 | 6,736924 |
| 28,742381 | 24,958659 | 24,752187 | 6,674671 | 6,774604 |
| 28,779051 | 24,978524 | 24,603585 | 6,696997 | 6,816643 |
| 28,758215 | 25,006175 | 24,651021 | 6,689891 | 6,818118 |
| 28,78693  | 25,027223 | 24,437716 | 6,674805 | 6,819459 |
| 28,771258 | 25,019342 | 24,374507 | 6,68332  | 6,816174 |
| 28,760825 | 25,04564  | 24,458792 | 6,693578 | 6,793579 |
| 28,760825 | 25,032479 | 24,411374 | 6,700819 | 6,800753 |
| 28,799975 | 25,053525 | 24,453528 | 6,689891 | 6,801088 |
| 28,826075 | 25,021968 | 24,853711 | 6,686002 | 6,824421 |
| 28,826136 | 25,068071 | 24,714263 | 6,697332 | 6,819661 |
| 28,853743 | 25,135333 | 24,655228 | 6,689756 | 6,768838 |

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| 28,883913 | 25,168328 | 24,740939 | 6,678426 | 6,793512 |
| 28,915263 | 25,161794 | 24,701499 | 6,682716 | 6,791232 |
| 28,912657 | 25,193341 | 24,722565 | 6,693578 | 6,811078 |
| 28,920504 | 25,169675 | 24,904168 | 6,700953 | 6,793512 |
| 28,928324 | 25,159167 | 24,725196 | 6,70739  | 6,789824 |
| 28,93093  | 25,143382 | 24,509269 | 6,695857 | 6,778426 |
| 28,9466   | 25,151288 | 24,622517 | 6,697735 | 6,785869 |
| 28,964852 | 25,156541 | 24,685696 | 6,685935 | 6,797199 |
| 28,970089 | 25,156541 | 24,461882 | 6,704775 | 6,778292 |
| 28,966191 | 25,201284 | 24,621238 | 6,690024 | 6,778359 |
| 28,993676 | 25,210572 | 24,595006 | 6,678426 | 6,753686 |
| 29,031706 | 25,256784 | 24,485932 | 6,700082 | 6,793512 |
| 29,03571  | 25,305494 | 24,55317  | 6,689824 | 6,779097 |
| 29,077502 | 25,29371  | 24,717744 | 6,703367 | 6,785936 |
| 29,087954 | 25,33838  | 24,525542 | 6,670916 | 6,774671 |
| 29,114045 | 25,304216 | 24,612435 | 6,683119 | 6,78969  |
| 29,087954 | 25,325248 | 24,596627 | 6,673196 | 6,782114 |
| 29,129681 | 25,322623 | 24,565032 | 6,674671 | 6,752077 |
| 29,121865 | 25,322623 | 24,591365 | 6,680906 | 6,75268  |
| 29,127077 | 25,325248 | 24,457057 | 6,670782 | 6,740544 |
| 29,116648 | 25,333125 | 24,422824 | 6,695857 | 6,789758 |
| 29,114045 | 25,356784 | 24,451793 | 6,679029 | 6,767028 |
| 29,112769 | 25,359473 | 24,59669  | 6,678694 | 6,757574 |
| 29,154566 | 25,343749 | 24,45851  | 6,674537 | 6,778292 |
| 29,179478 | 25,400394 | 24,575867 | 6,68218  | 6,755563 |
| 29,163884 | 25,475391 | 24,565383 | 6,682984 | 6,78198  |
| 29,195238 | 25,484613 | 24,511424 | 6,686069 | 6,736857 |
| 29,195313 | 25,505679 | 24,487792 | 6,678559 | 6,753552 |
| 29,242302 | 25,499156 | 24,631322 | 6,689824 | 6,770649 |
| 29,242302 | 25,504407 | 24,620801 | 6,670916 | 6,75563  |
| 29,234486 | 25,520179 | 24,50492  | 6,679498 | 6,764547 |
| 29,231879 | 25,51493  | 24,420642 | 6,693578 | 6,759452 |
| 29,234486 | 25,51493  | 24,589209 | 6,682113 | 6,763072 |
| 29,270987 | 25,465001 | 24,50492  | 6,68218  | 6,745774 |
| 29,273596 | 25,465001 | 24,491767 | 6,697332 | 6,76562  |
| 29,276225 | 25,45185  | 24,425906 | 6,692506 | 6,740611 |
| 29,281435 | 25,482091 | 24,400916 | 6,689891 | 6,767967 |
| 29,268511 | 25,553149 | 24,905257 | 6,670916 | 6,776347 |
| 29,327216 | 25,519069 | 24,703942 | 6,687946 | 6,75563  |
| 29,319401 | 25,561094 | 24,646027 | 6,678492 | 6,755496 |
| 29,308957 | 25,521693 | 24,711833 | 6,663272 | 6,766827 |
| 29,336373 | 25,536166 | 24,568375 | 6,66334  | 6,755697 |
| 29,341584 | 25,530915 | 24,547303 | 6,663809 | 6,762603 |
| 29,359944 | 25,570436 | 24,552682 | 6,671654 | 6,75563  |
| 29,362748 | 25,599448 | 24,50014  | 6,683253 | 6,785734 |
| 29,375769 | 25,588948 | 24,344725 | 6,670782 | 6,775878 |
| 29,362748 | 25,586326 | 24,452725 | 6,664949 | 6,782047 |
| 29,349697 | 25,602096 | 24,4422   | 6,674336 | 6,766961 |

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|-----------|-----------|-----------|----------|----------|
| 29,367953 | 25,625718 | 24,447461 | 6,674604 | 6,757776 |
| 29,344483 | 25,644113 | 24,365807 | 6,688147 | 6,767162 |
| 29,339274 | 25,659881 | 24,529105 | 6,678426 | 6,75677  |
| 29,384926 | 25,673068 | 24,463319 | 6,679565 | 6,751876 |
| 29,386258 | 25,687535 | 24,438332 | 6,6565   | 6,77085  |
| 29,404578 | 25,725702 | 24,268496 | 6,667094 | 6,775878 |
| 29,421544 | 25,700786 | 24,420022 | 6,673464 | 6,763206 |
| 29,447615 | 25,685041 | 24,448994 | 6,674737 | 6,740679 |
| 29,424149 | 25,679771 | 24,391026 | 6,686069 | 6,766961 |
| 29,416336 | 25,706031 | 24,388394 | 6,679766 | 6,736857 |
| 29,452824 | 25,682416 | 24,625418 | 6,667027 | 6,773666 |
| 29,450222 | 25,690288 | 24,443732 | 6,663072 | 6,766961 |
| 29,450222 | 25,690288 | 24,433181 | 6,670849 | 6,770582 |
| 29,458037 | 25,713929 | 24,622788 | 6,667027 | 6,748121 |
| 29,455433 | 25,745441 | 24,530639 | 6,689891 | 6,767028 |
| 29,468478 | 25,77695  | 24,309357 | 6,640677 | 6,767497 |
| 29,445013 | 25,792714 | 24,322543 | 6,692371 | 6,778225 |
| 29,497151 | 25,766454 | 24,346257 | 6,682046 | 6,755563 |
| 29,484105 | 25,808456 | 24,435811 | 6,663206 | 6,754759 |
| 29,515404 | 25,795339 | 24,493752 | 6,668636 | 6,774202 |
| 29,515404 | 25,803207 | 24,377866 | 6,678426 | 6,764011 |
| 29,515404 | 25,837362 | 24,525376 | 6,783757 | 6,755496 |
| 29,502358 | 25,837362 | 24,607005 | 6,806084 | 6,751674 |
| 29,518008 | 25,826842 | 24,36205  | 6,806151 | 6,738868 |
| 29,541472 | 25,782195 | 24,36205  | 6,805078 | 6,756301 |
| 29,55449  | 25,795339 | 24,272481 | 6,793613 | 6,736857 |
| 29,533635 | 25,82422  | 24,264584 | 6,809838 | 6,745908 |
| 29,512803 | 25,855724 | 24,472703 | 6,781813 | 6,737661 |
| 29,557095 | 25,829465 | 24,546424 | 6,78369  | 6,751741 |
| 29,583161 | 25,845229 | 24,248763 | 6,787377 | 6,770716 |
| 29,57795  | 25,855724 | 24,280379 | 6,780002 | 6,737661 |
| 29,5936   | 25,850475 | 24,182895 | 6,764916 | 6,714195 |
| 29,596203 | 25,881978 | 24,164441 | 6,795021 | 6,733102 |
| 29,588368 | 25,90561  | 24,225045 | 6,772493 | 6,718754 |
| 29,611823 | 25,842605 | 24,343625 | 6,795021 | 6,744701 |
| 29,583161 | 25,908231 | 24,251397 | 6,773364 | 6,755697 |
| 29,5936   | 25,860969 | 24,401576 | 6,78436  | 6,758446 |
| 29,601412 | 25,863616 | 24,269849 | 6,780136 | 6,718821 |
| 29,59231  | 25,927964 | 24,284354 | 6,775912 | 6,744299 |
| 29,606619 | 25,910855 | 24,293567 | 6,765989 | 6,747987 |
| 29,611823 | 25,887223 | 24,290932 | 6,780002 | 6,729414 |
| 29,619658 | 25,874109 | 24,238234 | 6,750636 | 6,741349 |
| 29,635283 | 25,887223 | 24,267216 | 6,768738 | 6,748121 |
| 29,614432 | 25,937108 | 24,182895 | 6,757474 | 6,740544 |
| 29,637885 | 25,908231 | 24,298831 | 6,764916 | 6,744232 |
| 29,64572  | 25,916124 | 24,190793 | 6,759218 | 6,72975  |
| 29,650927 | 25,942374 | 24,356787 | 6,787579 | 6,746311 |
| 29,650927 | 25,992227 | 24,256663 | 6,764849 | 6,721771 |

|           |           |           |          |          |
|-----------|-----------|-----------|----------|----------|
| 29,632677 | 25,973872 | 24,322543 | 6,765989 | 6,747987 |
| 29,64572  | 25,96598  | 24,330441 | 6,764984 | 6,735516 |
| 29,669176 | 25,952869 | 24,343625 | 6,773499 | 6,732968 |
| 29,663945 | 25,94762  | 24,240866 | 6,791199 | 6,732901 |
| 29,67178  | 25,937108 | 24,40684  | 6,779734 | 6,733035 |
| 29,676987 | 25,986985 | 24,230311 | 6,764179 | 6,747517 |
| 29,695235 | 26,013234 | 24,306725 | 6,766928 | 6,729348 |
| 29,666573 | 26,015855 | 24,391026 | 6,765319 | 6,744366 |
| 29,68476  | 26,01971  | 24,209174 | 6,782818 | 6,7445   |
| 29,68075  | 25,969773 | 24,317141 | 6,766794 | 6,733102 |
| 29,670203 | 25,990674 | 24,120724 | 6,761229 | 6,740679 |
| 29,668873 | 26,01295  | 24,187918 | 6,783153 | 6,725526 |
| 29,710577 | 25,976188 | 24,390807 | 6,764849 | 6,736722 |
| 29,70537  | 25,970945 | 24,269604 | 6,761162 | 6,733169 |
| 29,694931 | 25,978835 | 24,227435 | 6,749831 | 6,706753 |
| 29,689724 | 26,031329 | 24,253787 | 6,749898 | 6,737527 |
| 29,713181 | 25,973567 | 24,356543 | 6,766123 | 6,729213 |
| 29,715783 | 25,986701 | 24,190551 | 6,772493 | 6,743428 |
| 29,726195 | 25,991946 | 24,327565 | 6,766056 | 6,736857 |
| 29,72099  | 26,007701 | 24,211638 | 6,769878 | 6,73679  |
| 29,713116 | 26,056226 | 24,137767 | 6,764916 | 6,727202 |
| 29,723477 | 26,025951 | 24,189093 | 6,764916 | 6,751808 |
| 29,753474 | 26,027297 | 24,237855 | 6,785567 | 6,740611 |
| 29,736494 | 26,074483 | 24,266795 | 6,745674 | 6,737661 |
| 29,722079 | 26,058686 | 24,236394 | 6,770951 | 6,706819 |
| 29,734993 | 26,042817 | 24,358823 | 6,776314 | 6,740477 |
| 29,717978 | 26,026998 | 24,211221 | 6,746546 | 6,754356 |
| 29,723149 | 26,020366 | 24,266492 | 6,772426 | 6,740544 |
| 29,730956 | 26,022987 | 24,21379  | 6,766928 | 6,764481 |
| 29,720543 | 26,015094 | 24,266492 | 6,776114 | 6,729079 |
| 29,730956 | 26,030854 | 24,179538 | 6,774236 | 6,751808 |
| 29,728354 | 26,017719 | 24,153182 | 6,761095 | 6,734778 |
| 29,746596 | 26,03872  | 24,095202 | 6,764916 | 6,746847 |
| 29,733557 | 26,057098 | 24,082009 | 6,763978 | 6,751674 |
| 29,764817 | 26,057098 | 24,142649 | 6,757407 | 6,757105 |
| 29,764817 | 26,054477 | 24,23751  | 6,773231 | 6,729146 |
| 29,77265  | 26,099097 | 24,187438 | 6,776314 | 6,751741 |
| 29,77005  | 26,138448 | 24,079377 | 6,770951 | 6,758111 |
| 29,77265  | 26,143691 | 24,116294 | 6,75734  | 6,761597 |
| 29,775256 | 26,133203 | 24,042481 | 6,776582 | 6,725526 |
| 29,77258  | 26,113483 | 24,087228 | 6,774638 | 6,75563  |
| 29,735932 | 26,117215 | 24,104171 | 6,770616 | 6,740544 |
| 29,717537 | 26,089532 | 24,210748 | 6,771889 | 6,740142 |
| 29,720139 | 26,123662 | 24,192317 | 6,774773 | 6,742958 |
| 29,73182  | 26,068484 | 24,122426 | 6,757407 | 6,758379 |
| 29,720084 | 26,085496 | 23,984013 | 6,75734  | 6,755429 |
| 29,730496 | 26,117007 | 23,902276 | 6,749831 | 6,736857 |
| 29,756548 | 26,090766 | 24,018279 | 6,776582 | 6,736857 |

|           |           |           |          |          |
|-----------|-----------|-----------|----------|----------|
| 29,756548 | 26,148492 | 23,960282 | 6,753586 | 6,754959 |
| 29,77219  | 26,130119 | 24,071004 | 6,752244 | 6,734376 |
| 29,782601 | 26,140628 | 23,999842 | 6,764849 | 6,737192 |
| 29,777396 | 26,166866 | 24,055201 | 6,755933 | 6,745506 |
| 29,782601 | 26,185216 | 23,899642 | 6,751239 | 6,725459 |
| 29,813883 | 26,169488 | 23,928645 | 6,772493 | 6,732633 |
| 29,792973 | 26,149766 | 23,936475 | 6,769878 | 6,730286 |
| 29,766816 | 26,152293 | 24,097192 | 6,764916 | 6,753083 |
| 29,730126 | 26,120578 | 24,054797 | 6,7385   | 6,755563 |
| 29,727463 | 26,141513 | 23,97038  | 6,764916 | 6,770582 |

| NS-Røgtemp - [°C]              | Ovf-Top - [°C]                | Ovf-Bag - [°C]                 | Ovf-Side-1 - [°C]                    | Ovf-Side-2 - [°C]                   |    |
|--------------------------------|-------------------------------|--------------------------------|--------------------------------------|-------------------------------------|----|
|                                | 24                            | 27                             | 28                                   | 29                                  | 30 |
| EPA<br>Flue gas<br>temperature | Surface<br>temperature<br>Top | Surface<br>temperature<br>Rear | Surface<br>temperature<br>Right side | Surface<br>temperature<br>Left side |    |
| 171,340012                     | 203,145444                    | 54,418658                      | 116,626732                           | 119,885647                          |    |
| 245,117859                     | 203,424863                    | 54,516768                      | 116,694557                           | 120,080994                          |    |
| 248,935577                     | 203,864865                    | 54,602                         | 116,96257                            | 120,267337                          |    |
| 242,437241                     | 204,231412                    | 54,702872                      | 116,96521                            | 120,225899                          |    |
| 189,487793                     | 204,565808                    | 54,819243                      | 116,925941                           | 120,474568                          |    |
| 174,567551                     | 204,9884                      | 54,912207                      | 116,829033                           | 120,712792                          |    |
| 170,077179                     | 205,438962                    | 54,943118                      | 117,005463                           | 121,009315                          |    |
| 166,258575                     | 205,867947                    | 55,038535                      | 116,920197                           | 121,357637                          |    |
| 163,67038                      | 206,311917                    | 55,056643                      | 116,758011                           | 121,647954                          |    |
| 161,262817                     | 206,742429                    | 55,152319                      | 116,697861                           | 121,956467                          |    |
| 159,233292                     | 207,178296                    | 55,160071                      | 116,509552                           | 122,275401                          |    |
| 157,102234                     | 207,667432                    | 55,254301                      | 116,454414                           | 122,686312                          |    |
| 155,772095                     | 208,180341                    | 55,244898                      | 116,733955                           | 123,021904                          |    |
| 154,249786                     | 208,637448                    | 55,219042                      | 116,733955                           | 123,37475                           |    |
| 152,928146                     | 209,051755                    | 55,237147                      | 116,658104                           | 123,683565                          |    |
| 152,549896                     | 209,455273                    | 55,250067                      | 116,529938                           | 123,948333                          |    |
| 152,047424                     | 209,934644                    | 55,289793                      | 116,39357                            | 124,195901                          |    |
| 151,319077                     | 210,37402                     | 55,293505                      | 116,171173                           | 124,376188                          |    |
| 151,478821                     | 210,766721                    | 55,306445                      | 116,129318                           | 124,573541                          |    |
| 150,26767                      | 211,196881                    | 55,407278                      | 115,724068                           | 124,62028                           |    |
| 149,009201                     | 211,610883                    | 55,523604                      | 115,606438                           | 124,641032                          |    |
| 148,918289                     | 212,024579                    | 55,67198                       | 115,630974                           | 124,757652                          |    |
| 147,322891                     | 212,440961                    | 55,742865                      | 115,548424                           | 124,798961                          |    |
| 146,206802                     | 212,801465                    | 55,763522                      | 115,415115                           | 124,809322                          |    |
| 146,278549                     | 213,143246                    | 55,828162                      | 115,258301                           | 124,858685                          |    |
| 145,925201                     | 213,474301                    | 55,947062                      | 115,070152                           | 124,918432                          |    |
| 145,001862                     | 213,846387                    | 55,963515                      | 114,944344                           | 125,028461                          |    |
| 144,596878                     | 214,170544                    | 56,029257                      | 114,79789                            | 125,110136                          |    |
| 143,795288                     | 214,450848                    | 56,083548                      | 114,748245                           | 125,167273                          |    |
| 143,742203                     | 214,701718                    | 56,024092                      | 114,4478                             | 125,195853                          |    |
| 143,177032                     | 214,947247                    | 56,099043                      | 114,398163                           | 125,224433                          |    |
| 142,843491                     | 215,245709                    | 56,249876                      | 114,331223                           | 125,300785                          |    |
| 142,258743                     | 215,48576                     | 56,364729                      | 113,87532                            | 125,281081                          |    |
| 141,65155                      | 215,688535                    | 56,418993                      | 113,979782                           | 125,343414                          |    |
| 140,840454                     | 215,899289                    | 56,499087                      | 113,773483                           | 125,278487                          |    |
| 140,774185                     | 216,07272                     | 56,545611                      | 113,499313                           | 125,281081                          |    |
| 141,622009                     | 216,257901                    | 56,650042                      | 113,363373                           | 125,318597                          |    |
| 141,518478                     | 216,467038                    | 56,813834                      | 113,209023                           | 125,301366                          |    |
| 140,816086                     | 216,637753                    | 56,893919                      | 112,929749                           | 125,236431                          |    |
| 141,780945                     | 216,779111                    | 56,992091                      | 113,049805                           | 125,163699                          |    |
| 141,833969                     | 216,901822                    | 57,046343                      | 112,927116                           | 125,085764                          |    |
| 140,535202                     | 217,021848                    | 57,100581                      | 112,715736                           | 124,992249                          |    |
| 141,786972                     | 217,186826                    | 57,127379                      | 112,70887                            | 124,982906                          |    |

|            |            |           |            |            |
|------------|------------|-----------|------------|------------|
| 141,528564 | 217,309354 | 57,169852 | 112,556076 | 124,999556 |
| 141,070007 | 217,394681 | 57,146605 | 112,446449 | 124,960608 |
| 140,887131 | 217,474683 | 57,180178 | 112,23774  | 124,939833 |
| 140,561172 | 217,546704 | 57,193106 | 112,081207 | 124,95281  |
| 140,187607 | 217,608029 | 57,172438 | 111,942963 | 124,95281  |
| 140,069763 | 217,71066  | 57,127203 | 111,875069 | 124,967078 |
| 139,115921 | 217,830273 | 57,163016 | 111,879913 | 124,977085 |
| 139,675842 | 217,914182 | 57,210703 | 111,804207 | 125,01727  |
| 139,659958 | 217,980817 | 57,215857 | 111,679024 | 124,921169 |
| 139,850662 | 218,0715   | 57,275294 | 111,731186 | 124,954914 |
| 139,024384 | 218,159467 | 57,26237  | 111,70771  | 124,954914 |
| 138,621979 | 218,250119 | 57,288195 | 111,339996 | 124,967915 |
| 138,096649 | 218,304684 | 57,312575 | 111,394577 | 124,952132 |
| 138,224854 | 218,379193 | 57,347361 | 111,294098 | 124,981926 |
| 138,351471 | 218,473584 | 57,336806 | 111,349945 | 124,99599  |
| 138,089447 | 218,529599 | 57,360026 | 111,349945 | 124,993388 |
| 137,875107 | 218,572232 | 57,344542 | 111,136147 | 124,98041  |
| 137,316849 | 218,620206 | 57,37295  | 111,123093 | 124,972605 |
| 137,1436   | 218,690823 | 57,34838  | 110,867538 | 124,882989 |
| 137,818283 | 218,737378 | 57,432158 | 110,886932 | 124,893177 |
| 137,008759 | 218,76936  | 57,442503 | 111,113762 | 124,872409 |
| 136,503326 | 218,854459 | 57,497878 | 110,895927 | 124,906057 |
| 136,615402 | 218,904935 | 57,542925 | 111,049622 | 124,92279  |
| 135,843384 | 218,952908 | 57,568751 | 110,822815 | 124,917602 |
| 136,372131 | 218,98222  | 57,60232  | 110,723732 | 124,907196 |
| 136,288879 | 219,020871 | 57,572592 | 110,963501 | 124,877311 |
| 136,778152 | 219,070081 | 57,534998 | 110,748299 | 124,913507 |
| 135,828949 | 219,096722 | 57,609896 | 110,730064 | 124,926485 |
| 135,89502  | 219,096722 | 57,656393 | 110,610146 | 124,983607 |
| 136,035049 | 219,124677 | 57,647314 | 110,861687 | 124,906962 |
| 136,291138 | 219,145764 | 57,608416 | 110,754616 | 124,983426 |
| 136,96933  | 219,184308 | 57,576033 | 110,913559 | 125,031402 |
| 136,376938 | 219,168317 | 57,535963 | 110,847069 | 125,022285 |
| 134,94574  | 219,158887 | 57,541018 | 110,829964 | 125,08317  |
| 135,812592 | 219,197507 | 57,539702 | 110,695686 | 125,154582 |
| 136,108643 | 219,216168 | 57,578421 | 110,588829 | 125,172748 |
| 136,095444 | 219,208173 | 57,606833 | 110,565361 | 125,185749 |
| 136,005539 | 219,213498 | 57,578421 | 110,667007 | 125,190937 |
| 135,397293 | 219,242657 | 57,564082 | 110,467468 | 125,234983 |
| 135,48027  | 219,271756 | 57,541972 | 110,459518 | 125,277687 |
| 136,182129 | 219,273068 | 57,558745 | 110,623672 | 125,260781 |
| 135,685226 | 219,28497  | 57,621882 | 110,549255 | 125,31515  |
| 135,576828 | 219,311627 | 57,652861 | 110,484085 | 125,309962 |
| 135,315186 | 219,316983 | 57,670927 | 110,564873 | 125,317782 |
| 134,868607 | 219,338269 | 57,683848 | 110,424133 | 125,356723 |
| 134,75766  | 219,316983 | 57,668341 | 110,588333 | 125,351535 |
| 135,193649 | 219,316983 | 57,663187 | 110,776031 | 125,372325 |
| 134,841827 | 219,318097 | 57,61394  | 110,940071 | 125,425436 |

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|------------|------------|-----------|------------|------------|
| 135,240646 | 219,357877 | 57,630583 | 110,899521 | 125,564294 |
| 134,850937 | 219,392453 | 57,62921  | 110,676552 | 125,634326 |
| 135,441559 | 219,375104 | 57,678202 | 110,806831 | 125,634251 |
| 135,092712 | 219,372433 | 57,654963 | 110,812042 | 125,647244 |
| 134,662079 | 219,391095 | 57,616228 | 110,973671 | 125,673237 |
| 134,036026 | 219,372433 | 57,531012 | 110,931953 | 125,688839 |
| 134,804733 | 219,367108 | 57,487097 | 110,929352 | 125,720006 |
| 133,994522 | 219,401395 | 57,479067 | 111,07901  | 125,76001  |
| 133,644669 | 219,405362 | 57,473849 | 111,004608 | 125,840517 |
| 134,03418  | 219,399976 | 57,53319  | 111,059303 | 125,911869 |
| 134,643097 | 219,43591  | 57,561526 | 111,067047 | 125,919621 |
| 134,577026 | 219,430585 | 57,587347 | 111,395599 | 126,002782 |
| 134,569122 | 219,411923 | 57,577025 | 111,372131 | 126,078153 |
| 134,127975 | 219,417294 | 57,610594 | 111,408638 | 126,137945 |
| 134,767258 | 219,427914 | 57,592528 | 111,552055 | 126,145727 |
| 134,414383 | 219,467786 | 57,620818 | 111,475037 | 126,232719 |
| 133,745819 | 219,499524 | 57,656798 | 111,485313 | 126,315714 |
| 133,698318 | 219,528806 | 57,630858 | 111,352196 | 126,406582 |
| 133,169037 | 219,592694 | 57,666953 | 111,400352 | 126,418202 |
| 132,928848 | 219,587369 | 57,703093 | 111,369041 | 126,514394 |
| 133,623108 | 219,598019 | 57,708285 | 111,481194 | 126,553373 |
| 132,58577  | 219,581998 | 57,687617 | 111,856743 | 126,579366 |
| 132,361481 | 219,563367 | 57,643706 | 111,937614 | 126,662572 |
| 132,229202 | 219,585828 | 57,622866 | 112,075699 | 126,757331 |
| 132,24498  | 219,596417 | 57,578898 | 111,994759 | 126,775467 |
| 131,992935 | 219,585583 | 57,653632 | 111,916351 | 126,924784 |
| 131,680405 | 219,576215 | 57,66392  | 112,059761 | 126,929912 |
| 131,353363 | 219,496274 | 57,607081 | 112,012794 | 127,002697 |
| 131,300629 | 219,477612 | 57,552855 | 111,960625 | 127,044323 |
| 131,42984  | 219,421643 | 57,573519 | 112,213676 | 127,054699 |
| 130,704758 | 219,370999 | 57,490878 | 112,195412 | 127,033931 |
| 130,854721 | 219,353452 | 57,43389  | 112,237007 | 127,032483 |
| 130,515732 | 219,309354 | 57,436339 | 112,16777  | 127,138976 |
| 130,358948 | 219,250653 | 57,35488  | 112,17807  | 127,109008 |
| 129,887268 | 219,170651 | 57,276034 | 112,166245 | 127,16089  |
| 129,639633 | 219,109341 | 57,203703 | 112,309753 | 127,108873 |
| 129,268204 | 219,010709 | 57,183031 | 112,228867 | 127,101075 |
| 129,033783 | 218,941418 | 57,188219 | 112,00972  | 126,991883 |
| 128,193787 | 218,820111 | 57,233382 | 112,029266 | 126,943742 |
| 128,492142 | 218,773175 | 57,233157 | 112,040794 | 126,944843 |
| 129,084579 | 218,701123 | 57,229269 | 112,206436 | 126,912297 |
| 128,654099 | 218,603726 | 57,222662 | 112,383705 | 126,857504 |
| 129,041214 | 218,506406 | 57,236826 | 112,155365 | 126,687178 |
| 128,427673 | 218,418454 | 57,275587 | 112,032753 | 126,622198 |
| 127,377167 | 218,342252 | 57,301249 | 112,003891 | 126,47776  |
| 127,675613 | 218,220822 | 57,267558 | 112,179886 | 126,443871 |
| 128,202042 | 218,095502 | 57,202967 | 112,117294 | 126,415254 |
| 128,441589 | 217,983517 | 57,231379 | 112,057289 | 126,319092 |

|            |            |           |            |            |
|------------|------------|-----------|------------|------------|
| 127,636154 | 217,847562 | 57,249472 | 112,099014 | 126,207298 |
| 127,720413 | 217,746121 | 57,270018 | 112,211082 | 126,152634 |
| 126,971901 | 217,612759 | 57,262221 | 112,314041 | 126,094064 |
| 126,398521 | 217,450101 | 57,264799 | 112,530617 | 125,953698 |
| 126,871941 | 217,316739 | 57,228617 | 112,452332 | 125,888748 |
| 126,845627 | 217,196744 | 57,249297 | 112,355797 | 125,764015 |
| 126,631119 | 217,080624 | 57,264723 | 112,43924  | 125,673011 |
| 126,482376 | 216,935223 | 57,227187 | 112,37262  | 125,61058  |
| 126,107422 | 216,801678 | 57,225779 | 112,343803 | 125,585793 |
| 126,604424 | 216,630948 | 57,177962 | 112,318993 | 125,519494 |
| 126,24028  | 216,486783 | 57,106768 | 112,217056 | 125,542712 |
| 126,86882  | 216,326718 | 57,075777 | 112,073593 | 125,5479   |
| 126,558456 | 216,212018 | 57,130022 | 111,875336 | 125,472551 |
| 126,211349 | 216,011929 | 57,075777 | 111,950981 | 125,394616 |
| 126,787285 | 215,878537 | 57,011183 | 112,047516 | 125,394616 |
| 126,797829 | 215,769162 | 56,941447 | 111,880539 | 125,340058 |
| 126,832008 | 215,657117 | 56,944029 | 111,817955 | 125,256927 |
| 126,650513 | 215,542355 | 56,962092 | 111,815353 | 125,230956 |
| 126,484848 | 215,398267 | 56,93886  | 111,744919 | 125,251739 |
| 126,755783 | 215,310147 | 56,858714 | 111,550537 | 125,252938 |
| 126,575668 | 215,232724 | 56,893504 | 111,551773 | 125,239839 |
| 126,538826 | 215,144666 | 56,901247 | 111,56218  | 125,247622 |
| 126,407349 | 215,037915 | 56,846995 | 111,700401 | 125,289202 |
| 126,957039 | 214,947186 | 56,777235 | 111,723885 | 125,286608 |
| 126,068138 | 214,853757 | 56,759165 | 111,512634 | 125,31     |
| 126,212761 | 214,797696 | 56,733328 | 111,371834 | 125,403522 |
| 125,807861 | 214,720364 | 56,766913 | 111,650856 | 125,489255 |
| 126,162804 | 214,666974 | 56,759165 | 111,593468 | 125,600965 |
| 125,692154 | 214,630856 | 56,786269 | 111,485237 | 125,680182 |
| 126,488853 | 214,581525 | 56,76174  | 111,61956  | 125,759452 |
| 126,482147 | 214,554639 | 56,711176 | 111,419861 | 125,84894  |
| 126,880577 | 214,5332   | 56,718817 | 111,641403 | 125,96182  |
| 126,897484 | 214,543759 | 56,615355 | 111,53698  | 126,098189 |
| 126,205788 | 214,511731 | 56,514582 | 111,469177 | 126,168365 |
| 126,711945 | 214,492993 | 56,489996 | 111,462646 | 126,255409 |
| 125,276459 | 214,479657 | 56,453814 | 111,376572 | 126,367196 |
| 126,188622 | 214,46362  | 56,420226 | 111,280113 | 126,507569 |
| 126,149193 | 214,487637 | 56,389223 | 111,264473 | 126,634942 |
| 126,172859 | 214,501004 | 56,350443 | 111,063683 | 126,725961 |
| 126,125534 | 214,501004 | 56,386637 | 111,194046 | 126,835153 |
| 125,896797 | 214,527692 | 56,332373 | 111,332268 | 126,900141 |
| 125,405243 | 214,551724 | 56,334959 | 111,387024 | 126,993768 |
| 125,029503 | 214,594357 | 56,405928 | 111,518616 | 127,136683 |
| 125,045334 | 214,618298 | 56,383891 | 111,519836 | 127,228924 |
| 124,856155 | 214,628979 | 56,324442 | 111,582413 | 127,301738 |
| 124,538254 | 214,631665 | 56,358057 | 111,54332  | 127,408367 |
| 123,927528 | 214,622296 | 56,310221 | 111,665833 | 127,490291 |
| 123,272339 | 214,658261 | 56,259726 | 111,608391 | 127,522717 |

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| 122,341835 | 214,683438 | 56,313898 | 111,741295 | 127,640988 |
| 122,190834 | 214,666028 | 56,303488 | 111,793411 | 127,744992 |
| 121,904922 | 214,663327 | 56,267325 | 111,741257 | 127,804837 |
| 121,050056 | 214,609982 | 56,205286 | 111,767334 | 127,888073 |
| 120,696182 | 214,580609 | 56,12776  | 111,663002 | 127,968715 |
| 120,308311 | 214,54057  | 56,101912 | 111,441322 | 128,031184 |
| 119,375687 | 214,481854 | 56,140688 | 111,707344 | 127,966121 |
| 118,582321 | 214,415112 | 56,143275 | 111,616051 | 128,010356 |
| 118,529961 | 214,335065 | 56,210455 | 111,717773 | 127,950527 |
| 119,120399 | 214,229596 | 56,254355 | 111,855949 | 127,963482 |
| 117,648079 | 214,15881  | 56,259467 | 111,848091 | 127,865827 |
| 116,859459 | 214,058682 | 56,37316  | 111,705894 | 127,727935 |
| 116,690781 | 213,942563 | 56,422209 | 111,639359 | 127,649841 |
| 116,505135 | 213,763699 | 56,409281 | 111,683708 | 127,509384 |
| 116,41626  | 213,611539 | 56,401534 | 111,884552 | 127,311708 |
| 115,561531 | 213,413968 | 56,422209 | 111,668045 | 127,101045 |
| 115,794128 | 213,211072 | 56,432536 | 111,581985 | 126,911211 |
| 114,550522 | 212,978757 | 56,494574 | 111,592415 | 126,692796 |
| 114,733345 | 212,709058 | 56,445471 | 111,652412 | 126,399026 |
| 112,637222 | 212,474072 | 56,463545 | 111,433342 | 126,123534 |
| 111,541862 | 212,169644 | 56,507471 | 111,482887 | 125,97019  |
| 110,180084 | 211,863797 | 56,400221 | 111,472397 | 125,711605 |
| 109,66172  | 211,532605 | 56,356284 | 111,00827  | 125,389413 |
| 109,200752 | 211,193311 | 56,385966 | 111,158165 | 125,149085 |
| 108,655205 | 210,828564 | 56,353579 | 111,092926 | 124,859416 |
| 108,190483 | 210,458432 | 56,341898 | 110,744804 | 124,545112 |
| 107,642654 | 210,064267 | 56,362498 | 110,554489 | 124,285426 |
| 107,433289 | 209,621976 | 56,315936 | 110,580475 | 123,888172 |
| 106,70771  | 209,159634 | 56,207404 | 110,439735 | 123,514438 |
| 105,777069 | 208,683896 | 56,178976 | 110,11525  | 123,16543  |
| 105,140518 | 208,162595 | 56,129797 | 109,99794  | 122,796967 |
| 105,015808 | 207,667981 | 56,127215 | 109,79734  | 122,384563 |
| 103,97831  | 207,121198 | 56,047053 | 109,762131 | 121,925541 |
| 103,903015 | 206,557004 | 56,008273 | 109,47036  | 121,440783 |
| 103,523987 | 205,981976 | 55,966936 | 109,238556 | 120,989837 |
| 102,927063 | 205,401593 | 55,990199 | 109,043213 | 120,47683  |
| 102,345871 | 204,754269 | 55,938502 | 108,777618 | 120,000276 |
| 102,029404 | 204,138959 | 55,837695 | 108,613564 | 119,619619 |
| 101,212532 | 203,47807  | 55,762732 | 108,308983 | 119,140689 |
| 100,652565 | 202,830487 | 55,669665 | 107,884705 | 118,708475 |
| 100,707001 | 202,137341 | 55,617964 | 107,634865 | 118,258277 |
| 100,121292 | 201,470898 | 55,506815 | 107,421524 | 117,774551 |
| 99,42173   | 200,761517 | 55,439585 | 107,059898 | 117,228899 |
| 98,994362  | 200,057416 | 55,418894 | 106,784164 | 116,7481   |
| 98,51786   | 199,329144 | 55,362021 | 106,583916 | 116,264804 |
| 98,194199  | 198,582089 | 55,287039 | 106,219833 | 115,81008  |
| 97,839561  | 197,861707 | 55,217219 | 105,6427   | 115,298642 |
| 96,918228  | 197,11987  | 55,142233 | 105,585518 | 114,764128 |

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| 96,856117 | 196,36987  | 55,059496 | 105,333412 | 114,294331 |
| 96,607727 | 195,598431 | 54,96123  | 105,02935  | 113,806578 |
| 95,930016 | 194,84567  | 54,84228  | 104,611038 | 113,337007 |
| 95,469681 | 194,066022 | 54,687113 | 104,18502  | 112,934632 |
| 95,071495 | 193,32655  | 54,555186 | 103,787674 | 112,45246  |
| 94,474342 | 192,570981 | 54,431044 | 103,416359 | 112,006454 |
| 94,422646 | 191,812665 | 54,358611 | 103,081451 | 111,542553 |
| 93,773972 | 191,038235 | 54,221491 | 102,705116 | 111,086495 |
| 93,598267 | 190,298611 | 54,172354 | 102,346992 | 110,599647 |
| 92,732826 | 189,532162 | 54,125788 | 102,232811 | 110,087198 |
| 92,652748 | 188,768384 | 54,071455 | 101,846245 | 109,667532 |
| 92,461609 | 188,001859 | 53,960192 | 101,542747 | 109,206829 |
| 91,844421 | 187,232693 | 53,892931 | 101,226326 | 108,771961 |
| 91,330643 | 186,455457 | 53,823065 | 101,117424 | 108,324348 |
| 91,772125 | 185,688947 | 53,672972 | 100,832184 | 107,894842 |
| 90,956314 | 184,930524 | 53,647093 | 100,233292 | 107,493711 |
| 90,835014 | 184,188153 | 53,584998 | 100,197014 | 107,0901   |
| 90,558846 | 183,432385 | 53,478869 | 99,891174  | 106,617188 |
| 89,8311   | 182,668607 | 53,388297 | 99,70977   | 106,260014 |
| 89,663414 | 181,894147 | 53,271811 | 99,251114  | 105,846411 |
| 88,904945 | 181,173306 | 53,212286 | 98,782242  | 105,448304 |
| 88,961685 | 180,428387 | 53,119093 | 98,761505  | 105,034875 |
| 88,768242 | 179,691525 | 52,979308 | 98,427399  | 104,675453 |
| 87,664444 | 178,943997 | 52,870589 | 97,96904   | 104,300693 |
| 87,881058 | 178,223309 | 52,754069 | 97,723053  | 103,928596 |
| 87,739227 | 177,510693 | 52,715243 | 97,469368  | 103,518032 |
| 86,878174 | 176,792844 | 52,627242 | 97,27652   | 103,098667 |
| 86,699173 | 176,052335 | 52,500433 | 97,009995  | 102,819142 |
| 86,695496 | 175,339978 | 52,409903 | 96,619308  | 102,499958 |
| 85,832085 | 174,633023 | 52,369784 | 96,266151  | 102,121805 |
| 85,975204 | 173,924771 | 52,307681 | 96,081184  | 101,783475 |
| 85,988106 | 173,244687 | 52,188559 | 95,894913  | 101,486183 |
| 85,931389 | 172,567334 | 52,06164  | 95,695755  | 101,183793 |
| 85,14801  | 171,895398 | 51,994284 | 95,429329  | 100,850712 |
| 84,887749 | 171,282452 | 51,978758 | 95,025887  | 100,517646 |
| 84,529633 | 170,616025 | 51,888083 | 94,966415  | 100,133445 |
| 84,308083 | 169,955045 | 51,823309 | 94,676834  | 99,844063  |
| 84,042732 | 169,315533 | 51,779284 | 94,418289  | 99,513749  |
| 83,810905 | 168,670773 | 51,722296 | 94,118416  | 99,219323  |
| 83,287987 | 168,039456 | 51,639372 | 94,00985   | 98,914701  |
| 83,071632 | 167,413586 | 51,605696 | 93,722969  | 98,640838  |
| 83,280251 | 166,811871 | 51,584967 | 93,389587  | 98,37981   |
| 83,004692 | 166,199551 | 51,486502 | 93,350807  | 98,052279  |
| 82,882332 | 165,58331  | 51,445063 | 93,181618  | 97,804108  |
| 82,71492  | 164,98988  | 51,347918 | 93,126083  | 97,554731  |
| 82,084076 | 164,375226 | 51,233946 | 92,898758  | 97,237598  |
| 81,860146 | 163,772733 | 51,227587 | 92,409355  | 96,952583  |
| 82,027649 | 163,186353 | 51,190092 | 92,082672  | 96,687988  |

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|-----------|------------|-----------|-----------|-----------|
| 81,878403 | 162,606747 | 51,087817 | 91,910995 | 96,425987 |
| 81,125389 | 162,044522 | 51,015295 | 91,674721 | 96,134615 |
| 81,05072  | 161,494366 | 50,91421  | 91,532677 | 95,963331 |
| 81,176872 | 160,930981 | 50,844237 | 91,54303  | 95,728183 |
| 80,76239  | 160,348965 | 50,75091  | 91,403572 | 95,447051 |
| 80,25782  | 159,831128 | 50,660189 | 91,194427 | 95,224715 |
| 80,690308 | 159,267987 | 50,587595 | 90,900116 | 95,05862  |
| 80,154854 | 158,744977 | 50,525359 | 90,579994 | 94,82866  |
| 80,242393 | 158,238095 | 50,473502 | 90,561913 | 94,565513 |
| 80,219223 | 157,717923 | 50,416472 | 90,499977 | 94,412237 |

| Ovf-Bund - [°C]            | Kanal-EPA - [°C]     | Røgtræk - [Pa]     | Pd Kanal - [Pa]       | Ps Kanal - [Pa]      |
|----------------------------|----------------------|--------------------|-----------------------|----------------------|
| 31                         | 36                   | 38                 | 39                    | 40                   |
| Surface temperature Bottom | EPA Duct temperature | Flue draft Pascals | Duct dynamic pressure | Duct static pressure |
| 67,524878                  | 33,844194            | 13,850369          | 26,543459             | 124,357148           |
| 67,814146                  | 35,541163            | 17,48271           | 27,992866             | 127,781893           |
| 68,132744                  | 41,607625            | 16,849022          | 28,172696             | 127,957296           |
| 68,739446                  | 45,806131            | 15,94728           | 26,993031             | 125,123498           |
| 68,968849                  | 44,21845             | 15,136138          | 27,380451             | 125,894959           |
| 69,500036                  | 42,050806            | 14,443356          | 27,411529             | 126,051645           |
| 68,323573                  | 40,212356            | 14,488144          | 27,267334             | 124,430379           |
| 69,241055                  | 38,798994            | 14,313246          | 27,260289             | 126,681756           |
| 69,679407                  | 37,559962            | 14,226053          | 27,812209             | 125,862606           |
| 69,406733                  | 36,546875            | 13,812222          | 27,212641             | 125,133721           |
| 68,524825                  | 35,783206            | 13,644477          | 27,541637             | 127,116016           |
| 68,751426                  | 35,240794            | 13,842706          | 27,822569             | 126,38202            |
| 68,921967                  | 34,786881            | 14,084703          | 27,055186             | 126,814582           |
| 69,449551                  | 34,349063            | 13,607007          | 27,011266             | 126,746462           |
| 69,844586                  | 33,9099              | 13,569031          | 26,989717             | 126,664722           |
| 70,30074                   | 33,52505             | 13,414567          | 27,640251             | 125,785977           |
| 68,85664                   | 33,409725            | 13,695567          | 27,44302              | 126,147007           |
| 68,885788                  | 33,193831            | 13,539568          | 27,614975             | 124,501912           |
| 69,145758                  | 33,012806            | 13,170697          | 26,560446             | 125,304012           |
| 69,59942                   | 32,907544            | 13,55217           | 27,445507             | 126,513148           |
| 69,887412                  | 32,843175            | 13,312558          | 27,764971             | 125,845572           |
| 69,466712                  | 32,860606            | 13,071583          | 29,200295             | 132,158615           |
| 68,08744                   | 32,877369            | 13,452715          | 27,782789             | 126,455251           |
| 68,451983                  | 32,792219            | 13,556769          | 26,942065             | 126,368399           |
| 68,138431                  | 32,707744            | 13,056426          | 27,336531             | 126,383719           |
| 67,360847                  | 32,737913            | 12,938408          | 27,63321              | 127,606475           |
| 66,737082                  | 32,661475            | 13,226556          | 28,036787             | 126,748161           |
| 66,450041                  | 32,637344            | 12,996991          | 26,854638             | 126,295168           |
| 65,896603                  | 32,650081            | 12,917972          | 27,395785             | 125,021326           |
| 65,248698                  | 32,459663            | 12,849852          | 28,471859             | 127,776782           |
| 66,521456                  | 32,330937            | 12,967529          | 27,779475             | 127,895987           |
| 65,730623                  | 32,264556            | 12,62795           | 27,686245             | 126,148705           |
| 66,865228                  | 32,231706            | 12,343549          | 27,293854             | 126,339443           |
| 65,656369                  | 32,206225            | 12,851555          | 27,826709             | 126,443329           |
| 66,770867                  | 32,040619            | 12,544844          | 27,060988             | 126,852047           |
| 66,867773                  | 32,038606            | 12,233875          | 27,115681             | 126,557423           |
| 66,991349                  | 32,0319              | 12,861603          | 27,669258             | 128,832644           |
| 67,288005                  | 31,997706            | 12,693345          | 27,207666             | 126,497828           |
| 67,387449                  | 32,006425            | 13,180235          | 28,318131             | 126,203204           |
| 67,354306                  | 31,907194            | 12,427166          | 27,636106             | 127,410641           |
| 66,887683                  | 31,986312            | 12,710376          | 28,365783             | 127,984554           |
| 65,002844                  | 31,998381            | 12,774068          | 28,245207             | 127,143258           |
| 64,535746                  | 32,053356            | 12,617221          | 28,398931             | 126,436519           |

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| 64,499725 | 32,106325 | 12,261975 | 27,774086 | 126,57106  |
| 64,800799 | 32,104312 | 12,316812 | 27,909996 | 126,979777 |
| 63,583579 | 32,130463 | 12,593039 | 27,578513 | 126,651101 |
| 62,947986 | 32,111019 | 12,748524 | 27,343576 | 125,925614 |
| 62,889256 | 32,006425 | 12,617733 | 27,708204 | 126,400753 |
| 62,481967 | 31,900488 | 12,258229 | 28,051704 | 126,904847 |
| 62,884997 | 31,808638 | 12,261294 | 26,134081 | 125,292106 |
| 63,514196 | 31,780475 | 12,381697 | 27,326172 | 127,41915  |
| 63,302328 | 31,74025  | 12,276111 | 28,028502 | 128,914384 |
| 62,842839 | 31,639675 | 12,053016 | 28,061232 | 129,454245 |
| 62,8122   | 31,649062 | 12,283943 | 27,223    | 127,904512 |
| 63,366155 | 31,588719 | 12,104788 | 27,232116 | 127,122827 |
| 63,064662 | 31,681244 | 12,461908 | 27,255731 | 127,5077   |
| 62,283328 | 31,78785  | 12,683468 | 27,876018 | 127,112603 |
| 62,344493 | 31,774444 | 12,318174 | 26,662795 | 126,908245 |
| 61,838866 | 31,755669 | 12,384421 | 28,055848 | 128,495443 |
| 61,220758 | 31,721475 | 12,140721 | 27,387083 | 127,77848  |
| 61,215625 | 31,787181 | 12,267765 | 27,649366 | 126,16404  |
| 61,852828 | 31,700019 | 11,987281 | 27,019551 | 126,031198 |
| 61,936867 | 31,629619 | 11,876073 | 28,014411 | 126,049931 |
| 61,929212 | 31,600119 | 11,853081 | 27,239157 | 126,690265 |
| 62,088734 | 31,5505   | 12,171375 | 27,471197 | 126,751574 |
| 61,63151  | 31,546481 | 12,528155 | 28,24355  | 128,279162 |
| 62,052917 | 31,549831 | 12,197091 | 27,721881 | 127,335711 |
| 62,073348 | 31,649062 | 12,090652 | 27,420231 | 127,616698 |
| 60,815269 | 31,749631 | 12,24784  | 27,852816 | 126,972967 |
| 61,451146 | 31,757006 | 12,156218 | 27,847841 | 126,256004 |
| 61,645246 | 31,715438 | 12,149066 | 27,317887 | 127,150068 |
| 61,711664 | 31,702031 | 12,064767 | 27,717736 | 129,191974 |
| 61,230161 | 31,744269 | 12,304209 | 27,663457 | 126,559137 |
| 60,858364 | 31,671856 | 11,963438 | 28,171039 | 126,739652 |
| 60,340901 | 31,621575 | 11,921542 | 27,500614 | 126,419485 |
| 58,915786 | 31,589387 | 12,498181 | 27,360977 | 126,501225 |
| 59,065088 | 31,53575  | 11,887143 | 27,76083  | 127,124525 |
| 59,449843 | 31,54715  | 12,091333 | 27,469123 | 126,564249 |
| 59,948294 | 31,523012 | 12,104276 | 27,457107 | 127,633732 |
| 58,920589 | 31,492844 | 11,940958 | 27,595087 | 127,051294 |
| 59,511204 | 31,412388 | 11,696065 | 27,516774 | 126,961045 |
| 58,32846  | 31,4506   | 12,085544 | 27,806821 | 127,051294 |
| 58,463959 | 31,516981 | 12,256865 | 27,415256 | 127,05812  |
| 59,084001 | 31,533069 | 11,964119 | 28,109715 | 126,308789 |
| 59,393126 | 31,5438   | 12,023214 | 27,986651 | 126,317313 |
| 59,464715 | 31,596094 | 12,083329 | 27,480312 | 127,490682 |
| 59,290869 | 31,663144 | 11,711903 | 27,580587 | 126,823107 |
| 59,518395 | 31,712088 | 11,665752 | 28,096455 | 126,86227  |
| 59,434038 | 31,694656 | 12,011463 | 27,459181 | 126,257703 |
| 59,065892 | 31,705381 | 12,03258  | 27,962206 | 125,600335 |
| 58,811364 | 31,692644 | 11,991367 | 26,624672 | 128,183801 |

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|-----------|-----------|-----------|-----------|------------|
| 58,385403 | 31,649062 | 11,995455 | 26,549674 | 127,640542 |
| 58,770169 | 31,628275 | 12,033772 | 27,120652 | 127,088775 |
| 58,85575  | 31,5143   | 11,865854 | 27,245372 | 126,957632 |
| 58,582116 | 31,421775 | 12,033942 | 27,78859  | 127,538355 |
| 58,160086 | 31,420431 | 12,042288 | 27,642325 | 127,216489 |
| 57,707271 | 31,436525 | 11,774745 | 28,068278 | 126,726031 |
| 57,656098 | 31,484794 | 11,87999  | 27,589702 | 126,119765 |
| 56,986773 | 31,539775 | 11,538537 | 27,386666 | 129,278827 |
| 57,731335 | 31,52905  | 12,045353 | 27,514704 | 127,264178 |
| 57,848899 | 31,564581 | 11,864323 | 27,409872 | 125,7434   |
| 58,116143 | 31,525694 | 11,614321 | 27,910823 | 128,054372 |
| 58,172421 | 31,581344 | 11,605465 | 27,364295 | 127,827867 |
| 57,893583 | 31,606825 | 11,745963 | 28,941736 | 130,670191 |
| 58,026627 | 31,575313 | 11,642592 | 27,137226 | 128,325152 |
| 57,709389 | 31,531731 | 11,908941 | 28,323933 | 128,853075 |
| 57,857721 | 31,482788 | 12,106491 | 27,55241  | 127,400417 |
| 57,295989 | 31,557206 | 11,842694 | 27,808478 | 126,794151 |
| 57,824181 | 31,58805  | 11,593544 | 27,102838 | 124,92425  |
| 58,156616 | 31,553856 | 12,080946 | 26,386004 | 127,669498 |
| 58,266627 | 31,507594 | 11,556419 | 27,360977 | 125,741686 |
| 58,427753 | 31,521    | 11,578558 | 27,261533 | 126,925278 |
| 57,621939 | 31,474069 | 11,74392  | 28,86342  | 132,233545 |
| 57,460745 | 31,459319 | 11,737789 | 27,756269 | 131,635788 |
| 57,234193 | 31,496863 | 11,666093 | 28,209158 | 131,628977 |
| 57,185487 | 31,441888 | 11,275254 | 28,689395 | 133,142944 |
| 57,689373 | 31,409706 | 11,27355  | 28,324763 | 130,81324  |
| 57,595908 | 31,456637 | 11,566808 | 28,279186 | 130,496471 |
| 56,354559 | 31,459319 | 11,65877  | 28,706795 | 131,494437 |
| 57,416793 | 31,415069 | 11,445724 | 28,923918 | 134,454251 |
| 56,707844 | 31,411713 | 11,525083 | 28,435397 | 131,245802 |
| 56,282862 | 31,384894 | 11,744941 | 29,664784 | 131,904869 |
| 55,620779 | 31,255494 | 10,965647 | 29,20568  | 130,912015 |
| 55,582327 | 31,253481 | 11,512482 | 28,664118 | 133,309838 |
| 55,023688 | 31,290356 | 11,563572 | 29,114107 | 131,91849  |
| 54,755757 | 31,238731 | 11,381349 | 28,439954 | 133,529532 |
| 55,088864 | 31,229344 | 11,285471 | 28,609839 | 132,201192 |
| 55,590967 | 31,272256 | 11,230294 | 28,141206 | 131,2492   |
| 55,706239 | 31,285669 | 11,151445 | 28,895328 | 131,312223 |
| 55,635772 | 31,37685  | 11,41592  | 28,948777 | 131,124883 |
| 55,106712 | 31,39495  | 11,315273 | 27,919938 | 129,956626 |
| 56,022382 | 31,431156 | 11,374538 | 28,983999 | 131,710718 |
| 55,63283  | 31,381544 | 11,296201 | 28,933447 | 132,274407 |
| 56,34343  | 31,290356 | 11,213944 | 28,647544 | 132,8875   |
| 56,719744 | 31,228675 | 11,155872 | 27,980437 | 126,298581 |
| 57,03066  | 31,155594 | 11,464627 | 27,138887 | 128,364315 |
| 56,406003 | 31,101956 | 11,401446 | 27,191923 | 126,589792 |
| 56,889821 | 31,1328   | 11,285131 | 28,045489 | 126,860572 |
| 57,143205 | 31,042281 | 11,220417 | 27,943558 | 127,555389 |

|           |           |           |           |            |
|-----------|-----------|-----------|-----------|------------|
| 57,173939 | 31,073794 | 11,03002  | 27,951429 | 127,308453 |
| 57,387427 | 31,133469 | 11,504478 | 27,127697 | 126,918468 |
| 57,241452 | 31,071112 | 10,826171 | 27,441776 | 126,961045 |
| 56,913855 | 31,117375 | 10,995279 | 28,330978 | 128,689594 |
| 57,512691 | 31,191131 | 11,150594 | 27,020381 | 126,533594 |
| 57,694347 | 31,230019 | 10,68959  | 27,969247 | 127,463425 |
| 57,698162 | 31,228675 | 11,041261 | 28,003225 | 128,292799 |
| 57,772307 | 31,260188 | 11,191635 | 28,505833 | 126,273022 |
| 57,772261 | 31,358075 | 10,834346 | 28,994772 | 134,559852 |
| 56,660275 | 31,308463 | 11,246302 | 27,880162 | 126,359874 |
| 56,076243 | 31,24745  | 11,39821  | 28,18844  | 128,381349 |
| 56,875017 | 31,162969 | 11,439933 | 27,686245 | 127,477046 |
| 57,235885 | 31,090556 | 11,183461 | 28,179325 | 127,070042 |
| 56,081356 | 30,994681 | 10,897186 | 27,711105 | 126,3139   |
| 56,447512 | 30,957131 | 10,885776 | 27,723121 | 125,866003 |
| 56,956919 | 30,9692   | 10,919836 | 27,339845 | 127,238635 |
| 56,990194 | 31,0101   | 11,152467 | 27,4973   | 127,034276 |
| 57,182145 | 30,889419 | 10,871641 | 27,824639 | 128,289385 |
| 56,089057 | 30,884725 | 10,93329  | 28,195485 | 132,441301 |
| 56,984907 | 30,930313 | 10,642246 | 28,161094 | 132,374896 |
| 57,257336 | 30,989319 | 10,748515 | 29,139384 | 134,037024 |
| 57,579763 | 31,071787 | 11,054544 | 27,710691 | 125,239306 |
| 57,129379 | 31,055025 | 10,990682 | 27,396612 | 126,479096 |
| 57,408323 | 31,061056 | 10,448955 | 28,472272 | 126,356477 |
| 56,448486 | 31,095919 | 10,866361 | 27,489428 | 128,527812 |
| 57,23686  | 31,0396   | 10,92784  | 27,934029 | 126,804359 |
| 57,479971 | 30,989319 | 10,959176 | 27,371336 | 126,860572 |
| 57,636049 | 30,989319 | 10,940953 | 27,434731 | 126,72773  |
| 57,975013 | 31,038931 | 10,997322 | 27,360563 | 126,467174 |
| 57,147299 | 30,989987 | 11,004306 | 28,371998 | 131,279854 |
| 57,063916 | 30,975237 | 11,094223 | 27,301726 | 126,954234 |
| 56,750198 | 30,970544 | 10,897357 | 27,207666 | 126,799263 |
| 56,888352 | 30,949088 | 11,16558  | 28,006539 | 127,701852 |
| 56,576062 | 30,915563 | 11,05795  | 27,998254 | 127,889177 |
| 56,640051 | 30,947075 | 11,087071 | 27,70572  | 127,616698 |
| 56,34565  | 30,911544 | 11,29024  | 29,287723 | 132,46686  |
| 56,501822 | 30,941712 | 10,849843 | 28,900712 | 131,582988 |
| 56,299561 | 30,990656 | 10,625387 | 29,072253 | 131,712416 |
| 56,977947 | 30,98395  | 10,944188 | 28,939662 | 132,512834 |
| 57,395093 | 30,960488 | 10,926137 | 29,01466  | 133,521007 |
| 56,837161 | 30,904837 | 10,829236 | 28,979855 | 132,785312 |
| 57,830054 | 30,939031 | 10,848821 | 28,426694 | 132,529868 |
| 58,356867 | 30,930988 | 10,689931 | 27,825052 | 129,249886 |
| 57,920581 | 31,037588 | 10,601885 | 28,111372 | 127,359539 |
| 57,848944 | 31,074469 | 10,596266 | 28,045489 | 127,00532  |
| 58,744202 | 31,081844 | 10,756348 | 28,439124 | 126,807772 |
| 57,952527 | 31,045638 | 10,8088   | 27,91248  | 126,336046 |
| 58,391219 | 30,959812 | 10,616871 | 28,772265 | 127,124525 |

|           |           |           |           |            |
|-----------|-----------|-----------|-----------|------------|
| 58,590632 | 30,857231 | 10,540917 | 27,445921 | 127,638844 |
| 57,5354   | 30,801581 | 10,523377 | 27,44509  | 126,637465 |
| 57,811726 | 30,844494 | 10,235395 | 28,160263 | 127,2761   |
| 57,13876  | 30,873325 | 10,371469 | 27,478655 | 126,829917 |
| 57,0287   | 30,755994 | 10,3776   | 28,055018 | 128,343884 |
| 58,535634 | 30,725819 | 10,286827 | 28,056675 | 127,50089  |
| 58,402647 | 30,827063 | 10,27678  | 28,294516 | 128,19912  |
| 59,047074 | 30,784819 | 10,371639 | 28,056261 | 127,848314 |
| 59,1698   | 30,818344 | 10,034953 | 27,381695 | 125,702522 |
| 59,280936 | 30,743925 | 10,195204 | 27,957648 | 126,472285 |
| 59,641295 | 30,656094 | 10,141901 | 27,241645 | 126,64599  |
| 60,308324 | 30,668156 | 10,048065 | 28,735803 | 132,356164 |
| 60,752877 | 30,563562 | 9,920851  | 29,113281 | 132,560522 |
| 60,538233 | 30,562894 | 10,269966 | 27,960132 | 127,948787 |
| 60,757972 | 30,552169 | 10,079741 | 27,411942 | 127,504303 |
| 61,02625  | 30,597088 | 10,21462  | 28,42255  | 128,398383 |
| 61,299571 | 30,585694 | 10,035122 | 27,570228 | 127,739317 |
| 61,549895 | 30,571613 | 10,02848  | 28,941319 | 130,287016 |
| 60,729878 | 30,549488 | 9,910974  | 27,64854  | 127,996476 |
| 61,764453 | 30,445562 | 9,734883  | 27,791078 | 126,993398 |
| 61,279151 | 30,393937 | 9,749188  | 28,424207 | 127,354443 |
| 60,092294 | 30,411369 | 9,719386  | 27,739695 | 128,10206  |
| 61,344251 | 30,379856 | 9,781375  | 27,295094 | 127,5077   |
| 61,736291 | 30,3879   | 9,64224   | 27,88389  | 127,265876 |
| 60,283905 | 30,363094 | 9,689243  | 27,471197 | 128,125905 |
| 61,685156 | 30,303419 | 9,709337  | 28,661631 | 127,618397 |
| 61,995438 | 30,241069 | 9,646498  | 27,639424 | 126,393942 |
| 61,194628 | 30,149213 | 9,518942  | 28,759005 | 127,860221 |
| 60,962155 | 30,115019 | 9,218533  | 27,136813 | 126,109541 |
| 61,48322  | 30,124406 | 9,189241  | 29,388411 | 128,941642 |
| 61,776847 | 30,09155  | 9,306066  | 27,752955 | 128,647017 |
| 61,687468 | 30,013775 | 9,310324  | 27,431417 | 127,34422  |
| 61,196977 | 29,9655   | 9,344555  | 27,636937 | 128,255318 |
| 61,807441 | 29,9179   | 9,339617  | 28,040518 | 127,424261 |
| 62,108787 | 29,870294 | 9,010936  | 27,849915 | 127,96752  |
| 62,39477  | 29,80995  | 9,234711  | 27,779888 | 126,690265 |
| 61,222521 | 29,687925 | 9,187878  | 28,768951 | 132,635452 |
| 61,758909 | 29,671163 | 8,889852  | 28,582075 | 132,243753 |
| 61,079454 | 29,675856 | 8,683107  | 27,829197 | 127,695041 |
| 60,775434 | 29,678537 | 8,764341  | 27,231285 | 125,019612 |
| 61,102446 | 29,620881 | 9,169486  | 28,264269 | 129,183465 |
| 60,918513 | 29,479406 | 8,731133  | 27,808065 | 128,171879 |
| 61,917267 | 29,493488 | 8,640704  | 28,226146 | 127,681421 |
| 61,924922 | 29,497512 | 8,73539   | 27,774917 | 127,160292 |
| 62,481601 | 29,533719 | 8,591998  | 27,662626 | 129,367393 |
| 62,034729 | 29,502206 | 8,697073  | 28,03596  | 128,098647 |
| 62,887546 | 29,475388 | 8,749695  | 27,975879 | 127,848314 |
| 62,476495 | 29,463987 | 8,572583  | 27,674643 | 128,318341 |

|           |           |          |           |            |
|-----------|-----------|----------|-----------|------------|
| 62,116438 | 29,439181 | 8,444859 | 26,663622 | 127,104094 |
| 61,909593 | 29,439181 | 8,515191 | 27,793148 | 127,960709 |
| 61,237854 | 29,434488 | 8,218359 | 27,380869 | 126,889512 |
| 60,586361 | 29,4251   | 8,341485 | 27,723538 | 127,752937 |
| 60,563366 | 29,388225 | 8,333823 | 27,310841 | 126,845237 |
| 60,139157 | 29,382187 | 8,174422 | 28,698923 | 132,213098 |
| 59,809461 | 29,378169 | 8,272004 | 26,798288 | 127,943675 |
| 60,246495 | 29,331237 | 8,221594 | 27,660969 | 127,785291 |
| 61,623553 | 29,303075 | 8,204564 | 27,573955 | 128,280876 |
| 61,94791  | 29,235356 | 8,104257 | 28,154048 | 130,486263 |
| 62,343707 | 29,211887 | 7,955245 | 27,30297  | 128,015208 |
| 61,861064 | 29,2139   | 8,169142 | 28,159437 | 128,033941 |
| 62,430534 | 29,203844 | 7,716995 | 28,543543 | 127,633732 |
| 62,28499  | 29,214575 | 7,634399 | 27,6647   | 127,693327 |
| 62,297766 | 29,234019 | 7,919482 | 28,013998 | 129,067657 |
| 63,239826 | 29,152219 | 7,853234 | 28,025601 | 127,642241 |
| 63,392977 | 29,116681 | 7,963759 | 27,69163  | 127,574121 |
| 63,469554 | 29,083831 | 8,071729 | 27,735967 | 127,066629 |
| 62,129222 | 28,967837 | 7,882866 | 27,510146 | 127,412339 |
| 63,004981 | 28,94705  | 7,635591 | 27,148002 | 127,642241 |
| 63,829414 | 28,965156 | 7,54431  | 28,347552 | 129,835706 |
| 63,847292 | 29,06975  | 7,877077 | 28,379043 | 126,928691 |
| 62,731812 | 29,046281 | 7,74305  | 28,782207 | 131,053366 |
| 62,29008  | 28,88805  | 7,503949 | 28,572133 | 133,609574 |
| 63,334281 | 28,865256 | 7,337565 | 28,028915 | 128,791766 |
| 63,574194 | 28,8257   | 7,622648 | 27,6763   | 128,369427 |
| 63,114743 | 28,796869 | 7,392572 | 28,250595 | 127,23011  |
| 62,3731   | 28,796869 | 7,423566 | 28,153635 | 127,085362 |
| 63,787388 | 28,790831 | 7,528471 | 27,950189 | 128,178689 |
| 64,271002 | 28,816981 | 7,319002 | 27,319126 | 127,061518 |
| 64,459837 | 28,841788 | 7,300439 | 27,834585 | 127,725696 |
| 62,828919 | 28,769375 | 7,146317 | 27,658482 | 127,20117  |
| 63,834625 | 28,719762 | 7,161133 | 27,518431 | 127,267575 |
| 64,314387 | 28,70635  | 6,995262 | 28,305288 | 128,139525 |
| 64,814493 | 28,680206 | 7,286646 | 29,82514  | 133,197443 |
| 64,199546 | 28,661431 | 7,352722 | 26,823977 | 129,816973 |
| 64,985427 | 28,591031 | 7,25531  | 27,525063 | 127,068328 |
| 65,35278  | 28,5622   | 7,080412 | 26,170129 | 127,483872 |
| 65,610401 | 28,562869 | 7,222954 | 28,201287 | 127,109206 |
| 65,773669 | 28,572931 | 7,25514  | 28,011928 | 127,56901  |
| 66,097583 | 28,509231 | 6,942295 | 27,368022 | 128,563562 |
| 66,37303  | 28,490463 | 6,987427 | 28,262612 | 129,571752 |
| 66,43677  | 28,452244 | 6,962561 | 27,229215 | 126,785626 |
| 66,217511 | 28,36575  | 6,870598 | 27,899224 | 127,35784  |
| 65,864298 | 28,370444 | 7,064404 | 27,568984 | 128,478425 |
| 66,157653 | 28,342956 | 6,925264 | 28,143276 | 128,841153 |
| 66,379699 | 28,261831 | 7,017229 | 27,976292 | 127,662672 |
| 66,642403 | 28,222269 | 6,853057 | 28,085682 | 127,557088 |

|           |           |          |           |            |
|-----------|-----------|----------|-----------|------------|
| 66,633559 | 28,207519 | 6,969546 | 28,552241 | 128,58401  |
| 66,801857 | 28,223613 | 6,857314 | 27,566083 | 128,280876 |
| 66,896225 | 28,316806 | 6,793963 | 28,4644   | 128,219567 |
| 66,414255 | 28,313456 | 6,805203 | 28,806656 | 128,359204 |
| 65,768986 | 28,314125 | 6,675434 | 29,265761 | 133,977414 |
| 64,825127 | 28,327538 | 6,903466 | 28,501275 | 128,59763  |
| 65,600627 | 28,326194 | 6,75854  | 28,027258 | 128,270653 |
| 65,830188 | 28,276581 | 6,722096 | 28,030572 | 128,161655 |
| 65,914375 | 28,291331 | 6,762117 | 27,653098 | 127,506002 |
| 65,695018 | 28,123713 | 6,581599 | 27,905852 | 127,723981 |

| Vægt - [Kg] | CO-Lav - [100ppm] | CO-Høj - [%] | CO2 - [%] |
|-------------|-------------------|--------------|-----------|
|             | 43                | 44           | 45        |
| Platform    | CO                | CO           |           |
| scale       | low               | high         |           |
| reading     | range             | range        | CO2 - [%] |
| 0,322384    | 10,565467         | 0,127403     | 10,898964 |
| 0,001025    | 12,735394         | 0,146451     | 10,806439 |
| 2,766131    | 9,388382          | 0,118794     | 3,84101   |
| 3,219572    | 10,108205         | 0,125472     | 3,675939  |
| 2,695864    | 17,128209         | 0,182938     | 9,858922  |
| 2,685739    | 22,441051         | 0,378227     | 11,021259 |
| 2,663614    | 22,440783         | 0,340312     | 11,497697 |
| 2,643433    | 22,440649         | 0,323275     | 11,424079 |
| 2,622447    | 22,440515         | 0,345521     | 11,426225 |
| 2,60602     | 22,440515         | 0,296543     | 11,163668 |
| 2,585839    | 22,44038          | 0,263717     | 10,640963 |
| 2,569412    | 22,440113         | 0,251769     | 10,061943 |
| 2,549097    | 22,440246         | 0,306902     | 9,52677   |
| 2,533341    | 22,440113         | 0,386957     | 8,963972  |
| 2,519596    | 22,439844         | 0,468239     | 8,658236  |
| 2,503304    | 22,439979         | 0,464075     | 8,717239  |
| 2,487816    | 22,439979         | 0,370061     | 9,04148   |
| 2,471255    | 22,440113         | 0,291797     | 9,507191  |
| 2,455901    | 20,921086         | 0,227069     | 9,906258  |
| 2,442894    | 21,110965         | 0,234109     | 9,897408  |
| 2,426401    | 22,440113         | 0,282061     | 9,764788  |
| 2,408834    | 22,439979         | 0,304589     | 9,515237  |
| 2,392541    | 22,439979         | 0,358013     | 9,547152  |
| 2,379601    | 22,439844         | 0,392528     | 9,47702   |
| 2,363242    | 22,43971          | 0,416786     | 9,428479  |
| 2,348558    | 22,439844         | 0,391483     | 9,425796  |
| 2,332936    | 22,439979         | 0,407936     | 9,409435  |
| 2,317248    | 22,439844         | 0,379012     | 9,41936   |
| 2,303569    | 22,439844         | 0,377362     | 9,369341  |
| 2,288953    | 22,439844         | 0,35226      | 9,360625  |
| 2,275409    | 22,439979         | 0,344395     | 9,393612  |
| 2,259721    | 22,439576         | 0,362739     | 9,32442   |
| 2,249731    | 22,439844         | 0,377584     | 9,362905  |
| 2,229415    | 22,43971          | 0,344375     | 9,435049  |
| 2,216743    | 22,43971          | 0,370483     | 9,322944  |
| 2,202931    | 22,439979         | 0,277375     | 9,731533  |
| 2,188315    | 22,43971          | 0,263757     | 9,945011  |
| 2,173564    | 19,786239         | 0,226727     | 10,111422 |
| 2,161898    | 19,077547         | 0,218701     | 10,391681 |
| 2,144399    | 18,624174         | 0,206512     | 10,344748 |
| 2,12871     | 17,573005         | 0,201323     | 10,5711   |
| 2,111479    | 16,206575         | 0,181792     | 10,732955 |
| 2,0976      | 19,890565         | 0,213391     | 10,790615 |

|          |           |          |           |
|----------|-----------|----------|-----------|
| 2,082849 | 17,71823  | 0,196012 | 10,815289 |
| 2,067294 | 17,81451  | 0,189113 | 10,83594  |
| 2,051806 | 18,759744 | 0,208604 | 10,779084 |
| 2,037257 | 16,050622 | 0,185654 | 10,607171 |
| 2,021702 | 14,00581  | 0,166927 | 10,487692 |
| 2,009633 | 16,476643 | 0,188409 | 10,47482  |
| 1,993274 | 18,532453 | 0,20444  | 10,36969  |
| 1,979596 | 18,564501 | 0,189455 | 10,39396  |
| 1,965717 | 18,60996  | 0,210535 | 10,496811 |
| 1,952911 | 18,03067  | 0,203475 | 10,441699 |
| 1,937222 | 15,544951 | 0,178714 | 10,40737  |
| 1,925489 | 17,153419 | 0,187001 | 10,361778 |
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# Glaskeramik NEOCERAM N-0

## Technische Daten

### Wärmeausdehnung

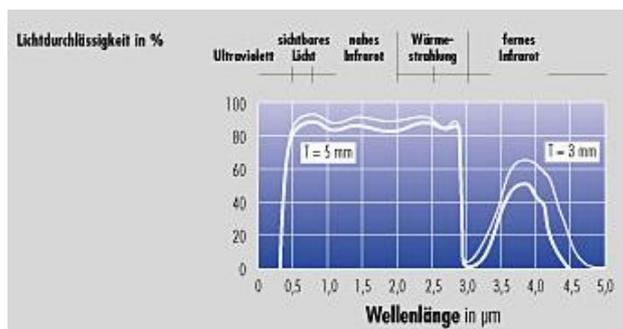
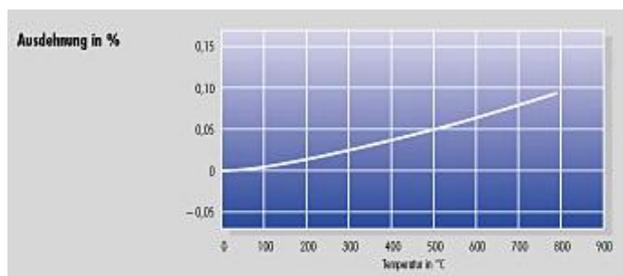
### Lichtdurchlässigkeit

[Oberflächenbeschaffenheit](#)

[Flache Scheiben/Beschichtete Glaskeramik/Einbaurichtlinien](#)

#### Technische Daten

|                                |  |  |
|--------------------------------|--|--|
| Ausdehnungskoeffizient         | · 10 <sup>-7</sup> /K                      | (30 - 380° C) – 6<br>(30 - 750° C) – 3 |
| Temperaturwechselbeständigkeit | °C   | 800                                    |
| Maximale Betriebstemperatur    | °C   | kontinuierlich 700<br>kurzzeitig 800   |
| Wärmeleitfähigkeit             | W/m · K (25° C)                            | 1,51                                   |
| Spezifische Wärme              | J/kg · K                                   | 712                                    |
| Dichte                         | g/cm <sup>3</sup>                          | 2,51                                   |
| Biege- und Schlagfestigkeit    | entsprechen den Eigenschaften von Gussglas |  |



# ROBAX® Glass Ceramic Panels

Technical Delivery Specification TL 1 00 05 51 - 00

**SCHOTT**  
**ROBAX®**

ROBAX® Glass Ceramic Panels

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## 1. Description, Range of Application and Validity

### 1.1 Description

ROBAX® glass ceramic panels consist of a transparent glass ceramic material. Because of its material characteristics the product is designed for the use as thermal window in fireplaces. Other technical applications and shapes have to be proved separately.

### 1.2 Range of Application

This technical delivery specification applies to ROBAX® glass ceramic panels (delivery form: flat stock-size sheets, cut-to-size-panels and bent panels) for applications which require a low thermal expansion and transparency:

- electric, oil or gas stoves
- conventional heated fireplaces and room heaters (wood, coal, pellets, ...)
- baking ovens
- special applications on request

### 1.3 Range of Validity

This technical delivery specification applies to the commercial relationship between the Business Unit Home Tech and its customers.

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## 2. Technical Features

### 2.1 General Remarks

All data stated in this technical delivery specification are to be seen as guideline values. Those values, for which no generally valid measuring method exist or which are not generally defined (e.g. by a technical standard), are specified and explained.

### 2.2 Appearance

- Transparent, slightly coloured due to the material composition and production process
- Surface appearance: plane, slightly textured due to the production process

### 2.3 Mechanical Characteristics

#### 2.3.1 Density

$\rho$  approx. 2.6 g / cm<sup>3</sup>

#### 2.3.2 Modulus of Elasticity

E approx. 93 × 10<sup>3</sup> MPa

#### 2.3.3 Poisson's Ratio

$\mu$  approx. 0.25

#### 2.3.4 Bending Strength

The bending strength testing is to be accomplished according to DIN EN 1288 part 5 (R45).

$\bar{\sigma}_{bB}$  approx. 35 MPa

#### 2.3.5 Impact Resistance

The impact resistance of ROBAX® depends on the kind of installation, the size and thickness of the panel, the kind of impact, the geometry of the panel and especially here on the drilled holes and their position on the ROBAX® panel.

Therefore information regarding the impact resistance can only be given with knowledge of the respective application (especially in combination with the technical standards regarding impact resistance that have to be met for single applications). Corresponding guideline values on request.

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## 2.4 Thermal Characteristics

### 2.4.1 Coefficient of Mean Linear Expansion

$$\alpha_{(20 - 700^{\circ}\text{C})} \quad (0 \pm 0.5) \times 10^{-6} / \text{K}$$

### 2.4.2 Mean Specific Thermal Capacity

$$c_{p(20 - 100^{\circ}\text{C})} \quad \text{approx. } 0.8 \times 10^3 \text{ J / (kg} \cdot \text{K)}$$

### 2.4.3 Thermal Conductivity

$$\lambda_{(90^{\circ}\text{C})} \quad \text{approx. } 1.6 \text{ W / (m} \cdot \text{K)}$$

### 2.4.4 Resistance to Temperature Differences (RTD)

Resistance of the panel to temperature differences between heated zone and cold panel edge (room temperature).

No cracking due to thermal stress at  $T_{\text{es, max}}^{1)} \leq 700^{\circ}\text{C}$

### 2.4.5 Thermal Shock Resistance

Resistance of the panel to thermal shock when the hot panel is quenched with cold water (room temperature).

No cracking due to thermal stress at  $T_{\text{es, max}}^{1)} \leq 700^{\circ}\text{C}$

### 2.4.6 Temperature / Time Load Capacity (under consideration of items 2.4.4 and 2.4.5)

The temperature / time load capacity specifies the maximum permissible temperature for given load times for the fireplace panels, below which no cracking due to thermal stress occurs.

The value pairs specified in the following [table 2.1](#) are relevant to the practical use of the glass ceramic material as fireplace panel. The temperature values refer to the hottest point on the exterior side of the panel ( $T_{\text{es, max}}$ ) because this temperature can be measured more easily and more reliably.

<sup>1)</sup>  $T_{\text{es, max}}$ : Maximum temperature on the exterior side of the panel, that means the reverse side of the heat source, at the hottest point

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| Load temperature $T_{es, max}$ <sup>1)</sup> | Load time |
|--|-----------|
| 560°C (1040°F)                               | 5000 hr   |
| 610°C (1130°F)                               | 1000 hr   |
| 660°C (1220°F)                               | 100 hr    |
| 710°C (1310°F)                               | 10 hr     |
| 760°C (1400°F)                               | 5 hr      |

**Table 2.1:** Temperature / time load capacity for ROBAX® panels

**Note:**

For ROBAX® fireplace panels the temperature / time load capacity specified in table 2.1 must be maintained. It must be ensured that this temperature / time load capacity is not exceeded during use, to prevent cracking due to thermal stress.

The temperature / time load data for even temperature distributions within an entire glass ceramic panel (e.g. homogeneous heating conditions in a testing furnace) are given in [table 2.2](#). This data is to be seen purely as characteristic data for the glass ceramic material itself. It is not typical for use of the glass ceramic material as fireplace panels, which have a temperature distribution totally different from evenness. The temperatures refer to the homogeneous heating of the ROBAX® panel ( $T_{hom}$ ).

| Load temperature $T_{hom}$ <sup>2)</sup> | Load time |
|--|-----------|
| 700°C (1292°F)                           | 6000 hr   |
| 750°C (1382°F)                           | 750 hr    |
| 775°C (1427°F)                           | 275 hr    |
| 800°C (1472°F)                           | 100 hr    |
| 825°C (1517°F)                           | 35 hr     |

**Table 2.2:** Temperature / time load capacity for uniformly heated ROBAX® panels

<sup>1)</sup>  $T_{es, max}$ : Maximum temperature on the exterior side of the panel, that means the reverse side of the heat source, at the hottest point

<sup>2)</sup>  $T_{hom}$ : Homogenous temperature, i.e. material temperature under homogeneous heating conditions

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## 2.5 Chemical Characteristics of Base Material

### 2.5.1 Acid Resistance

DIN 12116

at least class S3

### 2.5.2 Alkaline Resistance

based on ISO 695

at least class A2

### 2.5.3 Hydrolytic Class

DIN ISO 719

class HGB 1

### 2.5.4 Change of Surface due to Use

ROBAX® has a good resistance against chemical surface attack. In isolated cases and under special critical conditions, e.g. aggressive exhaust gases (acidification at high temperatures) changes of the surface may occur. For such applications practice tests have to be carried out before being used.

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## 3. General Dimensional Tolerances and Material Characteristics

The following describes characteristics which are valid for all four product groups (stock-size sheets, cut-to-size panels, round bent and angular bent panels). With regard to stock-size sheets all of the following characteristics (with exception of flatness, see item 4.1) refer to the net-size as agreed on with the customer.

### 3.1 Dimensional Tolerances

| Characteristics / Areas / Location                    | Tolerance            |
|---|----------------------|
| Thickness $t$<br><br>$t = 3.0 / 4.0 / 5.0 \text{ mm}$ | $\pm 0.2 \text{ mm}$ |

Table 3.1: Dimensional tolerances

### 3.2 Material Characteristics

Visual inspection in the normal installation position without visual aids and illumination of approx. 800 Lux when viewed from a minimum distance of 1 m.

The inspection shall be executed with a background in the colour of fireclay bricks:

Light ivory RAL-1015.

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## 3.2.1 Bubbles

Bubbles are gaseous inclusions within the glass ceramic material. Closed bubbles can appear as low-spots on the surface depending on their size and position within the glass. Open bubbles are open towards the panel surface and are not permissible if bigger than 1 mm. The production of material totally free of bubbles is not possible due to the production process. [Table 3.2](#) contains the permissible number of closed bubbles in dependence of their length and the panel size.

| Characteristic's Length $L$ [mm] | Panel Size $A$           |  |  |   |
|----------------------------------|--------------------------|--|--|---|
|                                  | $A \leq 20 \text{ dm}^2$ | $20 \text{ dm}^2 < A \leq 40 \text{ dm}^2$ | $40 \text{ dm}^2 < A \leq 80 \text{ dm}^2$ | $80 \text{ dm}^2 < A \leq 150 \text{ dm}^2$ |
| $L \leq 1.0$                     | unconsidered             | unconsidered                               | unconsidered                               | unconsidered                                |
| $1.0 < L \leq 2.0$               | 2 <sup>1)</sup>          | 6 <sup>1)</sup>                            | 12 <sup>1)</sup>                           | 33  |
| $2.0 < L \leq 4.0$               | 1 <sup>1)</sup>          | 2 <sup>1)</sup>                            | 4 <sup>1)</sup>                            | 20  |
| $4.0 < L \leq 8.0$               | 0                        | 0  | 0  | 13  |
| $8.0 < L$                        | 0                        | 0  | 0  | 0   |

<sup>1)</sup> The distance between two adjacent characteristics must be minimum 200 mm.

[Table 3.2:](#) Permissible number of closed bubbles per panel

## 3.2.2 Solid Inclusions and Stains

Solid inclusions are inhomogeneities within the glass ceramic material. Stains are deviations of the surface which are easily visible under normal inspection conditions. Both characteristics cannot be completely avoided due to the production process. [Table 3.3](#) contains the permissible number of solid inclusions and stains in dependence of their length and the panel size.

| Characteristic's Length $L$ [mm] | Panel Size $A$           |  |  |   |
|----------------------------------|--------------------------|--|--|---|
|                                  | $A \leq 20 \text{ dm}^2$ | $20 \text{ dm}^2 < A \leq 40 \text{ dm}^2$ | $40 \text{ dm}^2 < A \leq 80 \text{ dm}^2$ | $80 \text{ dm}^2 < A \leq 150 \text{ dm}^2$ |
| $L \leq 0,5$                     | unconsidered             | unconsidered                               | unconsidered                               | unconsidered                                |
| $0.5 < L \leq 2.0$               | 0                        | 3 <sup>1)</sup>                            | 6 <sup>1)</sup>                            | 30  |
| $2.0 < L \leq 4.0$               | 0                        | 0  | 1 <sup>1)</sup>                            | 3   |
| $4.0 < L$                        | 0                        | 0  | 0  | 0   |

<sup>1)</sup> The distance between two adjacent characteristics must be minimum 200 mm.

[Table 3.3:](#) Permissible number of solid inclusions and stains per panel

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### 3.2.3 Scratches

The delivery of ROBAX® panels totally free of scratches is not possible due to technical reasons. It has to be distinguished between slight scratches (scratches not detectable with finger nail) and strong scratches (scratches detectable with finger nail). [Table 3.4](#) contains the permissible number of scratches in dependence of their length and the panel size.

| Characteristic's Length $L$ [mm] | Panel Size $A$           |  |  |   |
|----------------------------------|--------------------------|--|--|---|
|                                  | $A \leq 20 \text{ dm}^2$ | $20 \text{ dm}^2 < A \leq 40 \text{ dm}^2$ | $40 \text{ dm}^2 < A \leq 80 \text{ dm}^2$ | $80 \text{ dm}^2 < A \leq 150 \text{ dm}^2$ |
| <b>Slight Scratches:</b>         |                          |  |  |   |
| $L \leq 10$                      | unconsidered             | unconsidered                               | unconsidered                               | unconsidered                                |
| $10 < L$                         | 1 <sup>1)</sup>          | 2 <sup>1)</sup>                            | 4 <sup>1)</sup>                            | 20  |
| <b>Strong Scratches:</b>         |                          |  |  |   |
| $L \leq 10$                      | 1 <sup>1)</sup>          | 2 <sup>1)</sup>                            | 4 <sup>1)</sup>                            | 20  |
| $10 < L$                         | 0                        | 0  | 0  | 0   |

<sup>1)</sup> The distance between two adjacent characteristics must be minimum 200 mm.

**Table 3.4:** Permissible number of scratches per panel

### 3.2.4 Pits

ROBAX® panels may show pits. These pits must not be recognizable during a visual inspection according to the conditions for visual inspections as described in item 3.2.

### 3.2.5 Other Characteristics

If the panel - when inspected according to the conditions for visual inspections as described in item 3.2 - shows a number of defects which impair the aesthetic appearance SCHOTT and the customer will agree on limit values for the respective characteristics and, if necessary, limit samples will be defined.

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## 4. Stock-Size Sheets

Stock-size sheets are large-size glass ceramic panels without any further processing, especially without edge processing. They serve as base material for cut-to-size panels.

### 4.1 Dimensional Tolerances

| Characteristics / Areas / Location  | Tolerance  |
|---|--|
| <b>Edge length of stock-size sheet</b><br><br>Usable length:<br>Usable width: | at least 1580 mm<br>at least 840 mm  |
| <b>Flatness of stock-size sheet</b><br><br>Flatness                           | $\leq 0,3 \% \times \text{measuring length}$<br>(Measuring length at least 500 mm) |

Table 4.1: Dimensional tolerances for stock-size sheets

### 4.2 Material Characteristics

The material characteristics comply with the specifications of item 3.2, incl. subitems.

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## 5. Cut-to-Size Panels

### 5.1 Dimensional Tolerances

| Characteristics / Areas / Location  | Tolerance  |
|---|--|
| <b>Edge length <math>l</math></b><br>$l \leq 500$ mm<br>$l > 500$ mm<br>Special designs<br>(contour shapes)   | $\pm 1.0$ mm<br>$\pm 1.5$ mm<br>as per separate agreement    |
| <b>Corner radius <math>r</math></b><br>$r \leq 20$ mm<br>$r > 20$ mm  | $\pm 1.5$ mm<br>$\pm 2.0$ mm                                 |
| <b>Squareness of cut-to-size panels <math>a</math></b><br>(according to <a href="#">fig. 5.1</a> )<br>Edge length $\leq 500$ mm<br>Edge length $> 500$ mm   | $a \leq 1.0$ mm<br>$a \leq 1.5$ mm                           |
| <b>Flatness of cut-to-size panels</b><br>Flatness   | $\leq 0,3\% \times D$<br>$D$ : diagonal of cut-to-size panel |
| <b>Drilled hole diameter <math>d_H</math></b><br>$4 \text{ mm} \leq d_H \leq 20 \text{ mm}$<br>$20 \text{ mm} < d_H \leq 60 \text{ mm}$   | $\pm 0,2$ mm<br>$\pm 0,5$ mm                                 |
| <b>Position of drilled hole</b> <ul style="list-style-type: none"> <li>Deviation between drilled hole centre axis and panel centre axis</li> <li>Deviation between drilled hole centre axis of adjacent drilled holes (max. distance 500 mm)</li> </ul> | $\pm 1,5$ mm<br>$\pm 1,0$ mm                                 |

**Table 5.1:** Dimensional tolerances for cut-to-size panels

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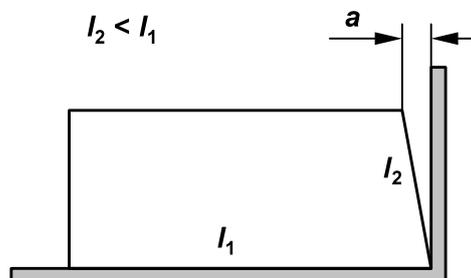


Fig. 5.1: Squareness measurement

## 5.2 Edge Finish

The edges of flat cut-to-size panels are processed according to DIN 1249, e.g. either arrissed or round ground to size.

ROBAX® panels may show small chippings at the edges. The maximum permissible size of these chippings is 1.5 mm when measured from the outer edge of the panel.

ROBAX® panels with V-shaped edge defects are not permissible.

## 5.3 Material Characteristics

The material characteristics comply with the specifications of item 3.2, incl. subitems.

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## 6. Round Bent Panels

### 6.1 Dimensional and Form Tolerances

| Characteristics / Areas / Location  | Tolerance   |
|---|---|
| <b>Panel height <math>h</math></b><br>$h \leq 500$ mm<br>$500 \text{ mm} < h \leq 600$ mm<br>$600 \text{ mm} < h$   | $\pm 1.0$ mm<br>$\pm 1.5$ mm<br>Determination according to initial sample           |
| <b>Arc length <math>l_A</math></b><br>$l_A \leq 500$ mm<br>$l_A > 500$ mm   | $\pm 1.5$ mm<br>$\pm 2.0$ mm  |
| <b>Corner radius <math>r</math></b><br>$r \leq 20$ mm<br>$r > 20$ mm  | $\pm 1.5$ mm<br>$\pm 2.0$ mm  |
| <b>Sagging at panel edge <math>s_h</math></b><br>$h \leq 500$ mm<br>$500 \text{ mm} < h \leq 600$ mm<br>$600 \text{ mm} < h$  | $s_h \leq 1.5$ mm<br>$s_h \leq 2.0$ mm<br>Determination according to initial sample |
| <b>Drilled hole diameter <math>d_H</math></b><br>$4 \text{ mm} \leq d_H \leq 20$ mm<br>$20 \text{ mm} < d_H \leq 60$ mm   | $\pm 0.2$ mm<br>$\pm 0.5$ mm  |
| <b>Position of drilled hole</b> <ul style="list-style-type: none"> <li>• Deviation between drilled hole centre axis and panel centre axis</li> <li>• Deviation between drilled hole centre axis of adjacent drilled holes (max. distance 500 mm)</li> </ul> | $\pm 1.5$ mm<br>$\pm 1.0$ mm  |

**Table 6.1:** Dimensional and form tolerances for round bent panels (see also [fig. 6.1](#))

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Table 6.2 contains the permissible overall torsion values of round bent panels.

|  | Panel Size A             |  |                       |
|--|--------------------------|--|-----------------------|
|  | $A \leq 20 \text{ dm}^2$ | $20 \text{ dm}^2 < A \leq 40 \text{ dm}^2$ | $40 \text{ dm}^2 < A$ |
| Permissible overall torsion $s_T$ [mm] | 2.5                      | 4  | 5                     |

Table 6.2: Permissible overall torsion of round bent panels (see also fig. 6.1)

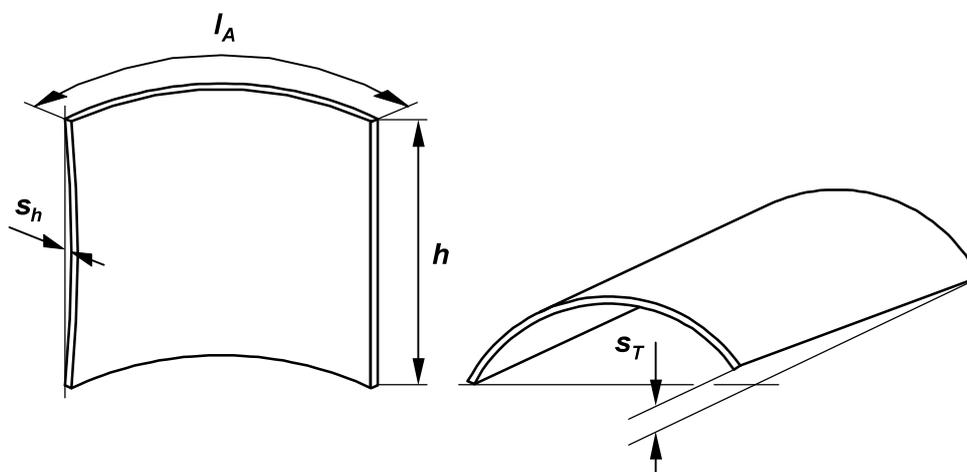


Fig. 6.1: Round bent ROBAX® panels

All geometric tolerances are specified by means of a two-dimensional enveloping contour. For testing the geometric tolerances a flat plastic gauge with a defined contour slot is used. The geometry of the contour slot is determined by the radius of curvature of the panel  $R_{soll}$ , by the arc length  $I_A$  and by the tolerance of the contour slot widths  $s_1$ ,  $s_2$  (see fig. 6.2). If required the drawing of the contour slot gauge can be provided for the customer.

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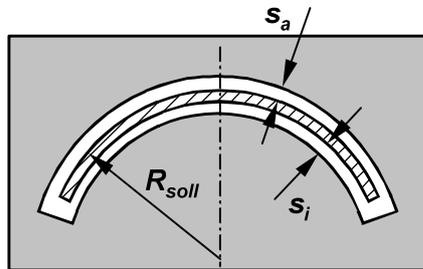


Fig. 6.2: Contour slot gauge geometry for round bent ROBAX® panels

The tolerances of the contour slot widths for round bent panels are given in [table 6.3](#).

| Aperture angle<br>$\alpha_B$          | Arc length $l_A$                           |         |  |         |   |         |
|---------------------------------------|--|---------|--|---------|---|---------|
|                                       | $185 \text{ mm} < l_A \leq 400 \text{ mm}$ |         | $400 \text{ mm} < l_A \leq 600 \text{ mm}$ |         | $600 \text{ mm} < l_A \leq 1100 \text{ mm}$ |         |
|                                       | $s_i$                                      | $s_a$   | $s_i$                                      | $s_a$   | $s_i$                                       | $s_a$   |
| $\alpha_B \leq 130^\circ$             | 1.0 mm                                     | 1.0 mm  | 1.25 mm                                    | 1.25 mm | 1.25 mm                                     | 1.25 mm |
| $130^\circ < \alpha_B \leq 180^\circ$ | 1.25 mm                                    | 1.25 mm | 1.5 mm                                     | 1.5 mm  | 1.5 mm                                      | 1.5 mm  |

Table 6.3: Tolerances of the contour slot widths  $s_i$ ,  $s_a$  for round bent panels

The glass ceramic panel must easily fit into the contour slot gauge.

## 6.2 Material Characteristics

The material characteristics comply with the specifications of item 3.2, incl. subitems.

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## 7. Angular Bent Panels

### 7.1 Dimension and Form Tolerances

| Characteristics / Areas / Location   | Tolerance   |
|--|---|
| Leg length $l_1, l_3$  | $\pm 2.0$ mm  |
| Middle section length $l_2$  | $\pm 1.0$ mm  |
| Panel height $h$<br>$h \leq 500$ mm<br>$500 \text{ mm} < h \leq 600$ mm<br>$600 \text{ mm} < h$  | $\pm 1.0$ mm<br>$\pm 1.5$ mm<br>Determination according to initial sample           |
| Corner radius $r$<br>$r \leq 20$ mm<br>$r > 20$ mm   | $\pm 1.5$ mm<br>$\pm 2.0$ mm  |
| Sagging at leg edge $s_{l1}, s_{l3}$   | $s_{l1}, s_{l3} \leq 2.0$ mm  |
| Sagging at middle section edge $s_{l2}$  | $s_{l2} \leq 2.0$ mm  |
| Sagging at panel edge $s_h$<br>$h \leq 500$ mm<br>$500 \text{ mm} < h \leq 600$ mm<br>$600 \text{ mm} < h$   | $s_h \leq 1.5$ mm<br>$s_h \leq 2.0$ mm<br>Determination according to initial sample |
| Drilled hole diameter $d_H$<br>$4 \text{ mm} \leq d_H \leq 20$ mm<br>$20 \text{ mm} < d_H \leq 60$ mm  | $\pm 0.2$ mm<br>$\pm 0.5$ mm  |
| Position of drilled hole <ul style="list-style-type: none"> <li>Deviation between drilled hole centre axis and panel centre axis</li> <li>Deviation between drilled hole centre axis of adjacent drilled holes (max. distance 500 mm)</li> </ul> | $\pm 1.5$ mm<br>$\pm 1.0$ mm  |

**Table 7.1:** Dimension and form tolerances for angular bent panels (see also [fig. 7.1](#))

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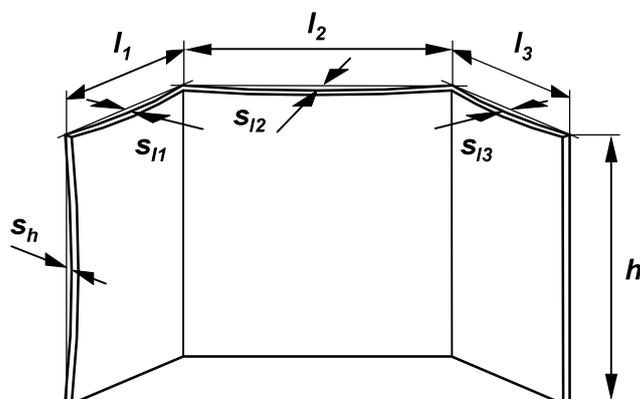
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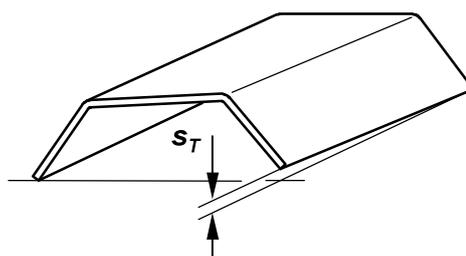


**Fig. 7.1:** Angular bent ROBAX® panels

**Table 7.2** contains the permissible overall torsion values of angular bent panels.

|  | Panel Size $A$           |  |                       |
|--|--------------------------|--|-----------------------|
|  | $A \leq 20 \text{ dm}^2$ | $20 \text{ dm}^2 < A \leq 40 \text{ dm}^2$ | $40 \text{ dm}^2 < A$ |
| Permissible overall torsion $s_T$ [mm] | 2.5                      | 4  | 5                     |

**Table 7.2:** Permissible overall torsion of angular bent panels (see also [fig. 7.2](#))



**Fig. 7.2:** Overall torsion of an angular bent ROBAX® panel

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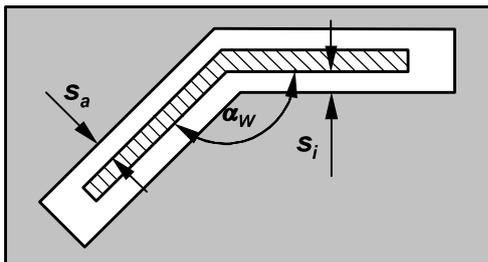
# ROBAX® Glass Ceramic Panels

Technical Delivery Specification TL 1 00 05 51 - 00

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All geometric tolerances are specified by means of a two-dimensional enveloping contour. For testing the geometric tolerances a flat plastic gauge with a defined contour slot is used. The geometry of the slot is determined by the edge lengths  $l_1$ ,  $l_2$ , and  $l_3$ , by the bending angle  $\alpha_W$  and by the tolerances of the contour slot widths  $s_i$ ,  $s_a$  (see [fig. 7.1, 7.2, 7.3 and 7.4](#)). If required the drawing of the contour slot gauge can be provided for the customer.



**Fig. 7.3:** Contour slot gauge geometry for single angular bent ROBAX® panels

The tolerances of the contour slot widths for single angular bent panels are given in [table 7.3](#).

| Bending angle $\alpha_W$             | Sum of leg lengths $L$ |        |                       |        |                        |        |
|--------------------------------------|------------------------|--------|-----------------------|--------|------------------------|--------|
|                                      | 180 mm < $L$ ≤ 440 mm  |        | 440 mm < $L$ ≤ 900 mm |        | 900 mm < $L$ ≤ 1300 mm |        |
|                                      | $s_i$                  | $s_a$  | $s_i$                 | $s_a$  | $s_i$                  | $s_a$  |
| $90^\circ < \alpha_W \leq 160^\circ$ | 1.0 mm                 | 1.0 mm | 1.5 mm                | 1.5 mm | 2.0 mm                 | 2.0 mm |

**Table 7.3:** Tolerances of the contour slot widths  $s_i$ ,  $s_a$  for single angular bent panels

The glass ceramic panel must easily fit into the slot gauge.

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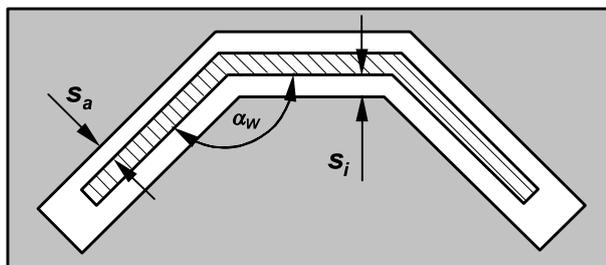
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The contour slot gauge geometry as shown in [fig. 7.4](#) is valid for double angular bent panels.



**Abb. 7.4:** Slot gauge geometry for double angular bent ROBAX® panels

The tolerances of the contour slot widths for double angular bent panels are given in [table 7.4](#):

| Bending angle $\alpha_W$ | Longest leg length $l_{max}$ |        |                          |         |                          |        |
|--------------------------|------------------------------|--------|--------------------------|---------|--------------------------|--------|
|                          | 30 mm < $l \leq 100$ mm      |        | 100 mm < $l \leq 200$ mm |         | 200 mm < $l \leq 340$ mm |        |
|                          | $s_i$                        | $s_a$  | $s_i$                    | $s_a$   | $s_i$                    | $s_a$  |
| $110^\circ < \alpha_W$   | 1,0 mm                       | 1,0 mm | 1,25 mm                  | 1,25 mm | 1,5 mm                   | 1,5 mm |

**Table 7.4:** Tolerances of the contour slot widths  $s_i$ ,  $s_a$  for double angular bent panels

The glass ceramic panel must easily fit into the slot gauge.

## 7.2 Material Characteristics

The material characteristics comply with the specifications of item 3.2, incl. subitems.

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## 8. Transport, Storage and Handling

To avoid damage, it is necessary for the panels to be handled properly as well as transported and stored only vertically secured, and protected against touching each other by suitable intermediate layers (paper, cardboard, cork or PE foamfoils).

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# ROBAX® Glass Ceramic Panels

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## 9. Installation Guidelines

The same conditions apply to the installation and the handling of ROBAX® panels as are generally valid for handling glass and glass ceramic parts.

- The **different thermal expansion** between the various frame materials and the ROBAX® panel has to be taken into account for the complete construction. Furthermore the possible production tolerances of frame and panel have to be considered.
- For installation it is necessary to use a sufficiently **low distortion frame construction**. As a minimal distortion of the frame construction cannot be excluded a **temperature stable, permanently resilient gasket** (e.g. fibre glass cloth or mineral fibre cloth) is required in order to prevent any transfer of distortions from the frame construction onto the ROBAX® panel. Any direct contact between glass ceramics and metal has to be avoided.
- If for constructive reasons a pressing of the panel in the frame is required the **contact pressure must be applied uniformly (never at points only)** over the entire edge area of the panel.

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## 10. Procedures if Deviations Occur

### 10.1 Basic Action

Deviations should be handled in the most cost-effective manner for both partners. Deviations are estimated according to the state of the products at time of delivery. Changes in the material which occur during further processing of ROBAX® glass ceramic panels exclude warranty claims of the recipient against SCHOTT.

### 10.2 Obligation of Recipient to Provide Information

SCHOTT requires the following data for reporting, testing and evaluating deviations:

- SCHOTT order number
- Pallet voucher with production order number
- Warehouse unit number
- Delivery quantity affected
- Complaint quantity with article number
- Reasons for complaint
- Results of random sample tests

### 10.3 Recipient's Storage Obligation

All parts with characteristic values deviating from the specifications and complained about by the recipient must be stored by the recipient until final clarification of the facts and made available to SCHOTT upon request. If such parts are scrapped by the recipient without written authorization from SCHOTT or if they are no longer available for other reasons, all warranty rights regarding such parts shall be null and void.

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**GLASFIBERPRODUKTER  
TEKNISKE DATA**

Basismaterialet i **STEFFCA glasfiberprodukter** består af 6 - 9 mikron "E" glasfibertråde som kan volumineres, tekstureres, tvindes, forstærkes med ståltråde osv.  
Produkterne er uorganiske, sterile, ildfaste, helt asbestfri, indeholder ingen giftstoffer eller tungmetaller, og forårsager ikke hudirritation.

**"E" GLASFIBER - SAMMENSÆTNING**

|   |           |
|---|-----------|
| SiO <sub>2</sub> .....                                  | 53-55 %   |
| Al <sub>2</sub> O <sub>3</sub> .....                    | 14-15,5 % |
| CaO - MgO .....   | 20-24 %   |
| B <sub>2</sub> O <sub>3</sub> .....                     | 6,5-9 %   |
| Fe <sub>2</sub> O <sub>3</sub> - TiO <sub>2</sub> ..... | < 1 %     |
| Na <sub>2</sub> O-H <sub>2</sub> O .....                | < 1 %     |

**"E" GLASFIBER - GENERELLE EGENSKABER**

|                                 |                                   |
|---------------------------------|-----------------------------------|
| <b>Farve:</b> .....             | <b>HVID</b>                       |
| Max. temperatur .....           | 550 °C                            |
| Smeltepunkt .....               | 1200 °C                           |
| Fiberdiameter .....             | 6-9 mikron                        |
| Trækstyrke - nyt filament ..... | 3400 MPa                          |
| Young's modul .....             | 74000 MPa                         |
| Varmeledningsevne .....         | 1,0 W/m °K                        |
| Reaktion på ild .....           | ildfast                           |
| Glødetab .....                  | < 1,5%                            |
| Dielektrisk stivhed .....       | 60-100 kV/mm                      |
| Opløsningsmiddelægthed .....    | god                               |
| Basefasthed .....               | god                               |
| Syrefasthed .....               | god - bortset fra fluorbrintesyre |

**"E" GLASFIBERPRODUKTER - GENERELLE EGENSKABER**

- stor mekanisk styrke
- gode elektriske egenskaber
- ildfaste
- lav varmeledningsevne
- god modstandsevne over for kemiske stoffer
- høj termisk modstand
- god fleksibilitet

**MAX TEMPERATUR** ..... **550 °C**

**STEFFCA GLASFIBERPRODUKTER - SORTIMENT**

Snoede pakning - omflettede pakning - isolerende bånd - flettede pakninger i runde, firkantede og rektangulære dimensioner - vævet bændel - selvklæbende bændel - bånd - selvklæbende bånd - stigebånd - dielektrisk tape - lodde puder - rå, silikonecoatede, HT-behandlede, aluminiserede, grafitiserede, karamelliserede, teflonbelagte, - glasklæder - afdækninger

**VETRO-REF:  
GLASFIBERPRODUKTER MED SPECIEL HT-IMPRÆGNERING**

**Glasfiberprodukter** kan imprægneres med speciel ildfast vermiculit for at øge deres resistens over for høje temperaturer og alle slags termisk chok op til 1000°C og for at reducere spild af glasfiber og pulver under håndteringen.  
STEFFCA's "VETRO-REF" produkter er meget fleksible og modstandsdygtige over for gnister, svejsesprøjt og smeltet metal.

**VETRO-REF produkternes farve** ..... **guld**  
Imprægneringens max termiske fasthed ved kontinuerlig anvendelse ..... 700° C  
Imprægneringens max termiske fasthed ved kortvarige påvirkninger ..... 1000 °C

## V-1100 (600) Vermiculite insulating slabs

for hot-face and back-up insulation - up to 1100°C (2012°F)



|  |                                |                      |
|--|--------------------------------|----------------------|
| Maximum service temperature  | °C                             | 1100                 |
|  | °F                             | 2012                 |
| Bulk density, dry  | kg/m <sup>3</sup>              | 600                  |
|  | lbs/cu.ft.                     | 37.5                 |
| Compressive strength (EN 1094-5: 1995)<br>@ room temperature   | MPa                            | 4.2                  |
|  | lbs/sq.in.                     | 609                  |
| Modulus of rupture (EN 993-6: 1995)  | MPa                            | 1.6                  |
|  | lbs/sq.in.                     | 232                  |
| Total porosity (EN 1094-4: 1995)   | %                              | 76                   |
| Specific heat  |                                |                      |
|  | kJ/(kg×K)                      | 0.94                 |
|  | BTU/(lb×°F)                    | 0.224                |
| Coefficient of reversible thermal expansion (BS 1902: section 5.3: 1990)<br>@ 20°C-750°C (68°F-1382°F) | K <sup>-1</sup>                | 11×10 <sup>-6</sup>  |
|  | °F <sup>-1</sup>               | 6.1×10 <sup>-6</sup> |
| Resistance to thermal shock (EN 993-11: 1998)<br>heating to 950°C (1742°F)                             | cycles                         | >10                  |
| Linear reheat shrinkage (EN 1094-6: 1999)<br>@ 1000°C  | %                              | 1.0                  |
| @ 1100°C   | %                              |                      |
| Pyrometric cone equivalent (ASTM C24-89 ORTON cones)   | °C                             | 1300                 |
|  | °F                             | 2372                 |
| Thermal conductivity (ASTM C-182)  |                                |                      |
| mean temp. @ 200°C   | W/(m×K)                        | 0.15                 |
| mean temp. @ 400°C   | W/(m×K)                        | 0.16                 |
| mean temp. @ 600°C   | W/(m×K)                        | 0.19                 |
| mean temp. @ 800°C   | W/(m×K)                        | -                    |
| mean temp. @ 392°F   | BTU/(sq.ft.×h×°F/in.)          | 1.04                 |
| mean temp. @ 752°F   | BTU/(sq.ft.×h×°F/in.)          | 1.11                 |
| mean temp. @ 1112°F  | BTU/(sq.ft.×h×°F/in.)          | 1.32                 |
| mean temp. @ 1472°F  | BTU/(sq.ft.×h×°F/in.)          | -                    |
| Chemical analysis, typical   | %                              |                      |
| Silica   | SiO <sub>2</sub>               | 47                   |
| Titanium dioxide   | TiO <sub>2</sub>               | 0.5                  |
| Ferric oxide   | Fe <sub>2</sub> O <sub>3</sub> | 4                    |
| Alumina  | Al <sub>2</sub> O <sub>3</sub> | 7                    |
| Magnesium oxide  | MgO                            | 21                   |
| Calcium oxide  | CaO                            | 2                    |
| Sodium oxide   | Na <sub>2</sub> O              | 0.5                  |
| Potassium oxide  | K <sub>2</sub> O               | 11                   |
| Loss on ignition 1025°C (1877°F)   | LOI                            | 7                    |
| Colour   |                                | sand                 |

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Data are average results of tests conducted under standard procedures and are subject to variation. Data contained in this data sheet are supplied in good faith as a technical service and are subject to change without notice. Misprint and errors excepted.

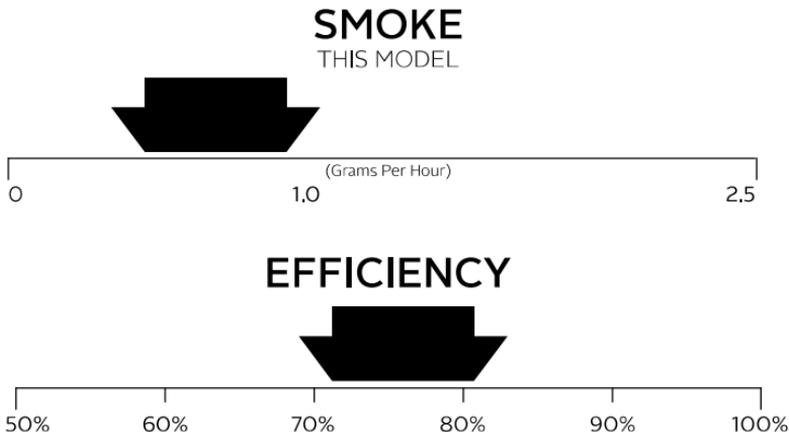
Skamol A/S is DS/EN ISO 9001 certified.

March 2004

Manufactured by: Morsø  
Model: 6100 B series

U.S. ENVIRONMENTAL PROTECTION AGENCY

Certified to comply with 2020 particulate emission standards using cord wood.



Particulate emission using ASTM E3053-17 cordwood test method:

**Emission**  
**0.67 g/h**

Wood heaters with higher efficiencies cost less to operate.

**HEAT OUTPUT**  
**14,107 to 19,308 Btu/Hr**

Use this to choose the right size appliance for your needs.  
ASK DEALER FOR HELP

This wood heater needs periodic inspection and repair for proper operation. Consult the owner's manual for further information. It is against federal regulations to operate this wood heater in a manner inconsistent with the operating instructions in the owner's manual.













morsø



# Installation and Operating Instructions

## Morsø 6100 B

For use in North America



Save these instructions

MORSØ JERNSTØBERI A/S . DK-7900 NYKØBING MORS  
E-Mail: [stoves@morsoe.com](mailto:stoves@morsoe.com) · Website: [www.morsoe.com](http://www.morsoe.com)

## Enjoy your new Morsø stove!

**We congratulate you on your choice of a Morsø stove. Morsø has been producing some of the world's best stoves since 1853. If you follow this installation- and operating instruction carefully, we can assure you many years of warmth and pleasure.**

### Contents

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Read this entire manual before you install and use your new room heater. If this room heater is not properly installed, a house fire may result. To reduce the risk of fire, follow the installation instructions. Failure to follow instructions may result in property damage, bodily injury, or even death.

Contact local building officials about restrictions and installation inspection requirements in your area.

Save these instructions

### Optional Accessories

A wide range of accessories (such as handling gloves, fireside tools, glass cleaner and heat-proof paint) are available for use with your Morsø stove. They help with day-to-day running and maintenance. Contact your Morsø dealer for more information.

The Morsø 6100 B series meets the U.S. Environmental Protection Agency's emission limits for wood heaters sold on or after May 15, 2020

The Morsø 6100 B series have been tested by OMNI-Test Laboratories, Inc. The test standards are UL-1482-2012 (R2015) for the United States and ULC-S627-00 for Canada.



**The stove is listed for burning wood only. Do not burn other fuels.**

Under specific test conditions this heater has been shown to deliver heat at rates ranging from 14,107 to 19,308 Btu/hr. This appliance was determined to have an average higher heating efficiency value of 76% when tested in accordance with CSA B415.1

This wood heater needs periodic inspection and repair for proper operation. It is against federal regulations to operate this wood heater in a manner inconsistent with operating instructions in this manual.



### Cast iron

Cast iron is a live material. There are no two ovens that are identical. This is partly due to the tolerances of the casting process, partly because the ovens are a work of craftsmanship. Minor unevennesses may also occur in the cast iron surface.

## 1.0 Installation of your Morsø stove

Installation of woodburning stoves must be safe and legal.

The installation must conform standard CAN/CSA-B365, Installation Code For Solid-Fuel-Burning Appliances and Equipment. Make-shift compromises during installation can have consequences, the installation of the woodburning stoves must be safe and legal.

If your Morsø stove is not installed correctly, it may cause a house fire. To reduce the risk of fire, the installation instructions must be followed carefully. Contact the local building officials about restrictions and installation inspection in your area.

**Before you start installing your stove, make sure that:**

- The stove and chimney connection are placed far enough from combustible materials to meet all clearance requirements.
- The floor protection must be adequate and must be made correctly according to the requirements.

All necessary approvals are needed from the local building officials.

The data plate, which is located on the back of the stove, provides information regarding safety testing information, name of certified testing laboratory, and installation requirements.

Installation requirements vary in different districts, and the local building officials have the final authorization to approve your installation. You should discuss the installation with them before beginning. Please ask your dealer for further information.

Do not connect to any air distribution duct or system.

**Important: If the installation instructions are not followed carefully, it may cause dangerous situations like chimney - and house fires. Follow the instructions carefully and do not deviate from them as it may cause injuries to people or property.**

### 1.1 Checking loose parts in the stove

After unpacking, check that the fire bricks are firmly in position and have not shifted in transit. Check also that the air control works freely.

Before starting the initial fire, make sure that the baffles are placed correctly.

#### Standard Accessories

A Morsø glove and ceramic flue connection gasket are standard accessories that usually can be found in the ashpan or firebox area.

### 1.2 The chimney / flue system

Note that the flue system must be independently secured and must not rely on the stove for support.

The stove must not be connected to a chimney flue serving any other appliance. (Several flues may run up a single chimney stack; use one flueway per appliance).

Use a code-approved masonry chimney with a flue liner or listed type HT factory-built chimney.

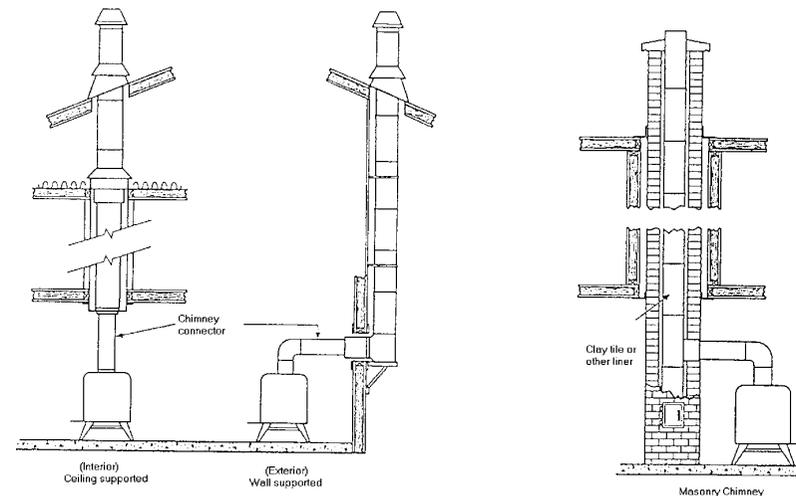
High Temperature (H.T.) Chimney Standard UL-103-1985 (2100° F.) or a code-approved masonry chimney with flue liner for the USA, and High Temperature (650°C) Standard ULC S-629 for Canada.

The internal dimensions of the chimney connector and chimney must not be less than 6 inches diameter (or equivalent cross section), and should not be significantly larger than this. Too large a section will tend to allow the flue gases to cool excessively, causing sluggishness or unpredictability in the stove's performance.

We recommend the length of the chimney system should be at least 16 feet (not required) above the stove in normal domestic situations, measured from the flue collar to the top of the chimney.

Local conditions like for example - roof constructions, large trees nearby and high altitude, may influence the chimney draft and height. Therefore, contact the local professional chimney sweep or your Morsø dealer.

#### Typical Factory-Built or Masonry Chimney Installations





## 1.5 Positioning the stove

### Distance to walls and lintel

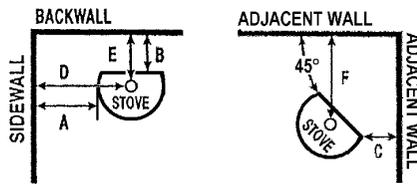
When the stove is positioned near combustible materials, observe all current local and national building regulations with regards to clearances. Whatever regulations apply to your area, do not in any case install the stove within 8 inches of combustible materials around the sides or 16 inches above the top of the stove (fireplace installations require greater clearances above the stove - see below in the clearance chart). These distances may need to be increased if the materials are sensitive to heat. Note also that wall paper and other decorative materials may become detached with the effects of heat and care should be taken to ensure that they do not fall towards the stove in such an event.

When the stove is positioned near non-combustible materials, a gap of 4 inches or more is recommended for cleaning purposes and to ensure that heat circulates around the stove and out into the room.

If using rear exit, the floor protection must extend beneath the chimney connector and 2-in beyond each side.

| CLEARANCE REQUIREMENTS     | STANDARD RESIDENTIAL INSTALLATION SINGLEWALL CONNECTOR |         |
|----------------------------|--|---------|
|                            | USA  | CANADA  |
| A. Sidewall to unit        | 10"  | 254 mm  |
| B. Backwall to unit        | 3"   | 76 mm   |
| C. Cornerwall to unit      | 5"   | 127 mm  |
| D. Sidewall to connector   | 15.5"  | 394 mm  |
| E. Backwall to connector   | 7.5"   | 190 mm  |
| F. Cornerwall to connector | 10"  | 254 mm  |
| G. Unit to ceiling         | 54.5"  | 1384 mm |
| H. Floor to ceiling        | 84"  | 2134 mm |

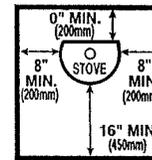
MINIMUM CLEARANCES TO COMBUSTIBLES:



| CLEARANCE REQUIREMENTS     | STANDARD RESIDENTIAL INSTALLATION DOUBLEWALL CONNECTOR |         |
|----------------------------|--|---------|
|                            | USA  | CANADA  |
| A. Sidewall to unit        | 10"  | 254 mm  |
| B. Backwall to unit        | 2"   | 51 mm   |
| C. Cornerwall to unit      | 5"   | 127 mm  |
| D. Sidewall to connector   | 15.5"  | 394 mm  |
| E. Backwall to connector   | 6.5"   | 165 mm  |
| F. Cornerwall to connector | 10"  | 254 mm  |
| G. Unit to ceiling         | 54.5"  | 1384 mm |
| H. Floor to ceiling        | 84"  | 2134 mm |

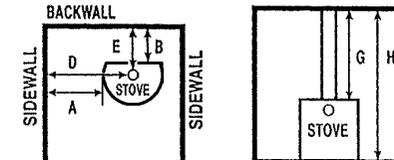
| CLEARANCE REQUIREMENTS     | STANDARD RESIDENTIAL INSTALLATION REAR VENT OUT BACK WALL SINGLEWALL CONNECTOR |        |
|----------------------------|--|--------|
|                            | USA  | CANADA |
| A. Sidewall to unit        | 10"  | 254 mm |
| B. Backwall to unit        | 6.5"   | 165 mm |
| C. Cornerwall to unit      | -  | -      |
| D. Sidewall to connector   | 15.5"  | 394 mm |
| E. Backwall to connector   | -  | -      |
| F. Cornerwall to connector | -  | -      |
| G. Unit to ceiling         | -  | -      |
| H. Floor to ceiling        | -  | -      |

NON-COMBUSTIBLE FLOOR PROTECTOR



FLOOR PROTECTOR MUST BE NON-COMBUSTIBLE MATERIAL. IT MUST EXTEND BENEATH HEATER, AND TO THE FRONT/SIDES/REAR AS INDICATED.

ALCOVE INSTALLATION



| CLEARANCE REQUIREMENTS     | ALCOVE INSTALLATION DOUBLEWALL CONNECTOR |         |
|----------------------------|--|---------|
|                            | A. Sidewall to unit                      | 12"     |
| B. Backwall to unit        | 3"                                       | 76 mm   |
| C. Cornerwall to unit      | -  | -       |
| D. Sidewall to connector   | 17"                                      | 432 mm  |
| E. Backwall to connector   | 7.5"                                     | 190 mm  |
| F. Cornerwall to connector | -  | -       |
| G. Unit to ceiling         | 24.5"                                    | 622 mm  |
| H. Floor to ceiling        | 54"                                      | 1372 mm |

| FLOOR PROTECTION REQUIREMENTS  | NON-COMBUSTIBLE MATERIALS BENEATH STOVE |        |
|--------------------------------|---|--------|
|                                | USA                                     | CANADA |
| Extending distance, back       | -                                       | 200 mm |
| Extending distance, right side | 8"                                      | 200 mm |
| Extending distance, left side  | 8"                                      | 200 mm |
| Extending distance, front      | 16"                                     | 450 mm |

### Distance to furniture

The recommended minimum distance from stove to furniture is 30 inches. Note that some furniture is more easily affected by heat and may need to be moved to a greater distance. This is your responsibility.

In addition other combustible materials, away from the stove. In general, a distance of 30 inches must be maintained between the stove and moveable combustible item such as drying clothes, newspapers, firewood etc.

## 1.6 Mobile Home Installation

(Mobile home installation is only applicable for USA)

The Morsø 6100 can be installed in a mobile home if equipped with an outside combustion air kit, a terminal cap with a spark arrestor, and if it meets the following installation requirements:

- The stove must be secured to the mobile home structure by bolting through the hearth pad and into flooring.
- The stove must be installed with a listed Type HT chimney connector, HT Chimney, and terminal cap with spark arrestor. Never use a single wall connector (stovepipe) in a mobile home installation.
- Floor protection requirements in section 1.5 must be followed precisely.
- In Canada, this appliance must be connected to a 6" (152 mm) factory-built chimney conforming to CAN/ULC-629M, STANDARD FOR FACTORY BUILT CHIMNEYS. Floor protection as referenced in section 1.5 must be followed, as well as use of Canadian Floor Protector.
- Follow the chimney and chimney connector manufacturer's instructions when installing the flue system for use in a mobile home.
- Outside air kit should be installed according to installation guide in the kit.
- Intake air piping can be installed through the floor into a vented crawl space or through the wall of the residence to obtain outside air.
- Install in accordance with 24 CFR, Part 3280 (HUD).
- NOTE: Top sections of chimney must be removable to allow maximum clearance of 13,5' from ground level for transportation purposes.

### WARNING:

**NEVER DRAW COMBUSTION AIR FROM A WALL, FLOOR OR CEILING CAVITY OR FROM ANY ENCLOSED SPACE SUCH AS AN ATTIC OR GARAGE.  
DO NOT INSTALL IN A SLEEPING ROOM.**

### CAUTION:

**THE STRUCTURAL INTEGRITY OF THE MOBILE HOME FLOOR, WALL, AND CEILING/ROOF MUST BE MAINTAINED (I.E., DO NOT CUT THROUGH FLOOR JOIST, WALL STUD, CEILING TRUSS, ETC.)  
DO NOT USE A GRATE TO ELEVATE FIRE - BUILD FIRE DIRECTLY ON HEARTH.**

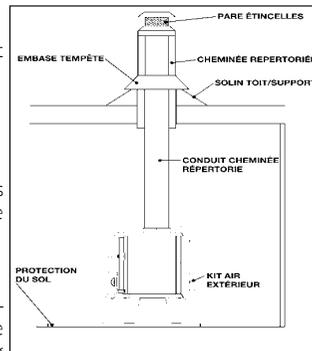
### Note:

#### Acid Protection

If acid-washing the masonry around the stove, protect the stove surface with an acid-proof cover.

#### Fresh Air Inlet

Unless there is deemed to be sufficient ambient leakage of air into the room via doorways, windows and the like, a dedicated fresh air inlet will be needed. This inlet should have 2 square inches (1250 square mm) of free air space. This is particularly important where the room is well sealed, or where an extractor hood or ventilation system disturbs the natural air pressure. Such an inlet should not be on a wall that is usually subject to negative pressure from normal wind pattern. Avoid placing the inlet directly across the room from the stove, thus causing a cold air draft.



## 2.0 Operation

### 2.1 Before you start firing

**For use with solid wood fuel only. Do not overfire, if heater or chimney connector glows you are overfiring. Inspect and clean chimney frequently. Under certain conditions of use creosote buildup may occur rapidly. Because of risk of smoke and flame spillage, operate only with door fully closed.**

### CAUTION:

**Hot while in operation. Keep children, clothing and furniture away. Contact may cause skin burns.**

**DO NOT USE CHEMICALS OR FLUIDS TO START THE FIRE**

**DO NOT BURN GARBAGE OR FLAMMABLE FLUIDS**

**DO NOT USE A GRATE, ANDIRONS, OR OTHER WAYS OF ELEVATING THE FIRE - BUILD FIRE DIRECTLY ON HEARTH.**

**DO NOT USE GASOLINE, GASOLINE-TYPE LANTERN FUEL, KEROSENE, CHARCOAL LIGHTER OR FLUID OR SIMILAR LIQUIDS TO START OR FRESHEN UP A FIRE IN THIS HEATER. KEEP ALL SUCH LIQUIDS AWAY FROM THE HEATER WHILE IT IS IN USE**

### Choosing your fuel

All types of natural wood can be burned on your stove, but they must be well-seasoned and dry. Once the wood is cut to length, it should be split down middle - to suit the dimensions given below - to allow moisture to evaporate. Cut the wood to a length of max 12 inches (30 cm) and approx. 3 to 3,5 inches (7-8 cm) in section. If you can weigh your wood, aim for around 2 lbs. For correct combustion and heat output, wood fuel should contain no more than 20% moisture; this can easily be checked by using the Morsø Moisture Meter (part # 62929900).

To naturally season wood fuel, stack and store it under cover in an airy location where fresh air can move through each piece. Some soft woods may take as little as one good summer to season whereas harder woods such as oak, maple, and elm may require seasoning up to 18 months. Avoid overly dry wood that is gray in color as under certain conditions it can cause performance problems, such as back-puffing and sluggishness. Well seasoned wood will be light to hold and will show signs of cracking from the center-out in the ends. If your wood spits or sizzles when burnt, and your stove's door glass persistently mists up, your wood is not properly seasoned. Never use drift wood (from the sea), whose salt content may cause corrosion, nor construction wood that may have been impregnated with chemicals.

### To optimize efficiency:

**Burning wet wood has a negative impact on efficiency**

**CAUTION Do not place fuel within the installation clearances for the stove or within the space required for loading fuel and ash removal.**

### Starting the First Fire

The initial fire should be small, so that the stove paint can cure and the main plates of the stove can settle into position. Some fumes will be given off by the paint. Ventilate the room during this phase.

The setting of the air control, lighting techniques and loading intervals will depend on chimney draft, the fuel used, the heat required and so on. Some basic techniques are outlined below.

### In principle

Your stove should be with Primary and Secondary air and Pilot air inlets.

Primary Air is controlled using the lever situated over the door. Moving the control lever to right position will open the air inlet and will allow a supply of preheated air to enter the firebox via the 'airwash' system situated inside the stove and above the glass.

The secondary air is injected into the flue gases above the fire resulting in a cleaner, more efficient combustion process. The supply of secondary air and Pilot air is fixed open and is not adjustable.

For extra safety, your stove should be with a removable handle.

### 2.2 Lighting and loading intervals

When first lighting the stove, a large volume of air is needed. When the stove is cold, you should leave the door open an inch or two for the first few minutes and open the primary air supply completely. While the door is open, do not leave the stove unattended.

To form a reasonable bed of ash on the floor of the stove, you should use 2-4 pounds of dry kindling at the initial lighting. If possible, maintain a 1-1.5 inch (2-3 cm) layer of ash on the floor of the combustion chamber for added insulation.

1. We recommend using the "top-down" method to light your wood-burning stove. It is the most environmentally-friendly method of lighting. Use two firelighters and approx. 2-4 lbs of dry kindling sticks to quickly create a glowing layer of wood. Place the firelighters directly under the top layer of kindling sticks. This minimizes soot formation on the glass. Soot formation on the glass is often caused by too vigorous burning in contact with cold surfaces. If you avoid the formation of soot when lighting the fire and build up a layer of hot embers, you will have minimal soot formation when getting the fire burning again later.



2. The air supply must be fully open.



3. Light the fire.



4. After lighting, partially close the door, leaving it open an inch or two to allow in plenty of combustion air.

5. When the chimney is warm after about 5-10 minutes, the door should be closed. A suitable layer of ember will be formed after about 15-20 minutes.



6. When ready to reload, use a poker to spread the embers across the firebox floor, bringing plenty towards the front of the stove.



7. Lay two pieces of wood onto the embers. Leave half an inch or more between each piece.



8. Close the door. Leave the primary air supply fully open. If it does not light, leave the door slightly ajar to allow the necessary amount of air in to ignite the wood. Close the door again once the wood has kindled.



9. After a few minutes, adjust the primary air supply to suit your heating requirements. Make sure that there is always enough air to sustain clear, enduring flames when you reduce the amount of combustion air, and afterwards.



10. For refueling, add a layer of wood while there are still plenty of live embers, repeat steps 6-9. We recommend using fuel load with a weight of 3 lbs (2 pieces) and up to 6 lbs (5 pieces). Always keep the fuel load beneath the secondary stainless-steel air box. The space in front and above the air box is reserved for volatile gas combustion only.



Do not for any reason attempt to increase the firing of your heater by altering the air control adjustment range outlined in these directions.

**Warning:** Fireplace stoves must never be left unattended with the door open.

If the door is left partly open, gas and flame may be drawn out of the fireplace stove opening, creating risks from both fire and smoke. We recommend that you fit a smoke detector in the room where the stove is installed.

**DO NOT OVERFIRE THIS HEATER.** Overfiring may cause a house fire, or can result in permanent damage to the stove. If any part of the stove glows, you are overfiring.

The maximum recommended weight of wood fuel per load is 6lbs (5 split logs).

Under normal firing, the average flue temperature in the stove pipe, measured 20 cm above the stove, is approx. 300° C (550°F). The maximum flue temperature in the stove pipe must not exceed 450° C (750°F). If the flue temperature exceeds 450° C (750°F), it is considered as over firing and may cause premature wear and tear of the stove.

To help gauge the correct running temperature of your stove, we recommend you use the Morsø Flue Gas Thermometer (part # 62901200). The Flue Gas Thermometer magnetically attaches onto the stove pipe approx 20 cm (8") above the stove's top plate and measures the surface temperature of the stove pipe. Please see your authorized Morsø Dealer for availability.

#### Draft conditions

If smoke or fumes come out of your stove when lighting up and reloading, or if the fire simply will not respond, a poor draft is almost certainly to blame. (In a very few cases, there may be insufficient fresh air getting into the room - see installation advice above). Take advice from your stove supplier on how best to upgrade your flue system to improve draft.

#### Rules of woodburning

If you want less heat, put fewer logs on the stove and reduce the amount of air. It is still important to maintain a good layer of embers.

Less heat - less wood - less air

Greater heat - more wood - more air

Soot deposits will settle on the glass if the stove is run too slowly or if your wood is not well seasoned.

We would strongly recommend that you do not leave your stove alit at night. It harms the environment, and constitutes very poor use of the wood, as the gases in the wood do not ignite at the low temperature, but settle as soot (unburned gases) in the chimney and stove instead.

#### Carbon monoxide detectors

It is required in some jurisdictions to install smoke and carbon monoxide detectors where heaters are installed. Install at least one smoke detector on each floor of your home to ensure your safety. It should be located away from the wood appliance and close to the sleeping areas. Locating a smoke detector too close to a wood appliance can cause the smoke detector alarm to sound if a puff of smoke is emitted while the wood appliance door is open during reloading. Follow the smoke detector manufacturers placement, installation, and maintenance instructions

## 3.0 Maintenance

When performing maintenance on your stove, always protect yourself, using safety goggles and gloves.

### 3.1 Exterior Maintenance

The stove surface is painted with heat-resistant Senotherm paint. It is best kept clean by vacuuming with a soft brush attachment or by wiping with a lint-free cloth.

Over a period of time, the painted surface may become slightly grey. A can of Morsø touch-up spray paint should be available from your stove supplier. This can be applied - in accordance with the instructions - in just a few minutes. When first firing after touching up, the stove will give off a slight smell as the paint cures. Make sure to ventilate the room well during this phase.

### 3.2 Internal maintenance

#### Glass

If the stove is generally run at the correct temperatures, there should be little or no dirt on the glass. If dirt does settle during lighting, most will burn off as temperatures increase. For heavier deposits that will not burn off, use morsø glass cleaner, applied when the glass is cold, in accordance with the instructions. Never use abrasive cleaners on the glass surface.

#### Reasons for dirty glass

- Fuel too wet
- Logs too large or not split
- Combustion temperatures too low

**Do not clean the glass while hot**  
**Replace broken glass immediately.**  
**Do not operate your stove if the glass in the door is damaged.**

If you need to replace the glass, it should be replaced with the high temperature ceramic glass supplied by Morsø, contact your Morsø dealer.

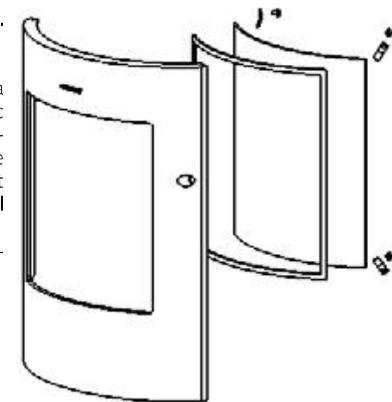
#### Installing the glass

Never install the glass when the stove is in function.

#### Ceramic glass replacement

Ceramic glass cannot be recycled because it has a higher melting point than ordinary glass. If ceramic glass is mixed with ordinary glass, the raw material is spoiled, and the reclaiming process may be halted. Take care that the ovenproof glass does not end up among ordinary recycled waste. That will be a great benefit to the environment.

Note: Should be handed in to a recycling station as ceramic glass.



1. When you open the door, you will find two hinge pins, one in each hinge. Remove the two hinge pins, lift the door off the hinges and place it face down on a sheet of cardboard or other nonabrasive fabric.
2. Unscrew the 4 bolts that secure the glass. (In the event that a bolt sheers off when being unscrewed, remove the remaining body of the bolt by drilling down its centre with 1/8 inch high speed steel drill bit. Smaller drill bits may be successful, but do not use a larger bit. Make sure the bit stays away from the edges of the bolt - this may damage the thread in the cast iron).
3. Remove the old ceramic gaskets and clean up the surface underneath with wire wool or emery paper to remove loose particles.
4. Place the new gasket material in position around the perimeter of the window area, making sure to pinch them to the length in such a way that they make a continuous seal. Leave no gaps.
5. Place the new glass in position on the strips and screw home the fresh bolts and fitting by hand.
6. Finally, give each of the bolts an extra half turn or so. The glass should held tight enough by that cleaning will not dislodge it. Do not over-tighten the bolts as this may put excessive pressure on the glass, resulting in cracking - important!

**To reduce the risk of breaking the glass, avoid striking the glass or slamming the door.**

#### Internal service parts

The flame-path equipment - consisting of the ashpan, grate, firebricks, Cast iron fire plates, glass, baffle and flue collar - are subject to the extremes of heat produced by the fire. From time to time, one or other of these parts may need replacing as a matter of routine maintenance.

**NOTE: The flame-path equipment, the ceramic rope and the paint finish are not covered by guarantee.**

All of these service parts can be bought from your morsø dealer, and we recommend that damaged parts are replaced as soon as possible to avoid collateral damage. Should the baffle be distorted by an overfire, the stove will still function, although its efficiency may be compromised. Replace it as soon as possible.

#### Reasons for fast internal wear and tear

Persistent heavy firing  
Soot and ashes left to accumulate

#### Gasket

The gasket around the perimeter of the door may harden over a period of time. It should be replaced if it becomes difficult to close the doors or if air starts to leak in around the perimeter of the doors, causing the fire to become a little less controllable. A morsø rope gasket kit is available from your stove supplier.

### 3.3 Cleaning the Stove and the Flue

Check for soot above the baffle plate and around the flue outlet every month or so to start with. If the stove suddenly becomes sluggish, check for a soot fall around the flue collar or in the flue/chimney.

**The chimney and chimney connector should be inspected at least once every two months during the heating season to determine if a creosote buildup has occurred. If creosote has accumulated, it should be removed to reduce the risk of a chimney fire.**

Clean the flue/chimney - all the way from the stove to the flue terminal point above the house. A good routine is to clean the flue after each heating season in any case, and inspect prior to the season to ensure that bird's nests or other blockages have not occurred during the off season.

#### Ash disposal

Empty the ashpan on a daily basis or as needed. Ash allowed to build up towards the underside of the grate will trap heat and could cause premature failure of the grate.

#### Empty the ashpan according to this procedure:

Open the front door, and use a shovel or poker to stir excess ash through the ash slots in the grate down into the ash pan. Take out the ash pan, making sure to keep it level to avoid spilling ash.

#### Dispose the ash in a metal container with a tight fitting lid.

The closed container of ashes should be placed on a noncombustible floor or on the ground, well away from all combustible materials, pending final disposal. If the ashes are disposed of by burial in soil or otherwise locally dispersed, they should be retained in the closed container until all cinders have thoroughly cooled.

Return the ash pan to its original position in the stove, and close the door.

#### CAUTION:

**Never empty a stove in operation.**

**Never use your household or shop vacuum cleaner to remove ash from the stove; always remove and dispose of the ash properly.**

#### Creosote - formation and need for removal

When wood is burned slowly, it produces tar and other organic vapors, which combine with expelled moisture to form creosote. The creosote vapors condense in the relatively cool chimney flue of a slow-burning fire. As a result, creosote residue accumulates on the flue lining. When ignited this creosote makes an extremely hot fire. When burning wood, the chimney and chimney connector should be inspected at least once every two months during the heating season to determine if a creosote buildup has occurred. If creosote has accumulated, it should be removed to reduce the risk of a chimney fire.

#### Chimney sweeping

Inspect the system regularly during the heating season as part of a regular maintenance schedule. To inspect the chimney, let the stove cool completely. Then, using a mirror, sight up through the flue collar into the chimney flue. If you cannot inspect the flue system in this fashion, the stove must be disconnected to provide better viewing access.

Clean the chimney using a brush the same size and shape as the flue liner. Run the brush up and down the liner, causing any deposits to fall to the bottom of the chimney where they can be removed through the clean-out door.

Clean the chimney connector disconnecting the sections, taking them outside, and removing any deposits with a stiff wire brush. Reinstall the connector sections after cleaning, being sure to secure the joints between individual sections with sheet metal screws. If you cannot inspect or clean the chimney yourself, contact your local Morsø Dealer or a professional chimney sweep.

**If you do experience a chimney fire, act promptly and:**

1. Close the air control.
2. Get everyone out of the house.
3. Call the Fire Department.

**Annual maintenance**

Before the heating season, perform a thorough cleaning, inspection and repair: Thoroughly clean the chimney and chimney connector. Inspect the chimney for damage and deterioration. Replace weak sections of prefabricated chimney. Have a mason make repairs to a masonry chimney. Inspect the chimney connector and replace any damaged sections. Check gasketing for wear or compression, and replace if necessary. Check the glass for cracking; replace if needed. Check door and handle for tightness. Adjust if needed.

**How to clean the inside parts of Morsø 6100**

When cleaning the inside parts of the stove in connection with the annual visits from your local chimney sweep we recommend that you remove the inside parts from the fire chamber. Please be careful as the vermiculite parts are porous. Cleaning of the stove must be done when the stove is cold.

**ALWAYS USE ORIGINAL MORSØ SPAREPARTS**

1. The bottom baffle is lifted up a bit and held in that position. Loosen the side bricks.



2. Tip the side bricks and remove them from the fire chamber.



3. Tip the other side brick and remove it from the fire chamber.



4. When the side bricks are removed the bottom baffle is lowered and lifted out of the fire chamber.



5. The upper baffle is removed from the brackets and lifted out of the fire chamber.



### 3.4 Leaving the stove for extended periods

#### Important:

If the stove is to be left unused for any period of time, clean it out thoroughly and leave the air control slightly open to allow airflow. Make sure that the flue does not allow rainwater to come anywhere near the stove; install a chimney cap, but do not block off the flue completely.

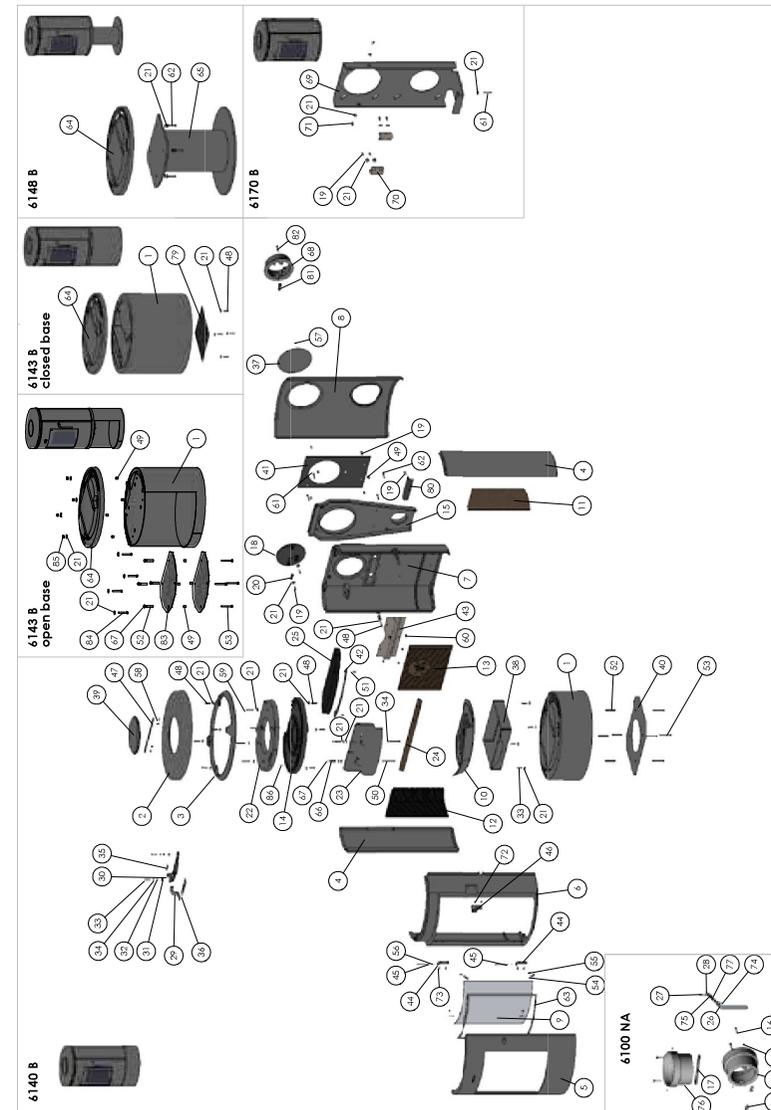
These measures should ensure there is a slight movement of air through the stove, and that the body of the stove remains dry, right into the corners.

Any ash left within an unfired stove can attract moisture like blotting paper. If moisture is allowed to settle within the stove, rust will form. Rust expands as it takes a grip. This can lead to undue pressure on the stove joints, and this in turn may result in damage to the stove.

NOTE: It is best to thoroughly clean the stove after the heating season has concluded. Adding a dessicant, such as kitter litter, into the ash pan helps absorb moisture during the summer months. Be sure to remove this prior to the heating season.

We hope you have many years of carefree warmth in its company. Some initial experimentation with loading and running techniques will decide your normal routine. If you have any problems after this short learning phase, please refer to your stove dealer. Should they be unable to help for any reason, please contact us in writing at the address on the front of this publication.

### 3.5 Parts diagram for model Morsø 6100



### 3.6 Parts list for model Morsø 6100

| Pos. No. | Parts                                 | SKU number |
|----------|---------------------------------------|------------|
| 1        | Socle                                 | 44610100   |
| 2        | Top plate, outside                    | 44610900   |
| 3        | Top frame                             | 44610600   |
| 4        | Side plate, outside                   | 44610700   |
| 5        | Door                                  | 44610300   |
| 6        | Front frame                           | 44610200   |
| 7        | Rear plate, inside                    | 44610400   |
| 8        | Rear plate, outside                   | 44610800   |
| 9        | Glass                                 | 79610100   |
| 10       | Intermediate frame                    | 346110     |
| 11       | Brick, side, right                    | 79610200   |
| 12       | Brick, side, left                     | 79610300   |
| 13       | Brick, back                           | 79610400   |
| 14       | Top plate, inside                     | 44610500   |
| 15       | Air canal, rear                       | 44611200   |
| 16       | Screw M6x35 DIN 933                   | 743625     |
| 17       | Stop bar                              | 71611900   |
| 18       | Cover                                 | 44141000   |
| 19       | Screw M6x16 DIN 933                   | 731616     |
| 20       | Lug                                   | 44256800   |
| 21       | Washer Ø6 DIN 9021 fzb                | 791891     |
| 22       | Air canal, top                        | 44611300   |
| 23       | Air canal, front                      | 44611600   |
| 24       | Baffle plate, lower                   | 79610500   |
| 25       | Baffle plate, top                     | 79610600   |
| 26       | Handle                                | 75610061   |
| 27       | Hinge pin Ø6x40                       | 542056     |
| 28       | Screw pinol msp ISO 4029-45h          | 73950500   |
| 29       | Handle primary air controller         | 71611261   |
| 30       | Primary air controller                | 71611100   |
| 31       | Distance tube Ø12x1,5 L=8mm           | 71810300   |
| 32       | Distance tube Ø8x1 L=10mm             | 71810200   |
| 33       | Screw M6x20 DIN 933                   | 74162000   |
| 34       | Washer 6,5x16x1 DIN 522-A fzb         | 736106     |
| 35       | Screw M5x10 ISO 7380 Buttonhead       | 73851100   |
| 36       | Closure plate for Primary air control | 71610800   |
| 37       | Roundel                               | 71611000   |
| 38       | Ash pan                               | 71610100   |
| 39       | Cover                                 | 44812000   |
| 40       | Radiant shielding, bottom             | 71610300   |
| 41       | Radiant shielding, rear               | 71610200   |
| 42       | Fitting plate for baffle              | 71610461   |
| 43       | Tertiary box                          | 71610561   |
| 44       | Hinge fitting                         | 71810100   |
| 45       | Screw Ø5x60 DIN 660 KN KULLRIG NIT    | 74701000   |
| 46       | Closure fitting                       | 71610700   |
| 47       | Lug for cover                         | 71813200   |
| 48       | Screw M6x25 DIN 933                   | 731625     |
| 49       | Distance tube Ø10x1 L=10mm            | 541439     |
| 50       | Screw M6x50 DIN 931                   | 731650     |

### 3.6 Parts list for model Morsø 6100

| Pos. No. | Parts                                | SKU number |
|----------|--------------------------------------|------------|
| 51       | Screw M6x12 DIN 933                  | 731612     |
| 52       | Distance tube Ø10x1 L=35mm           | 542641     |
| 53       | Screw M6x55 DIN 933                  | 731640     |
| 54       | Glass fitting                        | 71814561   |
| 55       | Screw M5x8 ISO 7380                  | 73850800   |
| 56       | Retaining Ring Washer 4mm DIN 6799   | 746006     |
| 57       | Screw 3,5x9,5 DIN 7981 fzb           | 791835     |
| 58       | Screw M6x8 DIN 933                   | 731608     |
| 59       | Screw M6x40 DIN 933                  | 731640     |
| 60       | Screw M6x10 DIN 965A                 | 74361000   |
| 61       | Screw M6x35 DIN 933                  | 731635     |
| 62       | Screw M6x30 DIN 933                  | 731630     |
| 63       | Tape for glass                       | 79074200   |
| 64       | Bottom plate                         | 44611500   |
| 65       | Pedestal                             | 71611500   |
| 66       | Distance tube Ø10x1 L=30             | 541440     |
| 67       | Vistop lock washer 6 mm              | 746206     |
| 68       | Flue collar                          | 44141900   |
| 69       | Fitting for wall                     | 71612000   |
| 70       | Bracket for wall fitting             | 71612100   |
| 71       | Screw M6x16 Buttonhead ISO 7380      | 73861400   |
| 72       | Screw M5x8 DIN 933                   | 74150804   |
| 73       | Screw M5x12 DIN 7991                 | 73856100   |
| 74       | Cotter pin Ø2x10 DIN 1481            | 74201900   |
| 75       | Axle f. door                         | 75610161   |
| 76       | Flue collar                          | 44611800   |
| 77       | Spring 1,5x14x21 5 turns             | 79048800   |
| 78       | Fitting w. thread for flue collar    | 44256700   |
| 79       | Radiant shielding, Bottom for 6143   | 71612500   |
| 80       | Bracket for optional outside air kit | 71613700   |
| 81       | Fitting w. thread for flue collar    | 542630     |
| 82       | Screw M6x35 DIN 7991                 | 74241900   |
| 83       | Radiant shielding, open base 6143    | 71617000   |
| 84       | Screw M6x45 DIN 933                  | 731645     |
| 85       | Nut 6mm kl.8 DIN934                  | 735006     |
| 86       | Screw M6 x 16 DIN 913-45H            | 73961700   |

# Guarantee Product Registration

## MORSØ 10 YEAR GUARANTEE CERTIFICATE

Behind every Morsø stove is more than 160 years of dedicated stove design and manufacturing experience. Quality control has always been at the heart of the production process and detailed measures have been put into place at all key stages of the build. Accordingly, provided that the stove has been supplied by an authorised Morsø dealer, Morsø will offer a 10-Year Manufacturers Guarantee against manufacturing defect to any of the main exterior body parts of its stoves.

Read more about "Morsø 10 years guarantee/product registration card" and **REGISTER** your new Morsø stove online:  
<http://international.morsoe.com/warranty-registration>

Morsø Jernstøberi A/S - 07.05.2019 - 72611600



## IMPORTANT!

### How to heat safely for the environment and yourself!

- **Use only dry wood**

Use only dry (max. 20% moisture content) and untreated wood. The fuel must be split and 8 - 12 cm thick.

- **Light**

Light with dry kindling (use 1 - 2 kg). Leave the door ajar and stay close to the stove during the lighting phase.

- **Good layer of embers**

Be certain to have a good layer of embers before refilling. The wood should light within 2 minutes. If the logs do not ignite it may, in an extreme case, cause the flue gases to ignite which may pose a risk to material damage or personal injury.

- **Refuelling**

When refuelling use 2 - 3 pieces of wood - no more than 2 - 2,5 kg.

- **Ensure adequate air**

I.e. clear and yellow flames.

- **Never burn overnight**



By appointment to The Royal Danish Court

# morsø

Morsø Jernstøberi A/S - 20.05.2019 - 72611600

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Sample analysis, HF, 20. February 2019

| <b>Sample analysis, test run #1</b> |                   |                   |                                |
|-------------------------------------|-------------------|-------------------|--------------------------------|
| Filter series:                      | (1-4)             | 1                 |                                |
| Gasket series:                      | (1-4)             | 1                 |                                |
| Probe series:                       | (A-B-C)           | A                 |                                |
|                                     | <b>PRIOR (mg)</b> | <b>FINAL (mg)</b> |                                |
| Main probe                          | 119808,7          | 1198080,7         | Main train                     |
| Filter 1+2                          | 179,6             | 179,2             |                                |
| Gasket 1+2                          | 4915,1            | 4916,7            |                                |
|                                     |                   |                   |                                |
| Split probe 1H                      | 120123,7          | 120123,8          | Split train,<br>1. hour        |
| Filter 3+4                          | 178,4             | 176,8             |                                |
| Gasket 3+4                          | 4904,0            | 4906,3            |                                |
|                                     |                   |                   |                                |
| Split probe remaining               | 120594,1          | 120594,2          | Split train,<br>remaining time |
| Filter 5+6                          | 176,8             | 175,8             |                                |
| Gasket 5+6                          | 4942,5            | 4943,7            |                                |
|                                     |                   |                   |                                |
| Room probe                          | -                 | -                 | Room blanc                     |
| Filter 7                            | 92,8              | 91,3              |                                |
| Gasket 7                            | 2438,6            | 2440,3            |                                |

Sample analysis, MF, 20. February 2019

| <b>Sample analysis, test run #2</b> |                   |                   |                                |
|-------------------------------------|-------------------|-------------------|--------------------------------|
| Filter series:                      | (1-4)             | 2                 |                                |
| Gasket series:                      | (1-4)             | 2                 |                                |
| Probe series:                       | (A-B-C)           | B                 |                                |
|                                     | <b>PRIOR (mg)</b> | <b>FINAL (mg)</b> |                                |
| Main probe                          | 120165,2          | 120165,2          | Main train                     |
| Filter 1+2                          | 171,6             | 170,3             |                                |
| Gasket 1+2                          | 4884,9            | 4887,7            |                                |
|                                     |                   |                   |                                |
| Split probe 1H                      | 120031,5          | 120031,5          | Split train,<br>1. hour        |
| Filter 3+4                          | 176,1             | 174,6             |                                |
| Gasket 3+4                          | 4906,0            | 4908,5            |                                |
|                                     |                   |                   |                                |
| Split probe remaining               | 120684,5          | 120384,5          | Split train,<br>remaining time |
| Filter 5+6                          | 179,2             | 178,1             |                                |
| Gasket 5+6                          | 4916,0            | 4917,6            |                                |
|                                     |                   |                   |                                |
| Room probe                          | -                 | -                 | Room blanc                     |
| Filter 7                            | 91,7              | 90,2              |                                |
| Gasket 7                            | 2482,6            | 2484,3            |                                |

Sample analysis, HF, 21. February 2019

Test run #3 was a dry run only intended to condition the fire bed prior to the subsequent LF test. No PM sampling was performed.

Sample analysis, LF, 21. February 2019

| <b>Sample analysis, test run #4</b> |                   |                   |                                |
|-------------------------------------|-------------------|-------------------|--------------------------------|
| Filter series:                      | (1-4)             | 3                 |                                |
| Gasket series:                      | (1-4)             | 3                 |                                |
| Probe series:                       | (A-B-C)           | C                 |                                |
|                                     | <b>PRIOR (mg)</b> | <b>FINAL (mg)</b> |                                |
| Main probe                          | 121231,0          | 121231,0          | Main train                     |
| Filter 1+2                          | 178,1             | 179,7             |                                |
| Gasket 1+2                          | 4897,7            | 4898,1            |                                |
|                                     |                   |                   |                                |
| Split probe 1H                      | 120720,4          | 120720,4          | Split train,<br>1. hour        |
| Filter 3+4                          | 177,9             | 177,9             |                                |
| Gasket 3+4                          | 4895,7            | 4895,8            |                                |
|                                     |                   |                   |                                |
| Split probe remaining               | 121051,4          | 121051,5          | Split train,<br>remaining time |
| Filter 5+6                          | 177,1             | 179,0             |                                |
| Gasket 5+6                          | 4968,5            | 4968,3            |                                |
|                                     |                   |                   |                                |
| Room probe                          | -                 | -                 | Room blanc                     |
| Filter 7                            | 90,5              | 90,1              |                                |
| Gasket 7                            | 2457,2            | 2457,7            |                                |

## DTI stoves&boiler test lab

**Manufacturer:** Morsø  
**Model:** 6100B ser  
**Date:** 02-20-19  
**Run:** #1  
**Control #:** 10% open (45 mm)  
**Test Duration:** 55  
**Output Category:** HIGH

**Technicians:** JSA  
 \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_

### Test Results in Accordance with CSA B415.1-10

|                          | HHV Basis | LHV Basis |
|--------------------------|-----------|-----------|
| Overall Efficiency       | 75,2%     | 80,8%     |
| Combustion Efficiency    | 99,5%     | 99,5%     |
| Heat Transfer Efficiency | 76%       | 81,2%     |

|                    |        |        |         |
|--------------------|--------|--------|---------|
| Output Rate (kJ/h) | 38.107 | 36.148 | (Btu/h) |
| Burn Rate (kg/h)   | 2,52   | 5,55   | (lb/h)  |
| Input (kJ/h)       | 50.690 | 48.085 | (Btu/h) |

|                           |      |      |        |
|---------------------------|------|------|--------|
| Test Load Weight (dry kg) | 2,31 | 5,09 | dry lb |
| MC wet (%)                | 0    |      |        |
| MC dry (%)                | 0,00 |      |        |
| Particulate (g)           | 0,83 |      |        |
| CO (g)                    | 21   |      |        |
| Test Duration (h)         | 0,92 |      |        |

*55 min. OK ✓*

| Emissions        | Particulate | CO    |
|------------------|-------------|-------|
| g/MJ Output      | 0,02        | 0,61  |
| g/kg Dry Fuel    | 0,36        | 9,16  |
| g/h              | 0,91        | 23,08 |
| lb/MM Btu Output | 0,06        | 1,41  |

|                      |       |
|----------------------|-------|
| Air/Fuel Ratio (A/F) | 10,99 |
|----------------------|-------|

VERSION:

2,4

15-04-2010

## DTI stoves&boiler test lab

**Manufacturer:** Morsø  
**Model:** 6100B series  
**Date:** 02-20-19  
**Run:** #2  
**Control #:** 10 mm open  
**Test Duration:** 105,5  
**Output Category:** MEDIUM

**Technicians:**                     JSA                      
 \_\_\_\_\_  
 \_\_\_\_\_

### Test Results in Accordance with CSA B415.1-10

|                          | HHV Basis | LHV Basis |
|--------------------------|-----------|-----------|
| Overall Efficiency       | 75,2%     | 80,8%     |
| Combustion Efficiency    | 98,1%     | 98,1%     |
| Heat Transfer Efficiency | 77%       | 82,3%     |

|                    |        |        |         |
|--------------------|--------|--------|---------|
| Output Rate (kJ/h) | 19.061 | 18.081 | (Btu/h) |
| Burn Rate (kg/h)   | 1,26   | 2,78   | (lb/h)  |
| Input (kJ/h)       | 25.350 | 24.047 | (Btu/h) |

|                           |       |      |        |
|---------------------------|-------|------|--------|
| Test Load Weight (dry kg) | 2,22  | 4,88 | dry lb |
| MC wet (%)                | 17,8  |      |        |
| MC dry (%)                | 21,65 |      |        |
| Particulate (g)           | 1,17  |      |        |
| CO (g)                    | 69    |      |        |
| Test Duration (h)         | 1,76  |      |        |

OK ✓

| Emissions        | Particulate | CO    |
|------------------|-------------|-------|
| g/MJ Output      | 0,03        | 2,07  |
| g/kg Dry Fuel    | 0,53        | 31,36 |
| g/h              | 0,67        | 39,51 |
| lb/MM Btu Output | 0,08        | 4,82  |

|                      |       |
|----------------------|-------|
| Air/Fuel Ratio (A/F) | 10,91 |
|----------------------|-------|

VERSION:

2,4

15-04-2010

## DTI stoves&boiler test lab

**Manufacturer:** Morsø  
**Model:** 6100B series  
**Date:** 02-21-19  
**Run:** #4  
**Control #:** mm op aft 8 min  
**Test Duration:** 146  
**Output Category:** LOW

**Technicians:** JSA  
 \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_

### Test Results in Accordance with CSA B415.1-10

|                          | HHV Basis | LHV Basis |
|--------------------------|-----------|-----------|
| Overall Efficiency       | 78,8%     | 84,7%     |
| Combustion Efficiency    | 96,6%     | 96,6%     |
| Heat Transfer Efficiency | 82%       | 87,6%     |

|                    |        |        |         |
|--------------------|--------|--------|---------|
| Output Rate (kJ/h) | 15.043 | 14.270 | (Btu/h) |
| Burn Rate (kg/h)   | 0,95   | 2,09   | (lb/h)  |
| Input (kJ/h)       | 19.100 | 18.118 | (Btu/h) |

|                           |       |      |        |
|---------------------------|-------|------|--------|
| Test Load Weight (dry kg) | 2,31  | 5,09 | dry lb |
| MC wet (%)                | 17,7  |      |        |
| MC dry (%)                | 21,51 |      |        |
| Particulate (g )          | 1,65  |      |        |
| CO (g)                    | 118   |      |        |
| Test Duration (h)         | 2,43  |      |        |

OK ✓

| Emissions        | Particulate | CO    |
|------------------|-------------|-------|
| g/MJ Output      | 0,05        | 3,22  |
| g/kg Dry Fuel    | 0,71        | 50,99 |
| g/h              | 0,68        | 48,40 |
| lb/MM Btu Output | 0,10        | 7,48  |

|                      |       |
|----------------------|-------|
| Air/Fuel Ratio (A/F) | 11,53 |
|----------------------|-------|

VERSION:

2.4

15-04-2010